CS INSTRUMENTS

Catalog 25 | 26

Proven and innovative measuring technology
for compressed air and gases

Chart recorder

Dew Point

Flow

Compressed air quality

Leakage

Software

Pressure

Ambient air

Humidity

VERSION 01/2025-26

MADE IN GERMANY

OVERVIEW CHART RECORDER

DS 500

- Chart recorder for data logging of up to 4/8/12 sensors

Page 12-15

DS 400

- Chart recorder for data logging of up to 2/4 sensors

Page 16-19

DS 500 mobile

- Chart recorder for data logging of up to 4/8/12 sensors

Page 24-27

DS 500 PM mobile

- For efficiency measurement of compressors

Page 28-31

DS 400 mobile

- Chart recorder for data logging of up to 2/4 sensors

Page 32-35

PI 500

- Portable handheld device

Page 36-37

Sensors for DS 500 / DS 400

Pressure

Current

Temperature

Page 20-23

Sensors for mobile devices

Pressure

Current

Temperature

Page 38-41

DP 500 / DP 510

- Mobile dew point device

Page 46-45

DP 400 mobile

- Mobile dew point device in a sturdy service case

Page 48-49

FA 510 / FA 515

- Dew point sensor for residual moisture measurement in compressed air and gases

Page 50-51

DS 52 Set

- Plug-in dew point set

Page 52

FA 515 EX

- Dew point sensor for residual moisture measurement in compressed air and gases in potentially explosive atmospheres

Page 53

FA 550

- Dew point sensor with a sturdy die-cast aluminum housing

Page 54-55

FA 500

- Dew point sensor with integrated display

Page 56-57

DS 400 Set

- Plug-in dew point set

Page 58-59

Accessories for dew point measurement / calibration

Page 60-66

OVERVIEW FLOW [THERMAL MASS]

VA 570

- Inline flow meter with flange
- 1/2” to 3”

Page 82-86

VA 570

- Inline flow meter with threads
- 1/2" to 2"

Page 82-86

VA 550

- Robust insertion flow meter

Page 88-91

VA 500

- Insertion flow meter

Page 92-94

VA 520

- Inline flow meter with flange
- 1/2” to 3”

Page 96-90

VA 520

- Inline flow meter with threads
- 1/4" to 2"

Page 86-90

VA 521

- Compact Inline flow meter

Page 102-103

VA 525

- Compact Inline flow meter for air and nitrogen

Page 104-105

OVERVIEW FLOW [DIFFERENTIAL PRESSURE]

CMM 500
Compressor Master Meter

- Reference measuring device for compressors and blowers
- High-precision measurement for billing purposes

Page 72-80

VD 500

- Flow sensor for wet/hot compressed air

Page 96-97

VD 520

- Inline flow sensor for wet/hot compressed air

Page 98-101

VD 550

- Robust flow sensor for wet/hot compressed air and gases

Page 102-103

VD 570

- Robust Inline flow sensor for wet/ hot compressed air and gases

Page 104-107

OVERVIEW FLOW [VORTEX]

VU 570

- **Vortex ultrasonic flow sensor for gases**

Page 108-110

VX 570

- **Vortex flow sensor for steam, gases, and liquids**

Page 112-113

Accessories for Consumption Measurement / Calibration /Measuring ranges for different gases

Page 126-133

OVERVIEW COMPRESSED AIR QUALITY

OIL CHECK 500 - stationary solution

- Monitoring system for residual oil content measurement in compressed air

Page 138-139 / 142

OIL CHECK 500 / PC 400 / FA 510

- Mobile transport trolley
- Measure compressed air quality according to ISO 8573

Page 141

OIL CHECK 500 - mobile solution

- Mobile monitoring system for residual oil content measurement in compressed air

Page 142

PC 400 / DS 500 mobile solution

- Mobile monitoring system for particle
- measurement in compressed air

Page 121

OIL CHECK 500 / PC 400 / FA 510

- Measure compressed air quality according to ISO 8573

Page 140-141

OIL CHECK 500 / PC 400 / FA 510

- Service case “all in one solution”

Page 157-159

PC 400 / DS 400 - stationary solution

- Monitoring system for particle measurement in compressed air

Page 120-121

LeakCam 600

- Camera enables simultaneous visualization of multiple leaks

Page 162-173

UltraCam
LD 500 / LD 510

- Leak detector with camera
- 30 MEMS microphones create the leak image

Page 146-154

LD 500 / LD 510

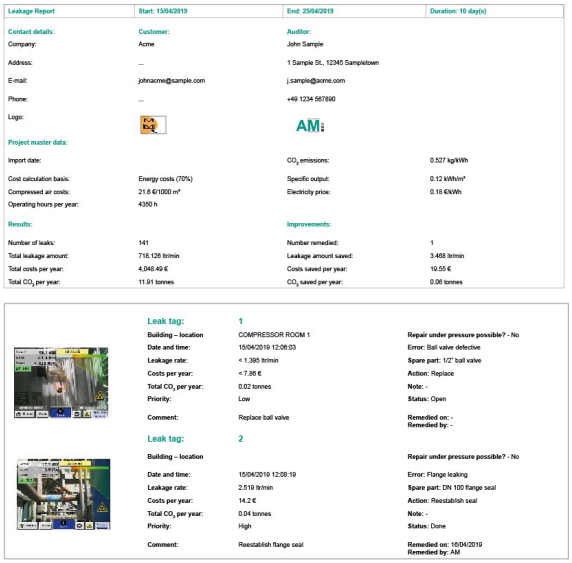
- Leak detector with camera

Page 148-154

LD 450

- Budget leak detector

Page 156-157



Leakage Report	Start: 15/04/2019	End: 25/04/2019	Duration: 10 day(s)
Contact details:	**Customer:**	**Auditor:**	
Company:	Acme	John Sample	
Address:	...	1 Sample St., 12345 Sampletown	
E-mail:	johnacme@sample.com	j.sample@acme.com	
Phone:	...	+49 1234 567890	
Logo:		AM	
Project master data:			
Import date:		CO_2 emissions:	0.527 kg/kWh
Cost calculation basis:	Energy costs (70%)	Specific output:	0.12 kW/m³
Compressed air costs:	21.6 €/1000 m³	Electricity price:	0.18 €/kWh
Operating hours per year:	4300 h		
Results:		**Improvements:**	
Number of leaks:	141	Number remedied:	1
Total leakage amount:	718.126 ltr/min	Leakage amount saved:	3.468 ltr/min
Total costs per year:	4,048.49 €	Costs saved per year:	19.55 €
Total CO_2 per year:	11.91 tonnes	CO_2 saved per year:	0.06 tonnes

Leak tag:	1		
Building – location	COMPRESSOR ROOM 1	Repair under pressure possible? - No	
Date and time:	15/04/2019 12:06:03	Error: Ball valve defective	
Leakage rate:	< 1.395 ltr/min	Spare part: 1/2" ball valve	
Costs per year:	< 7.86 €	Action: Replace	
Total CO_2 per year:	0.02 tonnes	Note: -	
Priority:	Low	Status: Open	
Comment:	Replace ball valve	Remedied on: - Remedied by: -	

Leak tag:	2		
Building – location		Repair under pressure possible? - No	
Date and time:	15/04/2019 12:08:19	Error: Flange leaking	
Leakage rate:	2.519 ltr/min	Spare part: DN 100 flange seal	
Costs per year:	14.2 €	Action: Reestablish seal	
Total CO_2 per year:	0.04 tonnes	Note: -	
Priority:	High	Status: Done	
Comment:	Reestablish flange seal	Remedied on: 16/04/2019 Remedied by: AM	

CS Leak Reporter

- Creates detailed ISO 50001 reports

CS Leak Reporter - Cloud solution

- Browser-based access to the CS Cloud will user access management
- Creates detailed ISO 50001 reports

Page 151

CS Basic

- Data evaluation software (Graphical and Tabular)

Page 158-187

CS Network

- Energy monitoring software with Client/Server solution

Page 160-162

OVERVIEW PRESSURE

Differential pressure probe

- For pressure drop testing of FRLs

Page 164-165

PTS 500

- 2 in 1 sensor: Measures process pressure and temperature

Page 166

DPS 16

- Digital pressure probe

CS 16

- Analog pressure probe

Page 167

OVERVIEW AMBIENT AIR

IAC 500

- 3 in 1 sensor: Measures ambient conditions: pressure, temperature, and humidity

Page 168

OVERVIEW HUMIDITY

FO 510

- Industrial oil moisture sensor

Page 170

FL 510

- Industrial humidity transmitter

Page 171

Conversion table

PSI	Bar
1	0.07
2	0.14
3	0.21
4	0.28
5	0.34
6	0.41
7	0.48
8	0.55
9	0.62
10	0.69
11	0.76
12	0.83
13	0.90
14	0,97
15	1.03
20	1.38
25	1.72
30	2.07
40	2.76
50	3.45
60	4.14
70	4.83
80	5.52
90	6.21
100	6.89
110	7.58
120	8.27
130	8.96
140	9.65
150	10.34
200	13.79
250	17.24
300	20.68
400	27.58
500	34.47
600	41.37
700	48.26
800	55.16
900	62.05
1000	68.95
1500	103.42
3000	206.84
5000	344.74

F°	C°
-148	-100
-112	-80
-94	-70
-76	-60
-58	-50
-40	-40
-22	-30
-4	-20
14	-10
32	0
50	10
68	20
86	30
104	40
122	50
140	60
158	70
176	80
194	90
212	100
230	110
248	120
266	130
284	140
302	150
392	200
482	250
572	300
662	350
752	400
842	450
932	500

mm	Inch
1	0.04
2	0.08
3	0.12
4	0.16
5	0.20
6	0.24
7	0.28
8	0.31
9	0.35
10	0.39
11	0.43
12	0.47
13	0.51
14	0.55
15	0.59
16	0.63
17	0.67
18	0.71
19	0.75
20	0.79
25	0.98
30	1.18
35	1.38
40	1.57
45	1.77
50	1.97
55	2.17
60	2.36
65	2.56
70	2.76
75	2.95
80	3.15
85	3.35
90	3.54
95	3.74
100	3.94
105	4.13
110	4.33
115	4.53
120	4.72
125	4.92
130	5.12
135	5.31

Inch	mm
1/8	3
1/6	4
1/5	5
1/4	6
1/3	8
2/5	10
1/2	12
3/5	15
2/3	17
3/4	19
4/5	20
1	25
1 1/6	30
1 3/8	35
1 4/7	40
1 7/9	45
2	50
2 1/6	55
2 1/3	60
2 5/9	65
2 3/4	70
3	75
3 1/7	80
3 1/3	85
3 1/2	90
3 3/4	95
4	100
4 1/7	105
4 1/3	110
4 1/2	115
4 5/7	120
5	125
5 1/8	130
5 1/3	135

1

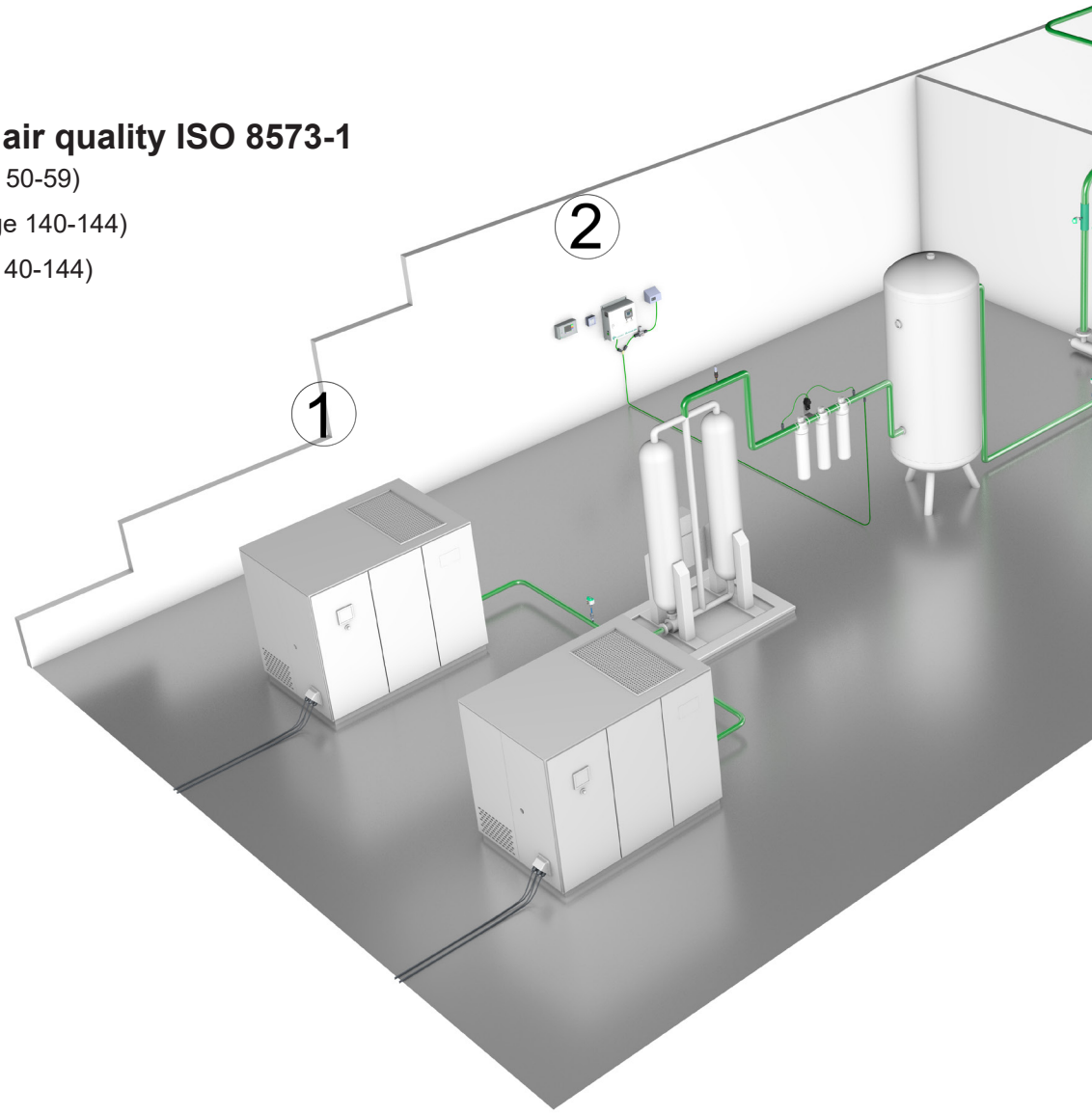
Efficiency measurement + compressed air audits

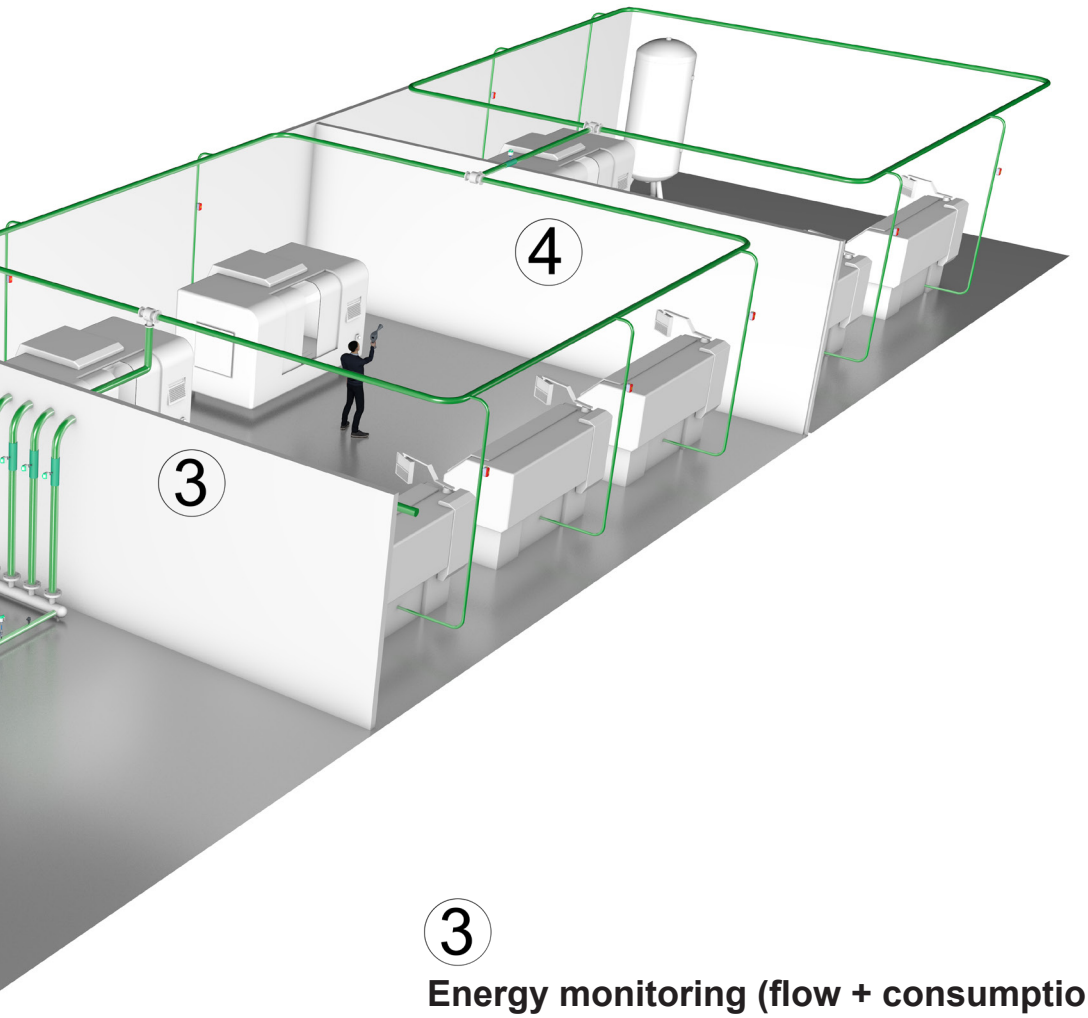
- Electrical power measurement (page 23)
- Compressor capacity (page 106)
- Data logger / chart recorder (page 12-45)
- Reporting Software (page 158-159)
- Compressor intake conditions (page 162)
- System pressure (page 164)

2

Compressed air quality ISO 8573-1

- Dew point (page 50-59)
- Residual oil (page 140-144)
- Particles (page 140-144)





3

Energy monitoring (flow + consumption)

- Insertion version (page 92-94)
- Inline version (page 84-88)
- Compact version (page 102-105)
- CS Network Software (page 160-162)

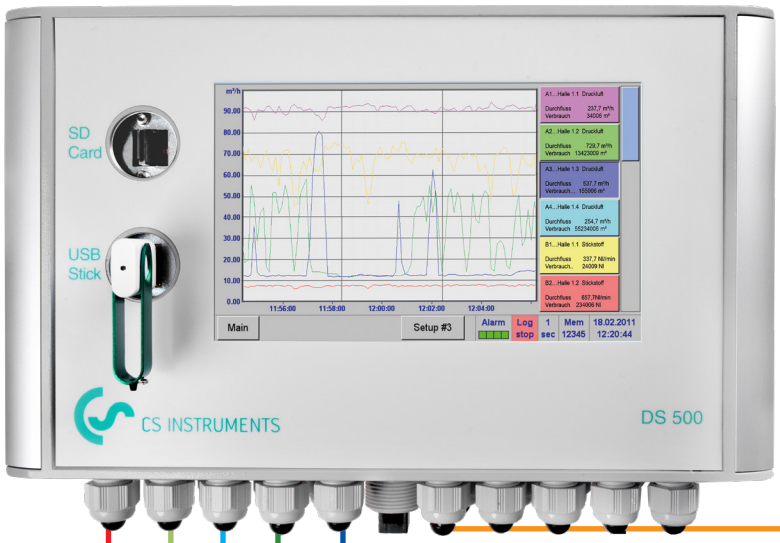
4

Leak detection

- Leak detector with camera - shows leakage rate in CFM and costs in $ (page 146-154)
- CS Leak Reporter Software - creates detailed ISO 50001 reports (page 151)

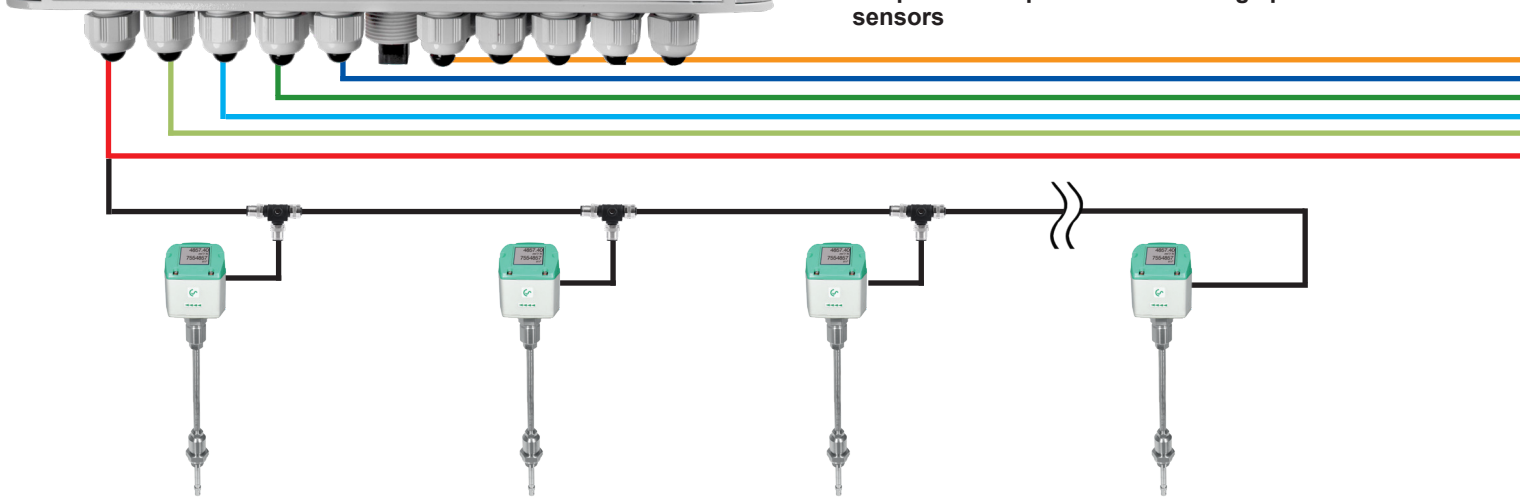
DS 500 - Intelligent chart recorder for compressed air and gases

Measurement - control - indication - alarm - recording - evaluation



Advantages at a glance:

- **Clear layout:** 7" color screen with touch panel.
- **Versatile:** 4, 8 or 12 sensor inputs. Up to 12 analog sensors or up to 40 digital sensors (Modbus RTU).
- **Suitable for industrial applications:** Metal housing IP 65 or panel mounting.
- **Data available remotely:** Network-compatible and remote transmission via webserver
- **Mathematical function:** For internal calculations
- **Totalizer function:** For analog signals
- **Saves time and costs during installation**
- **Simple:DS 500 provides low voltage power to the sensors**



DS 500 - the intelligent chart recorder of the next generation

Recording of the measured data, indication on a big color screen, alerting, storage, and optional remote read-out via webserver.

All measured values, data curves and threshold value exceedances are indicated. The curve progressions from the beginning of the measurement can be viewed by a slide of the finger

The big difference to ordinary paperless chart recorders reveals itself in the easy initiation and in the evaluation of the measured data. All sensors are identified directly and powered by the DS 500.

Mathematical function for internal calculations, e.g. the typical figures of a compressed air system:

- costs in $ per generated CFM air
- kWh/CF generated air
- consumption of single lines including summation

Totalizer function for analog signals (e.g. 0/4…20 mA, 0…10 V). In case of third-party sensors which e.g. only give a 4...20 mA signal for the actual flow in cfm, a total counter reading in CF can be generated by means of the Totalizer function.

Internal voltage supply to the sensors, no wiring of external mains units

Flow meters for compressed air and gases

- Installation and removal under pressure via standard 1/2" ball valve
- A safety ring prevents the uncontrolled ejection in case of installation/removal under pressure
- Usable for different gases: Compressed air, nitrogen, argon, CO2, oxygen…

Dew point sensors

- Extremely long term stable
- Quick adaption time
- Large measuring range (-112 to 68 °Ftd)
- For all dryers: (e.g. Adsorption dryers, membrane dryers and refrigeration dryers)
- Easy installation under pressure via the measuring chamber with quick coupling

Pressure sensors

- Large selection of pressure sensors with different measuring ranges.
- Quick installation under pressure via quick coupling

- Large selection of temperature sensors e.g. for measurement of the ambient temperature or gas temperature
- Pt100 (2-wire or 3-wire)
- Pt1000 (2-wire or 3-wire)
- Temperature sensors with measuring transducer (4-20 mA output)

Temperature sensors

- Monitoring of compressed air quality according to ISO 8573
- Residual oil, particles and moisture

Compressed air quality measurement

- CS PM 5110 current/effective power meters for panel mounting
- External current transformers for encompassing the phases (max. 2000 A)
- Measures kW, kWh, Power Factor, kVar, kVA
- Data transfer DS 500 via Modbus

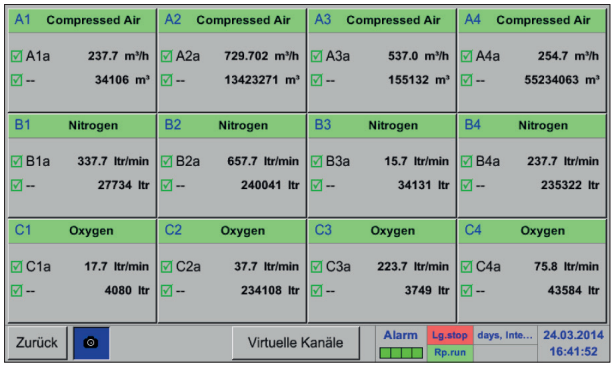
Current/effective power meters

By means of the intelligent chart recorder **DS 500**, all measuring data of a compressor station can be recorded, indicated and evaluated.

At **12 freely assignable sensor inputs**, all CS sensors can be connected as well as any optional **third-party sensors and meters with the following signal outputs:**

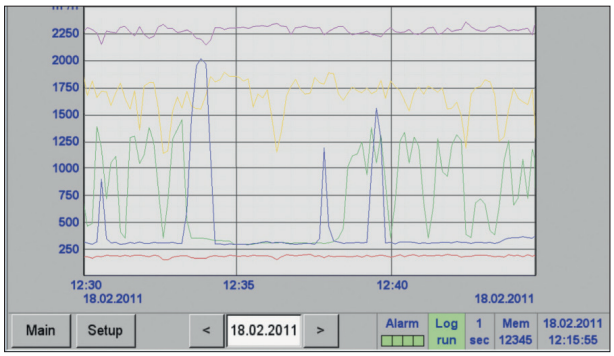
4-20 mA, 0-20 mA **I** 0-1 V / 0-10 V / 0-30 V **I** Pt 100 (2- or 3-wire), Pt 1000 (2- or 3-wire), pulse outputs (e.g. of gas meters) **I** Modbus protocol.

Measured values, statistics, curves with the 7" colour screen with touch panel



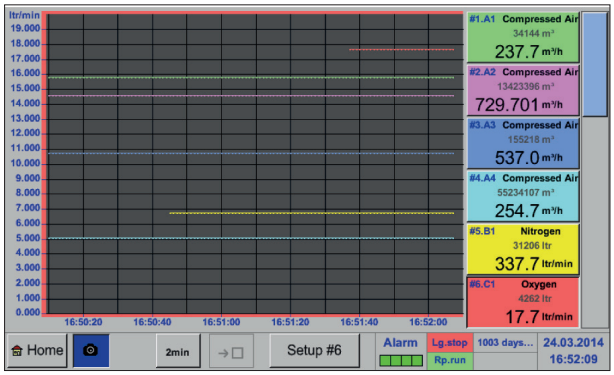
Actual measured values

All measured values can be seen at a glance.
Threshold value exceedances are indicated in red.
A “measuring site name“ can be allocated to each sensor.



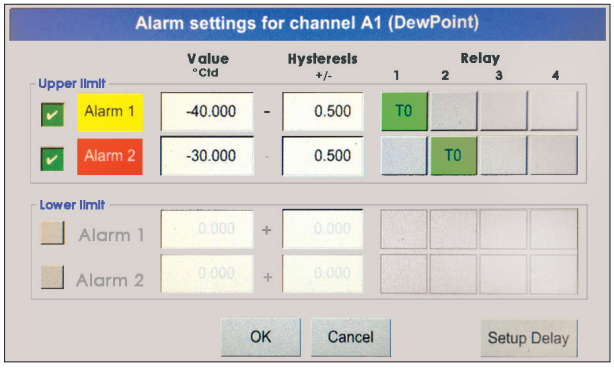
Graphic display

This display replaces the former evaluation of ordinary paper chart recorders and offers lots of advantages. The time axis can be moved by a finger slide.
The”zoom function” by finger movement which allows for an analysis of peak values is unique.



Actual measured values and graphic

Additional to the measurement curves, the current measured values are indicated as well.



Adjustment of the alarm relays

Each one of the four alarm relays can be allocated individually to a connected sensor. The alarm thresholds and the hysteresis can be freely adjusted.
New: It is possible to set an alarm delay for each alarm relay so that the relay is only triggered after a set period of time.

Technical data of the DS 500

TECHNICAL DATA DS 500	
Dimensions of housing:	11.0 x 6.7 x 93.4 Inches, (IP 65)
Connections:	18 x PG for sensors and supply
Version panel mounting:	Cutout panel 9.8 x 6.1 Inches
Weight:	7.7 lbs
Material:	Die cast metal, front screen polyester
Sensor inputs:	• 4/8/12 sensor inputs for analog and digital sensors; freely allocatable. See options • Digital CS sensors for dew point and consumption with SDI interface FA/VA series, • Digital third-party sensors RS 485 / Modbus RTU, other bus systems realizable on request. • Analog CS Sensors for pressure, temperature, clamp-on ammeters pre-configured. • Analog third-party sensors 0/4...20 mA, 0...1/10/30 V, pulse, Pt 100 / Pt 1000, KTY
Voltage supply for sensor:	24 VDC, max. 130 mA per sensor, integrated mains unit max. 24 VDC, 25 W. In case of version 8/12 sensor inputs, 2 integrated mains units each max. 24 VDC, 25 W.
Interfaces:	USB stick, Ethernet / RS 485 Modbus-RTU / TCP, SDI other bus systems on request, webserver optional
Outputs:	• 4 relays (changeover contact 230 VAC, 6 A), alarm management, relays freely programmable, collective alarm • Analog output, pulse in case of sensors with own signal output looped, such as e.g. VA/FA series
Memory card:	16 GB Micro SD card
Power supply:	100...240 VAC / 50-60 Hz, special version 24 VDC
Colour screen:	7" touch panel TFT transmissive, graphics, curves, statistics
Accuracy:	see sensor specifications
Operating temperature:	32...122 °F
Storage temperature:	-4…158 °F
Optional:	Webserver

DESCRIPTION	ORDER NO.
DS 500 - intelligent chart recorder in basic version (4 sensor inputs)	0500 5000
Option: 4 additional sensor inputs for DS 500 V2	Z500 5501
Option: 8 additional sensor inputs for DS 500 V2	Z500 5502
Option: Integrated webserver	Z500 5003
Option: version for panel mounting	Z500 5006
Option: Power supply 24 VDC (instead of 100…240 VAC)	Z500 5007
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication	Z500 5008
Option: “Totalizer function for analog signals”	Z500 5009
External Gateway Profibus for connecting an integrated RS 485 interface	Z500 3008
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
CS Network – energy monitoring with client/server solution (max. 20 measured values of different sensors/devices)	0554 8041
CS Network – energy monitoring with client/server solution (max. 50 measured values of different sensors/devices)	0554 8042
CS Network – energy monitoring with client/server solution (max. 100 measured values of different sensors/devices)	0554 8043
CS Network - Energy Monitoring with Client / Server Solution (max. 200 measured values of different sensors / devices)	0554 8044

Matching sensors can be found on pages 20 to 23

INPUT SIGNALS	
Current signals	(0…20 mA/ 4…20 mA)
Internal or external power supply	
Measuring range	0…20 mA
Resolution	0.0001 mA
Accuracy	± 0.03 mA ± 0.05 %
Input resistance	50 Ω
Voltage signal:	(0…1 V)
Measuring range	0…1 V
Resolution	0.05 mV
Accuracy	± 0.2 mV ± 0.05 %
Input resistance	100 kΩ
Voltage signal	(0...10 V / 30 V)
Measuring range	0…10 V
Resolution	0.5 mV
Accuracy	± 2 mV ± 0.05 %
Input resistance	1 MΩ
RTD Pt 100	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…752 °F) ± 0.3 °C (further range)
RTD Pt 1000	
Measuring range	-328…1562 °F
Resolution	0.1 °F± 0.2 ° F (-148…-752 °F)
Accuracy	
Pulse	Min pulse length 500 µs
Measuring range	frequency 0...1 kHz max. 30 VDC

DS 400 - Chart recorder

for all relevant parameters of compressed air

Standard equipment:

- USB interface
- 3.5" graphic display with touch screen
- Integrated mains unit for supply to the sensors
- 4...20 mA analog output of all connected active sensors
- Pulse output (for total consumption) in case of flow sensors
- 2 alarm relays (pot.-free changeover contacts, max. 230 V, 3 A)

Software options:

- Integrated webserver
- Mathematics calculation function
- Totalizer function

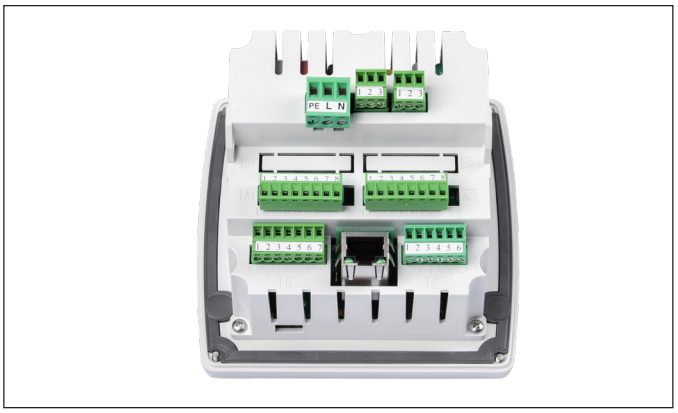
Hardware options:

- Integrated data logger
- Ethernet / RS 485 interface
- Additional sensor inputs (digital or analog) selectable

The sensor inputs 1 and 2 and 3 and 4 can be selected according to the required sensors (see table pages 20 to 21):

Digital	Digital	Digital	Digital	Digital	Analog	Analog	Analog	Analog
CFM / CF	°Ftd	A, kWh		psi		A	°F	
			MOD-BUS					4…20 mA 0…20 mA 0…10 V Pulse Pt 100 Pt 1000
Flow sensor	Dew point sensor	Current/ effective power meter	Third-party sensors with RS 485	Pressure sensor		Clamp-on ammeter	Temperature sensor	Third party sensors analog output

Panel mounting



TECHNICAL DS 400

Dimensions:	4.5 x 4.5 x 3.8 Inches IP 54 (wall housing) 3.6 x 3.6 x 2.9 Inches (panel mounting)
Inputs:	2 digital inputs for FA 5xx resp. VA 5xx
Interface:	USB interface
Power supply:	100…240 VAC, 50-60 Hz
Accuracy:	See sensor specifications
Alarm outputs:	2 relays, (potential free)
Options:	
Data logger:	100 million measured values start/stop time, measuring rate freely adjustable
2 additional sensor inputs:	For connection of pressure sensors, temperature sensors, clamp-on ammeters, third-party sensors with 4...20 mA, 0 to 10 V, Pt 100, Pt 1000

DESCRIPTION	Sensor input 1+2	Sensor input 3+4	ORDER NO.
DS 400 - Chart recorder with graphic display and touch screen	Digital (Z500 4003)	--------	0500 4000 D
	Digital (Z500 4003)	Digital (Z500 4003)	0500 4000 DD
	Digital (Z500 4003)	Analog (Z500 4001)	0500 4000 DA
	Analog (Z500 4001)	--------	0500 4000 A
	Analog (Z500 4001)	Analog (Z500 4001)	0500 4000 AA

Options:

Option: Integrated data logger for 100 million measured values	Z500 4002
Option: Integrated Ethernet and RS 485 interface	Z500 4004
Option: Integrated webserver	Z500 4005
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication	Z500 4007
Option: “Totalizer function for analog signals”	Z500 4006
External Gateway Profibus for RS 485 interface connection	Z500 3008

Further accessories:

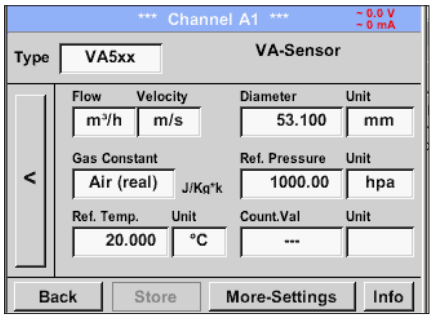
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
CS Network – energy monitoring with client/server solution (max. 20 measured values of different sensors/devices)	0554 8041
CS Network – energy monitoring with client/server solution (max. 50 measured values of different sensors/devices)	0554 8042
CS Network – energy monitoring with client/server solution (max. 100 measured values of different sensors/devices)	0554 8043
CS Network - Energy Monitoring with Client / Server Solution (max. 200 measured values of different sensors / devices)	0554 8044

INPUT SIGNALS

Current signals internal or external power supply	(0…20 mA/4…20 mA)
Measuring range	0…20 mA
Resolution	0.0001 mA
Accuracy	± 0.03 mA ± 0.05 %
Input resistance	50 Ω
Voltage signal:	(0…1 V)
Measuring range	0…1 V
Resolution	0.05 mV
Accuracy	± 0.2 mV ± 0.05 %
Input resistance	100 kΩ
Voltage signal	(0...10 V / 30 V)
Measuring range	0…10 V
Resolution	0.5 mV
Accuracy	± 2 mV ± 0.05 %
Input resistance	1 MΩ
RTD Pt 100	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…752 °F) ± 0.3 °F (further range)
RTD Pt 1000	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2° F (-148…-752 °F)
Pulse	
Measuring range	Min pulse length 500 µs frequency 0...1 kHz max. 30 VDC

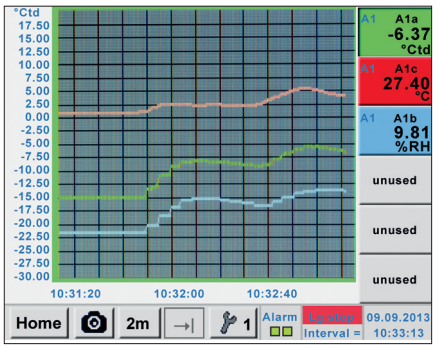
DS 500 / DS 400

Easy operation via touchscreen:



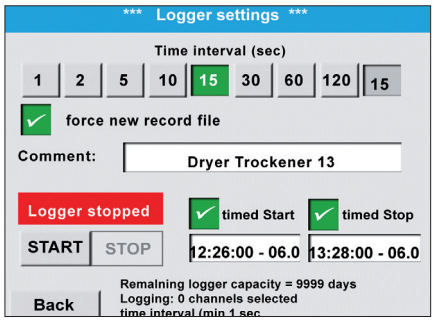
Configuration of flow sensor

In the menu of the DS 500 / DS 400, the flow sensor VA 5xx can be set to the respective pipe inner diameter. Furthermore, the unit, the gas type and the reference condition can be set. The meter reading can be set to zero if necessary.



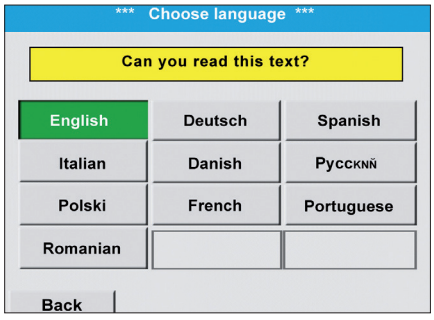
Graphic view

In the graphic view all measured values are indicated as curves. It is possible to browse back on the time axis by a slide of the finger (without data logger maximum 24 h, with data logger back to the start of the measurement).



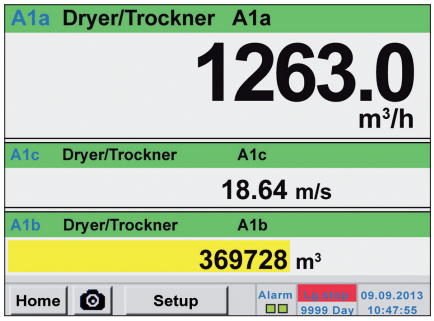
Data logger

With the option integrated data logger the measured values are stored in the DS 500 / DS 400. The time interval can be freely set. Furthermore there is the possibility to fix the starting time and the end time of the data recording. Read-out of the measured data via USB interface or via the optional Ethernet interface.



Selection of the language

DS 500 / DS 400 is available in several languages.



All relevant parameters at a glance

In addition to the flow rate in CFM, the DS 500 / DS 400 also displays other parameters such as total consumption in CF and speed in ft/s.

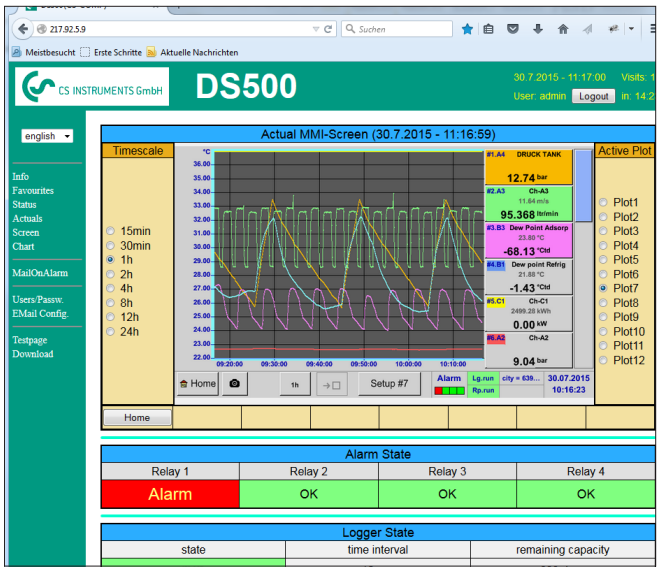
Webserver

The new webserver with substantially extended features for the chart recorders DS 500 and DS 400 is available with immediate effect. Users can get direct access to their measured data worldwide (current and historic) and display them on their smart phone, tablet or computer.

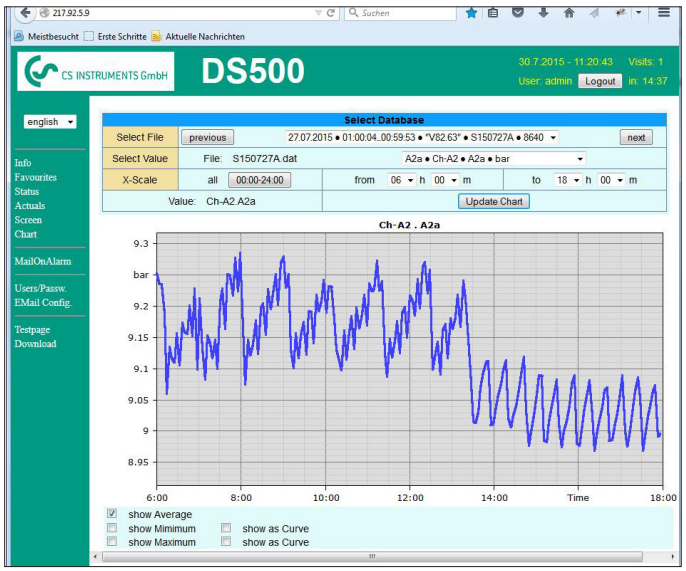
The new webserver can be ordered as an option with each stationary DS 500 / DS 400, but also for their mobile devices. For using the features of the webservers, the DS 500 / DS 400 must be set up with it's own IP address within the corporate network.

The webserver in the DS 500 / DS 400 provides a website, which displays the measured values. This website can be accessed from smartphones, tablets and computers via the installed browser. Advantage: This is all possible without the installation of any new or additional software.

View of real time measured values (graphic view)



View of historic measured values as a single chart (time period freely selectable)



Access authorization

Different groups with different users/passwords can be assigned to different access levels.

Starting the data logger

In case of a stopped data logger the group operator or administrator can start the data logger remotely, via the webserver.

The new webserver can be retrofitted to any DS 500/DS 400 already in use.

Suitable sensors for DS 500 / DS 400

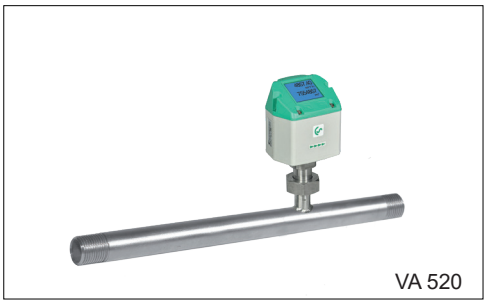
Flow meters for installation and removal under pressure (insertion type)

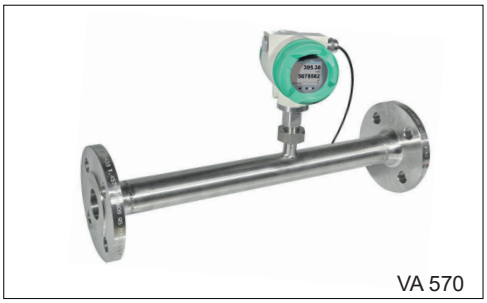

VA 500


VA 550

FLOW METERS INSERTION-VERSION	ORDER NO.
VA 500 meter in basic version: Standard (304 ft/s), probe length 220 mm, without display	0695 5001
VA 550 Flow meter, measuring head in robust aluminum die casting housing	0695 0550 + order code A_…M…_

Inline flow meter

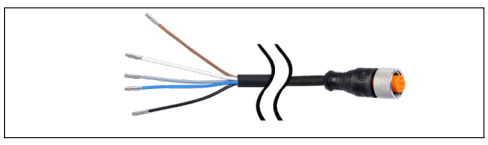

VA 520


VA 570

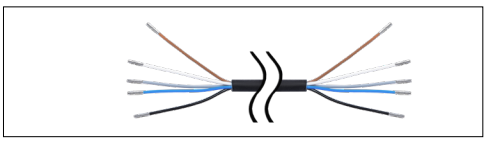
FLOW METERS IN-LINE VERSION	ORDER NO.
Flow meter VA 520 with integrated measuring section, (R 1/4")	0695 0520
Flow meter VA 520 with integrated measuring section, (R 1/2")	0695 0521
Flow meter VA 520 with integrated measuring section, (R 3/4")	0695 0522
Flow meter VA 520 with integrated measuring section, (R 1")	0695 0523
Flow meter VA 520 with integrated measuring section, (R 1 1/4")	0695 0526
Flow meter VA 520 with integrated measuring section, (R 1 1/2")	0695 0524
Flow meter VA 520 with integrated measuring section, (R 2")	0695 0525
Inline Flow meter VA 570 with integrated 1/2"measuring section	0695 0570 + order code A_...K_
Flow meter VA 570 with integrated 3/4" measuring section	0695 0571
Flow meter VA 570 with integrated 1" measuring section	0695 0572
Flow meter VA 570 with integrated 1 1/4" measuring section	0695 0573
Flow meter VA 570 with integrated 1 1/2" measuring section	0695 0574
Flow meter VA 570 with integrated 2" measuring section	0695 0575


FA 510

DEW POINT SENSORS	ORDER NO.
FA 510 dew point sensor, -112 to 68 °Ftd incl. factory certificate	0699 0510
FA 510 dew point sensor, -4…122 °Ftd incl. factory certificate	0699 0512
Measuring chamber NPT applicable for 29 to 232 psi	0699 3392

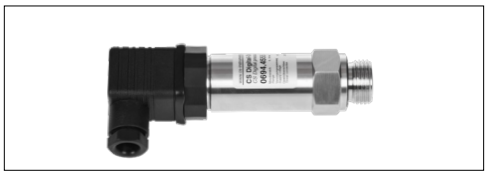


CONNECTION CABLES FOR FLOW METERS/DEW POINT SENSORS VA 500, 520 AND FA xx	ORDER NO.
Connection cable for VA/FA series, 16 ft.	0553 0104
Connection cable for VA/FA sensors, 32 ft.	0553 0105



CONNECTION CABLES FOR FLOW METERS VA 550/570:	ORDER NO.
Connection cable 16 ft. with open ends	0553 0108
Connection cable 32 ft. with open ends	0553 0109

PRESSURE PROBES WITH 4...20 mA ANALOG OUTPUT	± 1% ACCURACY	± 0,5% ACCURACY
Standard pressure probe CS 16, 0...232 psi 1/4” NPT	0694 6001	0694 6002
Standard pressure probe CS 40, 0…580 psi 1/4” NPT	0694 6003	0694 6004
Standard pressure probe CS 100, 0…1450 psi 1/4” NPT		0694 6005
Standard pressure probe CS 250, 0…3625 psi 1/4” NPT		0694 6006
Standard pressure probe CS 400, 0…5800 psi 1/4” NPT		0694 6007
Precision pressure probe CS -14.5...+217 psi, ± 0.5 % accuracy of. f.s.		0694 3553
Differential pressure probe 123 psi diff.		0694 3561
Calibration certificate pressure, 5 calibration points for the whole measuring range		3200 0004
BSP **available upon request**		



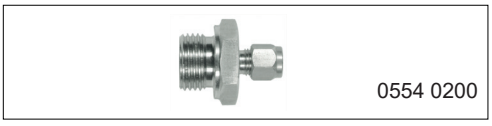
DIGITAL PRESSURE SENSORS	± 1% ACCURACY	± 0,5% ACCURACY
Digital pressure probe DPS 16, 0…232 psi RS 485, G 1/2"	0694 2886	0694 4555
Digital pressure probe DPS 16, 0…232 psi RS 485, NPT 1/2”	0694 3886	0694 5555

0604 0201

0604 0208

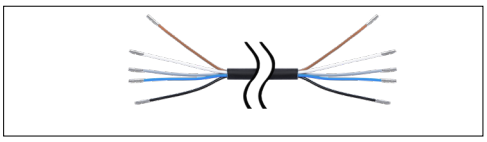
0604 0209

0604 0205

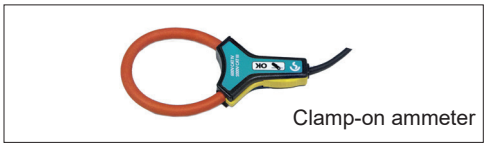


0554 0200

TEMPERATURE SENSORS	ORDER NO.
Screw-in temperature sensor PT 100 class A, length 11.81 inch, d = 0.24 inch, with measuring transducer 4...20 mA = -5 °F...1022 °F (2-wire)	0604 0201
Outdoor temperature sensor PT 100 class B (2-wire) in wall housing (82x55x33 mm), application range: -58 °F...122 °F	0604 0203
Room/outdoor temperature sensor with measuring transducer, 4…20 mA (2-wire), measuring range switchable -4 °F…122 °F / -58 °F…122 °F	0604 0209
Indoor temperature sensor PT 100 class B (2-wire) in wall housing with ventilation slots (3.23x2.17x1.23 inch), application range: -58 °F...176 °f	0604 0204
Cable temperature sensor PT 100 class A (4-wire), length: 11.81 inch, d = 0.24 inch, 94...500 °F, 16 ft connection cable PFA with open ends	0604 0205
Cable temperature sensor PT 100 class A (4-wire), length: 3.94 Inch, d = 0.24 inch, 94...500 °F, 16 ft connection cable PFA with open ends	0604 0206
Cable temperature sensor PT 100 class A (4-wire), length: 7.87 Inch, d = 0.24 inch, 94...500 °F, 16 ft connection cable PFA with open ends	0604 0207
Magnetic surface temperature sensor, holding magnet 1.50 x 1.02 x 0.98 Inch, PT 100 class B (2-wire), -22...356 °F, 16 ft connection cable PFA with open ends	0604 0208
Compression fittings: 0.24 inch; G 1/2" PTFE clamping ring pressure-tight up to 10 bar Material: stainless steel, application area: max. 500 °F	0554 0200
Compression fitting; 0.24 inch; G 1/2" stainless steel clamping ring Presure tight up to 232 psi, material: stainless steel, application area: max. 500 °F	0554 0201
Calibration certificate temperature, 2 calibration points	0520 0180



CONNECTION CABLES FOR PRESSURE SENSORS / TEMPERATURE SENSORS	ORDER NO.
Connection cable for probes 16 ft. with open ends	0553 0108
Connection cable for probes 32 ft. with open ends	0553 0109



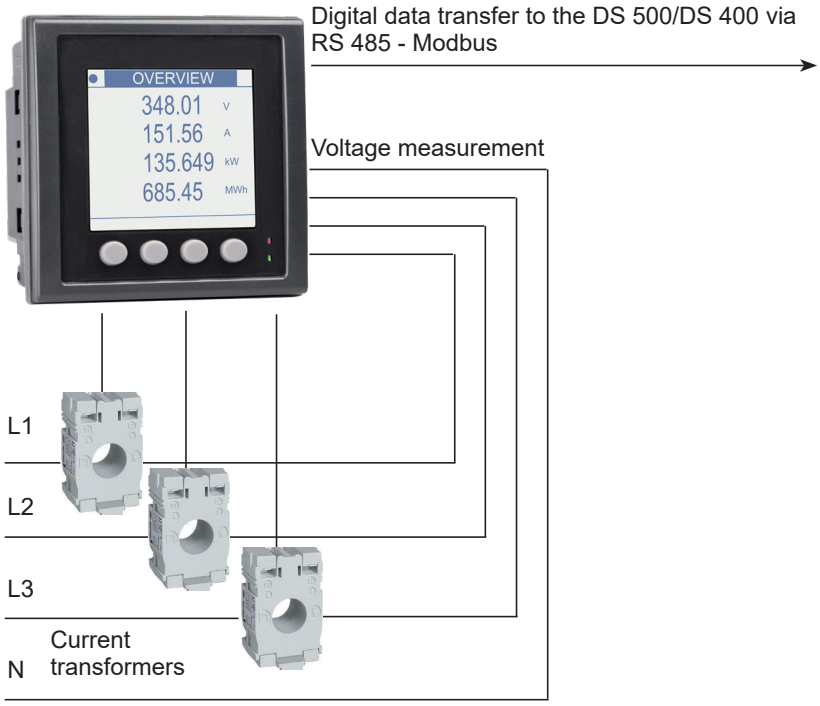
Clamp-on ammeter

CLAMP-ON AMMETERS	ORDER NO.
Clamp-on ammeter 0...1000 A TRMS incl. 10 ft. connection cable with open ends	0554 0518
Clamp-on ammeter 0...400 A TRMS incl.10 ft. connection cable with open ends	0554 0510

CS PM 5110 - Current/effective power meters for panel mounting

Measures voltage, current and calculates:

Effective power [kW]
Apparent power [kVA]
Reactive power [kVar]
Active energy [kWh]
Power Factor [Cos Phi]

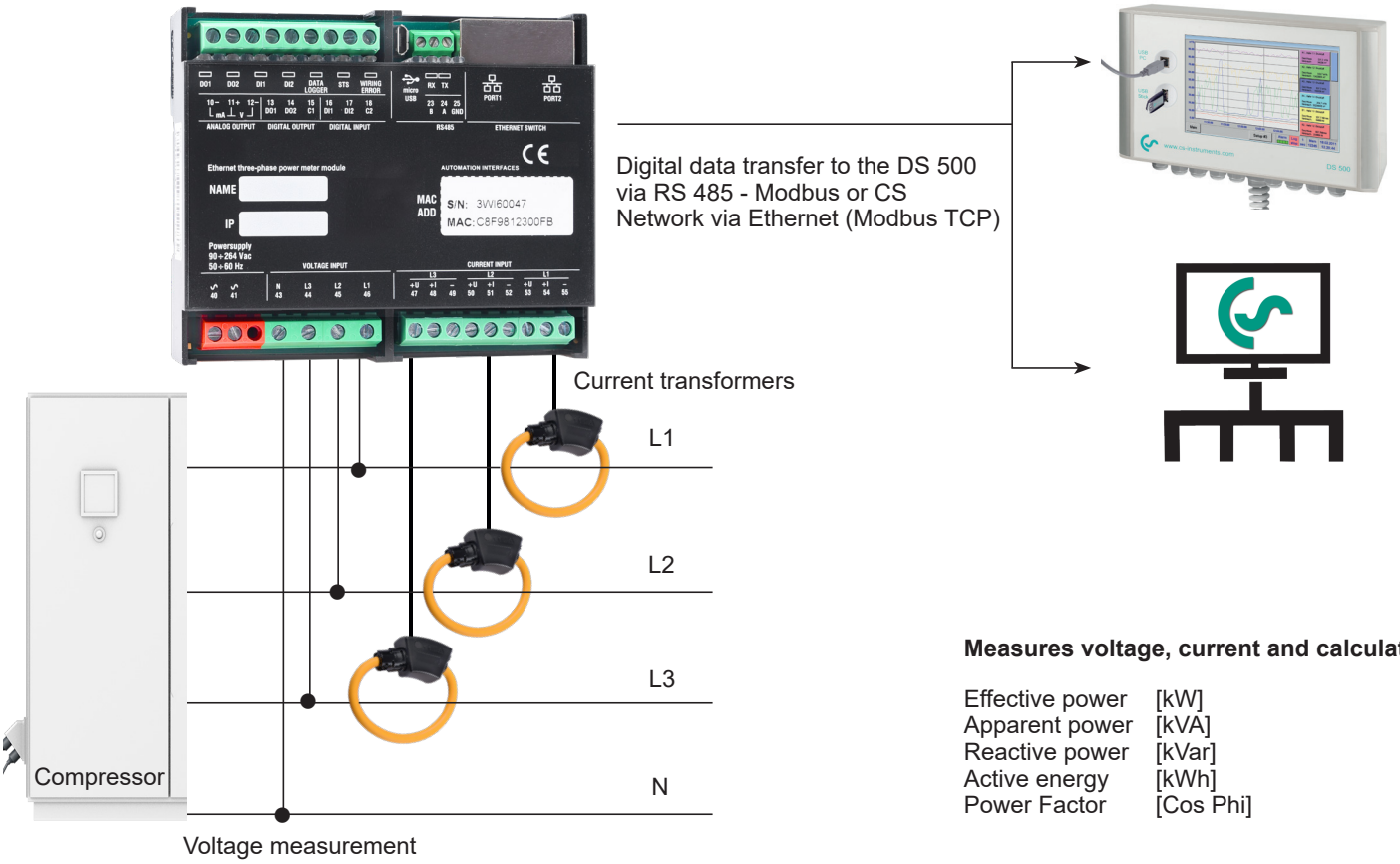


All measured data is transmitted digitally (Modbus) to the DS 500 and can be recorded there.

DESCRIPTION	ORDER NO.
CS PM 5110 Current/effective power meters for panel mounting, with RS485 interface	0554 5357
Install-construction for the CS PM 5110, on top hat rail	0554 5356
Current transformer 100/5 A connectable to current/effective power meter for panel mounting (for cables up to Ø 0.8 inch)	0554 5344
Current transformer 200/5 A connectable to current/effective power meter for panel mounting (for cables up to Ø 0.8 inch)	0554 5345
Current transformer 300/5 A connectable to current/effective power meter for panel mounting (for cables up to Ø 0.9 inch)	0554 5346
Current transformer 500/5 A connectable to current/effective power meter for panel mounting (for cables up to Ø 0.9 inch)	0554 5347
Current transformer 600/5 A connectable to current/effective power meter for panel mounting (for cables up to Ø 0.9 inch)	0554 5348
Current transformer 1000/5 A connectable to current/effective power meter for panel mounting (for current bar up to 2.6 x 1.3 inches)	0554 5349
Current transformer 2000/5 A connectable to current/effective power meter for panel mounting (for current bar up to 5 x 1.49 inches)	0554 5350
Connection cable for probes 16 ft, with open ends	0553 0108
Connection cable for probes 32 ft, with open ends	0553 0109

TECHNICAL DATA PM 5110	
Parameters:	Voltage (Volt) Current (Ampere) Power Factor (Cos Phi) Effective power (kW) Apparent power (kVA) Reactive power (kVar) Active energy (kWh) Power frequency (Hz) All parameters are transferred digitally to DS 500/DS 400
Accuracy current measurement:	± 0.5% from 1 to 6 A
Accuracy voltage:	± 0.5% from 50 V to 277 V
Accuracy active energy:	IEC 62053-21 Class 1
Interfaces:	RS 485 (Modbus protocol)
Measuring range:	Voltage measurement max. 600 VAC
Dimensions:	3.7 x 3.7 x 3.1 Inches (W x H x D)
Operating temperature:	14...131 °F

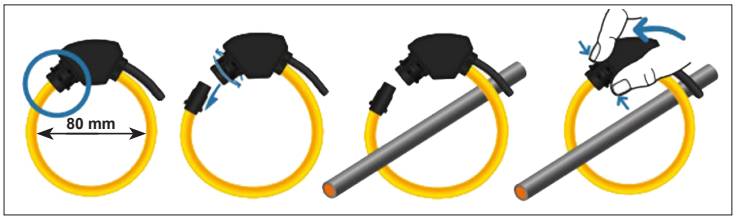
CS PM Flex - Current/effective power meter with Rogowski Coils



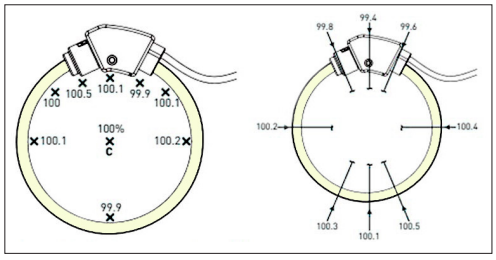
Measures voltage, current and calculates:

Effective power	[kW]
Apparent power	[kVA]
Reactive power	[kVar]
Active energy	[kWh]
Power Factor	[Cos Phi]

Rogowski Coil:
The split coil bobbin allows subsequent, quick and easy installation



Accuracy range:
C: Conductor in centred position



DESCRIPTION	ORDER NO.
CS PM Flex Current/effective power meters for top-hat rail mounting, with RS485 and Ethernet interface	0554 5358
Rogowski Coil (Ø 3 Inch) connectable to CS PM Flex incl. 9 ft connection cable with open ends	0554 5359

TECNICAL DATA CS PM Flex	
Parameters:	Voltage (Volt) Current (Ampere) Power Factor (Cos Phi) Effective power (kW) Apparent power (kVA) Reactive power (kVar) Active energy (kWh) Power frequency (Hz) All parameters are tranferred digitally to DS 500/ CS Network.
Measuring range:	**Voltage measurement:** max. 600 VAC, 45-65 Hz **Current measurement:** 10 - 3000 A @ 50 Hz 10 - 2500 A @ 60 Hz
Accuracy Current measurement / active energy:	± 0.5%
Accuracy voltage measurement:	± 0.2 %
Interfaces:	RS 485 and Ethernet
Dimensions:	3.5 x 4.2 x 1.2 Inches (B x H x T)
Operating temperature:	-13…131°F

DS 500 mobile - intelligent mobile chart recorder

The intelligent chart recorder of the future - energy analysis according to DIN EN 50001

Energy analysis - consumption measurement - leakage calculation of compressed air systems

Advantages at a glance:

- Easy operation via 7" color screen with touch panel

Versatile:

- Up to 12 sensors / meters can be connected, including third-party sensors / counters incl. power supply

Reliable:

- Reliably stores all measured values on a memory card. Easy reading out via USB stick possible

Intelligent energy analysis:

- costs in $ per generated CF air
- kWh/CF generated air
- consumption of single lines including summation

Easy & intuitive in its operation

Saves time & costs on installation

Technical data of DS 500 mobile

TECHNICAL DATA DS 500 MOBILE	
Case dimensions	15.1 x 10.3 x 6.94 Inches
Weight:	10 lbs
Material:	Diecast, front foil polyester, ABS
Sensor inputs:	4/8/12 sensor inputs for analog and digital sensors; freely allocatable. See options Digital CS sensors for dew point and flow with SDI interface FA/VA series, digital third-party sensors RS485 / Modbus RTU. Analog CS Sensors for pressure, temperature, clamp-on ammeters preconfigured. Analog third-party sensors 0/4...20 mA, 0...1/10/30 V, pulse, Pt 100 / Pt 1000, KTY, counter
Voltage supply for sensor:	24 VDC, max. 130 mA per sensor, integrated mains unit, max. 24 VDC, 25 W. For version 8/12 sensor inputs 2 integrated mains units, each max. 24 VDC, 25 W
Interfaces:	USB stick, Ethernet / RS 485 Modbus RTU / TCP, SDI other bus systems on request, webserver optionally, GSM module
Memory card:	16 GB Micro SD memory card
Power supply:	100…240 VAC, 50-60 Hz
Colour screen:	7" touch panel TFT transmissive, graphics, curves, statistics
Accuracy:	Please see sensor specifications
Operating temperature:	32…122 °F
Storage temperature:	-4…158 °F

INPUT SIGNALS	
Current signal internal or external power supply	(0…20 mA/4…20 mA)
Measuring range	0…20 mA
Resolution	0.0001 mA
Accuracy	± 0.03 mA ± 0.05 %
Input resistance	50 Ω
Voltage signal	
Measuring range	(0…1 V)
Resolution	0…1 V
Accuracy	0.05 mV
Input resistance	± 0.2 mV ± 0.05 %
	100 kΩ
Voltage signal	
Measuring range	(0...10 V / 30 V)
Resolution	0…10 V
Accuracy	0.5 mV
Input resistance	± 2 mV ± 0.05 %
	1 MΩ
RTD Pt 100	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F)
	± 0.3 °F (further range)
RTD Pt 1000	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F)
Pulse	
Measuring range	Min pulse length 100 µs frequency 0...1 kHz max. 30 VDC

DESCRIPTION	ORDER NO.
Intelligent chart recorder DS 500 mobile, 4 sensor inputs	0500 5012
Intelligent chart recorder DS 500 mobile, 8 sensor inputs	0500 5013
Intelligent chart recorder DS 500 mobile, 12 sensor inputs	0500 5014
Option: “Integrated webserver”	Z500 5003
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication	Z500 5008
Option: “Totalizer function for analog signals”	Z500 5009
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. License for 2 working places	0554 8040
CS Soft Energy Analyzer for energy and leakage analysis of compressed air stations	0554 7050
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 16 ft	0553 0501
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 32 ft	0553 0502
Connection cable for VA / FA sensors to mobile devices, ODU/M12, 16 ft	0553 1503
Extension cable for mobile devices, ODU/open ends, 32 ft	0553 0504
Case for all sensors (dimensions: 19.6 x 14.1 x 4.7 Inches)	0554 6006

Further sensors can be found on pages 38 to 41

DS 500 mobile - intelligent mobile chart recorder

The intelligent chart recorder of the future - energy analysis according to DIN EN 50001

If we talk about operating costs in compressed air systems, we are actually talking about the energy costs, because the electricity costs make up about 70-80% of the total cost of a compressed air system.

Depending on the size of the system, this means considerable operating costs. Even in smaller systems, this may quickly add up to $12,000 to $25,000 per year. This is an amount which can be considerably reduced - even in case of well operated and maintained plants.

Does this also apply to your compressed air system? What are your actual costs per generated cubic feet air? Which energy is gained due to the waste heat recovery? What is the total performance balance of your plant? How high are the differential pressures of single filters, how high is the humidity (pressure dew point), how much compressed air is used?

By means of the new intelligent chart recorder DS 500 mobile and the suitable sensors and meters all these questions can be answered easily. For example by means of a long-term measurement over 7 days, data recording and evaluation on the PC.

Touch screen

12 sensor inputs

Including voltage supply for all sensors

USB stick

Ethernet connection

Sensors for DS 500/DS 400 mobile

Flow meters for compressed air and gases

- Installation and removal under pressure via standard 1/2" ball valve
- A safety ring prevents the uncontrolled ejection in case of installation/removal under pressure
- Usable for different gases: Compressed air, nitrogen, argon, CO2, oxygen

Dew point sensors

- Extremely stable in the long term
- quick adaption time
- Large measuring range (-112 to 68 °Ftd)
- For all dryers: (Adsorption dryers, membrane dryers and refrigeration dryers)
- easy installation under pressure via the standard measuring chamber with quick coupling

Pressure sensors

- large selection of pressure sensors with different measuring ranges for each measuring purpose
- Quick installation under pressure by quick coupling

Temperature sensors

- Large selection of temperature sensors e.g. for measurement of the ambient temperature or gas temperature
- Pt100 (2-wire or 3-wire)
- Pt1000 (2-wire or 3-wire)
- Temperature sensors with measuring transducer (4-20 mA output)

- Monitoring of compressed air quality according to ISO 8573
- Residual oil, particles, moisture

Compressed air quality measurement

- Particle counter PC 400 in a service case
- up to 0.1 µm or
- up to 0.3 µm

Compressed air quality measurement

- For the analysis of compressors (load and idle times, energy consumption, on/off cycles) the current consumption of up to 12 compressors is recorded by clamp-on ammeter
- Measuring range of the clamp-on ammeters:

0 - 400 A

0 - 1000 A

Clamp-on ammeters

- **CS PM 600** mobile current/effective power meter with external current transformers for large machines and systems
- external current transformers for encompassing the phases (100 A or 600 A)
- External magnetic measuring tip for measuring the voltage
- measures KW, kWh, Power Factor, kVar, kVA
- Data transmission **DS 500 mobile** via Modbus

Current/effective power meters

By means of the mobile chart recorder **DS 500 mobile**, all measuring data of a compressor station can be recorded, indicated and evaluated.

At **12 freely assignable sensor inputs**, all our sensors can be connected as well as any optional **third-party sensors and meters with the following signal outputs:**

4-20 mA, 0-20 mA I 0-1 V / 0-10 V / 0-30 V I Pt 100 (2- or 3-wire), Pt 1000 (2- or 3-wire), KTY I pulse outputs (e.g. of gas meters) I Modbus protocol

DS 500 PM mobile – efficiency measurement for compressors

All-in-one measurement: electrical energy, pressure, dew point, temperature and consumption

Besides common measurements such as compressed air consumption or humidity, even more complex measurement tasks can be tackled with this all-round mobile device. With the DS 500 PM mobile, conducting an energy analysis according to DIN ISO 50001 is simple.

Its clear, simple operating method makes it possible, for example, to carry out an analysis of compressed air costs by simultaneously measuring energy consumption (kW/kWh) and compressor output (m³/m³/h). And the data logger with its integrated effective power meter is perfect for auditors or service technicians.

Power consumption

Current rating	[A]
Voltage	[V]
Effective power	[kW]
Active energy	[kWh]
Apparent power	[kVA]
Reactive power	[kVar]
Power Factor	[Cos Phi]

Special features:

- Magnetic voltage measuring tips for picking off the voltage during operation.
- Hinged current transformers encompass the conductors of phases L1, L2, L3 or Rogowski Coils

  Can also be used during operation.

For universal use:

- Up to 11 devices can be connected, including third-party sensors incl. power supply

Reliable:

- Reliably stores all measured values on a memory card. Easy readout possible via USB stick

Energy analysis according to DIN ISO 50001:

- Costs in $/€ per m³/CF air generated
- Specific output in kWh/CF (kWh/m³)
- Consumption of single lines including summation

Flow meters

- Can be installed and removed under pressure via standard 1/2" ball valve
- A safety ring prevents uncontrollable ejection during installation/removal under pressure
- Can be used with different gases: compressed air, nitrogen, argon, CO2, oxygen

Dew point sensors

- Extreme long-term stability
- Short adaption time
- Wide measuring range -112 °Ftd to 68 °Ftd
- For all dryers: (adsorption dryers, membrane dryers and refrigeration dryers)
- Easy to install under pressure using the standard measuring chamber with quick coupling

Pressure sensors

- Large selection of pressure sensors with different measuring ranges for each measuring purpose
- Quick to install under pressure by quick coupling

Temperature sensors

- Large selection of temperature sensors e.g. for measurement of the ambient temperature or gas temperature
- Pt 100 (2-wire or 3-wire)
- Pt 1000 (2-wire or 3-wire)
- Temperature sensors with measuring transducer (4-20 mA output)

Compressed air quality

- Monitoring of compressed air quality according to ISO 8573
- Residual oil, particles, moisture
- Particle counter PC 400 in service case up to 0.1 µm or up to 0.3 µm

Compressed air consumption

Pressure dew point

Pressure

Temperature

Residual oil/particles

Mobile electricity/effective power meter CS PM 600

Compressed air generated

Compressed air flow	[CF]
Pressure dew point	[° Ftd]
Pressure	[psi]
Temperature	[° C/°F]
Residual oil content	[mg/m³]
Particle content	[Cts/m³]

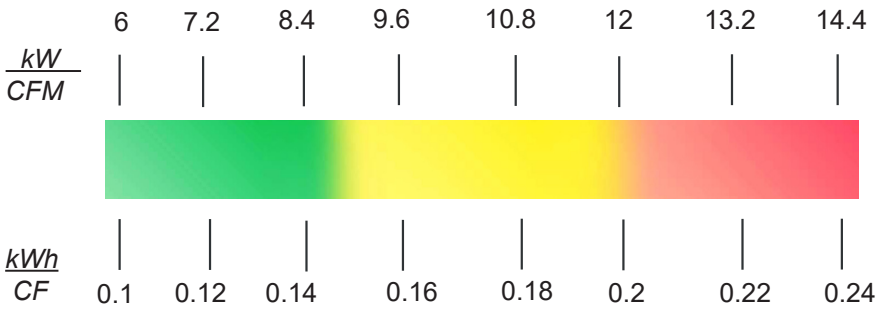
With one or more additional electricity/effective power meters, it is possible to carry out efficiency measurements of several compressors simultaneously.

Analysis of specific power:

By measuring power consumption and delivery volume simultaneously, it is possible to calculate the specific power of the compressor. The specific power is calculated using the ratio of the required energy consumption in kWh to the volume of air in CF output during the same period.

$$\text{Specific power} = \frac{kWh}{CF}$$

The specific performance indicator of the compressor supplies information about the compressor's characteristics. The "to" graphic below can be used as an aid to assessment:



Typical specific power requirement for an oil-injected compressor

Delivery volume: 43.7 Nm³/min
(according to ISO 1217 based on 20° C + 1 bar)

Total power consumption: 272.7 kW

Specific power requirement = 272.7 kW/43.7 m³/min
= 6.24 kW/m³/min
= 0.104 kWh/m³

DS 500 PM MOBILE TECHNICAL DATA	
Case dimensions:	14.1 x 10.6 x 5.9 Inches
Weight:	9.9 lbs
Material:	Diecast, front foil polyester, ABS
Sensor inputs:	3/7/11 sensor inputs for analog and digital sensors; freely allocatable. See options Digital CS sensors for dew point and consumption with FA/VA series SDI interface, RS 485/Modbus RTU digital third-party sensors. Analog CS Sensors for pressure, temperature, clamp-on ammeters preconfigured. Analog third-party sensors 0/4...20 mA, 0...1/10/30 V, pulse, Pt 100/Pt 1000, KTY
Voltage supply for sensors:	24 VDC, max. 130 mA per sensor, integrated mains unit, max. 24 VDC, 25 W. For 8/12 sensor input version: 2 integrated mains units, each max. 24 VDC, 25 W
Interfaces:	USB stick, Ethernet/RS 485 Modbus RTU/TCP, SDI (other bus systems on request), webserver optional
Memory card:	Micro SD memory card, memory size 16 GB
Power supply:	100…240 VAC, 50-60 Hz
Colour display:	TFT transmissive 7" touch panel, graphics, curves, statistics
Accuracy:	Please see sensor specifications
Operating temperature:	32…122 °F
Storage temperature:	-4…158 °F

Example order code for DS 500 PM mobile:

0500 5340_A1_B1_C1_D1_E1

Number of additional sensor inputs	
A1	3 inputs
A2	7 inputs
A3	11 inputs

Current transformers – set consisting of 3 transformers (recommendation refers to 400 volt)	
B1	100 A/1 A – up to 55 kW
B2	600 A/1 A – up to 340 kW
B3	1000 A/1 A – up to 600 kW
B4	3000 A @ 50 Hz / 2500 A @ 60 Hz

Mathematics calculation function (4 virtual channels)	
C1	without mathematics calculation functions
C2	with mathematics calculation functions

Totalizer function for analog signals	
D1	without totoalizer function for analog signals
D2	with totoalizer function for analog signals

Webserver	
E1	without webserver
E2	web server integrated

TECHNICAL DATA CURRENT/ACTIVE POWER METER	
Parameters:	Voltage (Volt) Current (Ampere) Cos phi Effective power (kW) Apparent power (kVA) Reactive power (kVar) Active energy (kWh) Power frequency (Hz)
Measuring range:	**Voltage measurement:** B1 - B3: max. 400 V B4: max: 600 V, 45-65 Hz
Sensor connections:	3x current transformers or Rogowski coils (L1, L2, L3), 4x voltage measurements (L1, L2, L3, N)
Current transformer size / Rogowski Coil:	100 A / 1 A (max. 24 mm conductor), 600 A / 1 A (max. 36 mm conductor) 1000 A / 1 A (max. 43 x 42 mm conductor) 3000 A (Ø 80 mm)

DESCRIPTION	ORDER NO.
DS 500 PM mobile chart recorder with integrated effective power meter for the analysis of compressors and other consumers	0500 5340 + Order code A_...E_
CS Basic – data evaluation in graphic and table form. Readout of measured data via USB or Ethernet. Licensed for 2 work sites	0554 8040
CS Soft Energy Analyzer for energy and leakage analysis of compressed air stations	0554 7050
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 16 ft.	0553 0501
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 32 ft.	0553 0502
Connection cable for VA/FA sensors to mobile devices, ODU/M12, 16 ft.	0553 1503
Extension cable for mobile devices, ODU/ODU, 32 ft.	0553 0504
Case for all sensors (dimensions: 19.7 x 14.18 x 4.72 x Inches)	0554 6006

DS 400 mobile - affordable mobile chart recorder

Energy analysis - consumption measurement - leakage calculation of compressed air systems

Advantages at a glance:

- Easy operation via 3.5" colour screen with touch panel
- Internally rechargeable Li-Ion battery - about 8 hours of continuous operation

Versatile:

- Up to 4 sensors / meters can be connected, including third-party sensors / counters incl. power supply

Reliable:

- Reliably stores all measured values on a memory card. Easy read out via USB stick possible

Intelligent energy analysis:

- costs in $ per generated CF air
- kWh/CF generated air
- consumption of single lines including summation

Up to 4 sensors can be connected including power supply for all sensors

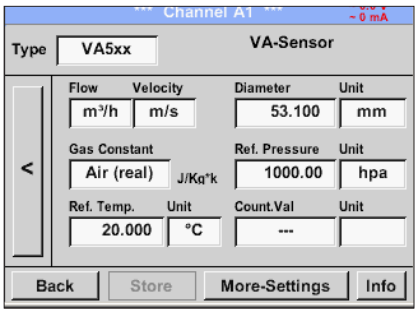
Sensors for DS 500 / DS 400 mobile

Digital	Digital	Digital / Analog	Analog
Flow meters for compressed air and gases	**Dew point sensors**	**Pressure sensors**	**Temperature sensors**
• Installation and removal under pressure via standard 1/2" ball valve • A safety ring avoids the uncontrolled ejection in case of installation/ removal under pressure • Usable for different gases: Compressed air, nitrogen, argon, CO2, oxygen	• Extremely stable in the long term • quick adaption time • Large measuring range (-112 to 68 °Ftd) • For all dryers: (Adsorption dryers, membrane dryers and refrigeration dryers) • easy installation under pressure via the standard measuring chamber via quick coupling	• large selection of pressure sensors with different measuring ranges for each measuring purpose • Quick installation under pressure by quick coupling	• Large selection of temperature sensors e.g. for measurement of the ambient temperature or gas temperature • Pt 100 (2- or 3-wire) • Pt 1000 (2- or 3-wire) • Temperature sensors with measuring transducer (4-20 mA output)
			
• Monitoring of compressed air quality according to ISO 8573 • Residual oil, particles, moisture	• Particle counter PC 400 in service case • up to 0.1 µm or • up to	• For the analysis of compressors (load and idle times, energy consumption, on/off cycles) the current consumption of up to 12 compressors is recorded by clamp-on ammeters • Measuring range of the clamp-on ammeters: 0 - 400 A 0 - 1000 A	• **CS PM 600** mobile current/effective power meter with external current transformers for large machines and plants • external current transformers for encompassing the phases (100 A or 600 A) • External magnetic measuring tip for measuring the voltage • measures KW, kWh, cos phi, kVar, kVA • Data transmission **DS 400 mobile** via Modbus
			
Compressed air quality measurement	**Compressed air quality measurement**	**Clamp-on ammeters**	**Current/effective power meters**
Analog	Digital	Analog	Digital

By means of the chart recorder **DS 400 mobile**, all measured data of a compressor station can be recorded, indicated and evaluated. All sensors of our product range can be connected to the **digital sensor inputs**, e.g.:

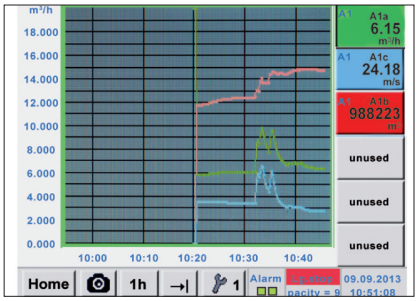
flow meters, dew point sensors, current/effective power meters and third-party sensors with Modbus (RS 485).

At **analog sensor inputs** third party sensors and meters with the following signal output could be connected: 4-20 mA, 0-20 mA | 0-1 V / 0-10 V / 0-30 V | Pt 100 (2- or 3-wire), Pt 1000 (2- or 3-wire), pulse outputs (e.g. of gas meters), Modbus protocol



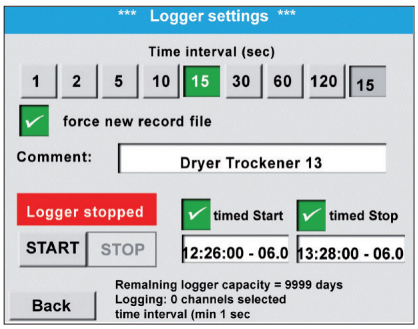
Configuration of flow sensor

In the menu of the DS 500 mobile / DS 400 mobile, the flow meter VA 500 can be set to the respective pipe inside diameter. Furthermore, the unit, the gas type and the reference condition can be set. The meter reading can be set to zero if necessary.



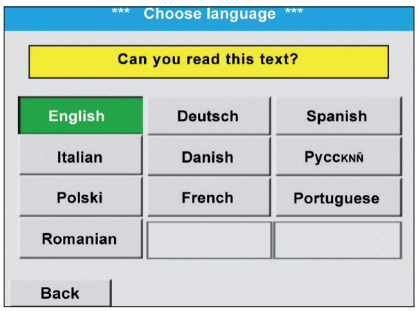
Graphic view

In the graphic view all measured values are indicated as curves. It is possible to browse back on the time axis by a slide of the finger (without data logger maximum 24 h, with data logger back to the start of the measurement).



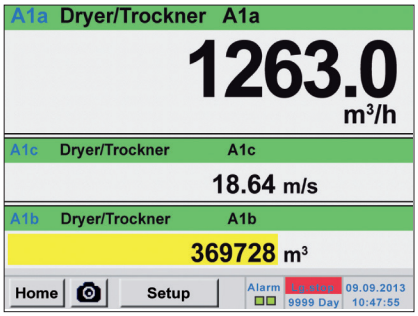
Data logger

With the option “integrated data logger”, the measured values are stored in the DS 500/DS 400. The time interval can be freely set. Furthermore there is the possibility to fix the starting time and the end time of the data recording. Read-out of the measured data via USB interface or via the optional Ethernet interface.



Selection of the language

DS 500/DS 400 is available in several languages.



All relevant parameters at a glance

In addition to the flow rate in CFH, the DS 500 mobile/DS 400 mobile also displays other parameters such as total consumption in CF and speed in ft/s.

Technical data of DS 400 mobile

TECHNICAL DATA DS 400 MOBILE	
Dimensions:	10.6 x 8.8 x 6.1 inches (W x H x D)
Weight:	4.8 lbs
Inputs:	2 x 2 sensor inputs for digital or analog sensor signals
Interface:	USB (standard), Ethernet (optional)
Power supply:	Internal rechargeable Li-Ion batteries, approx 8 h continuos operation, 4 h charging time
Options:	
Integrated data logger:	100 million measured values start/stop time, measuring rate freely adjustable
2 additional sensor inputs:	For connection of pressure sensors, temperature sensors, clamp-on ammeters, third-party sensors with 4...20 mA, 0 to 10 V, Pt 100, Pt 1000

INPUT SIGNALS	
Current signals internal or external power supply	(0…20 mA/4…20 mA)
Measuring range	0…20 mA
Resolution	0.0001 mA
Accuracy	± 0.03 mA ± 0.05 %
Input resistance	50 Ω
Voltage signal:	(0…1 V)
Measuring range	0…1 V
Resolution	0.05 mV
Accuracy	± 0.2 mV ± 0.05 %
Input resistance	100 kΩ
Voltage signal	(0...10 V / 30 V)
Measuring range	0…10 V
Resolution	0.5 mV
Accuracy	± 2 mV ± 0.05 %
Input resistance	1 MΩ
RTD Pt 100	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F) ± 0.3 °F (further range)
RTD Pt 1000	
Measuring range	- 328...1472 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F)
Pulse	Min pulse length 500 µs
Measuring range	frequency 0...1 kHz max. 30 VDC

DESCRIPTION	Sensor input 1 and 2	Sensor input 3 and 4	ORDER NO.
DS 400 mobile - chart recorder with graphic display, touch screen and integrated data logger	Digital (Z500 4003)	--------	0500 4012 D
	Digital (Z500 4003)	Digital (Z500 4003)	0500 4012 DD
	Digital (Z500 4003)	Analog (Z500 4001)	0500 4012 DA
	Analog (Z500 4001)	--------	0500 4012 A
	Analog (Z500 4001)	Analog (Z500 4001)	0500 4012 AA
Options:			
Option: Integrated Ethernet and RS 485 interface			Z500 4004
Option: Integrated webserver			Z500 4005
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication			Z500 4007
Option: “Totalizer function for analog signals”			Z500 4006
Further accessories:			
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations			0554 8040
CS Soft Energy Analyzer for energy and leakage analysis of compressed air stations			0554 7050
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 16 ft.			0553 0501
Connection cable for pressure, temperature and third-party sensors to mobile devices, ODU/open ends, 32 ft.			0553 0502
Connection cable for VA / FA sensors to mobile devices, ODU/M12, 16 ft.			0553 1503
Extension cable for mobile devices ODU/ODU, 32 ft.			0553 0504
Connection cable for mobile current / effective power meter to mobile devices, length 16 ft.			0553 0506
Case for all sensors (dimensions: 19.6 x 14.1 x 4.7 x Inches)			0554 6006

Digital	Digital	Digital	Digital
CFM, CF	°F	A, kW/h	
			MODBUS
Flow sensor	Dew point sensors	Current/ effective power meter	Third-party sensors with RS 485

Digital Analog	Analog	Analog	Analog
psi	A	°F	°F
			4…20 mA 0…20 mA 0…10 V Pulse Pt 100 Pt 1000
Pressure sensor	Clamp-on ammeter	Temp. Sensor	Third party sensor analog output

Matching sensors can be found on pages 38 to 41

PI 500 - Hand-held measuring device for the industry

The new **PI 500** is an all-purpose hand-held logger for many applications in the industrial manufacturing, like e. g.:

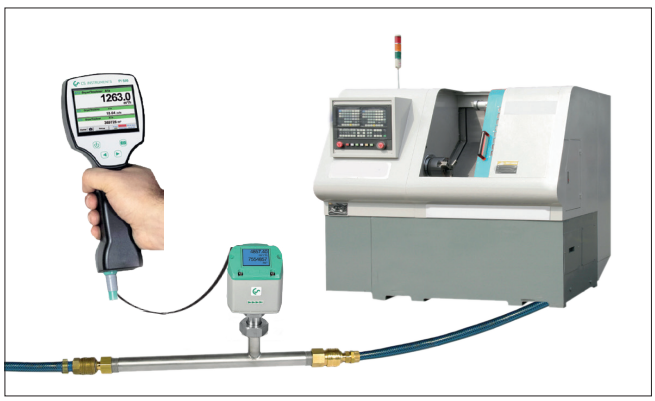
- **Flow measurement**
- **Pressure/vacuum measurement**
- **Temperature measurement**
- **Moisture/dew point measurement**

The graphic indication of colored measurement curves is unique.
Up to 100 million measured values can be stored with date and name of measuring site. The measured values can be transferred to a computer by means of a USB stick. The data can be conveniently evaluated with the CS Basic software.

Measured data and service reports can be issued easily and quickly. The following probes can optionally be connected to the freely configurable sensor input of the PI 500:

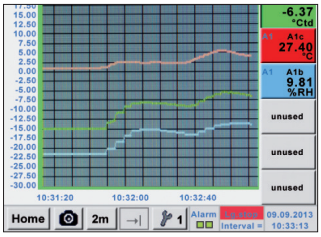
- Pressure sensors (high and low pressure)
- Flow meters, VA 500/VA 520
- Temperature sensors Pt 100, Pt 1000/4…20 mA
- Dew point sensors FA 510
- Effective power meters
- Optional third-party sensors with the following signals: 0...1/10 V, 0/4...20 mA, Pt 100, Pt 1000, pulse, Modbus

Using the PI 500 with a sensor of your choice

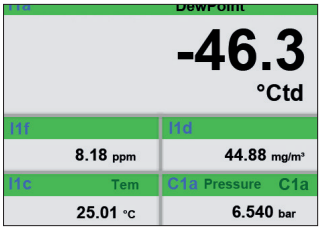


Special features:

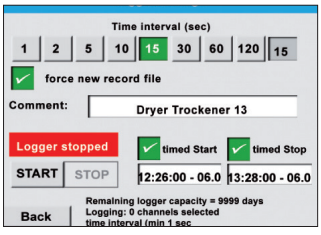
- Universal sensor input for many common sensor signals
- Internal rechargeable Li-Ion batteries (approx. 12 h continuous operation)
- 3.5" graphic display / easy operation via touch screen
- Integrated data logger for storage of the measured values
- USB interface for readout via USB stick
- Up to 8 languages selectable



Measurement curves are displayed graphically, so the operator sees at a glance the behaviour of e.g. a dryer from the start of the measurement.

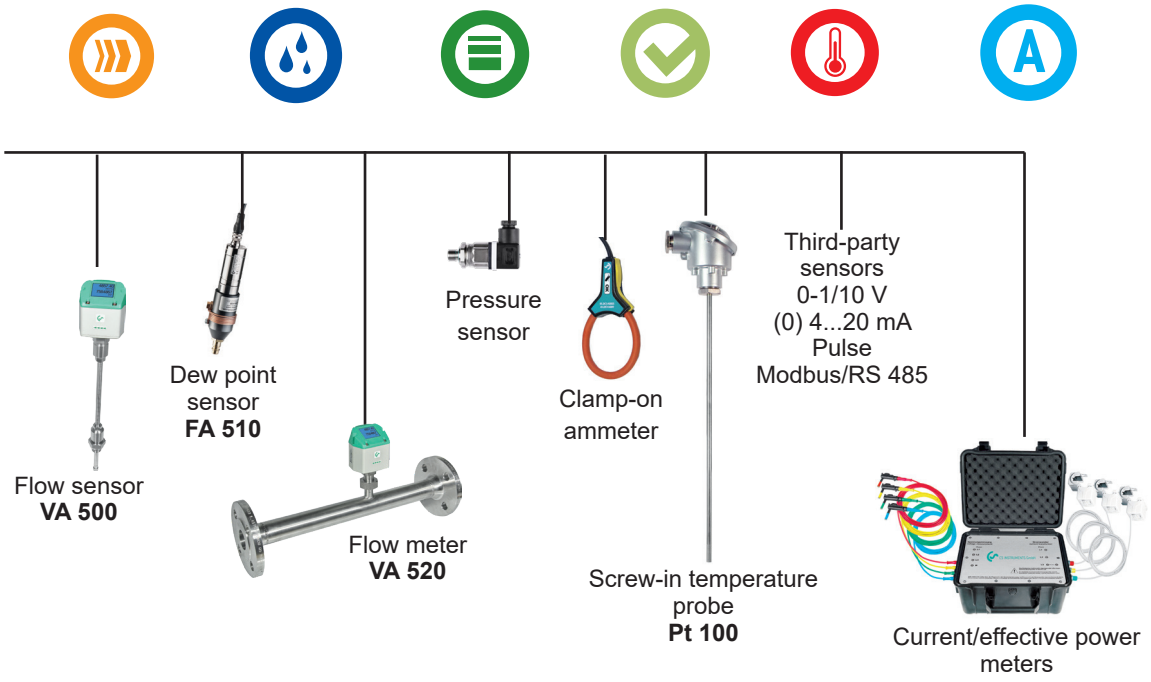


All physical parameters of the humidity measurement are calculated automatically.



Up to 100 million measured values can be stored. Each measurement can be stored with a comment, e.g. measuring site name. The time interval can be freely set.

PI 500 - Hand-held measuring instrument with large sensor selection



DESCRIPTION	ORDER NO.
PI 500 portable measuring instrument with integrated data logger	0560 0511
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication	Z500 5107
Option: „Totalizer function for analog signals“	Z500 5106
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
Transport case	0554 6510

Further sensors can be found on pages 38 to 41

INPUT SIGNALS	
Current signals internal or external power supply	(0…20 mA/4…20 mA)
Measuring range	0…20 mA
Resolution	0.0001 mA
Accuracy	± 0.03 mA ± 0.05 %
Input resistance	50 Ω
Voltage signal:	(0…1 V)
Measuring range	0…1 V
Resolution	0.05 mV
Accuracy	± 0.2 mV ± 0.05 %
Input resistance	100 kΩ
Voltage signal	(0...10 V / 30 V)
Measuring range	0…10 V
Resolution	0.5 mV
Accuracy	± 2 mV ± 0.05 %
Input resistance	1 MΩ
RTD Pt 100	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F) ± 0.3 °F (further range)
RTD Pt 1000	
Measuring range	-328…1562 °F
Resolution	0.1 °F
Accuracy	± 0.2 °F (-148…-752 °F)
Pulse	Min pulse length 500 µs
Measuring range	frequency 0...1 kHz max. 30 VDC

TECHNICAL DATA PI 500	
Display:	3.5" touch panel TFT transmissive, graphics, curves, statistics
Interfaces:	USB interface
Power supply for sensors::	Output voltage: 24 VDC ± 10% Output current: 120 mA in continuous operation
Power supply:	Internal rechargeable Li-Ion batteries, charging time approx. 4 h, PI 500 continuous operation> 4h depending on power consumption for ext. sensor
Power adapter:	100 - 240 VAC / 50 - 60 Hz, 12 VDC - 1A, safety class 2 only for use in dry rooms
Dimensions:	3.2 x 3.7 x 9.6 Inches
Housing material:	PC/ABS
Weight:	0.9 lbs
Operating temperature:	32…122 °F ambient temperature
Storage temperature:	-4…158 °F
EMC:	DIN EN 61326
Sensor input:	For connection of pressure and temperature sensors, clamp-on ammeters, third-party sensors with 4 ... 20 mA, 0-10 V, Pt 100, Pt 1000, Modbus
Memory Size:	16 GB memory card standard

Suitable sensors for DS 500 mobile, DS 400 mobile, PI 500, DP 510, LD 510

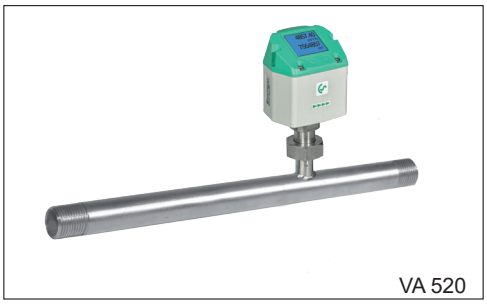
Flow meters for installation and removal under pressure (insertion type)

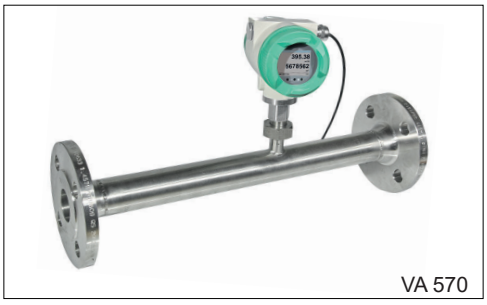

VA 500


VA 550

FLOW METERS INSERTION-VERSION	ORDER NO.
VA 500 flow meter, max. version (185 m/s), probe length 220 mm, incl. 16 ft. connection cable to mobile devices	0695 1124
VA 500 flow meter, high-speed version 224 m/s, probe length 220 mm, incl. 16 ft. connection cable to mobile devices	0695 1125
VA 550 Flow meter, measuring head in robust aluminum die casting housing	0695 0550 + order code A_…M…_

Inline flow meter

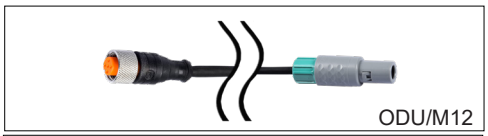

VA 520

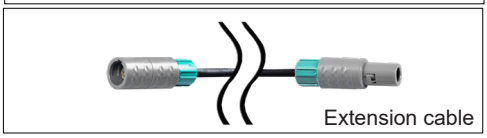

VA 570

FLOW METERS INLINE VERSION	ORDER NO.
Flow meter VA 520 with integrated measuring section, (R 1/4")	0695 0520
Flow meter VA 520 with integrated measuring section, (R 1/2")	0695 0521
Flow meter VA 520 with integrated measuring section, (R 3/4")	0695 0522
Flow meter VA 520 with integrated measuring section, (R 1")	0695 0523
Flow meter VA 520 with integrated measuring section, (R 1 1/4")	0695 0526
Flow meter VA 520 with integrated measuring section, (R 1 1/2")	0695 0524
Flow meter VA 520 with integrated measuring section, (R 2")	0695 0525
Inline flow meter VA 570 with integrated 1/2″ measuring section	0695 0570 + order code A_...K_
Inline Flow meter VA 570 with integrated 3/4″ measuring section	0695 0571
Inline Flow meter VA 570 with integrated 1″ measuring section	0695 0572
Inline Flow meter VA 570 with integrated 1 1/4″ measuring section	0695 0573
Inline flow meter VA 570 with integrated 1 1/2″ measuring section	0695 0574
Inline Flow meter VA 570 with integrated 2″ measuring section	0695 0575

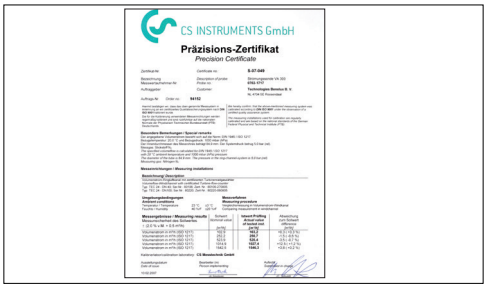

FA 510

DEW POINT SENSORS	ORDER NO.
FA 510 dew point sensor, -112 to 68 °Ftd incl. measuring chamber mobile and 16 ft. connection cable to mobile devices	0699 1510
FA 510 dew point sensor, -4…122 °Ftd incl. measuring chamber mobile and 16 ft. connection cable to mobile devices	0699 1512


ODU/M12


Extension cable

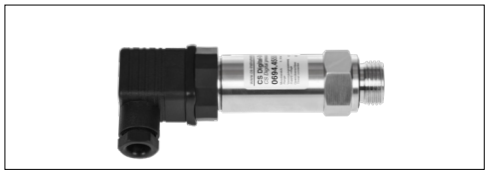
CONNECTION CABLE FOR VA 500/520 AND FA 510 SENSORS	ORDER NO.
Connection cable for VA / FA sensors to mobile devices, ODU/M12, 16 ft.	0553 1503
Extension cable for mobile instruments, ODU / ODU, 32 ft.	0553 0504


CS INSTRUMENTS GmbH
Präzisions-Zertifikat
Precision Certificate

CALIBRATION CERTIFICATES FOR FLOW METERS AND DEW POINT SENSORS	ORDER NO.
5 point precision calibration for flow sensors incl. ISO certificate	3200 0001
Precision calibration at -40 °Ftd with ISO certificate	0699 3396

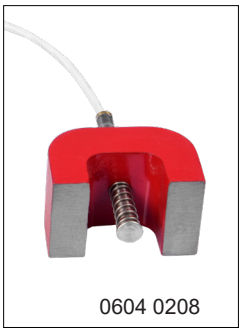
Suitable sensors for DS 500 mobile, DS 400 mobile, PI 500, DP 510, LD 510

PRESSURE PROBES WITH 4...20 mA ANALOG OUTPUT	± 1% ACCURACY	± 0,5% ACCURACY
Standard pressure probe CS 16, 0...232 psi 1/4” NPT	0694 6001	0694 6002
Standard pressure probe CS 40, 0…580 psi 1/4” NPT	0694 6003	0694 6004
Standard pressure probe CS 100, 0…1450 psi 1/4” NPT		0694 6005
Standard pressure probe CS 250, 0…3625 psi 1/4” NPT		0694 6006
Standard pressure probe CS 400, 0…5800 psi 1/4” NPT		0694 6007
Precision pressure probe CS -14.5...+217 psi, ± 0.5 % accuracy of f.s.		0694 3553
Differential pressure probe 123 psi diff.		0694 3561
Calibration certificate pressure, 5 calibration points for the whole measuring range		3200 0004
BSP **available upon request**		

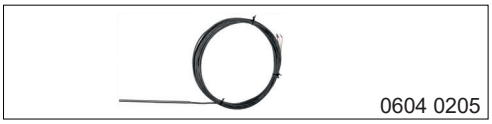


DIGITAL PRESSURE SENSORS	± 1% ACCURACY	± 0,5% ACCURACY
Digital pressure probe DPS 16, 0…232 psi RS 485, G 1/2"	0694 2886	0694 4555
Digital pressure probe DPS 16, 0…232 psi RS 485, NPT 1/2”	0694 3886	0694 5555

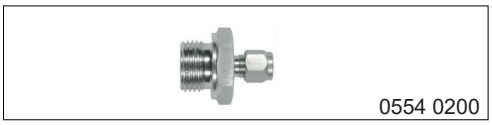
0604 0201



0604 0208

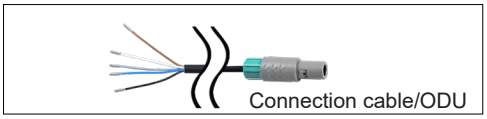


0604 0205

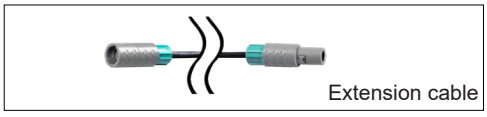


0554 0200

TEMPERATURE SENSORS	ORDER NO.
Bendable temperature sensor PT 100 (2-wire) class B, length: 11.81 inch, d=0.11 inch, -94…1022 °F, connection cable 2 m PFA with ODU plug (8-pin) to mobile devices	0604 0200
Screw-in temperature sensor PT 100 class A, length 11.81 inch, d = 0.24 inch, with measuring transducer 4...20 mA = -94…1022 °F (2-wire)	0604 0201
Cross-band surface probe 32...356 °F, thermocouple type K with measuring transducer 4…20 mA output, 6.56 ft cable PVC with ODU plug (8-pole) to mobile devices	0604 0202
Cable temperature sensor PT 100 class A (4-wire), length: 11.81 inch, d = 0.24 mm, -94...500 °F, 16 ft connection cable PFA with open ends	0604 0205
Cable temperature sensor PT 100 class A (4-wire), length: 3.94 Inch mm, d = 0.24 ft, -94…500 °F, 16 ft connection cable PFA with open ends	0604 0206
Cable temperature sensor PT 100 class A (4-wire), length: 7.87 inch, d = 0.24 ft, -70...-94…500 °F, 16 ft connection cable PFA with open ends	0604 0207
Magnetic surface temperature sensor, holding magnet 1.54 x 1.02 x 0.98 Inch, PT 100 class B (2-wire), -22...356 °F, 16 ft connection cable PFA with open ends	0604 0208
Compression fitting: 0.24 ft, G 1/2" PTFE clamping ring pressure-tight up to 145 psi. Material: stainless steel, application area: max. 500 °F	0554 0200
Compression fitting; 0.24 ft; G 1/2" stainless steel clamping ring. Pressure-tight up to 232 psi, material: stainless steel, application area: max. + 500 °F	0554 0201
Calibration certificate temperature, 2 calibration points	0520 0180



Connection cable/ODU

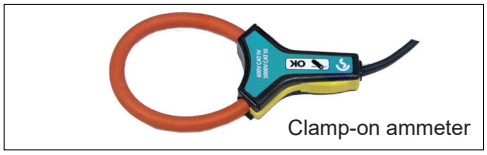


Extension cable

ODU connector

CONNECTION CABLES FOR PRESSURE SENSORS / TEMPERATURE SENSORS	ORDER NO.
Connection cable for pressure, temperature or third-party sensors on mobile devices, ODU/open ends, 16 ft.	0553 0501
Connection cable for pressure, temperature or third-party sensors on mobile devices, ODU/open ends, 32 ft.	0553 0502
Extension cable for mobile instruments, ODU / ODU, 32 ft.	0553 0504
ODU plug for connection to mobile devices	Z604 0104

Suitable sensors for DS 500 mobile, DS 400 mobile, PI 500, DP 510, LD 510


Clamp-on ammeter

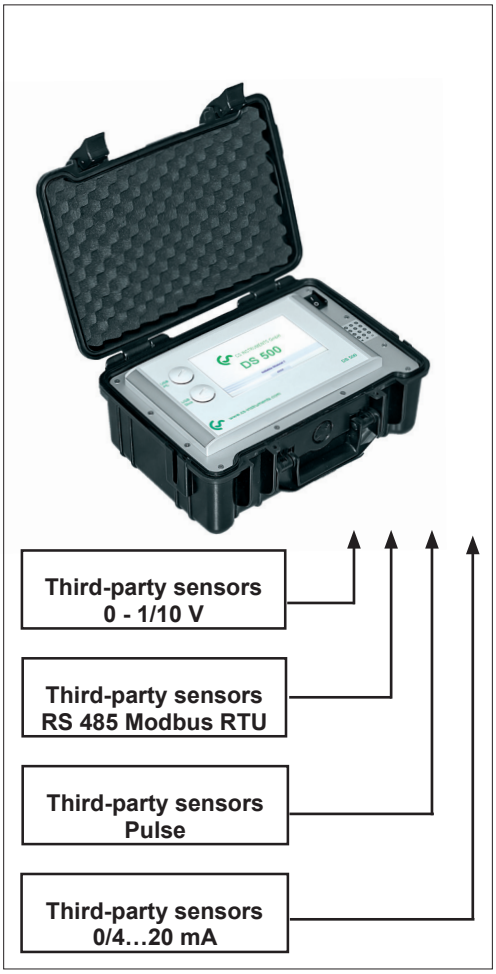
CLAMP-ON AMMETERS	ORDER NO.
Clamp-on ammeter 0...1000 A TRMS incl. 10 ft. connection cable	0554 0519
Clamp-on ammeter 0...400 A TRMS incl. 10 ft. connection cable	0554 0511

Suitable sensors for DS 500 mobile, DS 400 mobile, PI 500

CURRENT/EFFECTIVE POWER METER	ORDER NO.
CS PM 600 mobile current/effective power meter up to 100 A	0554 5341
CS PM 600 mobile current/effective power meter up to 600 A	0554 5342

- Mobile current/effective power meter with 3 external current transformers for big machines and systems
- External current transformers for encompassing the phases (100 A or 600 A)
- External magnetic measuring tip for picking off the voltage – measures kW, kWh, cos phi, Var, kVA
- Data transfer to DS 500 mobile / DS 400 mobile via Modbus
- Incl. connection cable for mobile current/effective power meter, 16 ft.

Current transformer 100A/1A consisting of 3 transformers for mobile instruments	Z554 0001
Current transformer 600A/1A consisting of 3 transformers for mobile instruments	Z554 0002
Current transformer 1000A/1A consisting of 3 transformers for mobile instruments	Z554 0003



ANY THIRD-PARTY SENSOR CONNECTABLE

Additionally, any third-party sensors with the following signal outputs can be connected:

- 4-20 mA
- 0-20 mA
- 0-1 V/0-10 V/0-30 V
- Pt 100 (2- or 3-wire)
- Pt 1000 (2- or 3-wire)
- Pulse outputs (e. g. of gas meters)
- Frequency output
- Modbus protocol

CS PM 600 - Mobile current/effective power meter suitable for: DS 500 mobile / DS 400 mobile / PI 500

Measures voltage, current and calculates:

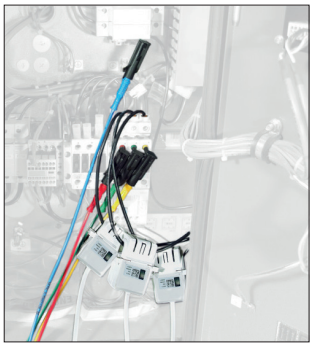
Effective power	[kW]
Apparent power	[kVA]
Reactive power	[kVar]
Active energy	[kWh]
Power Factor	[Cos Phi]

All measured data are transferred digitally (Modbus) to DS 500 mobile/ DS 400 mobile and can be recorded there.

Current transformer can be opened

Magnetic voltage measuring tips electrically isolated

Example: Measurement on the compressor



Special features:

- Magnetic voltage measuring tips for picking off the voltage during operation
- Hinged current transformers encompass the conductors of the phases L1, L2, L3. This can also be done during operation

DESCRIPTION	ORDER NO.
CS PM 600 mobile current/effective power meter 100 A	0554 5341
CS PM 600 mobile current/effective power meter 600 A	0554 5342
• Mobile current/effective power meter with 3 external current transformers for big machines and systems • External current transformers for encompassing the phases (100 A or 600 A) • External magnetic measuring tip for measuring the voltage • Measures kW, kWh, cos phi, kVar, kVA • Data transfer via Modbus • Incl. connection cable for mobile current/effective power meter to mobile instruments, 16 ft.	
Current transformer 100A/1A consisting of 3 transformers for mobile instruments	Z554 0001
Current transformer 600A/1A consisting of 3 transformers for mobile instruments	Z554 0002
Current transformer 1000A/1A consisting of 3 transformers for mobile instruments	Z554 0003

TECHNICAL DATA CS PM 600	
Parameters:	Voltage (Volt) Current (Ampere) Power Factor (Cos Phi) Effective power (kW) Apparent power (kVA) Reactive power (kVar) Active energy (kWh) Power frequency (Hz) All parameters are transferred digitally to DS 500 mobile /DS 400 mobile
Accuracy current measurement:	Threshold values for current deviation. Loss angle according to IEC 60044-1. Current deviation in % at rated current in 120% 1 100% 1 20% 1.5 5% 3
Accuracy active energy:	IEC 62053-21 Class 1
Sensor connections:	3 x current transformers (L1,L2,L3,N) 4 x voltage measurement (L1,L2,L3)
Interfaces:	RS 485 (Modbus protocol)
Measuring range:	Voltage EU: 400V/3/50Hz Voltage US: 480V/3/60Hz Current measurement max. 100 A or 600 A
Size current transformers:	100 A / 1 A (max. 0.94 inch wire), 600 A / 1 A (max. 1.42 inch wire)
Dimensions case:	10.6 x 8.8 x 6.1 Inches (B x H x T)
Operating temperature:	14…104 °F

Energy analysis - consumption measurement - leakage calculation

DS 500 mobile - Energy analysis according to DIN EN 50001

If we talk about operating costs in compressed air systems, we are actually talking about the energy costs, because the electricity costs make up about 70-80% of the total cost of a compressed air system. Depending on the size of the system, this means considerable operating costs.

Even in smaller systems, this may quickly add up to $12,000 to $25,000 per year. This is an amount which can be considerably reduced – even in case of well operated and maintained plants. This will also apply to your compressed air system.

What are your actual costs per generated CF of air? How much energy is gained from the wasted heat recovery? What is the total performance balance of your plant?

What is the differential pressure of individual filters? What is the humidity (pressure dew point)? How much compressed air is consumed?

Although compressed air is one of the most expensive forms of energy, there are often enormous energy losses in factories, especially in this area.

They are mainly caused by the following factors:

- **Disuse of the waste heat**
- **Leakages of up to 50%**
- **Missing compressor control system**
- **Compressed air losses**

Lots of systems are not adapted to the actual demand or they are in need of repair. Leak curing programs could save about 1.7 million tons of carbon dioxide emissions per year. (Source: Fraunhofer Institut, Karlsruhe, Germany).

So there is a considerable amount of possible energy savings slumbering in the compressed air lines of lots of enterprises. To tap into this, the heat generated during compressed air generation should be used to heat the space or to heat water.

Furthermore, it is important to optimise the control of compressed air stations because this will lead to considerable energy savings in any case. Also the restoration of an ailing or no longer suitable compressed air supply will pay off after only a short period of time. Losses due to leakages within the pipe network incur high costs.

Hole diameter	Air loss at		Energy loss at		Cost at	
Inch	87 psi (1/s)	174 psi (1/s)	87 psi (kWh)	174 psi (kWh)	87 psi ($)	174 psi ($)
0.0016	1.2	1.8	0.3	1.0	174	580
0.0047	11.1	20.8	3.1	12.7	1.798	7.368
0.0079	30.9	58.5	8.3	33.7	4.815	19.552
0.0120	123.8	235.2	33.0	132.0	19.146	76.586

This table shows the annual energy costs incurred by leaks:

(Source: compressed air efficiency, kW x $0.06 x 8000 working hours per year)

Energy resources like electricity, water and gas are usually monitored and therefore the costs are transparent.

Water consumption, for example, is precisely measured with consumption meters. Contrary to compressed air, a water leak is visible for all to see straight away and therefore fixed immediately. Leakages in the compressed air network “blow out“ unnoticed, even on weekends and during production stops.

The compressors continue to run during this time just to maintain a constant pressure in the network. For mature compressed air networks, the leak rate can be between 25 and 35 percent. They are the most industrious consumers working 365 days a year.

Not considered in these considerations are the costs of “producing clean and dry” compressed air. Refrigeration and adsorption dryers dry the air with significant operating costs, which then “blows out” uselessly.

With ever-increasing energy costs, these potential savings must be used more and more to stay competitive within the market. Savings potential can only be exploited if the consumption of individual machines or systems is known and made transparent for all.

When introducing an energy management system according to DIN EN 16001, all consumers have to recorded in the first step. This gives the user an overview of what is being consumed. This transparency makes it possible to deliberately intervene and save energy.

In compressed air systems this means, in the first step, to detect and eliminate leaks.

Especially for the complete monitoring and consumption analysis of compressor stations and compressed air lines we developed a portable measuring system, the DS 500 mobile. DS 500 mobile meets with all requirements for analyzing a compressed air system.

In addition to the evaluation of standard sensors such as for example:

- **Flow meters,**
- **Pressure dew point,**
- **Pressure,**
- **Differential pressure,**
- **Absolute pressure,**
- **Temperature sensors**

The connection of all kinds of third-party sensors such as:

- **Pt 100**
- **Pt 1000**
- **0/4…20 mA**
- **0-1/10 V**
- **pulse**
- **RS 485 Modbus etc.**

One of the main advantages of DS 500 mobile is the possibility to connect not only clamp-on ammeters but also external power meters, water meters or heat meters. As such, the current costs can be included very accurately in the analysis and typical figures of a compressed air plant can be determined.

DS 500 mobile enables an intelligent energy analysis in a quick and easy way. The data will be indicated immediately in the display.

For this purpose just the costs in $ per kWh (please consider day and night tariff) have to be entered.

By means of a mathematical function typical calculations can be carried out like for example:

- **Costs in $ per generated CF of compressed air**
- **Specific output in kWh/CF**
- **Consumption of single compressed air lines including summation**
- **Indication of Min-Max values, average value**

If the minimum values rise continuously over the years this is a clear signal that the leakage rate increases. This can easily be determined by carrying out the measurements in regular intervals.

Consumption analysis including statistics at the touch of a button

Besides the compressed air also all other energy costs like current, water, vapor etc. can be recorded in this evaluation. This creates transparency.

So all energy and flow meters for compressed air, gas, water, vapor and so on can be recorded and evaluated. The customer gets the costs in $/€.

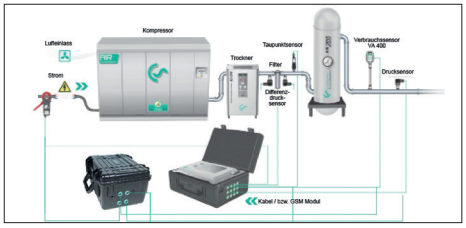
On the big 7" color display with touch panel, all information is visible at a glance. By means of the evaluation software CS Soft Basic all data can be evaluated online at the PC via a USB stick or Ethernet.

Additionally to the consumption analysis as daily/weekly or monthly report an alarm can be sent by e-mail or SMS in case of threshold value exceedance.

The measured data can be retrieved all over the world via the webserver, GSM module. How is this done in practice?

Step 1: Measurement

It is a special advantage that up to 12 compressors can be measured with one DS 500 mobile at the same time.



Step 2: Analysis

2.1) Compressor analysis (current-/power measurement)

The energy consumption of every single compressor is measured by means of a clamp-on ammeter. The produced compressed air quantity is calculated by the software on a basis of the performance data of the compressor which have to be entered.

- **The following parameters are calculated additionally:**
- **Energy consumption in (kWh),**
- **Load,**
- **Idle,**
- **Stop time,**
- **Compressor load in %,**
- **Number of load/unload cycles, specific output in kWh/CF,**
- **Costs in $/CF**

2.2) System analysis (current measurement and real consumption measurement)

The system analysis has the same function like the compressor analysis, however, it additionally offers the possibility to measure the actually produced resp. used quantity of compressed air by means of the flow sensor VA 500.

With the additional real consumption measurement the leakages and therefore the cost share of the leakages in comparison to the total costs in $ can be determined.

2.3) Leakage calculation

The leakage calculation is carried out during production-free time (shutdown, weekend, holidays). The flow meter VA 500 measures the actual supplied quantity. The compressor delivers compressed air during this down time, in order to maintain a constant pressure.

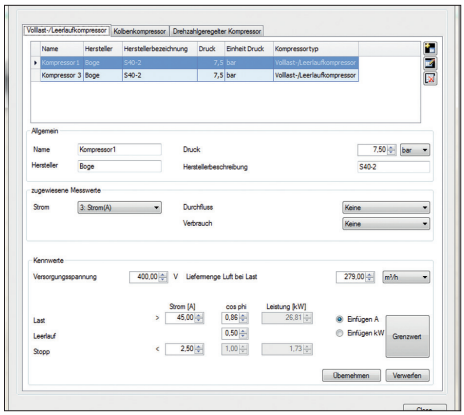
According to statistics, even if production is carried out day and night, there is at least one short period of time during which all load is switched off. By means of this data, the software defines a calculated leakage rate and calculates the incurred leakage costs in $.

Step 3: Evaluation at the PC with graphics and statistics

3.1) Entry of necessary parameters

Specific data have to be entered before the analysis is carried out:

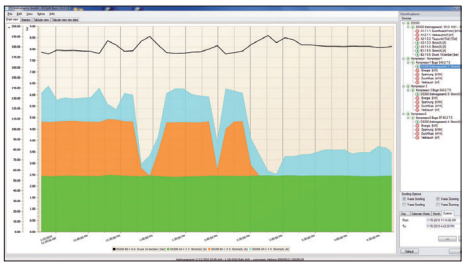
- **Selection of compressor type (load/ idle resp. variable speed drive controlled)**
- **As well as entry of the performance data according to data sheet**
- **Period of measurement**
- **Costs in $ for 1 kWh**



3.2) Graphic evaluation with day view and week view

Everything at a glance:

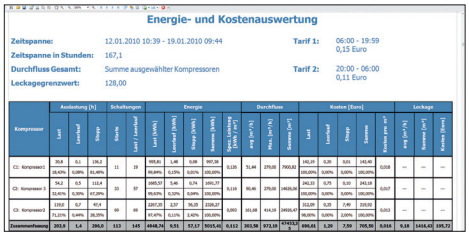
The user gets a day and week view of all stored measured data with his company logo (can be easily integrated) at the touch of a button. By means of the zoom and the cross lines function peak values can be determined.



3.3) Compressed air costs in $

At the touch of a button the user gets all important data like e. g.:

- **Electricity costs**
- **Compressed air costs**
- **Leakage costs in $**
- **Compressor data with load / idle times**
- **Specific output in kWh/CF**
- **Costs per CF in $**



4) Measures

Based on these analysis some measures should be carried out in order to optimize the compressed air system. These measures may differ from system to system, however, normally there are the following possibilities:

- **Please check whether there are leakages in the compressed air system and localize them. Usually they occur at weld seams and junctions. (50 Leaks with a diameter smaller than 0.039 Inches may cause incur of approx. $13,000 per year).**
- **By means of the load/idle analysis and the pressure profile the compressor regulation and adjustment should be optimized. Modern compressor operation systems help to minimize the idle times. (During idle times, the compressor takes up about 30 % of the full load energy, however, it does not release any air)**
- **Reduce the input temperature (a temperature reduction by about 50 °F can save 3% of the energy).**
- **Optimize the pipe system by avoiding unnecessary pressure drops.**

DP 500 / DP 510 - Mobile dew point meters with data logger

Applications:

- Compressed air: Examination of refrigeration, membrane, adsorption dryers
- Technical gases: Residual moisture measurement in gases such as N2, O2 etc.
- Plastics industry: Examination of granulate dryers

Special features:

- **NEW:** Optional with integrated pressure sensor
- Precise dew point measurement down to -112 °Ftd
- Quick response time
- Integrated data logger for storage of the measured values
- USB interface for reading out via USB stick
- Calculates all necessary moisture parameters like g/m³, mg/m³, ppm, V/V, g/kg, Ctd, atm Ftd
- 2nd freely assignable sensor input for third-party sensors (only DP 510)
- International: up to 8 languages selectable

Transfer of data to the PC via USB stick

2nd freely assignable sensor input for third-party sensors (only DP 510)

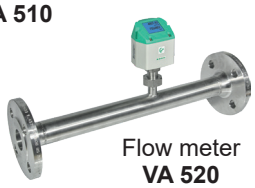
Quick installation by means of measuring chamber and quick coupling

Ideal for service technicians - all-in-one case

Dry container - for sensor protection and quick adaption time

Flow probe **VA 500**

Dew point sensor **FA 510**



Flow meter **VA 520**

Pressure sensor

Clamp-on ammeter

Screw-in temperature probe Pt **100**

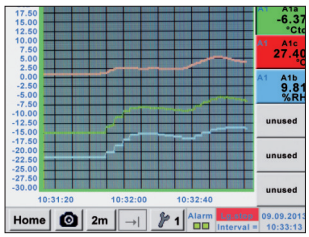
Cable temperature sensor **Pt 100**

Third-party sensors
0-1/10 V
(0) 4...20 mA Pulse
Modbus/RS 485

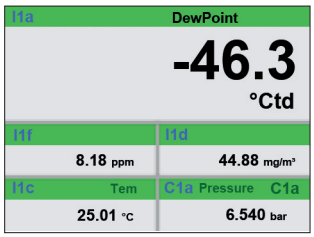
Current/effective power meters

The whole range of suitable sensors can be found on pages 38 to 41

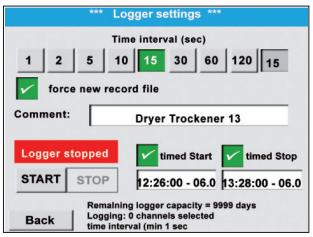
Overview



Measurement curves are displayed graphically, so the operator sees at a glance the behavior of the dryer since the start of the measurement.



All physical parameters of the humidity measurement are calculated automatically. The DP 510 also displays the measured values of the external sensor.



Up to 100 million measured values can be stored. Each measurement can be stored with a comment, e.g. measuring site name. The time interval can be freely set.

DESCRIPTION	ORDER NO.
Set DP 500 NPT in a case - consisting of:	**0600 0500**
- Portable dew point meter DP 500 for compressed air and gases	0560 0500
- NPT Mobile measuring chamber up to 232 psi	0699 3392
- Diffusion-tight PTFE hose with quick coupling, length 3 ft.	0554 0003
- Power supply for DP 500/DP 510	0554 0009
- Control and calibration set 11.3% RH	0554 0002
- Quick-Lock coupling 1/4” - G1/2” Male thread	0530 0001
- Quick-Lock coupling NPT	0 2000 5750
- Dry container for CS dew point sensors	0699 2500
- Transportation case (small) for DP 500	0554 6500
- BSP available	on request
Set DP 510 in a case - consisting of:	**0600 0510**
- Mobile dew point meter DP 510 with one additional logger input for external sensors	0560 0510
- Mobile measuring chamber up to 232 psi	0699 4490
- Diffusion-tight PTFE hose with quick coupling, length 40 inch	0554 0003
- Power supply for DP 500/DP 510	0554 0009
- Control and calibration set 11.3% RH	0554 0002
- Quick-Lock coupling 1/4” - G1/2” Male thread	0530 0001
- Quick-Lock coupling 1/4” - NPT 1/2” Male thread	0 2000 5750
- Dry container for CS dew point sensors	0699 2500
- Transportation case (large) for DP 510 as well as other sensors	0554 6510
Furter options, not included in the set:	
Option: Integrated pressure sensor 0...30 bar (g)	Z699 0521
Option: Mathematics calculation function for 4 freely selectable channels, (virtual channels): addition,subtraction, division, multiplication	Z500 5107
Option: Totalizer function for analog signals	Z500 5106
CS Basic – data evaluation graphically and in table form - reading of the measured data via USB or Ethernet, licence for 2 workstations	0554 8040
Precision calibration at -40 °F ...37.40 °F with ISO certificate	0699 3396
Additional calibration point freely selectable in the range between -112...68 °F	0700 7710
High pressure measuring chamber up to 5076 psi	0699 3590
Measuring chamber for atmospheric dew point	0699 3690
Measuring chamber for granulate dryers with minimum overpressure	0699 3490
Portable dew point meter DP 510 for compressed air and gases (high pressure version up to 5076 psi)	0560 0512
Portable dew point meter DP 500 for compressed air and gases (high pressure version up to 5076 psi)	0560 0501

Photo key

Camera key saves current screen as an image file. No additional software necessary.

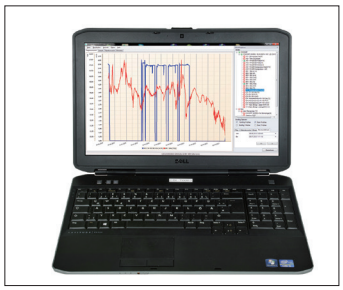
TECHNICAL DATA DP 500/510	
Display:	3.5" touch screen
Measuring range:	112…122 °F -4…158 °F 0…100% RH
Accuracy:	± 0.5 °Ftd. at 14…122 °F Typ. ± 2 °Ftd (further range)
Moisture parameters:	lb/CF, mg/m³, ppm V/V, g/kg, °Ftd atm, % RH
Pressure range:	-1…725 psi standard -1…5076 psi special version
Interface:	USB interface
Data logger:	16 GB SD memory card (100 million values)
Power supply:	Output voltage: 24 VDC ± 10% Output current: 120 mA in continuous operation
Power supply:	Internal rechargeable Li-Ion batteries, approx. 12 h continuous operation, 4 h charging time
Screw-in thread:	Stainless steel 1.4404: NPT 1/2” or G 1/2”
Ambient temperature:	14…122 °F
EMC:	DIN EN 61326-1

DP 400 mobile -

with integrated dew point and pressure measurement

For measurement of all humidity parameters under pressure up to 232 psi

The DP 400 mobile with integrated, rechargeable battery has been developed especially for field use. In addition to a highly precise dew point sensor, a precise pressure sensor is also installed in the device up to 232 psi So in addition to the pressure dew point in °Ftd. ; the temperature in °F and the line pressure in psi, further moisture parameters (% RH, mg/CF, lb/CF) as well as pressure-dependent measured values (g/kg, ppm v/v, atm. dew point °F) can also be calculated.



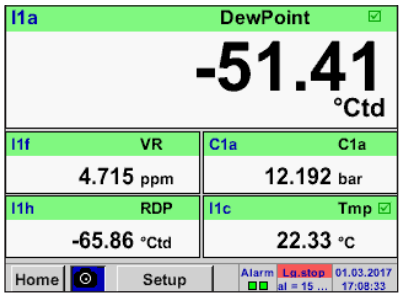
SPECIAL FEATURES:

- Precise dew point measurement down to -122 °Ftd, ppm V/V, atmospheric dew point
- Robust service case for field use
- Integrated pressure measurement up to 232 psi
- Integrated measuring chamber with integrated dry container protects the dew point sensor during transport and guarantees quick adaption time
- Humidity sensor with long-term stability: precise, condensation-resistant, quick adaption time
- Optional: 2 further sensor inputs for external sensors
- Optional: Integrated data logger

6mm plug connection for measuring gas/compressed air feed

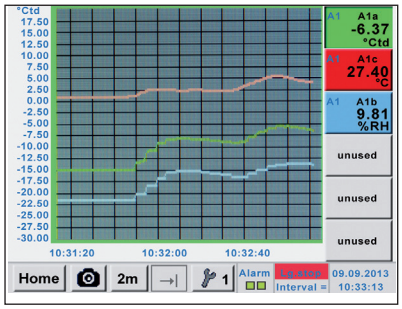
Option: Two further sensor inputs for: (flow, pressure, dew point, 4...20 mA, Modbus-RTU…)

Easy operation via touchscreen



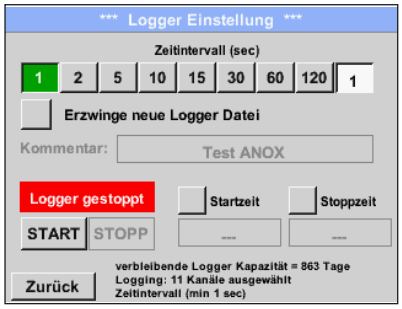
Actual measured values

All measured values can be seen at a glance.
Threshold value exceedances are indicated in red. Thanks to the integrated pressure sensor, DP 400 mobile is able to calculate the atmospheric dew point.



Graphic view

Crosscheck to DS400



Data logger

Measured values are stored in DP 400 by means of the option integrated data logger.
The time interval can be freely set. Furthermore there is the possibility to fix the starting time and the end time of the data recording.
Read-out of the measured data via USB interface or via the optional Ethernet interface.

DESCRIPTION	ORDER NO.
DP 400 mobile - Portable dew point meter with integrated pressure measurement, incl. transportation bag for PTFE hose and power supply	0500 4505
Option: Integrated data logger for 100 million measured values	Z500 4002
Option: Integrated Ethernet and RS 485 interface	Z500 4004
Option: Integrated webserver	Z500 4005
Option: “Mathematics calculation function” for 4 freely selectable channels, (virtual channels): addition, subtraction, division, multiplication	Z500 4007
Option: 2 additional sensor inputs for external sensors (1 x digital sensor Modbus, 1 x analog sensor)	Z500 4001
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
Connection cable for VA / FA sensors to mobile devices, ODU/M12, 16 ft.	0553 1503
Connection cable for pressure, temperature or third-party sensors on mobile devices, ODU/open ends, 16 ft.	0553 0501
Connection cable for pressure, temperature or third-party sensors on mobile devices, ODU/open ends, 32 ft.	0553 0502
Extension cable for mobile instruments ODU/ODU, 32 ft.	0553 0504

The whole range of suitable sensors can be found on pages 38 to 41

TECHNICAL DATA DP 400 MOBILE	
Display:	3.5" touch screen
Measuring range:	-112…122 Ftd -4…158 Ftd 0…100% RH 0…232 psi ± 0.5 %
Accuracy:	± 1 °F at +122…-4 Ftd ± 2 °F at -4…-58 Ftd ± 3 °F at -58…-112 Ftd
Moisture parameters:	g/m³, mg/m³, ppm V/V, g/kg, ft. atm, % RH
Interface:	USB interface
Data logger option:	16 GB SD memory card (100 million values)
Power supply for external sensors:	Output voltage: 24 VDC ± 10% Output current: 120 mA in continuous operation
Power supply:	Internal rechargeable Li-Ion batteries, approx. 12 h continuous operation, 4 h charging time
Process connection:	6 mm plug connections
Ambient temperature:	32…122 Ftd
EMC:	DIN EN 61326-1

FA 510 / FA 515 - Dew point sensor for residual moisture measurement in compressed air and gases

IO-Link

c UL us LISTED

Typical applications:

- Dew point measurement in the compressed air after adsorption dryer, membrane dryer, refrigeration dryer
- Residual moisture/dew point measurement in gases such as oxygen, nitrogen, argon...
- Residual moisture/dew point measurement after granulate dryers in the plastics industry
- Easy integration of dew point measurement in front of machines and systems through IO-Link interface

Special features:

- Extremely stable in the long term
- Condensation-resistant
- Quick adaption time
- Optional with integrated pressure sensor

Recommendation:

Mounting with standard measuring chamber for compressed air up to 232 psi

Advantage: Easy installation via quick coupling increases service life and accelerates response time.

DESCRIPTION	ORDER NO.
FA 510 dew point sensor for adsorption dryers -112...68 °Ftd incl. factory certificate, 4…20 mA analog output (3-wire connection) and Modbus-RTU interface	0699 0510
FA 515 dew point sensor for adsorption dryers -112°...68 °Ftd incl. factory certificate, 4…20 mA analog output (2-wire connection)	0699 0515
FA 510 dew point sensor for refrigeration dryer -4...122 °Ftd incl. factory certificate, 4…20 mA analog output (3-wire connection) and Modbus-RTU interface	0699 0512
FA 515 dew point sensor for refrigeration dryer -4...122 °Ftd incl. factory certificate, 4…20 mA analog output (2-wire connection)	0699 0517
Connection cables:	
Connection cable for VA/FA series, 16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105
Further accessories:	
Standard measuring chamber up to 232 psi	0699 3390
Standard measuring chamber up to 232 psi, 1/2“ NPT male thread	0699 3393
High pressure measuring chamber up to 5075 psi	0699 3590
Stainless steel bypass measuring chamber for dew point measurement in gases under pressure	0699 3290
CS Service Software for dew point sensors incl. PC connection set (Modbus to USB Interface).	0554 2007
Calibration and adjustment:	
Precision calibration at -40 °Ctd or 3 °Ctd incl. ISO certificate	0699 3396
Additional calibration point freely selectable	0700 7710

TECHNICAL DATA FA 510 / FA 515	
Measuring range:	see order code
Accuracy:	± 1.8 °F at +122…-4 °Ftd ± 3.6 °F at -4…-58 °Ftd ± 5.4 °F at -58…-112 °Ftd
Pressure range:	-14.5…700 psi Special version up to 7250 psi
Power supply:	24 VDC (10…36 VDC)
Protection class:	IP 66
EMC:	In acc. with DIN EN 61326-1
Operating temperature:	-4…158 °Ftd
Connection:	M12, 5-pin
Interface:	Modbus-RTU, (RS 485), 4...20 mA, 2...10 V, IO-Link
Readable via Modbus:	- Pressure dew point [°Ctd] - Temperature [°C] - rel. humidity [%rF] - abs. humidity [g/m³] - Degree of humidity [g/kg] - Moisture content V/V [ppmV/V] - Partial vapor pressure [hPa] - Atmospheric dew point [°Ctd.atm] **Optional:** System pressure [bar(g)]
Burden for analogue output:	< 500 Ω
Screw-in thread:	G 1/2″ Stainless steel Optional: UNF 5/8″, NPT 1/2″, NPT 3/8“
Dimensions:	Ø 30 mm, length approx. 130 mm

FA 510 / FA 515 - Dew point sensor

Example order code FA 51x:

0699 0510_B1_C1_D1_E1_F1_G1_I1_Y1

FA 510	
Signal output	
B1	RS 485 (Modbus RTU), 4...20 mA (3-wire)
B2	2...10 V, RS 485 (Modbus RTU)
B3	IO Link, RS 485 (Modbus RTU)

FA 515	
Signal output	
B1	4...20 mA (2-wire)

Scaling analogue output	
C1	Standard scaling
C2	Special scalling 4…20 mA = 0…x °Ctd, g/m3, ppm, g/kg…

Sensor protection cap	
D1	Stainless steel sintered cap (~ 50 µm)
D2	perforated stainless steel cap

Connection thread	
E1	G1/2“
E2	UNF 5/8“
E3	NPT 1/2“
E4	NPT 3/8“

Maximum pressure	
F1	725 psi
F2	5075 psi
F3	7250 psi
F4	435 (only with Y2)

Surface conditon	
G1	standard version
G2	special cleaning - oil and grease free (e.g. for oxygen applications and so on)
G3	Silicone-free version including special cleaning oil- and grease-free

Connector	
I1	M12 plug (straight)
I2	M12 plug 90° angled
I3	Adapter plug Michell Easidew valve plug DIN 43650 Form C 8 mm (only for FA 515)

Pressure measurement	
Y1	without pressure sensor
Y2	with integrated pressure sensor 0...435 psi(g), Output only via digital interfaces (only with F4, not with E2 and E4), usable for compressed air, nitrogen and argon

DS 52 - Dew point monitoring

The dew point set is plug-and-play ready. The alarm values can be set freely. The dew point sensor FA 510 is extremely long-term stable and can be quickly and easily installed and removed.

Option:
Alarm unit (Buzzer and continuous red light)

Consisting of:
Digital process meter DS 52

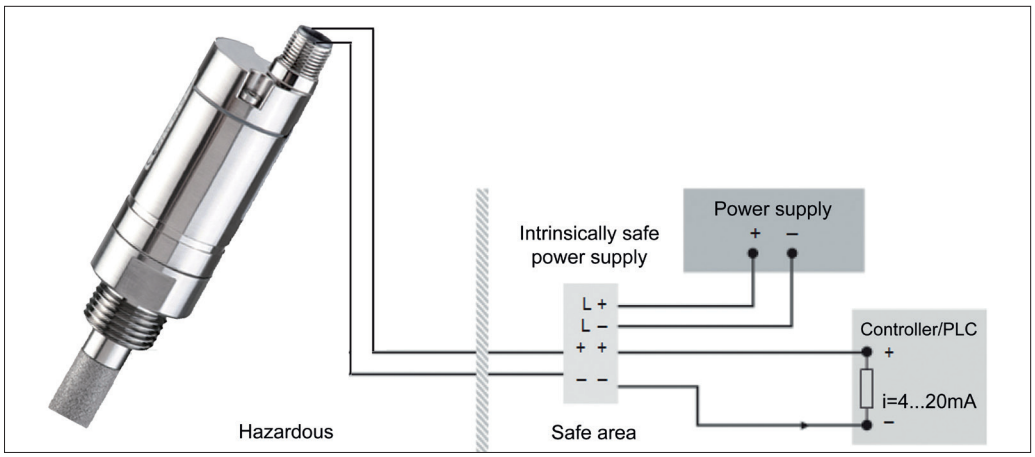
Special features:

- Plug-and-play system: everything wired and ready
- No time-consuming studying of the instruction manual
- 2 alarm contacts (250 VAC, 3 A) pre- and main alarm freely adjustable
- 4...20 mA analog output
- Option alarm unit: Buzzer and continuous red light

DESCRIPTION	ORDER NO.
Dew point monitoring DS 52 for adsorption dryer consisting of:	**0600 5100**
DS 52 LED process display in the wall housing	0500 0009
FA 510 dew point sensor for adsorption dryers -112 to 68 °Ftd incl. factory certificate, 4…20 mA analog output (3-wire connection) and Modbus-RTU interface	0699 0510
Standard measuring chamber up to 232 psi	0699 3390
Connection cable for VA/FA series, 16 ft.	0553 0104
Dew point monitoring DS 52 for refrigeration dryers, consisting of:	**0600 5120**
DS 52 LED process display in the wall housing	0500 0009
FA 510 dew point sensor for refrigeration dryer -4…122 °Ftd incl. factory certificate, 4…20 mA analog output (3-wire connection) and Modbus-RTU interface	0699 0512
Standard measuring chamber up to 232 psi	0699 3390
Connection cable for VA/FA series, 16 ft.	0553 0104
Options:	
Power supply 24 VDC (instead of 230 VAC)	Z500 0001
Power supply 110 VAC (instead of 230 VAC)	Z500 0002
Alarm unit mounted to the wall housing	Z500 0003
Alarm unit for external mounting with 16 ft cable	Z500 0004
Further accessories:	
Precision calibration at -40 °Ftd incl. ISO certificate	0699 3396
Additional calibration point freely selectable	0700 7710

TECHNICAL DATA DISPLAY DS 52	
Dimensions:	4.6 x 3.6 x 3.6 Inches
Display:	LED red, 7-segment, height: 0.5 Inch, 5-digit, 2 LED for alarm relay
Keypad:	4 keys
Input:	4…20 mA
Power supply:	230 VAC, 50/60 Hz; option: 24 VDC or **110 VAC 50/60 Hz**
Alarm outputs:	2 x relay output, changeover contact, 250 VAC, max. 3 A
Operating temperature:	14…+140 °F (storage temperature -4 °F…176 °F)
Alarm thresholds:	Freely adjustable
Hysteresis:	20 °Ftd
Analog output:	4…20 mA = -112…68 °Ftd or -4…122 °Ftd.

FA 515 Ex dew point sensor - for residual moisture measurement in potentially explosive atmospheres



The FA 515 Ex measures dew point or pressure dew point in potentially explosive atmospheres and can be used in many non-aggressive gases.

Typical applications:

- Air/Compressed air
- Argon
- Nitrogen
- Biogas
- Natural gas
- Hydrogen
- etc…

Special features:

- Robust design
- Max pressure up to 7250 psi
- Humidity sensor with long-term stability, 4...20 mA analog output in 2-wire technology
- **NEW**: Higher resolution of sensor signal due to the improved evaluation electronics

Approvals:

II 2G Ex ib IIC T4 Gb	Zone 1, gas, intrinsically safe, temp. 275 °F
II 2D Ex ib IIIC T80°C Db	Zone 21, dust, intrinsically safe, temp. 176 °F

FA 515 Ex may only be used in connection with approved Ex-rated power supplies or safety barriers or galvanic separating elements with max.:

Ui = 28 V max.
Ii = 95 mA max.
Pi = 0.65 W max.

DESCRIPTION	ORDER NO.
FA 515 Ex pressure dew point meter	0699 5515
High pressure measuring chamber for compressed air up to 5076 psi	0699 3590
Stainless steel bypass measuring chamber for dew point measurement in gases under pressure	0699 3290
Special scaling, analog output to other humidity parameters: % RH, g/m³, mg/m³, ppm V/V, g/kg	Z699 0514
Connection cable FA 515 EX - for installation in single-safety circuits, open ends on both sides, (cross section 4 x 0.75 mm²) - cable length freely selectable	0553 5126
Connection cable shielded FA 515 EX - for installation in single-safety circuits, open ends on both sides, (cross section 4 x 0.75 mm²) - cable length freely selectable	0553 5136
Intrinsically safe power supply, safety barrier	0554 3071

TECHNICAL DATA FA 515 EX	
Measuring range:	-112 to 68 °Ftd = 4…20 mA
Pressure range:	-14…725 psi
Power supply:	24 VDC (18…28 VDC)
Accuracy:	± 1.8 °F to 122...-4 °Ftd ± 3.6 °F to -4...-58 °Ftd ± 5.4 °F to -58...-112 °Ftd
Output:	4...20 mA in 2-wire technology
Protection class:	IP 65
EMC:	In acc. with DIN EN 61326-1
Operating temperature:	-4…122 °F for II 2D Ex ib IIIC T80°C Db -4…158 °F for II 2G Ex ib IIC T4 Gb
Storage temperature:	-40…+176 °F
Burden for analog output:	< 500 Ω at 24 V
Screw-in thread:	Stainless steel 1.4404: G 1/2", optional: UNF 5/8", NPT 1/2", NPT 3/8"
Connection:	M12, 4-pin
Sensor protection:	Sinter filter 50 µm stainless steel

FA 515_ATEX_V.01

FA 550 dew point sensor -
in robust diecast aluminum housing

c UL us LISTED

The FA 550 is ideal for outdoor dew point measurements or rougher industrial environment

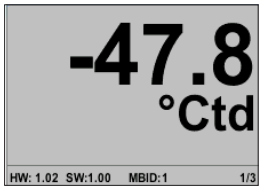
Special features:

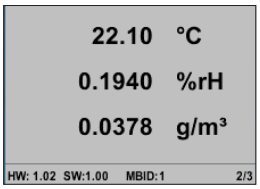
- Robust, waterproof die-cast aluminum housing, IP 67
- Alarm relay - limit value adjustable via buttons (max 60 VDC, 0.5 A)
- 4...20 mA analog output
- Optional: 2 pieces 4 ... 20 mA analog output e.g. for dew point and temperature
- Extremely stable in the long term
- Quick adaption time
- Pressure-resistant up to 7251 psi (optional)
- **NEW**: Modbus-RTU interface
- **NEW**: Ethernet interface (optional)
- **NEW**: Higher resolution of sensor signal due to the improved evaluation electronics
- **NEW**: Sensor diagnosis on site with a portable device or CS Service Software
- **Readable via Modbus:** pressure dew point [°Ftd], temperature [°F], rel. humidity [% RH], abs. humidity [g/m³], degree of humidity [g/kg], moisture content V/V [ppmV/V], partial vapor pressure [hPa], atmospheric dew point [°Ftd.atm]

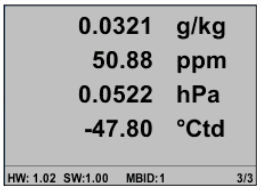
APPLICATON:

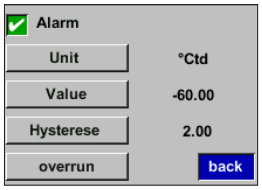
- Dew point measurement in the compressed air after adsorption dryers/membrane dryers and refrigeration dryers
- Residual moisture measurement / dew point measurement in gases such as: oxygen, nitrogen, argon, hydrogen, natural gas, biogas ...

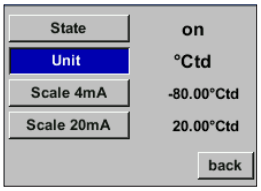
Easy operation via the keys on the display

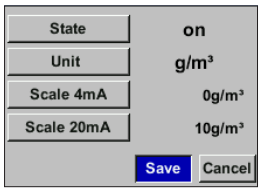


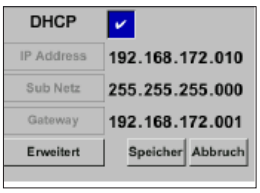


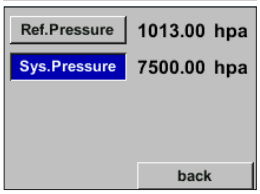












The integrated display shows the dew point in big figures as well as further humidity parameters on two more display pages. The arrow key can be used to scroll between the display pages.

The alarm threshold value for the integrated relay can be freely entered via the keys. In addition to the alarm threshold, the hysteresis can also be freely entered.

The 4…20 mA analog output can be scaled freely or also allocated to one further parameter, e. g. g/m³.

After entering the system pressure of the compressed air system and the reference pressure (atmospheric pressure), the sensor can also calculate back to the atmospheric dew point from the measured pressure dew point if desired.

Example order code FA 550: 0699 0550_A1_B1_C1_D1_E1_F1_G1_H1_I1

Measuring range	
A1	(-112 to +68 °Ftd) -80…+20 °Ctd.
A2	(-4 to +122 °Ftd) -20…+50 °Ctd.
A3	(-40 to +86 °Ftd) -40…+30 °Ctd.
A4	(-76 to +86 °Ftd) -60…+30 °Ctd.
A5	(-112 to +68 °Ftd) -80…+20 °Ctd. (scaling 4…20 mA = -148…+68 °Ftd.)
A6	(-112 to +68 °Ftd) -80…+20 °Ctd. (scaling 4…20 mA = -166…+68 °Ftd.)

Display option	
B1	with integrated display
B2	without display

Option Signal output / Bus connection	
C1	2 x 4 ... 20 mA analog output (electrically isolated), alarm relay, RS 485 (Modbus-RTU)
C4	1 x 4 ... 20 mA analog output (not electrically isolated), alarm relay, RS 485 (Modbus-RTU)
C5	Ethernet interface (Modbus / TCP), 1 x 4 ... 20 mA analog output (not electrically isolated), alarm relay, RS 485 (Modbus-RTU)
C8	M-Bus
C9	Ethernet interface PoE (Power over Ethernet) Modbus / TCP), 1 x 4 ... 20 mA analog output (not electrically isolated), alarm relay, RS 485 (Modbus-RTU)

Special version analog output	
D1	No special version
D2	Special version 2…10 V

Scaling analog output	
E1	Standard scaling
E2	Special scaling 4…20 mA = 0…x g/m³, ppm, g/kg etc.

Sensor protection cap	
F1	Stainless steel sintered cap (~ 50 µm)
F2	perforated stainless steel cap

Connection thread	
G1	G 1/2″
G2	UNF 5/8"
G3	1/2” NPT

Maximum pressure	
H1	725 psi
H2	5076 psi
H3	7251 psi

Surface conditon	
I1	standard version
I2	special cleaning - oil and grease free (e.g. for oxygen applications and so on)
I3	Silicone-free version including special cleaning oil- and grease-free

DESCRIPTION	ORDER NO.
FA 550 Dew point sensor in robust Diecast aluminum housing	0699 0550
Further accessories:	
Standard measuring chamber up to 232 psi	0699 3390
High pressure measuring chamber for compressed air up to 5076 psi	0699 3590
Stainless steel bypass measuring chamber for dew point measurement in gases under pressure	0699 3290
Connection cables:	
Connection cable for probes 16 ft. with open ends	0553 0108
Connection cable for probes 32 ft. with open ends	0553 0109
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Power supply in wall housing for max. 2 sensors VA / FA series 5xx, 100-240 VAC, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
CS Service Software VA 550 incl. interface cable to PC (USB) and power supply - for configuration / parametrisation VA 550/570	0554 2007
PNG cable screwing - for FA 550, VA 550/570	0553 0552
Calibration and adjustment:	
Precision calibration at -40 °Ctd...37.4 °Ftd incl. ISO certificate	0699 3396
Additional calibration point freely selectable	0700 7710

TECHNICAL DATA FA 550	
Measuring range:	-112 to +68 °Ftd, -76...+86 °Ftd -4…+122 °Ftd, or 0…100% RH
Accuracy:	± 1.8°F to +122...-4°Ftd ± 3.6°F to -4...-58°Ftd ± 5.4°F to -58...-112°Ftd
Pressure range:	-14.5…725 psi, Special version up to 5076 psi or 7251 psi
Power supply:	24 VDC (10…36 VDC)
Protection class:	IP 67
EMC:	In acc. with DIN EN 61326-1
Operating temperature:	-4…122 °Ftd
Outputs:	**Standard:** Modbus-RTU, 4…20 mA active (not electrically isolated), alarm relay (max. 48 VDC, 0.5 A) **Options:** See order code
Burden:	< 500 Ω
Material:	Diecast aluminum housing
Screw-in thread:	Stainless steel 1.4404: G 1/2″, optional: UNF 5/8”, NPT 1/2”

FA 500 - Dew point sensor from -112 to 68 °Ftd

The ideal dew point measuring instrument with integrated display and alarm relay for refrigeration, membrane and adsorption dryers.

Special features:

- Integrated display
- Threshold value adjustable via keypad, alarm relay (max. 60 VDC, 0.5 A)
- Pressure-tight up to 7251 psi (special version)
- Extremely long term stable
- Quick adaption time
- 4...20 mA analog output for dew point
- Different versions for refrigeration and adsorption dryers
- **NEW**: Modbus-RTU interface
- **NEW**: Higher resolution of sensor signal due to the improved evaluation electronics
- **NEW**: Sensor diagnosis on site with a portable device or CS Service Software

Readable via Modbus:

- Pressure dew point [°Ftd]
- Temperature [°F]
- rel. humidity [% RH]
- abs. humidity [g/m³]
- Degree of humidity [g/m³]
- Moisture content V/V [ppmV/V]
- Water vapor particle pressure [hPa]
- Atmospheric dew point [°Ftd.atm]

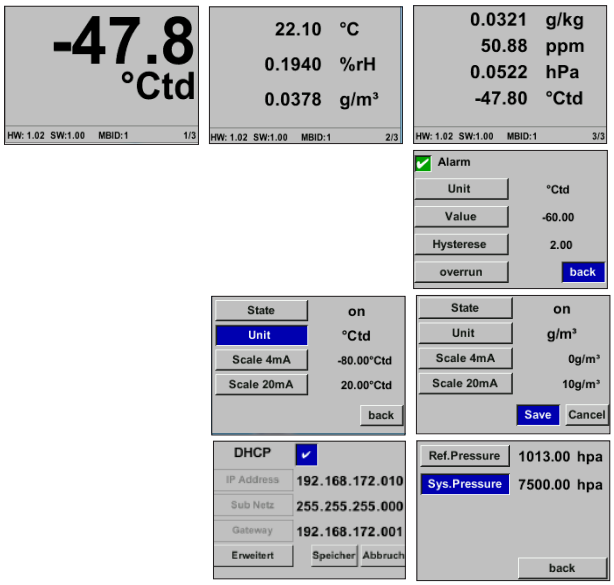
The integrated keys enable simple, menu-controlled operation

Upper connection:
Power supply, 4…20 mA output, Modbus-RTU output

Lower connection:
Alarm relay

Option: Ethernet interface (Modbus TCP or Modbus PoE)

Easy operation via keys on display



The integrated display shows the dew point in large text as well as further humidity parameters on additional display pages. The arrow key can be used to scroll between the display pages.

The alarm threshold value for the integrated relay can be freely entered via the keys. In addition to the alarm threshold, the hysteresis can also be set.

The 4…20 mA analog output maybe scaled or allocated to one further parameter, e. g. g/m³.

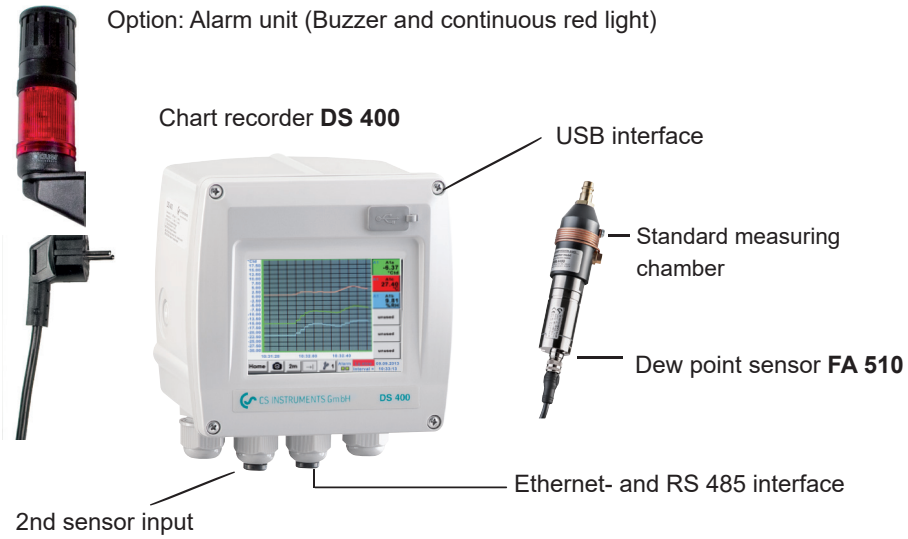
After entering the system pressure and reference pressure (atmospheric pressure), sensor can calculate back to the atmospheric dew point from measured pressure dew point if desired.

DESCRIPTION	ORDER NO.
FA 500 dew point sensor for refrigeration dryers, -4…+122 °Ftd	0699 0501
FA 500 dew point sensor for adsorption dryers, -112 to +68 °Ftd	0699 0502
FA 500 dew point sensor for adsorption dryers, -76...+86 °Ftd	0699 0503
Connection cables:	
Connection cable for VA/FA series, 16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105
Cable for alarm/pulse output, with M12 plug, length 16 ft	0553 0106
Cable for alarm/pulse output, with M12 plug, length 32 ft	0553 0107
Ethernet connection cable length 16 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Options for FA 500:	
Option: Integrated pressure sensor 0...30 bar (g)	Z699 0522
Option: Integrated pressure sensor 10...2000 mbar (abs)	Z699 0523
Option: Max. pressure FA5xx 5076 psi	Z699 0515
Option: Max. pressure FA5xx 7251 psi	Z699 0516
Option: Special scaling FA5xx 4…20 mA=__ … __ g/m³, ppm etc.	Z699 0514
Option: connection thread FA5xx, 5/8" UNF	Z699 0511
Option: surface condition FA 5xx, free of oil & grease	Z699 0517
Ethernet-interface TCP for VA 500/520 and FA 500	Z695 5006
Ethernet-Interface PoE for VA 500/520 and FA 500	Z695 5007
M-Bus board for VA 500/520 and FA 500	Z695 5004
Further accessories:	
Standard measuring chamber for compressed air NPT 1/2”	0699 3393
BSP High pressure measuring chamber up to 5076 psi	0699 3590
CS Service Software for FA/VA sensors incl. PC connection set, USB connection and interface adapter to the sensor	0554 2007
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
AC adapter plug 100-240 VAC / 24 VDC for VA/FA 5xx	0554 0109
Calibration and adjustment:	
Precision calibration at -40 °...37.4 °Ftd incl. ISO certificate	0699 3396

TECHNICAL DATA FA 500	
Measuring range:	-112 to +68 °Ftd, -76...+86 °Ftd, -4…+122 °Ftd, or 0…100% RH
Accuracy:	± 1.8°F to 122...-4°Ftd ± 3.6°F to -4...-58°Ftd ± 5.4°F to -58...-112°Ftd
Pressure range:	-1...50 bar (-14.5...725 psi) Special version up to 500 bar (7251 psi)
Power supply:	24 VDC (10…36 VDC)
Protection class:	IP 65
EMC:	In acc. with DIN EN 61326-1
Operating temperature:	-4…+122 °F
Connection:	2 x M12, 5-pin for analog output, Modbus-RTU and alarm output, M-Bus (optional) Ethernet (PoE) (optional)
PC connection:	Modbus-RTU interface (RS 485)
Output: (3-wire)	4…20 mA = -112 to +68 °Ftd 4…20 mA = -76...+86 °Ftd 4…20 mA = -4…+122 °Ftd
Burden for analog output:	< 500 Ω
Alarm relay:	NC, max. 60 VDC, 0.5 A
Screw-in thread:	Stainless steel 1.4404: G 1/2″, optional: UNF 5/8”, NPT 1/2”
Dimensions housing:	3.01 x 3.35 x 2.95 Inches (WxHxD)

DS 400 Dew point monitoring set

For stationary dew point monitoring of refrigeration or adsorption dryers. The touch screen graphic display enables intuitive operation and graphically shows the progress of the measured values. Two alarm relays are available for monitoring threshold values. Available interfaces are either analog output 4...20 mA or optional digital interfaces such as Ethernet and RS 485 (Modbus protocol). As a stand-alone solution, the measured values stored in the optional data logger can be read-out via USB stick and evaluated on the computer by means of the software CS Basic.



SPECIAL FEATURES:

- 3.5" Graphic display – easy to use with touchscreen
- Plug-and-play system: everything wired and ready
- 2 alarm contacts (230 VAC, 3 A), pre-alarm and main alarm freely adjustable
- An alarm delay can be set for each alarm relay.
- 4...20 mA analog output
- Option: Ethernet and RS 485 interface (Modbus protocol)
- Option: Webserver

Transfer of data to the PC via USB stick

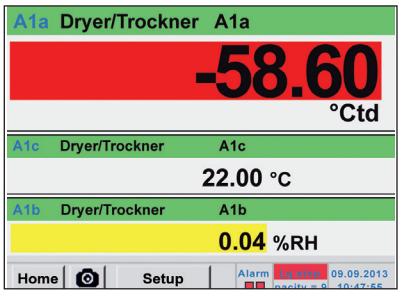
- **Option**: Integrated data logger
- Record dew point curve up to 100 million measured values
- CS Basic for evaluation in graphs and tables. Read out data either via USB stick or Ethernet

DESCRIPTION	ORDER NO.
Dew point monitoring DS 400 set for adsorption dryers (-112…+68 °Ftd)	0601 0510
Dew point monitoring DS 400 set for refrigeration dryers (-4…+122 °Ftd)	0601 0512
Options:	
Option: Integrated data logger for 100 million measured values	Z500 4002
Option: Integrated Ethernet and RS 485 interface	Z500 4004
Option: Integrated webserver	Z500 4005
Option: 2 additional sensor inputs for analog sensors (pressure sensors, temperature sensors etc.)	Z500 4001
Further accessories	
CS Basic – data evaluation graphically and in table form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
Alarm unit mounted to the wall housing	Z500 0003
Alarm unit for external mounting with 16 ft cable	Z500 0004
Calibration and adjustment	
Precision calibration at -40 °...37.4 °Ftd incl. ISO certificate	0699 3396

TECHNICAL DS 400	
Dimensions:	4.6 x 4.53x 3.8 Inches IP 54 (wall housing) 3.6 x 3.6 x 2.9 Inches (panel mounting)
Inputs:	2 digital inputs
Interface:	USB interface
Power supply:	100…240 VAC, 50-60 Hz
Accuracy:	See FA 510
Alarm outputs:	2 relays, (pot.-free)
Options:	
Data logger:	100 million measured values start/stop time, measuring rate freely adjustable
2 additional sensor inputs:	For connection of pressure sensors, temperature sensors, clamp-on ammeters, third-party sensors with 4...20 mA, 0 to 10 V, Pt 100, Pt 1000

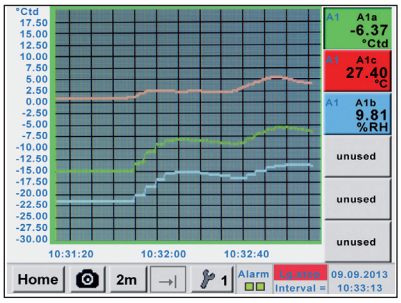
TECHNICAL DATA FA 510	
Measuring range:	-112 to 68 °Ftd or -4…122 °Ftd
Accuracy:	± 1 °F at 122…-4 °Ftd ± 2 °F at -4…-122 °Ftd ± 3 °F at -122…-112 °Ftd
Pressure range:	-14.5...725 psi, special version 5076 psi

Easy operation via touchscreen



Actual measured values

All measured values are able to be seen.. Threshold value exceedances are indicated in red. A “measuring site name“ can be allocated to each sensor.

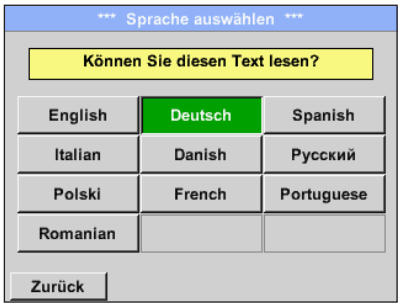


Graphic view

In the graphic view all measured values are indicated as curves. It is possible to browse back on the time axis by a slide of the finger (without data logger maximum 24 h, with data logger back to the start of the measurement).

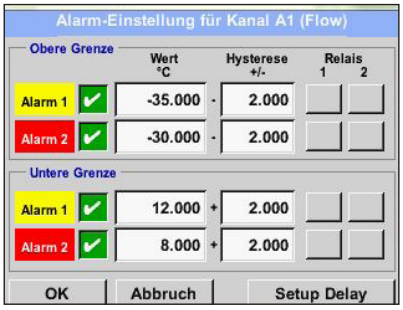
Data logger

Measured values are stored in DS 400 with the option “integrated data logger“.
The time interval can be freely set. Furthermore there is the possibility to fix the starting time and the end time of the data recording.
Read-out of the measured data via USB interface or via the optional Ethernet interface.



Selection of the language

DS 400 is available in several languages.



Adjustment of the alarm relays

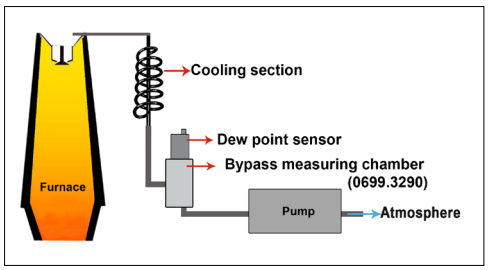
Each one of the two alarm relays can be allocated individually to a connected sensor. The alarm thresholds and the hysteresis can be easily adjusted.
New: It is possible to set an alarm delay for each alarm relay so that the relay is only triggered after a set period of time.

Accessories FA 500/510/515

DESCRIPTION	ORDER NO.
Diffusion-tight PTFE hose Ø 5 mm with quick-lock coupling length 40 inch	0554 0003
Diffusion-tight PTFE hose Ø , 5mm length 40 inch	0554 0008

DESCRIPTION	ORDER NO.
Cooling section made of stainless steel	0699 3291

- 8 mm stainless steel tube wound as a spiral.
- With the cooling section, process gases from ovens etc. can be cooled from high temperatures to a sensor-compatible temperature of about 122 °F temperature drops below the dew point to be avoided.



DESCRIPTION	ORDER NO.
Suction pump max. 0.032 CFM, 2.9 psi for DP 510	0554 6520

DESCRIPTION	ORDER NO.
Quick-Lock coupling 1/4” - G 1/2″ male thread	0530 1101
Quick-Lock coupling 1/4” - NPT 1/2” Male thread	0 2000 5750

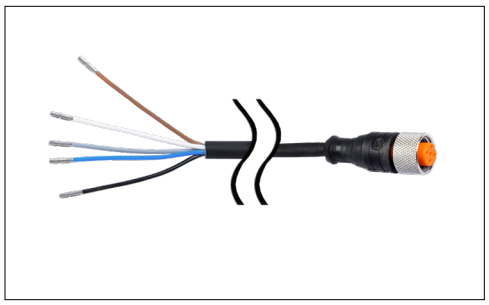
DESCRIPTION	ORDER NO.
Control and calibration set 11.3% RH	0554 0002
Control and calibration set 33% RH	0554 0004
Control and calibration set 75.3% RH	0554 0005

- Control and calibration sets provide a defined humidity over a saturated saline solution
- The control and calibration set is screwed onto the dew point sensor and thus enables a simple and inexpensive control and calibration option down to - 4°Ftd dew point on site

Accessories FA 500/510/515

DESCRIPTION	ORDER NO.
Dry container for CS dew point sensors	0699 2500

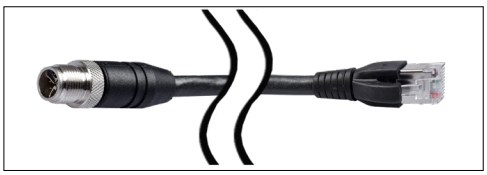
- Ensures sensor protection and quick adaption time. Recommended for storage of mobile sensors



DESCRIPTION	ORDER NO.
Connection cable for VA/FA series, 16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105
Connection cable for VA/FA series, 65 ft	0553 0120
Connection cable for VA/FA series, 16 ft shielded	0553 0129
Connection cable for VA/FA series, 32 ft shielded	0553 0130
Cable for alarm/pulse output, with M12 plug, 16 ft	0553 0106
Cable for alarm/pulse output, with M12 plug, 32 ft	0553 0107

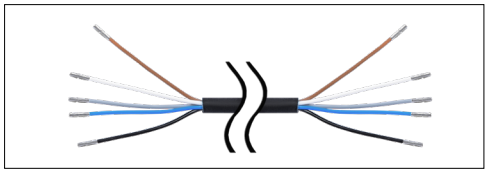
DESCRIPTION	ORDER NO.
M12 plug for FA 500/FA 510/FA 515	0 2000 0082
M12 plug 90° angled	0219 0060

DESCRIPTION	ORDER NO.
Adapter plug FA 515 / Michell easidew valve connector DIN 43650 form C 0.3 inch	0 2000 1389



DESCRIPTION	ORDER NO.
Ethernet connection cable length 16 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Ethernet connection cable length 66 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2505

Accessories FA 550



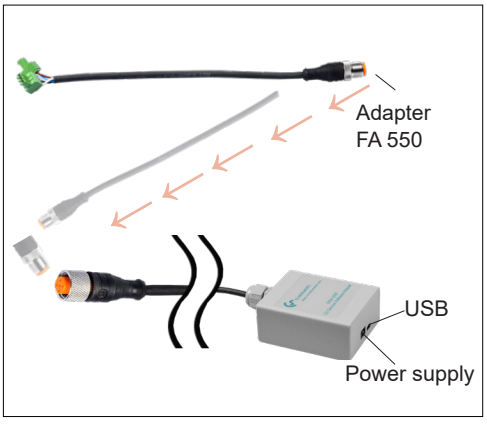
DESCRIPTION	ORDER NO.
Connection cable 16 ft with open ends	0553 0108
Connection cable 32 ft with open ends	0553 0109

DESCRIPTION	ORDER NO.
PNG cable screwing - for standard	0553 0552

Accessories for all FA 5xx

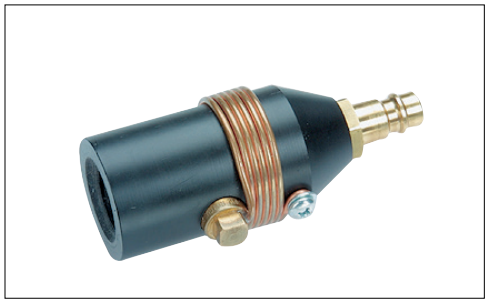
DESCRIPTION	ORDER NO.
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110

DESCRIPTION	ORDER NO.
AC adapter plug 100-240 VAC /24 VDC for VA/FA 5xx	0554 0109



DESCRIPTION	ORDER NO.
CS Service Software incl. PC connection set, USB connection and interface adapter to the sensor	0554 2007

Measuring chambers



DESCRIPTION	ORDER NO.
Standard measuring chamber for compressed air Industrial Quick-Connect	0699 3392
Standard measuring chamber NW 7.2 (Parker series 26) Plug nipple (BSP Thread)	0699 3390

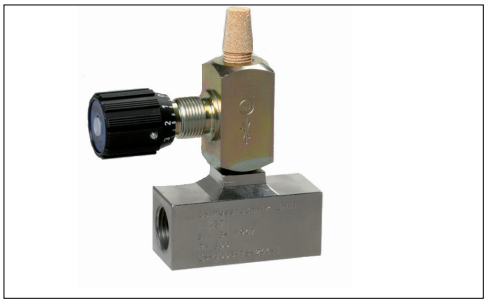
- Applicable for 29...232 psi
- Process connection: 1/4” Industrial Quick-Connect, NW 7.2 plug nipple (Parker series 26), or 1/4” G female thread
- Sensor connection: G or NPT 1/2" female thread
- Gives 0.071...0.11 CFM of process air to the environment
- The copper capillary relaxes the compressed air and prevents the backflow of moisture from the ambient air into the measuring chamber

DESCRIPTION	ORDER NO.
Standard measuring chamber for compressed air NPT 1/2”	0699 3393

- Applicable for 29...232 psi
- Process connection: NPT 1/2” female thread, or female NPT 1/4” External thread for use without adapter
- Sensor connection: NPT 1/2" female thread
- Gives 0.071...0.11 CFM of process air to the environment
- The copper capillary relaxes the compressed air and prevents the backflow of moisture from the ambient air into the measuring chamber

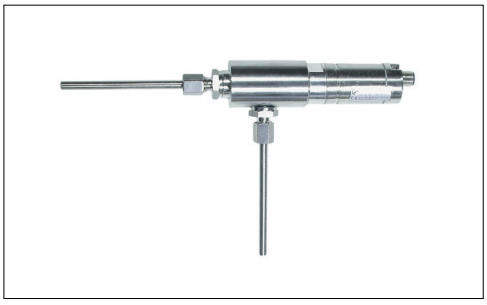
DESCRIPTION	ORDER NO.
Stainless steel measuring chamber for compressed air up to 50 bar (G thread)	0699 3292
Stainless steel measuring chamber for compressed air up to 50 bar (NPT thread)	0699 3294

- Applicable for 29...725 psi
- Process connection: 1/4" female thread
- Sensor connection: 1/2" female thread
- Gives 0.07...0.1 CFM of process air to the environment



DESCRIPTION	ORDER NO.
High pressure measuring chamber for compressed air up to 5076 psi	0699 3590

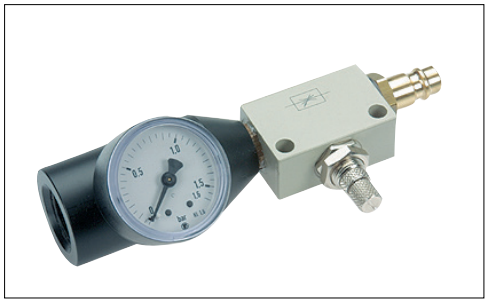
- Applicable for 30...5076 psi
- Process connection: G 1/4" female thread
- Sensor connection: G 1/2" female thread
- Emits 0.07...0.1 CFM of process air to the environment via a fine nozzle
- Via the high-pressure valve, the amount of air for sampling can be adjusted individually depending on the pressure level. The process air is released to the environment via the sinter filter



DESCRIPTION	ORDER NO.
Stainless steel bypass measuring chamber for dew point measurement in gases under pressure (G thread)	0699 3290
Stainless steel bypass measuring chamber for dew point measurement in gases under pressure (NPT thread)	0699 3295

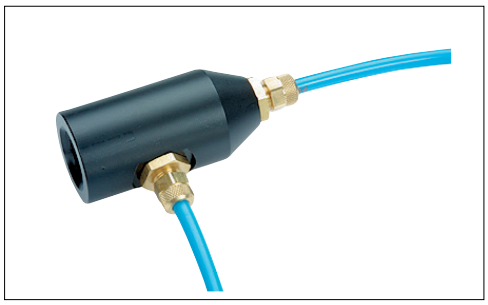
- Applicable for -1...7252 psi
- Process connection: 1/4" female thread gas inlet and 1/4" female thread gas outlet
- Sensor connection: 1/2" female thread
- The flow of at least 0.071 CFM of gas must be ensured by the customer

Measuring chambers



DESCRIPTION	ORDER NO.
Measuring chamber for atmospheric dew point	0699 3690

- Applicable for 2...232 psi
- Process connection: Plug nipple NW 7.2 (Parker series 26) or G 1/4" female thread when using without plug nipple
- Sensor connection: G 1/2" female thread
- Gives 0.071...0.11 CFM of process air to the environment
- The throttle valve in front of the measuring chamber relaxes the compressed air to atmospheric pressure in the measuring chamber. The manometer integrated in the measuring chamber indicates the overpressure to the atmosphere



DESCRIPTION	ORDER NO.
Measuring chamber for granulate dryers and gases	0699 3490

- Applicable for -14.5...232 psi
- Process connection: Plug connection for 0.24 inch hose at inlet and outlet or G 1/4" female thread when using without plug connections
- Sensor connection: G 1/2" female thread
- The flow of at least 0.071CFM of air / gas must be ensured by the customer

Notes

Calibration of dew point sensors

The calibration range for dew point sensors is from -112 to 68 °Ftd

Both CS INSTRUMENTS and third-party dew point sensors can be calibrated. High precision reference measuring devices with DKD or BAM certificate guarantee an accuracy of up to 0.1 °F dew point.

Special feature:
Due to the digital data transmission, only the dew point sensor has to be calibrated. The display devices remain wired on site.

Calibration range: -80...+50 °Ctd (-112...+122 °Ftd)
Accuracy of the DKD reference: 0.1 °Ctd

Control and calibration set

Control and calibration sets provide a defined humidity over a saturated saline solution.

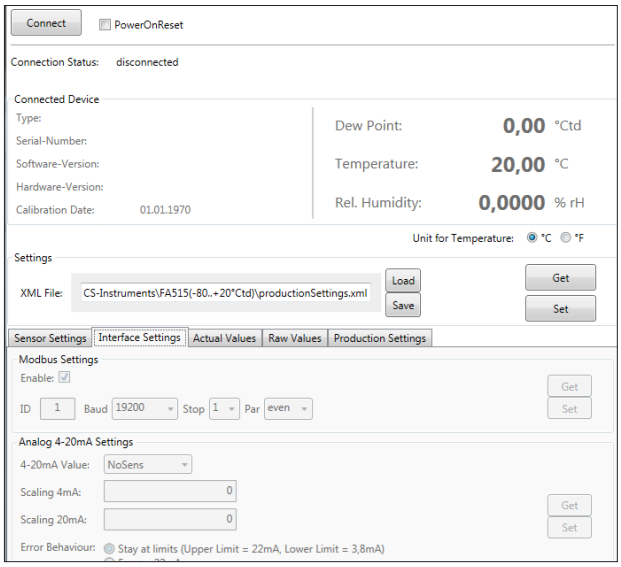
The control and calibration set is screwed onto the dew point sensor and allows for an easy and cost-effective possibility for on-site control and calibration down to -4 °F dew point.

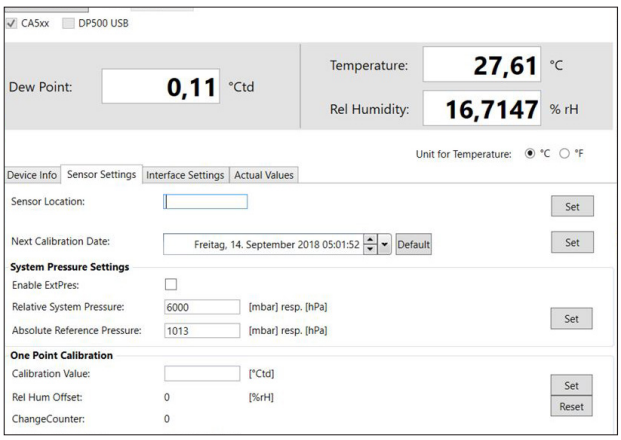
DESCRIPTION	ORDER NO.
Recalibration and precision calibration at -40...37.4 °Ftd incl. ISO certificate	0699 3333
Precision calibration in the range of -80...+50 °Ctd (-112...+122 °Ftd), points freely selectable	0700 7710
Control and calibration set 11.3% RH	0554 0002
Control and calibration set 33% RH	0554 0004
Control and calibration set 75.3% RH	0554 0005
Precision calibration at -40...37.4 °Ftd incl. ISO certificate	0699 3396
Replacement unit for the period of re-calibration*	0699 3900
Pressure dew point replacement sensor from our device pool including precision certificate at -40 °Ftd	0699 3990
Certificate for “as found” data - required for NIST equivalent traceability	9999 3333
* Contact us for eligibility	on request
* Contact us for eligibility	on request

CS Service Software

With the CS service software including the USB Modbus interface adapter, the FA 510 / FA 515 / FA 500 dew point sensors can be configured via laptop / PC. The following settings can be made via CS Service Software:

- Scaling of the 4...20 mA analog output
- Assignment of analog output parameters (e.g. 4...20 mA = 0...10 lbs/g/m³)
- Additional available units: °Ftd, g/m³, lbs/CF, ppmv/v, g/kg
- Reading out firmware version, serial number, date of the last calibration date
- One-point calibration (adjustment) of the sensors in the process. This requires a reference device
- Update of the sensor software (Firmware)
- Modbus settings such as Modbus-ID, Baud rate, Stopbit, Parity





DESCRIPTION	ORDER NO.
CS Service Software incl. PC connection set, USB connection and interface adapter to the sensor	0554 2007

Dew point measurement in compressed air systems

Today, compressed air is an essential and reliable source of energy for modern production processes.

Depending on the particular application, the compressed air requirements may vary.
The compliance with a specific moisture content or dew point/ pressure dew point is the basic prerequisite for a continuously trouble-free system.

Usually, compressed air is generated from ambient air which must be aspirated, compressed by using pistons or screw compressors and which must then be dried more or less strongly.

The aim is to produce dry and oil-free compressed air which is low in dust particles with the smallest possible effort. Residual oil and dust particles can be removed by means of complex filter systems.
However, moisture must be reduced by means of dryers (refrigeration dryers, membrane dryers, adsorption dryers and so on) which ideally work in a controlled manner independent of any load.

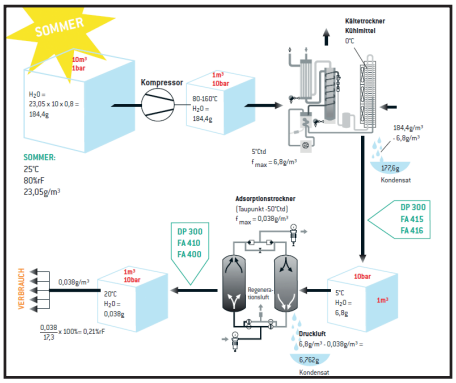
How does water get into compressed air?

Air is able to bind more water vapor the higher the temperature and the larger the volume. Conversely, if the air is compressed, the capacity to bind water vapor is reduced.

A compressor compresses atmospheric ambient air into a fraction of its original volume. At a certain point of the compression process the water content of the air exceeds the decreasing ability of the air to bind water. The air is saturated and part of the water drops out as condensate.
By means of an additional decrease of the temperature even more water will condensate.

This means that the relative humidity on the output of a compressor will always be at 100 % and that there will be additional water drops in the outgoing air.

The amount of liquid which drops out under pressure can be large. For example, a 30 kW compressor thus releases approximately 0.7 CF into the compressed air line at a humidity level of 60 % and an ambient temperature of 68 °F in eight hours. In case of big compressors this value will be much higher.



Effects of the moisture content

Depending on the application different demands are made on the compressed air. For each process the observance of a certain moisture content is the condition for a durably failure-free functioning of the whole system.

Most of the compressed air lines are made from steel or non zinc-coated steel. Since the corrosion speed strongly increases from a relative humidity of 50 % this value should not be exceeded in any case.

In the course of time, high moisture will lead to a corrosion in case of non zinc-coated lines. The rust gradually chips off and moves to the sampling points. This leads e. g. to blocked nozzles, defective control elements and production stops.

Expensive repairs and short maintenance intervals are inevitable. In addition to problems with corrosion and the described results the moisture content has direct influence on the quality of the final products.

Wich problems may arise in case of too high moisture?

In the following please find some of the most occurring samples:

- **Hygroscopic products (spices, sugar etc.) get stuck together during transport by the pneumatic conveyor system**
- **Bubbles are formed during painting and coating processes**
- **Boreholes can clog up from dust being carried**

Recommended compressed air qualities

Application	Compressed air quality classes according to DIN ISO 8573 – 1			
	Particles		Residual water	
	CL	µm	CL	DTP
Breathing air	1	0,1	1-3	-70/-20 °C
Spray guns	1	0,1	2	-40 °C
Medical technology	1	0,1	3-4	-20/+3 °C
Measurement and control technology	1	0,1	4	+3 °C
Conveying of food and beverages	2	1	3	-20 °C
Sandblasting equipment	--		4-3	+3/-20 °C
General factory air	3	5	4	+3 °C
Demolition hammer	4	15	5-4	+7/+3 °C

Tasks of dryers

Different types of dryers are used in practice in order to control the problems of moisture levels that are too high.

In compressed air technology, the pressure dew point is the parameter for indicating the dryness of compressed air. The pressure dew point is the temperature at which the moisture which is contained in the compressed air condenses to form liquid water (also saturation, 100% relative humidity).

The lower the pressure dew point temperature, the smaller the amount of water vapor contained in the compressed air.

Refrigeration dryer for dew point parameters around +35.6 Ftd.

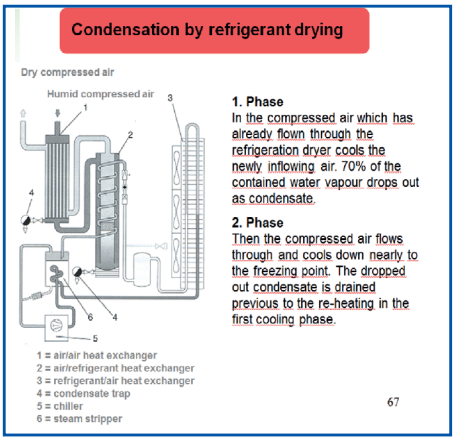
There are different types of compressed air dryers; refrigeration dryers or adsorption dryers are the most commonly used ones.

Refrigeration dryers cool down the compressed air to approx. 35.6 to 41 °F. In this case, the pressure dew point is also 35.6 to 41 °F. The excess water vapor condenses and precipitates.

After that the air is again heated up to room temperature.

The refrigeration compressed air dryers are monitored in most cases only by a display of the cooling temperature. A stationary humidity monitor is hitherto only installed in large systems or in particularly important applications.

However, the display of the cooling temperature alone is not sufficient. Even if the cooling temperature seems to be OK, the following errors can cause an excessive pressure dew point:



- **Condensate in the refrigeration dryer is not drained off (condensate drain defective resp. soiled)**
- **Compressed air bypass in the refrigeration dryer (close and corrode heat exchanger pipes and so on); compressed air bypass in bypass lines**
- **A failure of the refrigeration dryer inevitably leads to considerable problems with condensate in the compressed air line**

It is especially problematic (besides the already listed problems), if the condensate can concentrate in blind lines and does not drain off automatically. Condensate in blind lines can only be removed again by means of considerable efforts or dried and drained off by means of an extremely large amount of compressed air.

This often leads to increased dew point values at very low consumption rates, without the refrigeration dryer showing any obvious problems. In this case, it is quite difficult for the person who is responsible for compressed air to find out the reason for the increased dew point values or in extreme cases for the condensate in the long-term.

Adsorption dryers for typical dew points -22…+40 Ftd.

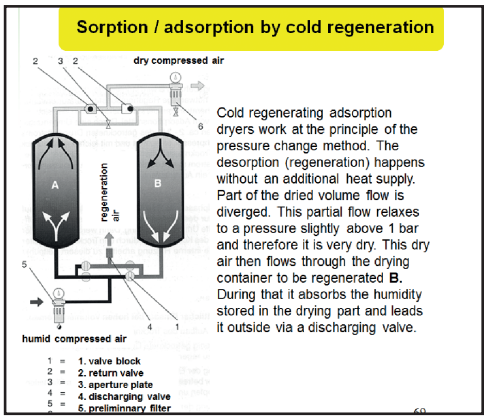
The functioning of the adsorption dryer is based on the principle of the attraction between the two masses. Water vapor is bound (absorbed) at the surface of a desiccant.

Effective adsorption dryers are able to dry compressed air down to a pressure dew point of -40 °F and lower.

Regenerative adsorption dryer exist of two tanks which are filled with desiccant. In different procedures there is one tank regenerated cold resp. warm while the other one dries the operation air.

Depending on the procedure and the operating conditions the desiccant has to be exchanged in cycles of three to five years.

Certain operating conditions lead to a shortening of the life span of the desiccant:



- **Overload on compressed air side due to excessive compressed air consumption**
- **Poor pre-separation of condensate**
- **Oily air**
- **Regeneration times of the individual tanks too long**

New: DS 400 dew point measurement with alarm ensures process reliability

Unique worldwide with 3.5" graphic display with touch screen and print function.

An alarm delay can be set for each relay. This grants that only really long-term threshold value exceedances are indicated. Additionally every alarm can be reset.

The dew point set DS 400 consists of the chart recorder DS 400 and the dew point sensor FA 510 including measuring chamber for the pressure dew point measurement of compressed air and gases up to 232/725/5075 psi.

For pressures of more than 232 psi, please use the high-pressure measuring chamber.

The heart of the dew point sensor is the worldwide proven humidity sensor. In order to get quick and accurate measurements it is necessary that the humidity sensor is continuously flown by the gas (compressed air) to be measured. For this purpose a defined volume flow is blown out at a certain pressure via a capillary line.

The measuring chamber can be connected to the sampling point without any large installation efforts by means of the standard plug nipple for compressed air lines.
The big difference to customary paperless chart recorders is reflected in the simplicity of DS 400 on initiation and evaluation of the measured data.

The intuitive operation with the 3.5" touch screen graphic display with zoom function and print key is the only one of its kind in the world in this price category. By means of the graphic display with zoom function the drying procedure resp. the dew point curve can be seen at a glance and stored in the data logger. So the user can take a look at the stored measuring curves also without any computer at any time on site. This grants a quick and easy analysis of the drying behavior.

By means of the print key the actual screen can be stored as an image file to the internal SD card or to a USB stick and printed out at the computer without any additional software.

Ideal for documentation of the measured values/measurement curves on site.

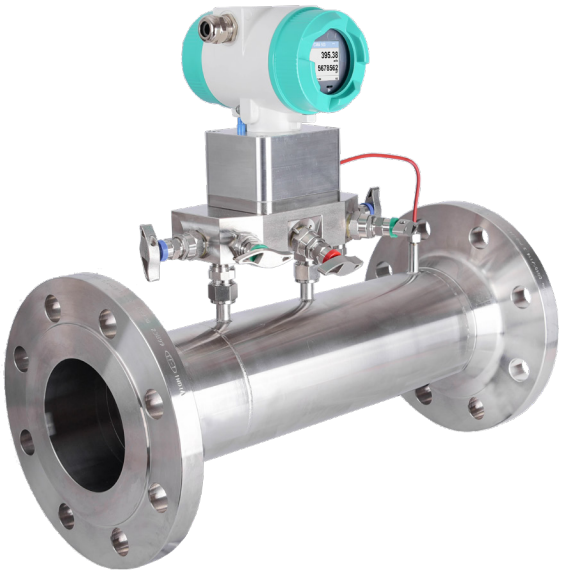
Colored measurement curves can be sent by e-mail as image files or integrated into a service report.

The internal data logger enables the storage of the measured data for several years. The measured data can be evaluated on a USB stick of via Ethernet by means of the comfortable software CS Soft Basic.

Special features:

- **3.5" graphic display, intuitive operation via touch screen**
- **Zoom function for accurate analysis of measured values**
- **Colored measurement curves with names**
- **Mathematical calculation function for calculation of the dew point distance (condensate switch)**
- **Print key: optional indications can be stored as image files directly on a USB stick and sent by e-mail without any software**
- **2 alarm contacts for threshold value exceedance**
- **Freely adjustable alarm delay for both alarm contacts with reset function**
- **Up to 4 sensor inputs for: additional dew point, pressure, temperature, flow meters, electrical effective power meters, optional third-party sensors can be connected: Pt 100/ 1000, 0/4…20 mA, 0-1/10 V, Modbus, pulse**
- **Integrated data logger 8 GB**
- **USB, Ethernet interface, RS 485 / Modbus**
- **Web server**

CMM 500 - Compressor Master Meter



Redifinining precision

The CMM 500 Compressor Master Meter is a new type of reference flow meter that has been especially developed for high-precision measurement of the volume flow of compressors and for the billing of compressed air.

The CMM 500 can be used both directly behind the compressor for measuring wet compressed air and as a compressed air meter for measuring consumption and billing of dry compressed air.

It is based on a Venturi tube that meets with all the requirements of ISO 5167-3 for dimensional accuracy and surface quality. ISO 5167 is an internationally recognized standard that provides guidelines for accurate flow measurement with differential meters. Venturi pipes are extremely reliable, easy to handle and require low maintenance.

The main advantage of a Venturi tube towards many other measuring systems is the higher differential pressure with a lower pressure loss and the shorter inlet and outlet sections.

At the same time, the low-pressure loss is a major advantage compared to many other measuring methods.

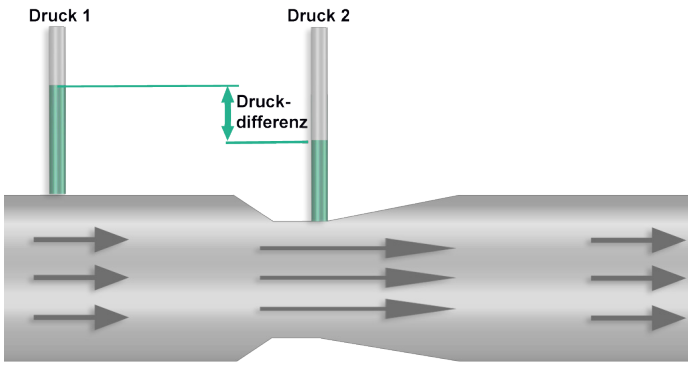
The large measuring range measuring span 1:130 and an accuracy < 0.5 % of the measured value (from 0.2 Qmax to Qmax) are unique.

The small, compact design and the use of long-term stable and highly accurate pressure sensors with stainless steel diaphragms are the basis for precise consumption and flow measurement of operating volume, standard volume, pressure, differential pressure and temperature in one measuring device.

With the help of the valve block, service or maintenance can be carried out on site at any time (zero-point correction, condensate drain, sensor replacement for calibration), even during operation under pressure.

Measurement principle

Flow measurement with the Venturi tube manufactured according to ISO 5167-3



For differential pressure measurement, two separate lines lead to a differential pressure measuring cell. One pressure connection (pressure 1) is located at the inlet of the Venturi tube and a second pressure connection is located at the outlet of the Venturi tube (pressure 2). Without flow, the pressure at the inlet and outlet is identical.

As soon as flow is present, the flow rate in the narrowing increases. At the same time, the static pressure 2 decreases. The pressure at the inlet is higher than at the outlet.
The pressure difference is a rate of the velocity and therefore also of the volume flow. The greater the flow velocity and the associated decrease in pressure in the Venturi tube, the greater the pressure difference.

Two additional precision sensors (temperature and absolute pressure) are used to calculate the mass or standard volume flow in accordance with DIN 1343 or ISO 1217 compressed air standard.

The design of the Venturi tube ensures a large measuring span (1:130) with low pressure loss at the same time.

CMM 500 - Compressor Master Meter

Example Ordercode CMM 500:

0690 0500_A1_B1_C1_D1_E1

DESCRIPTION	ORDER NO.
CMM 500 Compressor Master Meter - High-precision reference flow sensor	0690 0500 + Order-code: A_…E _

Measuring section	
A6	DN 50
A8	DN 80
A9	DN 100
A10	DN 125 - on request
A11	DN 150 - on request
A12	DN 200 - on request
Flange version	
B1	Flange DIN EN 1092-1
B2	Flange ANSI 150 lbs (only in combination with E3)
B3	Flange ANSI 300 lbs (only in combination withE4)
Option display	
C1	with integrated Display
Option Signal outputs / bus connection	
D1	2 x 4...20 mA analog output (galvanically isolated), pulse output, RS 485 (Modbus-RTU)
D4	1 x 4...20 mA analog output (not galvanically isolated), pulse output, RS 485 (Modbus-RTU)
D5	Ethernet interface (Modbus/TCP), 1 x 4...20 mA analog output (not galvanically isolated), pulse output, RS 485 (Modbus-RTU)
D8	M-Bus, 1 x 4...20 mA analog output (not galvanically isolated), pulse output, RS 485 (Modbus-RTU)
D9	Ethernet interface PoE (Power over Ethernet), (Modbus/TCP), 1 x 4…20 mA analogue output, (not electrically isolated), pulse output RS 485 (Modbus-RTU)
Inlet-/outlet section	
E1	without inlet section
E2	Inlet/outlet section with DIN EN 1092-1 flanges for customer-side process connection
E3	Inlet/outlet section with ANSI 150 lbs flanges for customer-side process connection
E4	Inlet/outlet section with ANSI 300 lbs flanges for customer-side process connection

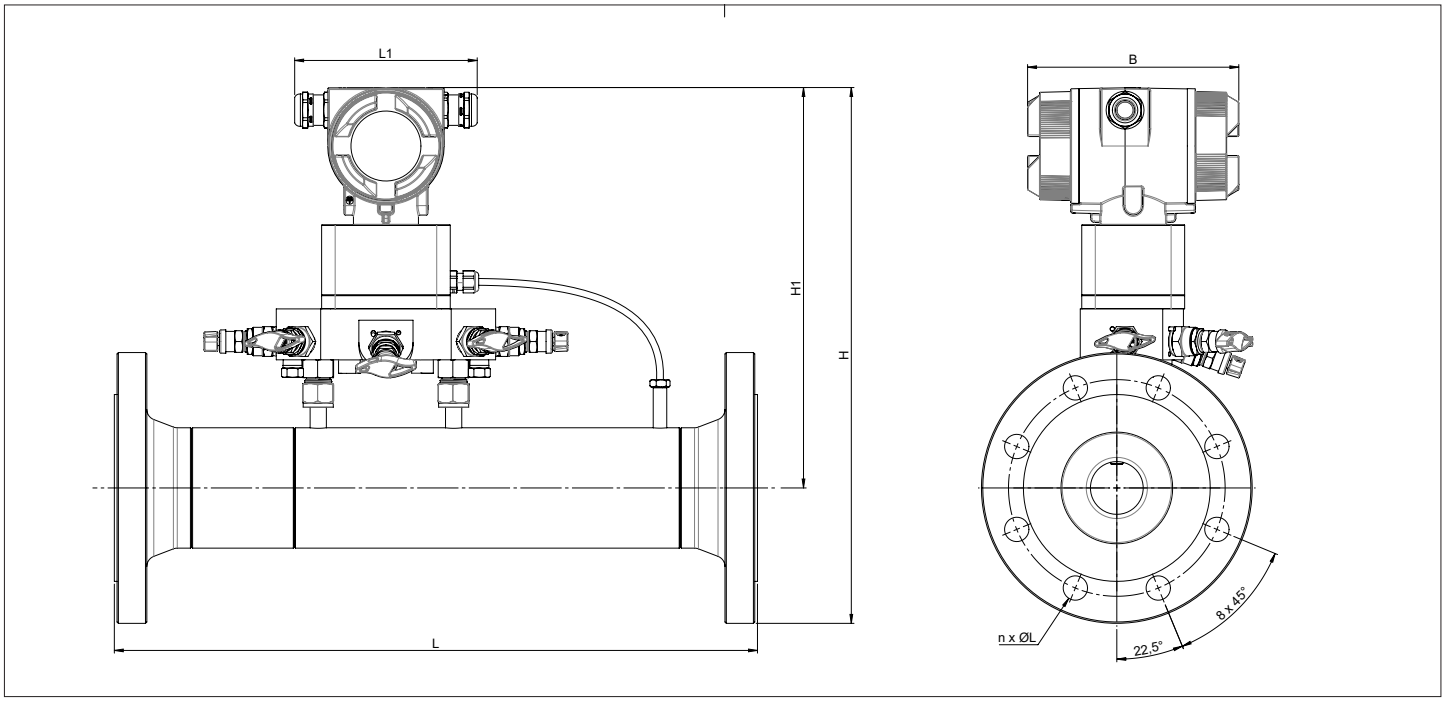
DESCRIPTION	ORDER NO.
Accessories:	
ISO calibration certificate (5 calibration points)	3200 0001
DAkkS-certificate (5 calibration points)	on request
Intelligent chart recorder DS 500 mobile, 4 sensor inputs	0500 5012
CS PM 600 mobile current/effective power meter 100 A	0554 5341
CS PM 600 mobile current/effective power meter 600 A	0554 5342
IAC 500 sensor for measuring ambient conditions (absolute pressure, temperature, rel. humidity), incl. wall bracket	0604 1000

TECHNICAL DATA CMM 500 Compressor Master Meter	
Measuring medium:	Air, gases
Accuracy: (v. M. = from measured value):	± 1% for Qmin up to 0.2 Qmax ± 0.5% for 0.2 Qmax up to Qmax
Typically achievable Accuracy when installing CS inlet and outlet sections:	± 0.75% for Qmin up to 0.2 Qmax ± 0.3% for 0.2 Qmax up to Qmax
Measuring principle:	Differential pressure, Venturi
Measuring range:	1:130
Response time:	t 99: < 1 sec.
Medium temperature:	-4°… +212 °F
Operating pressure:	Max. 16 bar (g), 232 psi (g) on request 30 bar / 100 bar
Ambient temperature:	-22°… +158 °F
Power supply:	18 ... 36 VDC
Signal output:	Standard: RS 485 (Modbus-RTU), 4…20 mA, pulse **Optional**: Ethernet Interface, M-Bus
Process connection:	Flange according to DIN EN 1092-1 or ANSI Flange
Installation conditions:	In horizontal lines or in risers

Inlet-/outlet section

- Inlet and outlet sections ensure calm flow conditions and highly accurate measurements
- When installing the CS inlet or outlet sections, it is ensured that there is no turbulence due to different inner diameters, edges of CMM 500 and inlet or outlet section.
- In the case of extreme disturbances and turbulences, e.g. caused by check valves, valves, partially closed ball valves, it is recommended to install a perforated plate straightener in front of the inlet section

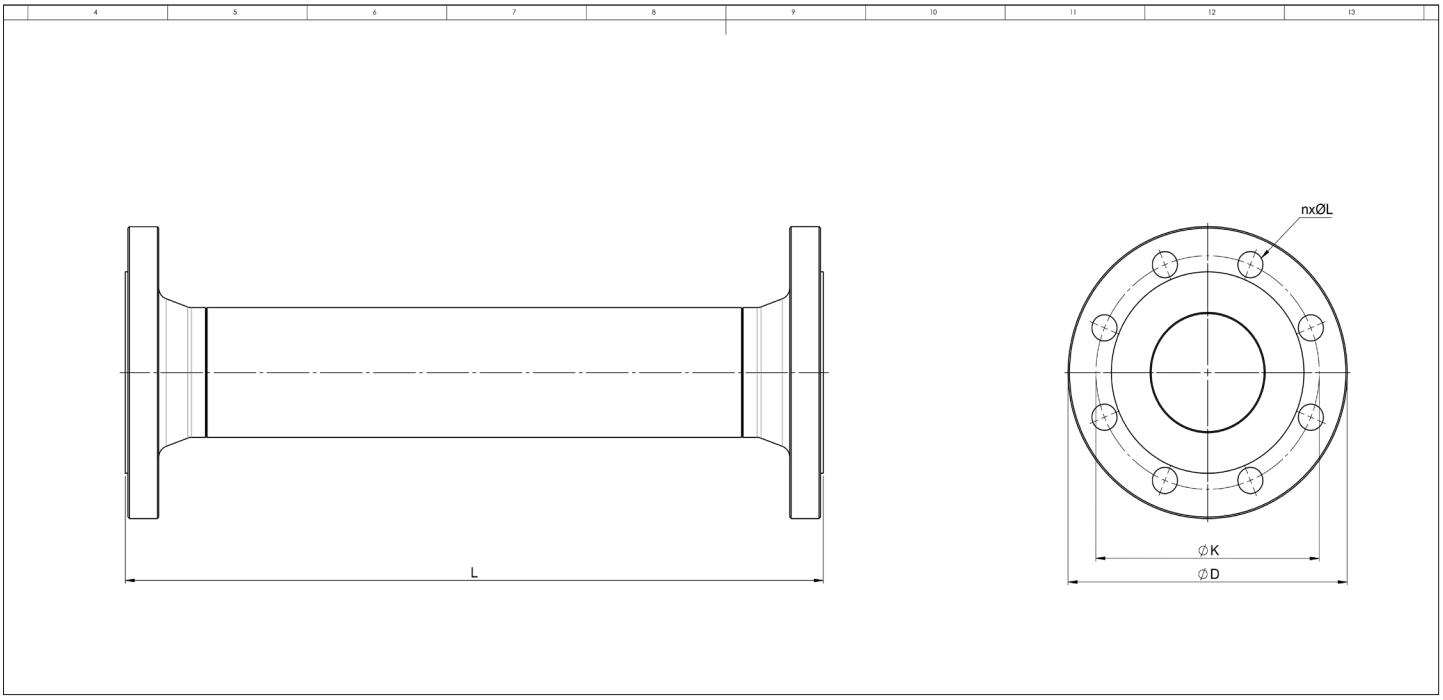
Technical drawing



CMM 500						Flange DIN EN 1092-1 Type11 B1 PN40		
Pipe size	L - mm	L1 - mm	H1 - mm	H - mm	B - mm	ØD	ØK	n x ØL
DN 50	475	134,8	242,7	344,2	180	165	125	4 x 18
DN 80	475	134,8	277,3	378,9	180	200	160	8 x 18
DN 100	475	134,8	307,9	409,5	180	235	190	8 x 18
DN 125	on request							
DN 150	on request							
DN 200	on request							

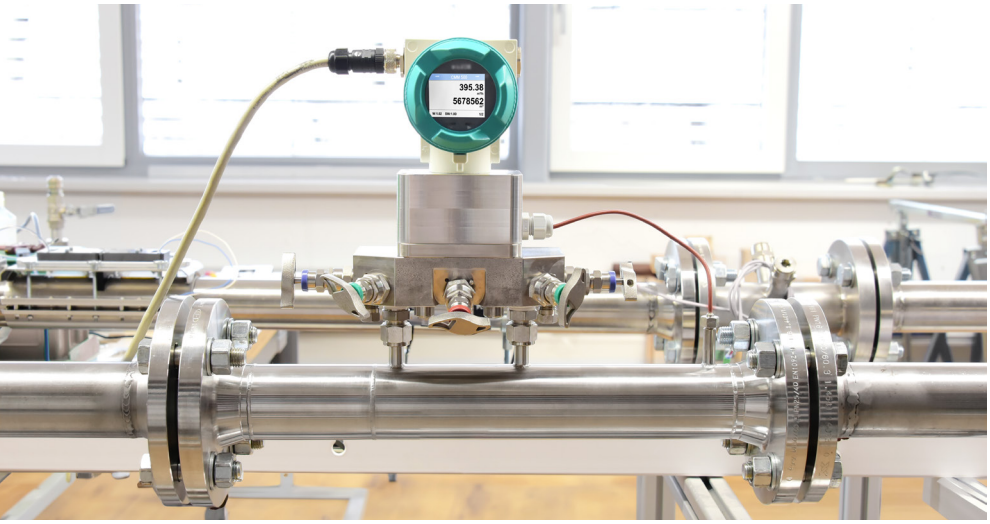
Measuring ranges flow rate CMM 500 for compressed air (ISO 1217:1000 mbar, 20 °C)						
			Operating conditions 7 bar(g), 20 °C		Operating conditions 11 bar(g), 20 °C	
	Pipe inner diameter		Measuring range start and end values		Measuring range start and end values	
Inch	mm	DN	m³/h	cfm	m³/h	cfm
2″	54,5	DN 50	17…1800	11…1050	21…2240	12…1315
3″	82,5	DN 80	33…3475	20…2045	40…4300	23…2530
4″	107,1	DN 100	120...12800	70...7530	147...15900	86...9355
5"	135	DN 125	190...19950	111...11740	228...24750	134...14560
6"	159	DN 150	259...27700	152...16300	315...34350	185...20210
8"	200	DN 200	405...43560	238...25638	500...54050	294...31810

Technical drawing - Inlet and outlet section



Inlet and outlet section			Flange DIN EN 1092-1 Type11 B1 PN40		
Pipe size	Inlet section L - mm	Outlet section L - mm	ØD (mm)	ØK (mm)	n x ØL (mm)
DN 50	500	500	165	125	4 x 18
DN 80	800	500	200	160	8 x 18
DN 100	1000	500	235	190	8 x 22

Fields of application



- **Reference measuring device** for blower and compressor test benches (effective delivery capacity)
- **Continuous monitoring** of the volume flow of individual compressors
- **High-precision measurement** of the volume of compressed air supplied to third parties for billing purposes with DIN EN ISO/IEC 17025 certificate
- **Measurement on the „wet side“** directly downstream the compressor

The CMM 500 Compressor Master Meter is a reference flow meter that has been especially developed for measuring the delivery volume of wet compressed air directly downstream of compressors.

The large measuring span 1:130 and an accuracy of <0.5 % of the measured value (0.2 Qmax to Qmax) are unique.

Service or maintenance can be carried out at any time via the mounting plate (zero-point correction, condensate drain, sensor replacement for calibration), even during operation under pressure.

Mechanical advantages

- Accuracy < 0,5%, approved by DIN EN ISO/IEC 17025 certificate
- Huge turn down ratio 1:130
- Fast reaction time, detection of peaks, no adaption time necessary like in case of ultra sound gas counters
- No long straight inlet section required
- Extremely low pressure drop, < 70 mbar at max flow
- Applicable for all gas types (just set up the gas density)
- Pressure range up to 10 bar(g), 30 bar(g), 100 bar(g)
- Direct output of standardized volume flow Nm³, Nm³/h (DIN 1343 resp. ISO 1217)
- Addtional outputs: temperature in °C or °F, pressure and differential pressure in bar, psi…
- Available output signals: Modbus-RTU, Modbus TCP, POE, MBus, HART, 4 ... 20 mA
- ATEX Version for flammable and combustible gases coming soon

Mechanical advantages

Robust and long-term stable:

- The Venturi tube manufactured in accordance with ISO 5167-3 is the basis for highly precise measurement results, an internationally recognized standard
- No moving parts as with turbines or gas meters, no ageing of bearings or damage like in case of turbines due to particles or abrasion
- Long-term stable measurement thanks to robust and highly accurate pressure and temperature sensors
- Insensitive to pressure surges and exceeding of the measuring range limit thanks to the use of long-erm stable precision pressure sensors with high overload resistance and stainless-steel diaphragms
- Typical gas meters, turbines, rotary pistons etc. can only be used in dry air or gas
- Simple service and maintenance (zero point correction, condensate drain, sensor replacement for calibration) also possible during operation under pressure.

Easy servicing and practicality

During development, attention was paid to practicality and, above all, easy servicing. Thanks to the multifunctional valve block, all necessary maintenance and service work can be carried out safely and without removing the venturi tube under pressure.

Condensate drain

When installed directly behind the compressor, the water separators do not always operate 100%. Condensate can be drained via the drain valve during operation

Zero-point adjustment of the differential pressure sensor

A zero point adjustment of the differential pressure sensor can be carried out at any time via the display during operation under pressure and flow.

Sensor replacement

The sensor can be disconnected from the line pressure during operation via the valve block and can be sent for calibration and service.

Use of the CMM 500 to save costs

Continious measurement of the volumen flow helps to save costs

Sample calculation

Compressor 250 kW(el) * 6000 operatin hours * 0,17 €/kWh
Annual electricity costs: 255.000 €

Clogged, dirty intake filters or wear can sometimes cause up to 10% loss of performance.
This corresponds to **25.500 € p.a.**

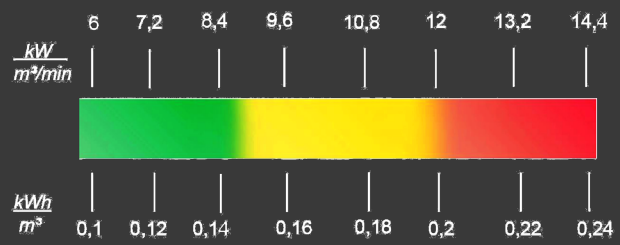
With the **CMM 500 Compressor Master Meter**, you can continuously monitor the volume flow. Problems are detected at an early stage and appropriate countermeasures can be taken

ANALYSIS OF THE SPECIFIC POWER

The specific power of the compressor can be calculated by measuring the power consumption and simultaneously measuring the volume flow. The specific power is calculated using the ratio of the energy consumption required in kWh to the volume of air delivered in m³ over the same period of time

$$\text{Specific power} = \frac{\text{kWh}}{\text{m}^3}$$

The specific power index of the compressor provides information about the nature of the compressor. The color bar below can be used as an evaluation aid



A typical specific power of an oil-injected compressor can be as follows:

Delivery rate: 43,7 Nm3/min (according to ISO 1217 based on 20°C, 1000 mbar)
Total power consumption: 272,7 kW
Specific power = 272,7 kW / 43,7 m³/min
= 6,24 kW / m³/min
= 0,104 kWh / m³

Efficiency measurement of compressors for energy saving - AIR AUDITS -

The volume flow of compressors depends on the intake air.

The installation location and climatic conditions must already be taken into account when designing compressed air stations.

Large temperature fluctuations, e.g. between day and night, lead to uneven delivery quantities.

The CMM 500 is the heart of a complete measuring system for compressors consisting of:

- **DS 500 mobile**
  Intelligent mobile paperless recorder with 12 sensor inputs for data analysis and evaluation with 6 GB memory
- **CMM 500 Compressor Master Meter**
  for high-precision measurement of the volume flow in relation to standard ISO 1217 or DIN 1343 in Nm³/h, Nm³, Nm³/min or l/s
- **IAC 500 Indoor Air Quality Sensor**
  for measuring the intake air of the compressor, humidity, absolute pressure and temperature
- **CS PM 600 Mobile Current / Effective Power Meter**
  for measuring the total power consumption of the compressor

With the complete measuring system for efficiency measurement (specific power kWh/m³), the efficiency of the compressor can be calculated for ISO 1217 (20 °C and 1000 mbar) or for intake conditions.

This volume flow therefore does not refer to compressed air, but to expanded air according to ISO 1217 at 20 °C and 1000 mbar or to the respective ambient conditions in the compressor room.

Measurement result

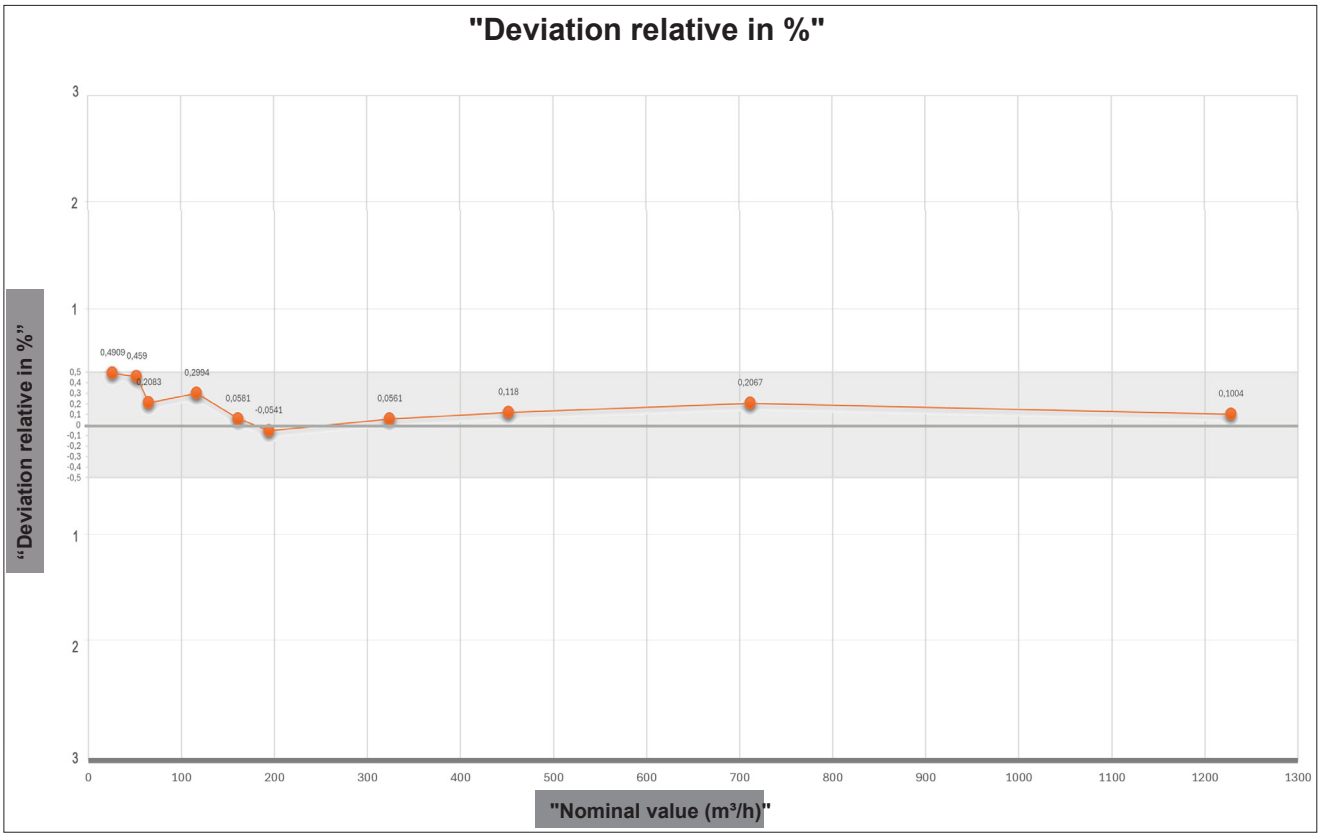
Test conditions:

Pipe inner diameter:	53.1 mm	**Pressure:**	5 bar(g)
Gas:	Air	**Medium moisture:**	<30 %rF
Medium temperature:	18...26 °C	**Ambient temperature:**	18...26 °C
Permissible Tolerance:	+/- 0,5% v.M.	**Measurement results related to:**	1013,25 hPa, 0 °C

Reference calibration level CS INSTRUMENTS

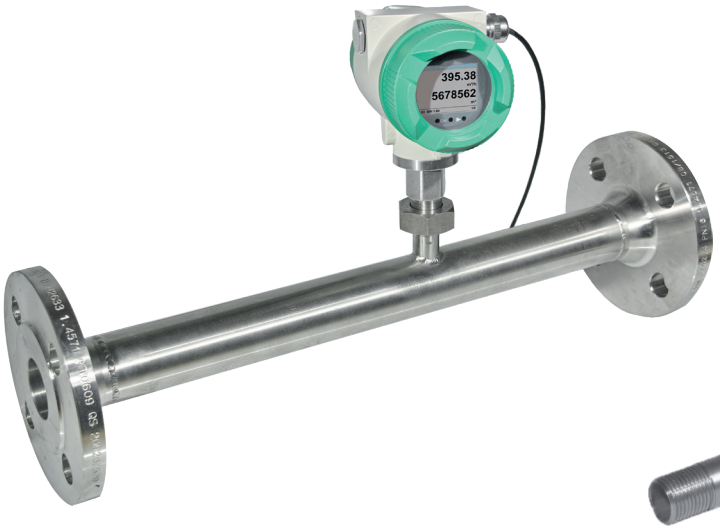
Measured value	Nominal value	Actual value	Deviation absolute	Permissible deviation absolute	Deviation relative	Permissible deviation relative
[N°]	m³/h	CMM 500 2 Zoll	[m³/h]	m³/h	%	%
1	25,88	26,01	0,12	0,13	0,49	0,5
2	51,87	52,11	0,23	0,26	0,45	0,5
3	64,88	65,18	0,13	0,97	0,20	0,5
4	116,47	116,81	0,34	1,74	0,29	0,5
5	160,81	160,91	0,09	2,41	0,05	0,5
6	194,13	194,02	-0,10	2,91	-0,05	0,5
7	323,98	323,79	-0,18	4,85	0,05	0,5
8	451,55	452,08	0,53	6,77	0,11	0,5
9	711,46	712,93	1,47	10,67	0,20	0,5
10	1.228,36	1.229,59	1,23	18,42	0,10	0,5

result:

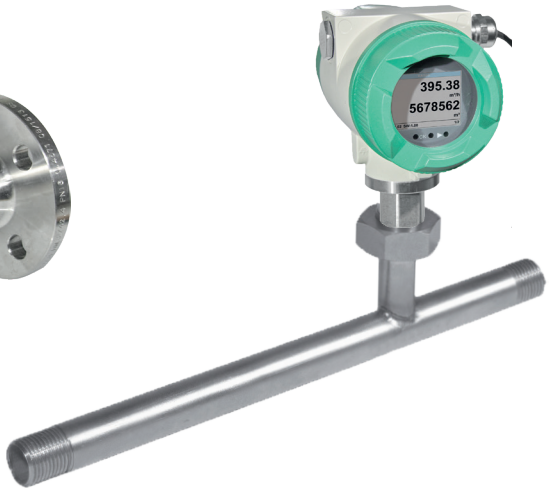


Notice

VA 570 - Inline flow meter



Flange version



Version for pipe with R thread or NPT thread

VA 570 is supplied with an integrated measuring section. A special feature is the removable measuring head. The measuring unit can be removed easily and quickly for calibration or cleaning purposes without having to dismount the measuring section. During this period the measuring section is sealed with a closing cap (accessory).

The device is designed so that the sensor is positioned precisely at the center when it is screwed into the measuring section. Additionally, it allows for precise alignment in the flow direction, effectively preventing unnecessary measurement errors.

Approvals:

ATEX II 2G Ex db IIC T4 Gb

ATEX II 2D Ex tb IIIC T90°C Db

Special measurement technology features:

- 4 values on the display: Flow, total consumption, velocity. Units freely adjustable
- All measured values, settings such as gas type, inner diameter, serial number, etc. can be accessed via Modbus-RTU
- Comprehensive diagnostic functions accessible on the display or remote access via Modbus such as calibration cycle, error codes, serial number
- Notification in case of exceeding the calibration cycle
- Standard version accuracy 1.5% of m.v. ± 0.3% of f.s.
- Precision version accuracy 1.0% of m.v. ± 0.3% of f.s
- Measuring span of 1 : 1000 (0.33 ft/s up to 735 ft/s)
- Configuration and diagnosis via display, hand-held device PI 500, PC service software on-site
- Gas type (air, nitrogen, oxygen, argon and so on) freely adjustable via PC service software or external device DS 400, DS 500, PI 500
- Reference conditions freely adjustable
- Zero-point adjustment, leak flow volume suppression (In-situ calibration)
- Pressure loss negligible

The sensor can be removed and cleaned

Special mechanical features:

- Robust impact-proof aluminum die cast housing for the outdoor area IP 67
- All wetted parts made from stainless steel 1.4404
- On request with DVGW approval for natural gas (up to 232 psi)
- Pressure range up to 232 psi, special version up to 580 psi
- Media temperature range up to 356 °F (ATEX version up to 248 °F)
- No moveable parts, no wear
- Sensor tip very robust, easy to clean
- Housing rotatable, display rotatable by 356 °

VA 570_ATEX_V.04

Measuring range - Flow VA 570

		1/2"	3/4"	1"	1 ¼"	1 ½"	2"	2 ½"	3"
		m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)
Reference conditions DIN 1945 / ISO 1217: 68 °F, 14 psi									
Air	Low-Speed (164 ft/s)	20 (14)	45 (25)	75 (45)	140 (80)	195 (115)	320 (190)	550 (325)	765 (450)
	Standard (304 ft/s)	45 (25)	85 (50)	145 (85)	265 (155)	365 (215)	600 (350)	1025 (600)	1420 (835)
	Max (607 ft/s)	90 (50)	175 (100)	290 (170)	530 (310)	730 (430)	1195 (700)	2050 (1205)	2840 (1670)
	High-Speed (735 ft/s)	110(60)	215 (125)	355 (210)	640 (375)	885 (520)	1450 (850)	2480 (1460)	3440 (2025)
Setting to DIN 1343: 32 °F, 14.7 psi									
Argon (Ar)	Low-Speed (164 ft/s)	35 (20)	75 (40)	120 (70)	220 (130)	305 (180)	505 (295)	865 (510)	1200 (705)
	Standard (304 ft/s)	70 (40)	135 (80)	230 (135)	415 (245)	570 (335)	935 (550)	1605 (945)	2225 (1310)
	Max (607 ft/s)	140 (80)	275 (160)	460 (270)	830 (485)	1140 (670)	1870 (1100)	3205 (1885)	4440 (2615)
	High-Speed (735 ft/s)	170 (100)	335 (195)	555 (325)	1005 (590)	1385 (815)	2265 (1330)	3880 (2285)	5380 (3165)
Carbondi-oxide (CO2)	Low-Speed (164 ft/s)	20 (14)	45 (25)	75 (45)	140 (80)	195 (115)	320 (185)	545 (320)	760 (445)
	Standard (304 ft/s)	45 (25)	85 (50)	145 (85)	260 (155)	360 (210)	590 (345)	1015 (595)	1405 (825)
	Max (607 ft/s)	90 (50)	175 (100)	290 (170)	525 (305)	720 (425)	1185 (695)	2030 (1190)	2810 (1655)
	High-Speed (735 ft/s)	105 (60)	210 (125)	350 (205)	635 (370)	875 (515)	1430 (840)	2455 (1445)	3405 (2000)
Nitrogen (N2)	Low-Speed (164 ft/s)	20 (13)	40 (25)	70 (40)	130 (75)	180 (105)	295 (175)	505 (300)	705 (415)
	Standard (304 ft/s)	40 (20)	80 (45)	135 (75)	240 (140)	335 (195)	550 (320)	945 (555)	1305 (770)
	Max (607 ft/s)	80 (45)	160 (95)	270 (155)	485 (285)	670 (395)	1100 (645)	1885 (1110)	2610 (1535)
	High-Speed (735 ft/s)	100 (55)	195 (115)	325 (190)	590 (345)	815 (475)	1330 (780)	2280 (1340)	3165 (1860)
Oxygen (O2)	Low-Speed (164 ft/s)	20 (13)	45 (25)	75 (40)	135 (80)	185 (110)	305 (180)	525 (310)	730 (430)
	Standard (304 ft/s)	40 (25)	80 (45)	140 (80)	250 (145)	345 (205)	570 (335)	980 (575)	1355 (795)
	Max (607 ft/s)	85 (50)	165 (95)	280 (165)	505 (295)	695 (410)	1140 (670)	1955 (1150)	2710 (1590)
	High-Speed (735 ft/s)	105 (60)	205 (120)	340 (200)	610 (360)	845 (495)	1380 (810)	2365 (1390)	3280 (1930)
Nitrous ox-ide (N2O)	Low-Speed (164 ft/s)	20 (14)	45 (25)	75 (45)	140 (80)	190 (110)	315 (185)	540 (320)	750 (440)
	Standard (304 ft/s)	40 (25)	85 (50)	140 (85)	260 (150)	355 (210)	585 (345)	1005 (590)	1395 (820)
	Max (607 ft/s)	85 (50)	170 (100)	285 (170)	520 (305)	715 (420)	1170 (690)	2010 (1180)	2785 (1640)
	High-Speed (735 ft/s)	105 (60)	210 (120)	345 (205)	630 (370)	865 (510)	1420 (835)	2435 (1430)	3375 (1985)
Natural gas (NG)	Low-Speed (164 ft/s)	14,4 (8)	25 (15)	45 (25)	85 (50)	115 (65)	190 (110)	325 (190)	450 (265)
	Standard (304 ft/s)	25 (15)	50 (30)	85 (50)	155 (90)	215 (125)	355 (205)	605 (355)	840 (495)
	Max (607 ft/s)	50 (30)	105 (60)	170 (100)	310 (185)	430 (250)	705 (415)	1210 (710)	1680 (985)
	High-Speed (735 ft/s)	65 (35)	125 (70)	210 (120)	380 (220)	520 (305)	855 (500)	1465 (865)	2035 (1195)

Ethernet Modbus TCP

M12 Ethernet port, x-coded

Optional: Connection to different Bus systems

There are different options available for connection to modern Bus systems:

- Ethernet interface Modbus TCP / PoE
- M-BUS
- Modbus-RTU
- Profibus DP interface
- Profinet interface
- HART
- IO-Link

For further accessories refer to pages 126 to 130

IO-Link HART PROFIBUS PROFINET M-Bus

VA 570_ATEX_V.04

VA 570 - Inline flow meter

Example order code VA 570:

0695 0570_A1_B1_C1_D1_E1_F1_G1_H1_I1_J1_K1_M1_R1

Process connection	
A1	R male thread
A2	NPT male thread
A3	Flange DIN EN 1092-1
A4	Flange ANSI 16.5 Class 150 lbs
A5	Flange ANSI 16.5 Class 300 lbs

Display option	
B1	with integrated display
B2	without display

Option signal outputs / bus connection	
C1	2 units 4...20 mA analog output (electrically isolated), pulse output, RS 485 (Modbus-RTU)
C4	1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
C5	Ethernet interface (Modbus / TCP), 1 x 4...20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
C6	HART protocol, 1 x 4…20 mA output (not galvanically isolated), pulse output, without RS 485 (Modbus RTU)
C8	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
C9	Ethernet interface PoE (Power over Ethernet) (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
C10	IO-Link, 1 x 4…20 mA output (not galvanically isolated), pulse output, RS 485 (Modbus RTU)

Adjustment/calibration	
D1	No real gas adjustment - gas type configuration per gas constant
D2	Real gas adjustment in the gas type selected below

Gas type	
E1	Compressed air
E2	Nitrogen (N2)
E3	Argon (Ar)
E4	Carbon dioxide (CO2)
E5	Oxygen (O2)
E6	Nitrous oxide (N2O)
E7	Natural gas (NG)
E8	Helium (He) (real gas adjustment **D2** required)
E9	Propane (C3H8) (real gas adjustment **D2** required)
E10	Methane (CH4)
E11	Biogas (methane 50% : CO2 50%)
E12	Hydrogen (H2) (real gas adjustment **D2** required)
E90	Further gas / please indicate gas type (on request)
E91	Gas mixture / please indicate mixture ratio (on request)

Reference standard	
F1	20 °C, 1000 mbar
F2	0 °C, 1013.25 mbar
F3	15 °C, 981 mbar
F4	15 °C, 1013.25 mbar

Maximum pressure	
G1	16 bar (232 psi)
G2	40 bar (580 psi)

Surface conditon	
H1	standard version
H2	Special cleaning - oil and grease free (e. g. for oxygen applications and so on)
H3	Silicone-free version including special cleaning oil- and grease-free

Accuracy class	
I1	± 1.5% of the measured value ± 0.3% f.s. (standard)
I2	± 1% of the measured value ± 0.3% f.s. (precision)

Maximum gas temperature on the sensor tip	
J1	up to 248 °F gas temperature (only for ATEX version)
J2	up to 356 °F gas temperature (standard)

Approvals	
K1	Non-explosive area - no approval
K2	ATEX II 2G Ex d IIC T4 Gb ATEX II 2D Ex tb IIIC T90°C Db
K3	DVGW approval for natural gas (max. pressure 232 psi)

Measuring range (see table)	
M1	Max version (607 ft/s)
M2	Low-speed version (164 ft/s)
M3	Standard version (304 ft/s)
M4	High-speed version (735 ft/s)

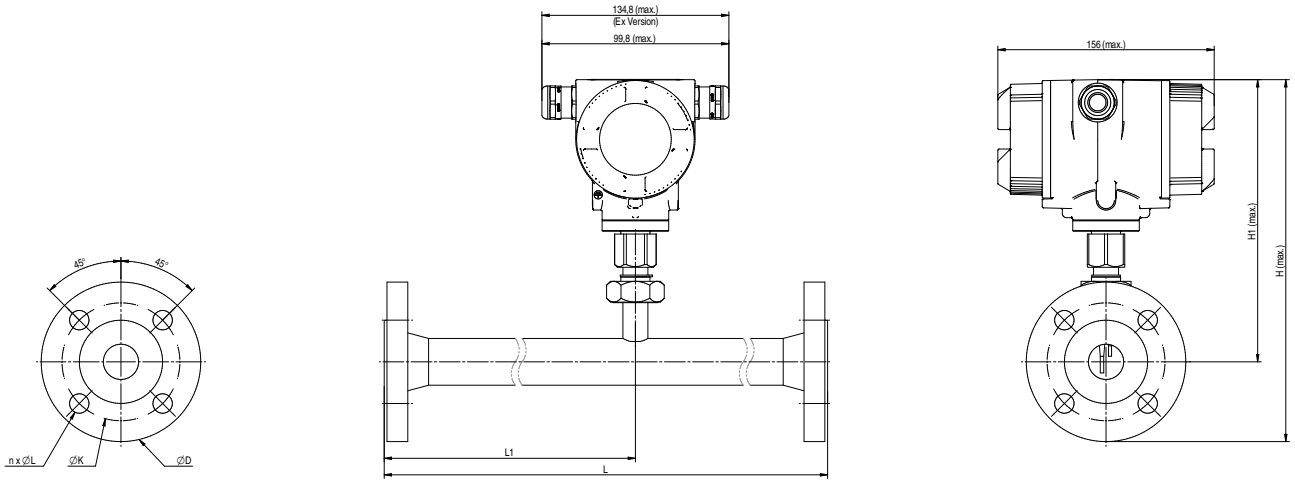
Special measuring range	
R1	Special measuring range (please specify when placing order)

VA 570_ATEX_V04

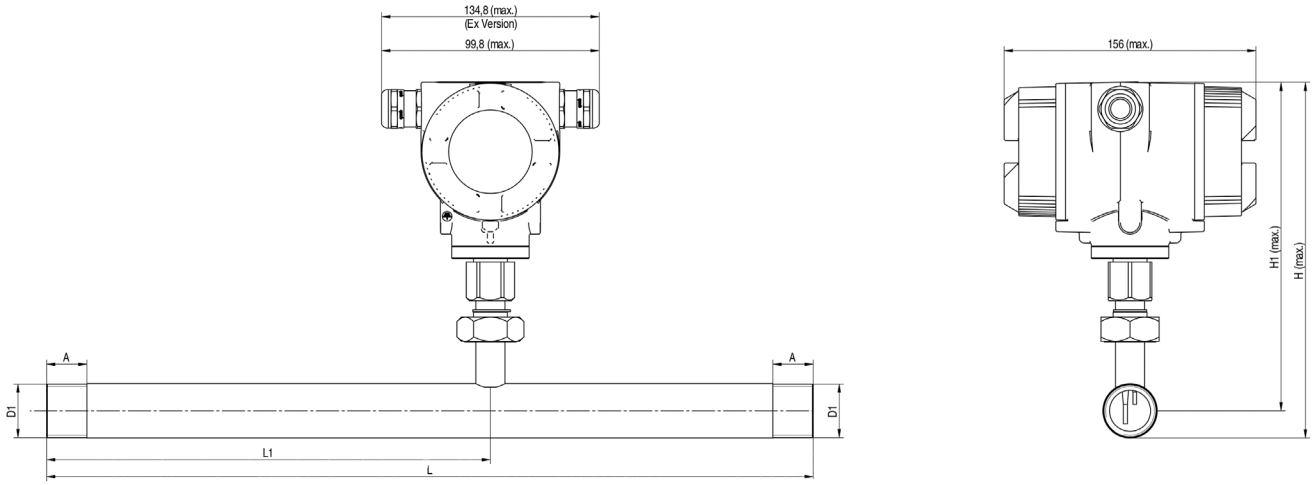
Order no. VA 570

DESCRIPTION	ORDER NO.
VA 570 flow meter with integrated 1/2" measuring section	0695 0570 + order code A_…R_
VA 570 flow meter with integrated 3/4" measuring section	0695 0571
VA 570 flow meter with integrated 1" measuring section	0695 0572
VA 570 flow meter with integrated 1 1/4" measuring section	0695 0573
VA 570 flow meter with integrated 1 1/2" measuring section	0695 0574
VA 570 flow meter with integrated 2" measuring section	0695 0575
VA 570 flow meter with integrated 1/2" measuring section with flange	0695 2570
VA 570 flow meter with integrated 3/4" measuring section with flange	0695 2571
VA 570 flow meter with integrated 1" measuring section with flange	0695 2572
VA 570 flow meter with integrated 1 1/4" measuring section with flange	0695 2573
VA 570 flow meter with integrated 1 1/2" measuring section with flange	0695 2574
VA 570 flow meter with integrated 2" measuring section with flange	0695 2575
VA 570 flow meter with integrated 2 1/2" measuring section with flange	0695 2576
VA 570 flow meter with integrated 3" measuring section with flange	0695 2577
Further accessories:	
Closing cap for measuring section in aluminum	0190 0001
Closing cap for measuring section stainless steel 1.4404	0190 0002
Connection cable for probes 16 ft with open ends	0553 0108
Connection cable for probes 32 ft with open ends	0553 0109
Ethernet connection cable length 16 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
ISO calibration certificate at 5 measuring points for VA sensors	3200 0001
Additional calibration point (point freely selectable) Volume flow	0700 7720
CS Service Software VA 550 incl. interface cable to PC (USB) and power supply - for configuration / parametrisation of VA 550	0554 2007
PNG cable screwing - standard VA 550/570	0553 0552
PNG cable screwing - for ATEX version VA 550/570	0553 0551

TECHNICAL DATA VA 570	
Measuring range VA 570:	up to 164 SCFM, low-speed version* up to 304 SCFM, standard version* up to 607 SCFM, max. version* up to 735 SCFM, high-speed version* * Measuring range Nm³/h for different pipe diameters and gases, see table measuring ranges flow * All measured values related to DIN 1343 standard conditions 32 °F and 14.7 psi ex works
Accuracy: **Accuracy class** **(o. M. V. = of measured value)** **(o. F. S. = of full scale)**	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1.0% of m.v. ± 0.3 % of f.s.
Accuracy indications:	relative to ambient temperature 71.6 °F± 2 °F, system pressure 87 psi
Repeatability:	0.25% of m.v. in case of correct mounting (mounting aid, position, inlet section)
Measuring principle:	Thermal mass flow sensor
Response time:	t90 < 3 s
Operating / ambient temperature range:	-4…158 °F
Media temperature range:	-4 °F …. 356 °F (ATEX version: -4 °F ... 248 F)
Adjustment possibilities via display, external hand-held device PI 500, PC Service Software, remote diagnosis:	Nm³/h, Nm³/min, Nl/min, l/s, ft/min, cfm, kg/h, kg/min, inner diameter, reference conditions ° C/° F, mbar/hPa, zero point correction, leak flow volume suppression, scaling analog output 4...20 mA, pulse/alarm, error codes etc.
Outputs:	Standard: 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU) **Optional:** 2 x 4 ... 20 mA active, Modbus TCP, HART, Profibus DP, Profinet, M-Bus, IO-Link
Burden:	< 500 Ohm
Additional average value calculation:	for all parameters freely adjustable from 1 minute up to 1 day, e. g. 1/2 hours average value, average day value
Protection class:	IP 67 IP 65 for ATEX II 2D Ex tb IIIC T90°C Db
Material:	Die-cast aluminum housing, sensor tube stainless steel 1.4404
Operating pressure:	232 psi, in special version 580 psi
Power supply:	18…36 VDC, 5 W
Approval:	ATEX II 2G Ex db IIC T4 Gb ATEX II 2D Ex tb IIIC T90°C Db DVGW



VA 570 - with flange									
							Flange DIN EN 1092-1		
Pipe size	**AD pipe - mm**	**ID pipe - mm**	**L - Inch**	**L1 - Inch**	**H - Inch**	**H1 - Inch**	**Ø D mm**	**Ø K mm**	**n x Ø L mm**
1/2”	21.3	16.1	11.80*	8.27	10.51	8.58	95	65	4 x 14
3/4”	26.9	21.7	18.70*	10.83	10.63	8.58	105	75	4 x 14
1”	33.7	27.3	18.70*	10.83	10.83	8.58	115	85	4 x 14
1 1/4”	42.4	36.0	18.70*	10.83	11.34	8.58	140	100	4 x 18
1 1/2”	48.3	41.9	18.70*	10.83	11.55	8.58	150	110	4 x 18
2”	60.3	53.1	18.70*	10.83	11.81	8.58	165	125	4 x 18
2 1/2”	76.1	68.9	18.70*	10.83	12.60	8.98	185	145	8 x 18
3”	88.9	80.9	18.70*	10.83	12.91	8.98	200	160	8 x 18
*Attention: Shortened inlet section. Please observe the recommended minimum inlet section (length = 15 x inner diameter)!									



VA 570 - Threaded version							
Connection thread	**AD pipe - mm**	**ID pipe - mm**	**L - Inch**	**L1 - Inch**	**H - Inch**	**H1 - Inch**	**A - Inch**
R 1/2″	21.3	16.1	11.80*	8.27	8.98	8.58	0.79
R 3/4″	26.9	21.7	18.70*	10.83	9.09	8.58	0.79
R 1″	33.7	27.3	18.70*	10.83	9.25	8.58	0.98
R 1 1/4″	42.4	36.0	18.70*	10.83	9.41	8.58	0.98
R 1 1/2″	48.3	41.9	18.70*	10.83	9.53	8.58	0.98
R 2″	60.3	53.1	18.70*	10.83	9.76	8.58	1.18
*Attention: Shortened inlet section. Please observe the recommended minimum inlet section (length = 15 x inner diameter) on site!							

VA 570_ATEX_V.04

Notes

VA 550 - Flow meter insertion type

Flow sensor for installation in existing compressed air or gas line of 3/4" to 40”

Housing IP 67

Outputs:
4…20 mA, pulse, Modbus, M-Bus, Profi Bus, Ethernet, HART

Housing rotatable, display 180° rotatable (on the head). Settings can be modified via display, flow meter can be reset

Advantages of optical keys:
The sensor can also be configured in the ATEX area, without the housing needing to be opened.

All wetted parts made from stainless steel 1.4571

Approvals:

ATEX II 2G Ex db IIC T4 Gb

ATEX II 2D Ex tb IIIC T90°C Db

The sensor can be removed and cleaned

Special measurement technology features:

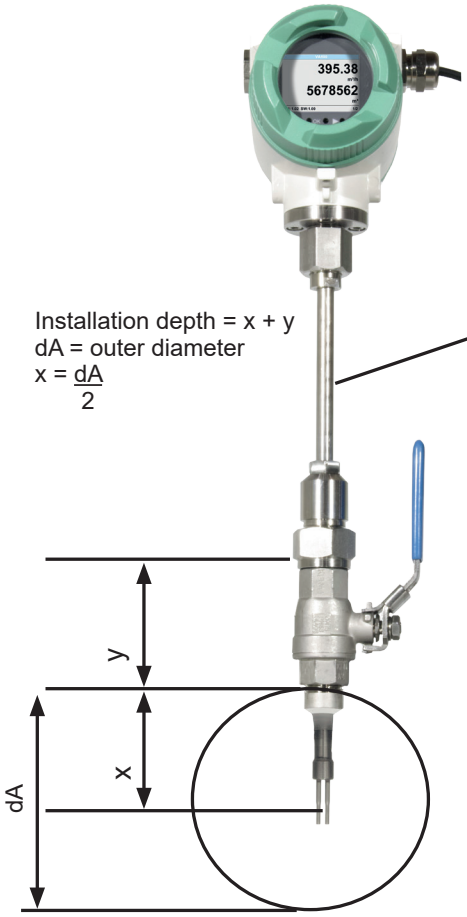
- 4 values on the display: Flow, total consumption, velocity, temperature. Units freely adjustable
- All measured values, settings such as gas type, inner diameter, serial number and so on can be accessed via Modbus-RTU
- Comprehensive diagnostic functions readable on the display or remote access via Modbus such as calibration cycle, error codes, serial number
- Notification in case of exceeding the calibration cycle
- Standard version accuracy 1.5% of m.v. ± 0.3% of f.s.
- Precision version accuracy 1.0% of m.v. ± 0.3% of f.s
- Measuring span of 1 : 1000 (0.33 ft/s up to 735 ft/s)
- Configuration and diagnosis via display, hand-held device PI 500, PC service software on-site
- Gas type (air, nitrogen, oxygen, argon and so on) freely adjustable via PC service software or external device DS 400, DS 500, PI 500
- Reference conditions freely adjustable
- Zero-Point adjustment, leak flow volume suppression (In-situ calibration)
- Pressure loss negligible

Special mechanical features:

- Robust impact-proof aluminum die cast housing for the outdoor area IP 67
- All wetted parts made from stainless steel 1.4571
- Suitable as an insertion version for 3/4" to 40”
- On request with DVGW approval for natural gas (up to 232 psi)
- Pressure range up to 725 psi, special version up to 1450 psi
- Media temperature range up to 356 °F (ATEX version up to 248 °F)
- No moveable parts, no wear
- Sensor tip very robust, easy to clean
- Easy installation and removal under pressure via 1/2" ball valve
- Housing rotatable, display rotatable by 180°
- Safety ring for installation and removal under pressure
- Depth scale for precise installation

VA 550_ATEX_V.04

Easy mounting/dismounting of **VA 550** under pressure - without disconnection or emptying of the line



If there is no suitable measuring site with 1/2" ball valve, there are two simple possibilities to set up a measuring site:

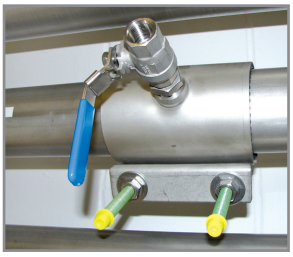
A Weld on a 1/2" welded Nipple and screw on a 1/2" ball valve

B Mount spot drilling collar including ball valve

By means of the drilling jig, it is possible to drill under pressure through the 1/2" ball valve into the existing pipe. The drilling chips are collected in a filter. Then the probe can be mounted.

A Welded Nipple

Order no.: 3300 0006



B Spot drilling collars

Order no.: see page 130

Drill under pressure with the CS drilling jig

Order no.: 0530 1108

Optional: Connection to different Bus systems

There are different options available for connection to modern Bus systems:

- Ethernet interface (Modbus-TCP) / PoE
- M-BUS
- Modbus-RTU
- Profibus DP interface
- Profinet interface
- HART
- IO-Link

Ethernet Modbus TCP

M12 Ethernet port, x-coded

For further accessories refer to pages 126 to 130

IO-Link HART PROFIBUS PROFINET M-Bus

VA 550_ATEX_V.04

VA 550 - Flow meter insertion meter

Example order code VA 550:

0695 0550_A1_B1_C1_D1_E1_F1_G1_H1_I1_J1_K1_L1_M1_R1

Measuring range (see table page 134 to 137)	
A1	Standard version (304 ft/s)
A2	Max version (607 ft/s)
A3	High-speed version (735 ft/s)
A4	Low-speed version (164 ft/s)

Screw-in thread	
B1	G 1/2" male thread
B2	1/2" NPT male thread

Installation length / shaft length	
C1	220 mm
C2	300 mm
C3	400 mm
C4	500 mm
C5	600 mm
C6	700 mm (not with ATEX)
C7	160 mm
C8	1000 mm (not with ATEX)
C9	1500 mm (not with ATEX)

Display option	
D1	with integrated display
D2	without display

Signal outputs / bus connection option	
E1	2 units 4...20 mA analog output (electrically isolated), pulse output, RS 485 (Modbus-RTU)
E4	1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E5	Ethernet interface (Modbus / TCP), 1 x 4...20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E6	HART protocol, 1 x 4…20 mA output (not galvanically isolated), pulse output, without RS 485 (Modbus RTU)
E8	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E9	Ethernet interface PoE (Power over Ethernet) (Modbus/ TCP), 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E10	IO-Link, 1 x 4…20 mA output (not galvanically isolated), pulse output, RS 485 (Modbus RTU)

Adjustment / calibration	
F1	No real gas adjustment - gas type configuration per gas constant
F2	Real gas adjustment in the gas type selected below

Gas type	
G1	Compressed air
G2	Nitrogen (N2)
G3	Argon (Ar)
G4	Carbon dioxide (CO2)
G5	Oxygen (O2) (max. 248 °F)
G6	Nitrous oxide (N2O)
G7	Natural gas (NG)
G8	Helium (He) (real gas adjustment **F2** required)
G9	Propane (C3H8) (real gas adjustment **F2** required)
G10	Methane (CH4)
G11	Biogas (methane 50% : CO2 50%)
G12	Hydrogen (H2) (real gas adjustment **F2** required)
G90	Further gas / please indicate gas type (on request)
G91	Gas mixture / please indicate mixture ratio (on request)

Maximum pressure (more than 10 bar high-pressure protectection required!)	
H1	50 bar (725 psi)
H2	100 bar (1450 psi)
H3	16 bar (232 psi)

Surface conditon	
I1	standard version
I2	special cleaning - oil and grease free (e.g. for oxygen applications and so on)
I3	Silicone-free version including special cleaning oil- and grease-free

Accuracy class	
J1	± 1.5% of the measured value ± 0.3% f.s. (standard)
J2	± 1% of the measured value ± 0.3% f.s. (precision)

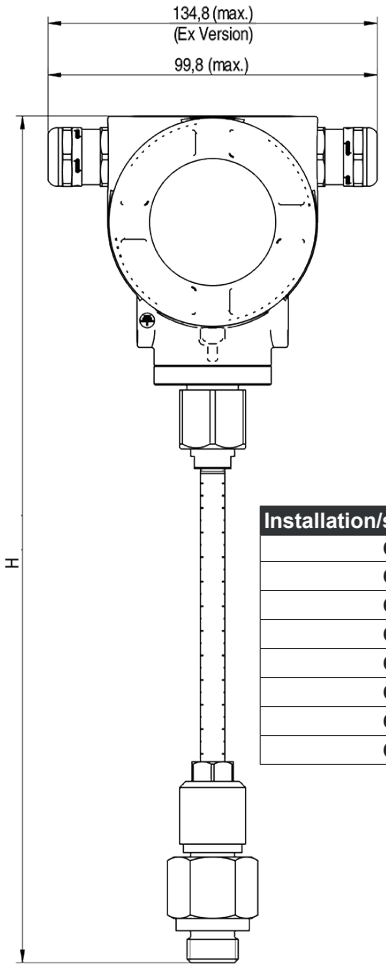
Maximum gas temperature on the sensor tip	
K1	up to 248 °F gas temperature (only for ATEX version)
K2	up to +356 °F gas temperature (standard)

Approvals	
L1	Non-explosive area - no approval
L2	ATEX II 2G Ex db IIC T4 Gb ATEX II 2D Ex tb IIIC T90 °C Db
L3	DVGW approval for natural gas (max. pressure 232 psi)

Reference standard	
M1	20 °C, 1000 mbar
M2	0 °C, 1013.25 mbar
M3	15 °C, 981 mbar
M4	15 °C, 1013.25 mbar

Special measuring range	
R1	Special measuring range (please specify when placing order)

VA 550_ATEX_V.04



Installation/shaft length	L	H
C1	220	441
C2	300	521
C3	400	621
C4	500	721
C5	600	821
C7	160	381
C8	1000	1221
C9	1500	1721

Order no. VA 550

DESCRIPTION	ORDER NO.
VA 550 Flow meter, measuring head in robust aluminum die casting housing	0695 0550 + Order code A_…R_

TECHNICAL DATA VA 550	
Measuring range VA 550:	up to 164 ft/s, low-speed version* up to 304 ft/s, standard version* up to 607 ft/s, max. version* up to 735 ft/s, high-speed version* * Measuring range SCFM for different pipe diameters and gases, see table measuring ranges flow * All measured values related to DIN 1343 standard conditions 0° and 1013 mbar ex works
Accuracy: Accuracy class (o. M. V. = of measured value) (o. F. S. = of full scale)	± 1.5 % of m.v. ± 0.3 % of f.s. on request: ± 1.0 % of m.v. ± 0.3 % of f.s.
Accuracy indications:	relative to ambient temperature 71.6 °F ± 2 °F, system pressure 87 psi
Repeatability:	0.25 % of m.v. in case of correct mounting (mounting aid, position, inlet section)
Measuring principle:	Thermal mass flow sensor
Response time:	t 90 < 3 s
Operating / ambient temperature range:	-4…158 °F
Media temperature range:	-4 °F …. 356 °F (ATEX version: -4 °F ... 248 F)
Adjustment possibilities via display, external hand-held device PI 500, PC Service Software, remote diagnosis:	Nm³/h, Nm³/min, Nl/min, l/s, ft/min, cfm, kg/h, kg/min, inner diameter, reference conditions °F / °C, psi/hPa, zero point correction, leak flow volume suppression, scaling analog output 4...20 mA, pulse/alarm, error codes etc.
Outputs:	**Standard**: 1 x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU) **Optional**: 2 x 4...20 mA active, Modbus TCP, HART, Profibus DP, Profinet, M-Bus, IO-Link
Burden:	< 500 ohm
Additional average value calculation:	for all parameters freely adjustable from 1 minute up to 1 day, e. g. 30 minute average value, average day value
Protection class:	IP 67 IP 65 for ATEX II 2D Ex tb IIIC T90°C Db
Material:	Die-cast aluminum housing, sensor tube stainless steel 1.4404
Screw-in thread:	G 1/2" ISO 228, NPT 1/2", R 1/2", PT 1/2"
Operating pressure VA 550:	725 psi, in special version 1450 psi (with DVGW approval max. 232 psi)
Power supply:	18…36 VDC, 5 W
Approval:	ATEX II 2G Ex db IIC T4 Gb ATEX II 2D Ex tb IIIC T90°C Db DVGW

Further accessories:

DESCRIPTION	ORDER NO.
Connection cable for probes 16 ft with open ends	0553 0108
Connection cable for probes 32 ft with open ends	0553 0109
Ethernet connection cable length 16 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
ISO calibration certificate at 16 ft easuring points for VA 500/550	3200 0001
Additional calibration point for volume flow (point freely selectible)	0700 7720
CS Service Software VA 550 incl. interface cable to PC (USB) and power supply - for configuration / parametrization of VA 550	0554 2007
High-pressure protection recommended for installation from 145 to 1450 psi (for VA 550)	0530 2205
High-pressure protection recommended for installation from 145 to 232 psi DVGW (for VA 550)	0530 2205
PNG cable screwing - standard VA 550/570	0553 0552
PNG cable screwing - for ATEX version VA 550/570	0553 0551

VA 550_ATEX_V.04

VA 500 - Flow meter for compressed air and gases

NEW: Integrated pressure sensor (optional)

Moveable mounting thread NPT 1/2“ G 1/2″

Snap ring Ø 11.7 mm

Special features:

- **NEW**: Optional with IO-Link interface
- Including temperature measurement, optional: pressure measurement
- RS 485 interface, Modbus-RTU as standard
- Integrated display for CFH and CF
- Applicable from 1/2” to 40”
- Easy installation under pressure
- 4...20 mA analog output for CFH or CF
- Pulse output for CF or M-Bus (optional)
- Inner diameter adjustable
- Flow meter can be reset
- Adjustable via keypad: Reference conditions, °F and mbar, 4...20 mA scaling, pulse weight

Inner diameter adjustable via keypad

Option:
Bi-directional measurement. Blue or green arrows in the display indicate the direction of flow.
A meter reading is available for each flow direction.

The sensor can be removed during operation and cleaned if necessary.

TECHNICAL DATA VA 500	
Parameters:	m³/h, CFM (1000 mbar, 20 °C) in case of compressed air or Nm³/h, Nl/min (1013 mbar, 0 °C) in case of gases
Units adjustable via keys at display:	m³/h, m³/min, CFM, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
Adjustable via keypad:	Diameter for volume flow calculation, counter resettable
Sensor:	Thermal mass flow sensor
Measured medium:	Air, gases
Gas types are adjustable over CS service software or CS data logger:	Air, nitrogen, argon, CO2, oxygen, vacuum
Measuring range:	See table page 94
Accuracy: (m.v.: of meas. value) (f.s.: of full scale)	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1% of m.v. ± 0.3% of f.s.
Operating temperature:	-22...+230 °F sensor tube -4...+185 °C with pressure sensor -4...+158 °F housing
Operating pressure:	-14.5...725 psi (for pressure > 145 psi - order additional high-pressure protection)
Digital output:	RS 485 interface, (Modbus-RTU), optional: Ethernet interface Modbus TCP / Modbus PoE, M-Bus, IO-Link
Analog output:	4…20 mA for CFM
Pulse output:	1 pulse per CF or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm
Supply:	18…36 VDC, 5 W
Burden:	< 500 Ω
Housing:	Polycarbonate (IP 65)
Sensor tube:	Stainless steel, 1.4301, Installation length 8.6 inch, Ø 0.3 Inch
Mounting thread:	1/2″ NPT male thread (Optional G 1/2”)
Ø housing:	2.5 inch
Mounting position:	any

VA 500- Flow meter

Example order code VA 500:

0695 5001_B1_C1_D1_E1_F1_H1_J1_K1_L1_M1_N1_O1_P1_R1_Y1

Measuring range (see table page 134 to 137)	
B1	Standard version (304 ft/s)
B2	Max version (607 ft/s)
B3	High-Speed version (735 ft/s)
B4	Low-Speed version (164 ft/s)

Screw-in thread	
C1	G 1/2" male thread
C2	NPT 1/2" male thread
C3	PT 1/2" male thread

Installation length / shaft length	
D1	220 mm
D2	120 mm
D3	160 mm
D4	300 mm
D5	400 mm
D6	500 mm
D7	600 mm
D8	700 mm

Display option	
E1	with integrated display
E2	without display

Signal outputs / bus connection option	
F8	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
F9	1 units 4...20 mA analog output (electrically isolated), pulse output, RS 485 (Modbus-RTU)
F10	Ethernet interface (Modbus / TCP), 1 x 4...20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
F11	Ethernet interface PoE (Power over Ethernet) (Modbus/ TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
F12	IO-Link, 1 x 4…20 mA analog output (not galvanically isolated), RS 485 (Modbus RTU), pulse output not applicable

Surface conditon	
H1	standard version
H2	special cleaning - oil and grease free (e.g. for oxygen applications and so on)
H3	Silicone-free version including special cleaning oil- and grease-free

Adjustment / calibration	
J1	No real gas adjustment - gas type configuration per gas constant
J2	Real gas adjustment in the gas type selected below

Gas type	
K1	Compressed air
K2	Nitrogen (N2)
K3	Argon (Ar)
K4	Carbon dioxide (CO2)
K5	Oxygen (O2)
K6	Nitrous oxide (N2O)
K7	Natural gas (NG)
K8	Helium (He) (real gas adjustment **J2** required)
K9	Propane (C3H8) (real gas adjustment **J2** required)
K10	Methane (CH4)
K12	Further gas / please indicate gas type (on request)
K13	Gas mixture / please indicate mixture ratio (on request)

Reference standard	
L1	20 °C, 1000 mbar
L2	0 °C, 1013,25 mbar
L3	15 °C, 981 mbar
L4	15 °C, 1013,25 mbar

Accuracy class	
M1	± 1.5% of the measured value ± 0.3% f.s. (standard)
M2	± 1% of the measured value ± 0.3% f.s. (precision)

Approvals	
N1	Non-explosive area - no approval

Bi-directional measurement	
O1	without
O2	with 2 x 4...20 mA analog, pulse Above omitted with Ethernet and M-Bus.

Maximum pressure (more than 10 bar high-pressure protectection required!)	
P1	50 bar (725 psi)
P2	16 bar (232 psi) (only with Y2)

Special measuring range	
R1	Special measuring range (please specify when placing order)

Option pressure measurement (only with: D1, D4, D5, D6, K1, K2, K3, H1, O1, P2)	
Y1	without pressure sensor
Y2	with integrated pressure sensor 0...232 psi(g) (Output only via digital interfaces)
Y3	with integrated pressure sensor 0,16...29,0 psi (abs), for vacuum applications (output only via digital interfaces)

DESCRIPTION	ORDER NO.
High-pressure protection recommended for installation from 10 to 50 bar (for VA 400/500)	See page 117
ISO calibration certificate (5 calibration points) for VA sensors	3200 0001
Additional calibration curve stored in the sensor	Z695 5011
Certificate of origin	Z695 5012

For further accessories refer to pages 126 to 130

Simple installation and removal under pressure

1) Even under pressure, the flow probe VA 500 is mounted by means of a standard 1/2" ball valve.

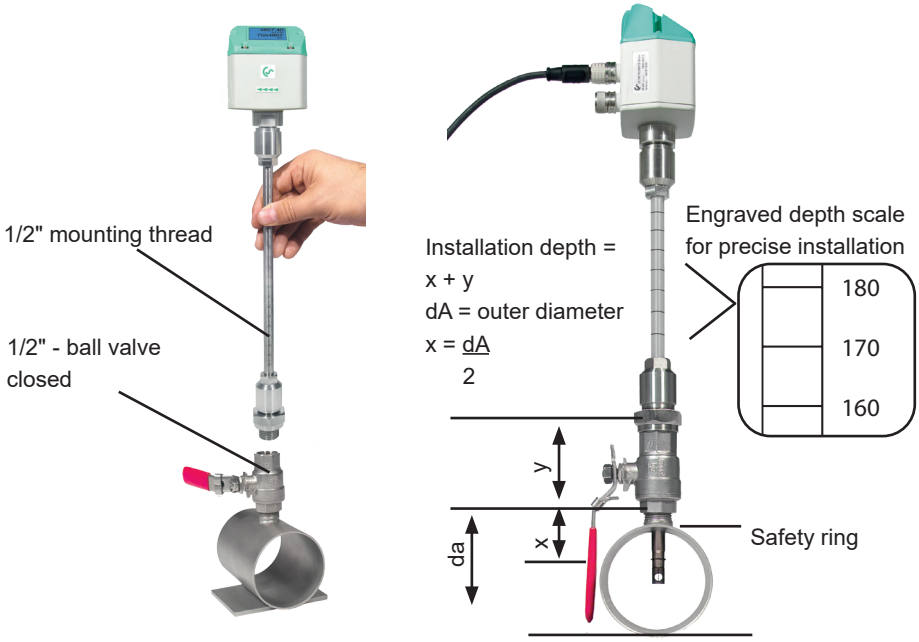
During mounting and dismounting the safety ring avoids an uncontrolled ejection of the probe which may be caused by the operating pressure.

For the mounting into different pipe diameters, VA 500 is available in the following probe lengths: 120mm, 160mm, 220mm, 300mm, 400mm, (longer probes available on request).

The flow probes are therefore suitable to be mounted into existing pipes with diameters of 12” and upwards.

The exact positioning of the sensor in the middle of the pipe is possible by means of the engraved depth scale.

The maximum mounting depth corresponds to the respective probe length. (Probe length 220mm = 220m maximum mounting depth).



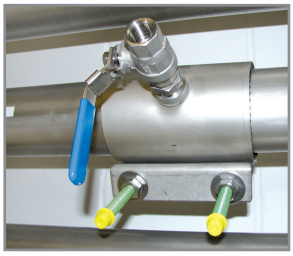
2) If there is no suitable measuring site with 1/2” ball valve, there are two easy ways to set up a measuring site:

A Weld on a 1/2" nipple and screw on a 1/2" ball valve

B Mount spot drilling collar incl. ball valve (see accessories).

By means of the drilling jig, it is possible to drill under pressure through the 1/2" ball valve into the existing pipe. The drilling chips are collected in a filter. Then install the probe as described under 1).

A Welded Nipple



B Spot drilling collars

Drill under pressure with the CS drilling jig

3) Due to the large measuring range of the probe even extreme requirements to the consumption measurement (high volume flow in small pipe diameters) can be met.

The measuring range is dependent on the pipe diameter - see table on the right hand side.

Flow measuring ranges VA 500 for compressed air (ISO 1217: 1000 mbar, 20 °C)
Measuring ranges for other types of gas see pages 134 to 137

Inside diameter of pipe		**VA 500 Standard** (304 ft/s)		**VA 500 Max.** (607 ft/s)		**VA 500 High-Speed** (735 ft/s)	
Inch	mm	Measuring range full scale		Measuring range full scale		Measuring range full scale	
		m³/h	(cfm)	m³/h	(cfm)	m³/h	(cfm)
1/2″	16.1	759 l/min	26	1516 l/min	53	1836 l/min	64
3/4″	21.7	89 m³/h	52	177 m³/h	104	215 m³/h	126
1″	27.3	148 m³/h	86	294 m³/h	173	356 m³/h	210
1 1/4″	36.0	266 m³/h	156	531 m³/h	312	643 m³/h	378
1 1/2″	41.9	366 m³/h	215	732 m³/h	430	886 m³/h	521
2″	53.1	600 m³/h	353	1197 m³/h	704	1450 m³/h	853
2 1/2″	68.9	1028 m³/h	604	2051 m³/h	1207	2484 m³/h	1461
3″	80.9	1424 m³/h	838	2842 m³/h	1672	3441 m³/h	2025
4″	110.0	2644 m³/h	1556	5278 m³/h	3106	6391 m³/h	3761
5″	133.7	3912 m³/h	2302	7808 m³/h	4594	9453 m³/h	5563
6″	159.3	5560 m³/h	3272	11096 m³/h	6530	13436 m³/h	7907
8″	200.0	8785 m³/h	5170	17533 m³/h	10318	21229 m³/h	12493
10″	250.0	13744 m³/h	8088	27428 m³/h	16141	33211 m³/h	19544
12″	300.0	19814 m³/h	11661	39544 m³/h	23271	47880 m³/h	28177

Notes

VA 520 - Inline flow meter

Modbus-RTU output

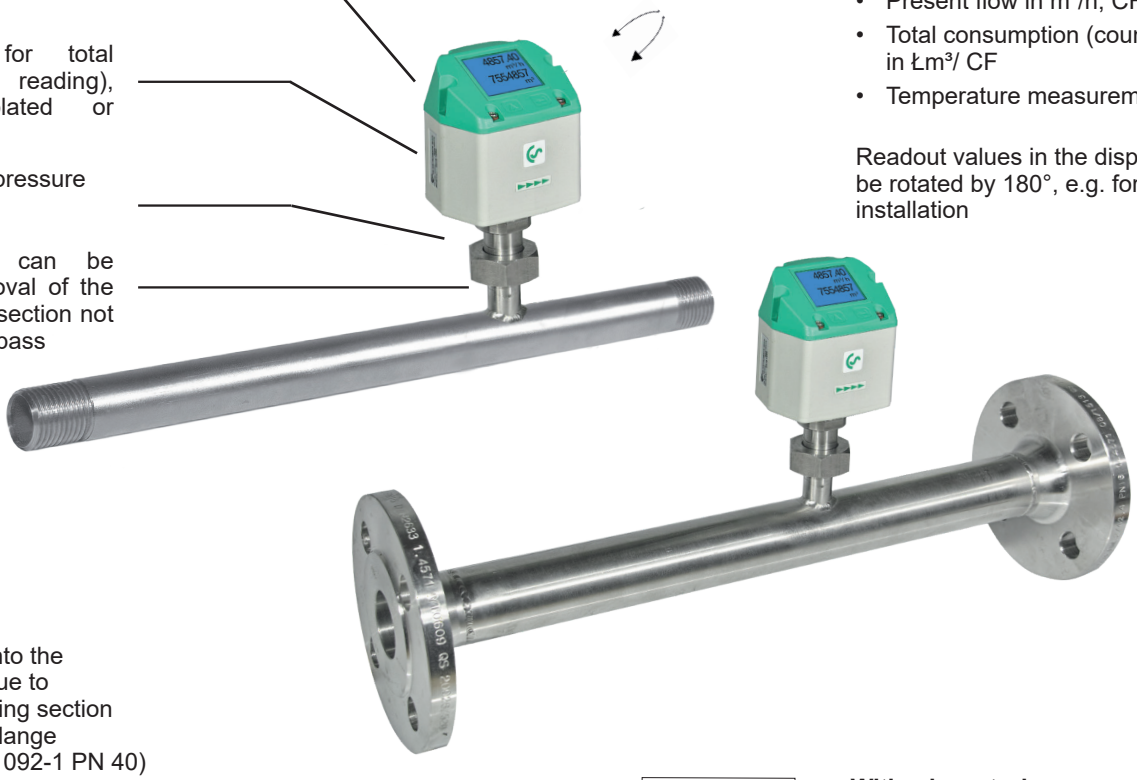
4...20 mA output for present flow

Pulse output for total flow (counter reading), galvanically isolated or M-Bus (optionally)

NEW: Integrated pressure sensor (optional)

Measuring unit can be unscrewed: Removal of the entire measuring section not necessary, no by-pass necessary

Display head rotatable by 180 ° e.g. in case of reverse flow direction



Display shows 2 values at the same time:

- Present flow in m³/h, CFM,...
- Total consumption (counter reading) in Łm³/ CF
- Temperature measurement

Readout values in the display can be rotated by 180°, e.g. for overhead installation

Easy installation into the existing pipeline due to integrated measuring section and welded neck flange (according to EN 1092-1 PN 40)

High measuring accuracy via the integrated measuring section defined measuring section (inlet and outlet section)

The sensor can be removed and cleaned

With a key stroke:

- Reset counter reading
- Select units
- Zero-Point adjustment, leak flow volume suppression

Option:

Bi-directional measurement. Blue or green arrows in the display indicate the direction of flow.
A meter reading is available for each flow direction.

Application-technological features of the flow meters VA 520:

- Digital interfaces such as Modbus-RTU, Ethernet (PoE) and M-Bus enable connection to higher-level systems such as energy management systems, building management systems, PLC,...
- Easy and cost-effective installation
- Units freely selectable via keys on the display CF, lbs, CFM
- Compressed air counter up to 1,999,999,999 m³ can be reset to “zero” via keypad
- Analog output 4...20 mA, pulse output (electrically isolated)
- High measuring accuracy even in the lower measuring range (ideal for leakage measurement)
- Negligible pressure loss
- Calorimetric measuring principle, no additional pressure and temperature measurement necessary, no mechanically moved parts
- Comprehensive diagnostic functions can be read out on the display or remote access via Modbus-RTU such as exceeding max./min values °F, calibration cycle, error codes, serial number. All parameters can be read out and changed via Modbus

For further accessories refer to pages 126 to 130

Measuring range - Flow VA 520

		1/4“	3/8“	1/2"	3/4"	1"	1 ¼"	1 ½"	2"	2 ½"	3"
		l/min (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)	m³/h (cfm)
Reference conditions DIN 1945 / ISO 1217: 68 °F, 14 psi											
Air	Low-Speed (164 ft/s)	25 (0.9)	225 Nl/min (8)	20 (14)	45 (25)	75 (45)	140 (80)	195 (115)	320 (190)	550 (325)	765 (450)
	Standard (304 ft/s)	50 (1.8)	25 (14.7)	45 (25)	85 (50)	145 (85)	265 (155)	365 (215)	600 (350)	1025 (600)	1420 (835)
	Max (607 ft/s)	105 (3.6)	50 (29.4)	90 (50)	175 (100)	290 (170)	530 (310)	730 (430)	1195 (700)	2050 (1205)	2840 (1670)
	High-Speed (735 ft/s)	130 (4.5)	60 (35.3)	110(60)	215 (125)	355 (210)	640 (375)	885 (520)	1450 (850)	2480 (1460)	3440 (2025)
Setting to DIN 1343: 32 °F, 14.7 psi											
Argon (Ar)	Low-Speed (164 ft/s)	45 (1.5)	330 Nl/min (11.7)	35 (20)	75 (40)	120 (70)	220 (130)	305 (180)	505 (295)	865 (510)	1200 (705)
	Standard (304 ft/s)	85 (3)	35 (20.5)	70 (40)	135 (80)	230 (135)	415 (245)	570 (335)	935 (550)	1605 (945)	2225 (1310)
	Max (607 ft/s)	170 (6)	75 (44.1)	140 (80)	275 (160)	460 (270)	830 (485)	1140 (670)	1870 (1100)	3205 (1885)	4440 (2615)
	High-Speed (735 ft/s)	205 (7.2)	95 (55.9)	170 (100)	335 (195)	555 (325)	1005 (590)	1385 (815)	2265 (1330)	3880 (2285)	5380 (3165)
Carbondi-oxide (CO2)	Low-Speed (164 ft/s)	25 (0.9)	225 Nl/min (7.9)	20 (14)	45 (25)	75 (45)	140 (80)	195 (115)	320 (185)	545 (320)	760 (445)
	Standard (304 ft/s)	50 (1.8)	25 (14.7)	45 (25)	85 (50)	145 (85)	260 (155)	360 (210)	590 (345)	1015 (595)	1405 (825)
	Max (607 ft/s)	105 (3.6)	50 (29.4)	90 (50)	175 (100)	290 (170)	525 (305)	720 (425)	1185 (695)	2030 (1190)	2810 (1655)
	High-Speed (735 ft/s)	130 (4.5)	60 (35.3)	105 (60)	210 (125)	350 (205)	635 (370)	875 (515)	1430 (840)	2455 (1445)	3405 (2000)
Nitrogen (N2)	Low-Speed (164 ft/s)	25 (0.9)	205 Nl/min (7.2)	20 (13)	40 (25)	70 (40)	130 (75)	180 (105)	295 (175)	505 (300)	705 (415)
	Standard (304 ft/s)	50 (1.5)	20 (11.7)	40 (20)	80 (45)	135 (75)	240 (140)	335 (195)	550 (320)	945 (555)	1305 (770)
	Max (607 ft/s)	100 (3.3)	45 (26.4)	80 (45)	160 (95)	270 (155)	485 (285)	670 (395)	1100 (645)	1885 (1110)	2610 (1535)
	High-Speed (735 ft/s)	120 (4.2)	55 (32.3)	100 (55)	195 (115)	325 (190)	590 (345)	815 (475)	1330 (780)	2280 (1340)	3165 (1860)
Oxygen (O2)	Low-Speed (164 ft/s)	25 (0.9)	215 Nl/min (7.5)	20 (13)	45 (25)	75 (40)	135 (80)	185 (110)	305 (180)	525 (310)	730 (430)
	Standard (304 ft/s)	50 (1.8)	20 (11.7)	40 (25)	80 (45)	140 (80)	250 (145)	345 (205)	570 (335)	980 (575)	1355 (795)
	Max (607 ft/s)	100 (3.6)	45 (26.4)	85 (50)	165 (95)	280 (165)	505 (295)	695 (410)	1140 (670)	1955 (1150)	2710 (1590)
	High-Speed (735 ft/s)	125 (4.2)	55 (32.3)	105 (60)	205 (120)	340 (200)	610 (360)	845 (495)	1380 (810)	2365 (1390)	3280 (1930)
Nitrous oxide (N2O)	Low-Speed (164 ft/s)	25 (0.9)	220 Nl/min (7.7)	20 (14)	45 (25)	75 (45)	140 (80)	190 (110)	315 (185)	540 (320)	750 (440)
	Standard (304 ft/s)	50 (1.8)	20 (11.7)	40 (25)	85 (50)	140 (85)	260 (150)	355 (210)	585 (345)	1005 (590)	1395 (820)
	Max (607 ft/s)	105 (3.6)	45 (26.4)	85 (50)	170 (100)	285 (170)	520 (305)	715 (420)	1170 (690)	2010 (1180)	2785 (1640)
	High-Speed (735 ft/s)	125 (4.5)	60 (35.3)	105 (60)	210 (120)	345 (205)	630 (370)	865 (510)	1420 (835)	2435 (1430)	3375 (1985)
Natural gas (NG)	Low-Speed (164 ft/s)	15 (0.6)	130 Nl/min (4.5)	14,4 (8)	25 (15)	45 (25)	85 (50)	115 (65)	190 (110)	325 (190)	450 (265)
	Standard (304 ft/s)	30 (0.9)	14 (8.8)	25 (15)	50 (30)	85 (50)	155 (90)	215 (125)	355 (205)	605 (355)	840 (495)
	Max (607 ft/s)	60 (2.1)	25 (14.7)	50 (30)	105 (60)	170 (100)	310 (185)	430 (250)	705 (415)	1210 (710)	1680 (985)
	High-Speed (735 ft/s)	75 (2.7)	35 (20.5)	65 (35)	125 (70)	210 (120)	380 (220)	520 (305)	855 (500)	1465 (865)	2035 (1195)

Optional: Connection to different Bus systems

There are different options available for connection to modern Bus systems:

- Ethernet interface Modbus TCP/Modbus PoE
- M-BUS
- Modbus-RTU
- Profibus DP interface
- Profinet interface
- HART
- IO-Link

Ethernet Modbus TCP

M12 Ethernet port, x-coded

For further accessories refer to pages 126 to 130

IO-Link M-Bus

VA 520 - Inline flow meter

Example order code VA 520:

0695 xxxx_B1_C1_E1_F1_G1_H1_K1_L1_M1_N1_O1_R1_Y1

Measuring range (see table)	
B1	Max version (607 ft/s)
B2	Low-speed version (164 ft/s)
B3	Standard version (304 ft/s)
B4	High-speed version (735 ft/s)

Process connection	
C1	R male thread
C2	NPT male thread (only in 1.4404)
C3	Flange DIN EN 1092-1
C4	Flange ANSI 16.5 Class 150 lbs
C5	Flange ANSI 16.5 Class 300 lbs

Option signal outputs / bus connection	
E1	1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E2	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E4	Ethernet interface (Modbus / TCP), 1 x 4...20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E5	Ethernet interface PoE (Power over Ethernet) (Modbus/ TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E6	IO-Link, 1 x 4…20 mA analog output (not galvanically isolated), RS 485 (Modbus RTU), pulse output not applicable

Adjustment/calibration	
F1	No real gas adjustment - gas type configuration per gas constant
F2	Real gas adjustment in the gas type selected below

Gas type	
G1	Compressed air
G2	Nitrogen (N2)
G3	Argon (Ar)
G4	Carbon dioxide (CO2)
G5	Oxygen (O2)
G6	Nitrous oxide (N2O)
G7	Natural gas (NG)
G8	Helium (He) (real gas adjustment **F2** required)
G9	Propane (C3H8) (real gas adjustment **F2** required)
G10	Methane (CH4)
G12	Further gas / please indicate gas type (on request)
G13	Gas mixture / please indicate mixture ratio (on request)

Reference standard	
H1	20 °C, 1000 mbar
H2	0 °C, 1013,25 mbar
H3	15 °C, 981 mbar
H4	15 °C, 1013,25 mbar

Maximum pressure	
K1	16 bar (232 psi)
K2	40 bar (580 psi)

Surface conditon	
L1	standard version
L2	Special cleaning - oil and grease free (e. g. for oxygen applications and so on)
L3	Silicone-free version including special cleaning oil- and grease-free

Accuracy class	
M1	± 1.5% of the measured value ± 0.3% f.s. (standard)
M2	± 1% of the measured value ± 0.3% f.s. (precision)

Approvals	
N1	Non-explosive area - no approval
N3	DVGW approval for natural gas (max. pressure 232 psi)

Bi-directionale measurement	
O1	without
O2	with (2x 4...20 mA analog output, pulse output) Above omitted with Ethernet and M-Bus

Special measuring range	
R1	Special measuring range (please specify when placing order)

Option pressure measurement (only with: G1, G2, G3, K1, L1, N1, O1)	
Y1	without pressure sensor
Y2	with integrated pressure sensor 0...232 psi(g) (Output only via digital interfaces)
Y3	with integrated pressure sensor 145...29.01psi (Output only via digital interfaces)

Order no. VA 520

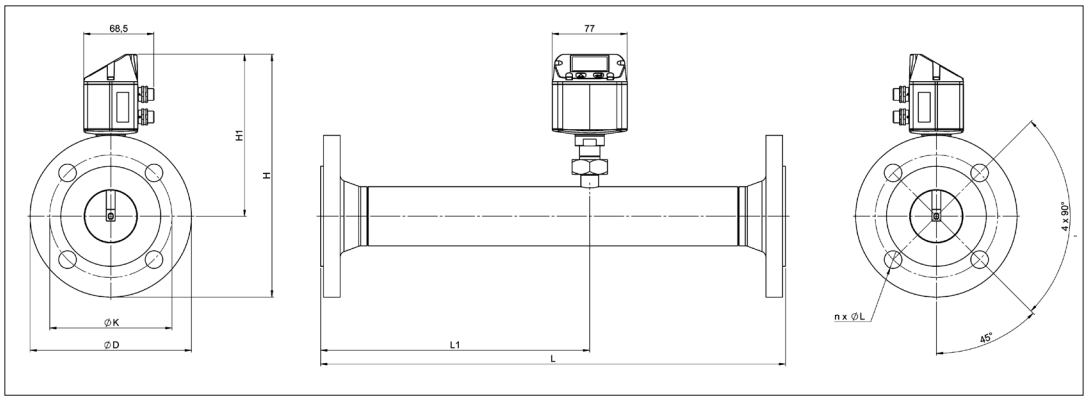
DESCRIPTION (Flange version) / Stainless steel 1.4404	ORDER NO.
VA 520 flow meter with integrated DN 15 measuring section with flange	0695 2521
VA 520 flow meter with integrated DN 20 measuring section with flange	0695 2522
VA 520 flow meter with integrated DN 25 measuring section with flange	0695 2523
VA 520 flow meter with integrated DN 32 measuring section with flange	0695 2526
VA 520 flow meter with integrated DN 40 measuring section with flange	0695 2524
VA 520 flow meter with integrated DN 50 measuring section with flange	0695 2525
VA 520 flow meter with integrated DN 65 measuring section with flange	0695 2527
VA 520 flow meter with integrated DN 80 measuring section with flange	0695 2528

DESCRIPTION	ORDER NO. Stainless steel 1.4404 NPT	ORDER NO. Stainless steel 1.4301 BSP
VA 520 flow meter with 1/4" measuring section	0695 1520	0695 0520
VA 520 flow meter with 3/8" measuring section	0695 1527	0695 0527
VA 520 flow meter with 1/2" measuring section	0695 1521	0695 0521
VA 520 flow meter with 3/4" measuring section	0695 1522	0695 0522
VA 520 flow meter with 1" measuring section	0695 1523	0695 0523
VA 520 flow meter with 1 1/4" measuring section	0695 1526	0695 0526
VA 520 flow meter with 1 1/2" measuring section	0695 1524	0695 0524
VA 520 flow meter with 2" measuring section	0695 1525	0695 0525

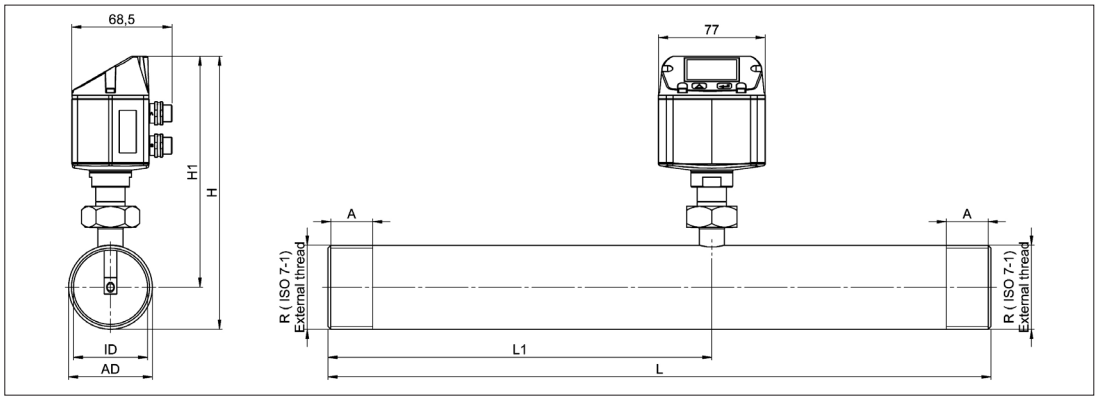
ACCESSORIES	ORDER NO.
ISO calibration certificate (5 calibration points) for VA sensors	3200 0001
Additional calibration curve stored in the sensor	Z695 5011
Certificate of origin	Z695 5012
Closing cap for measuring section in aluminium	0190 0001
Closing cap for measuring section stainless steel 1.4404	0190 0002
Connection cable for VA/FA series,16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105
Ethernet connection cable length 16 ft M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504

For further accessories refer to pages 106-120

TECHNICAL DATA VA 520	
Parameters:	m³/h, CFM (1000 mbar, 20 °C) in case of compressed air or Nm³/h, Nl/min (1013 mbar, 0 °C) in case of gases
Units adjustable via keys at display:	m³/h, m³/min, CFM, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
Sensor:	Thermal mass flow sensor
Measured medium:	Air, gases
Gas types are adjustable over CS service software or CS data logger:	Air, nitrogen, argon, CO2, oxygen
Measuring range:	See table above
Accuracy: **(o. M. V. = of measured value)** **(o. F. S. = of full scale)**	± 1.5% of m.v. ± 0.3% of f.s. on request: ± 1% of m.v. ± 0.3% of f.s.
Operating temperature:	-22...176 °F -25...349 °F with pressure sensor
Operating pressure:	-14.5 to 232 psi optionally up to PN 40
Digital output:	RS 485 interface, (Modbus-RTU), optional: Ethernet interface PoE), M-Bus, IO-Link
Analog output:	4…20 mA for CFM
Pulse output:	1 pulse per CF or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm relay
Supply:	18…36 VDC, 5 W
Burden:	< 500 Ω
Housing:	Polycarbonate (IP 65)
Measuring section:	Stainless steel, 1.4404 or 1.4301
Mounting position:	any



VA 520 - Flange									Flange DIN EN 1092-1		
Measuring section	Outer pipe		Inner pipe		L	L1	H	H1	ØD	ØK	n x ØL
	mm	Inch	mm	Inch	Inch	Inch	Inch	Inch	mm	mm	
1/2”	21.3	0.84	16.1	0.63	11.8	8.27	8.3	6.5	95	65	4 x 14
3/4”	26.9	1.06	21.7	0.85	18.7*	10.83	8.5	6.5	105	75	4 x 14
1”	33.7	1.34	27.3	1.07	18.7*	10.83	8.7	6.5	115	85	4 x 14
1 1/4”	42.4	1.67	36.0	1.41	18.7*	10.83	9.2	6.5	140	100	4 x 18
1 1/2”	48.3	1.90	41.9	1.65	18.7*	10.83	9.4	6.5	150	110	4 x 18
2”	60.3	2.37	53.1	2.09	18.7*	10.83	9.7	6.5	165	125	4 x 18
2 1/2”	76.1	3.0	68.9	2.71	18.7*	10.83	10.5	6.9	185	145	8 x 18
3”	88.9	3.5	80.9	3.19	18.7*	10.83	10.8	6.9	200	160	8 x 18
*Attention: Shortened inlet section. Please observe the recommended minimum inlet section (length = 15 x inner diameter) on site.											



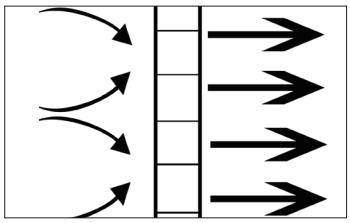
VA 520 - Thread														
Connection thread	Outer pipe		Inner pipe		L	L	L1	L1	H	H	H1	H1	A	A
	mm	Inch	mm	Inch	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
R 1/4″	13.7	0.54	8.9	0.35	7.6	194	5.3	137	6.8	174.7	6.5	165.7	0.5	15
R 3/8”	17.2	0.68	12.5	0.49	11.8	300	7.9	200	6.9	175	6.5	165.7	0.5	15
R 1/2″	21.3	0.84	16.1	0.63	11.8	300*	8.2	210	6.9	176.4	6.5	165.7	0.7	20
R 3/4″	26.9	1.06	21.7	0.85	18.7	475*	10.8	275	7.0	179.2	6.5	165.7	0.7	20
R 1″	33.7	1.34	27.3	1.07	18.7	475*	10.8	275	7.1	182.6	6.5	165.7	0.9	25
R 1 1/4″	42.4	1.67	36.0	1.41	18.7	475*	10.8	275	7.3	186.9	6.5	165.7	0.9	25
R 1 1/2″	48.3	1.90	41.9	1.65	18.7	475*	10.8	275	7.3	186.9	6.5	165.7	0.9	25
R 2″	60.3	2.37	53.1	2.09	18.7	475*	10.8	275	7.7	195.9	6.5	165.7	1.1	30
*Attention: Shortened inlet section. Please observe the recommended minimum inlet section (length = 15 x inner diameter) on site!														

Notes

VA 521 - Compact inline flow sensor for compressed air and other types of gas

No inlet section necessary – integrated flow straightener – sensor unit removable

The newly developed VA 521 combines modern digital interfaces for connection to energy monitoring systems with a small, compact design. The VA 521 is always used when many machines (compressed air consumers) are to be integrated into an energy monitoring network.



Integrated flow straightener - no inlet section necessary

With a key stroke:

- Reset counter reading
- Select units
- Implement Parameters

The sensor can be removed from the measuring section and cleaned.

Readout values in the display can be rotated by 180°, e.g. for overhead installation

Display shows 2 values at the same time:

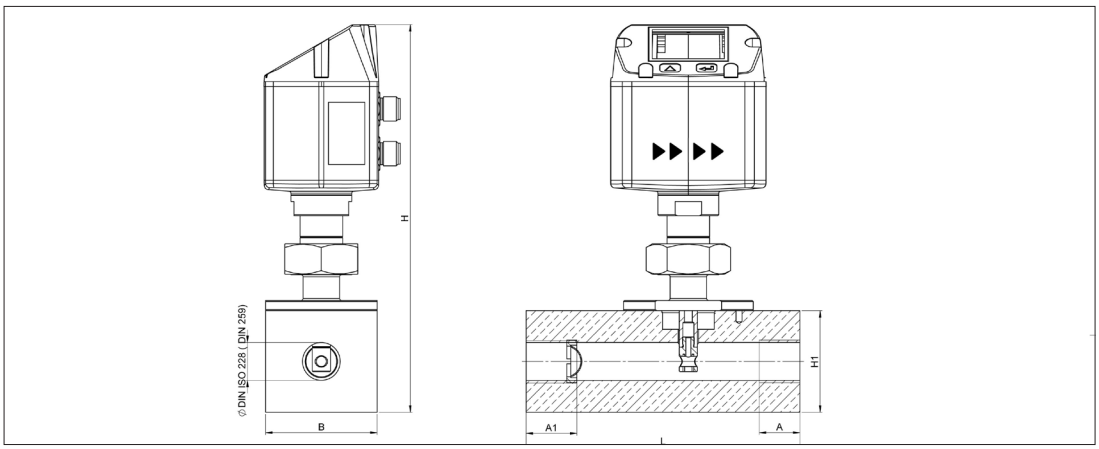
- Present flow in, CFM, l/min/m³/min
- Total consumption (counter reading) in CF, l, kg
- Temperature measurement

Screw-in thread:

Easy installation into the existing pipe via the integrated measuring section (suitable for 1/2", 3/4", 1", 1 1/4", 1 1/2" or 2" lines)

Advantages at a glance:

- Compact, small design - for use in machines, behind maintenance unit on the end consumer
- All interfaces are freely programmable via the display
- Modbus-RTU output
- 4...20 mA analog output for present flow
- Pulse output total flow (counter reading), electrically isolated. Optional: M-Bus, Ethernet interface or PoE
- **NEW:** Integrated pressure sensor (optional)



Flow measuring ranges VA 521 (max version 185 m/s) for compressed air (ISO 1217: 1000 mbar, 20 °C)
Measuring ranges for other types of gas see pages 104 to 107

Measuring section	Thread	Measuring range full scales		L	B	H1	H	A1	A
		m³/h	cfm	mm	mm	mm	mm	mm	mm
DN 15	NPT 1/2″	90 m³/h	50	135	55	50	190.65	25	20
DN 20	NPT 3/4″	170 m³/h	100	135	55	50	190.65	26	20
DN 25	NPT 1″	290 m³/h	170	135	55	50	190.65	33	25
DN 32	NPT 1 1/4″	530 m³/h	310	135	80	80	215.45	35	25
DN 40	NPT 1 1/2″	730 m³/h	430	135	80	80	215.45	36	25
DN 50	NPT 2″	1195 m³/h	700	135	80	80	215.45	44	30

Example order code VA 521:
0696 0521_A2_B1_C1_D1_E1_F1_G1_H1_I1_J1_K1_L1_M1_N1_R1

Measuring section	
A2	1/2″
A3	3/4″
A4	1″
A5	1 1/4″
A6	1 1/2″
A7	2″

Threaded version	
B1	G female thread
B2	NPT female thread

Material type	
C1	Aluminum
C2	Stainless steel 316L

Adjustment/calibration	
D1	No real gas adjustment - gas type configuration per gas constant
D2	Real gas adjustment in the gas type selected below

Gas type	
E1	Compressed air
E2	Nitrogen (N2)
E3	Argon (Ar)
E4	Carbon dioxide (CO2)
E5	Oxygen (O2)
E6	Nitrous oxide (N2O)
E7	Natural gas (NG)
E90	Further gas / please indicate gas type (on request)
E91	Gas mixture / please indicate mixture ratio (on request)

Measuring range (see table)	
F1	Low-speed version (164 ft/s)
F2	Standard version (304 ft/s)
F3	Max version (607 ft/s)
F4	High-speed version (735 ft/s)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013,25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013,25 mbar

Display option	
H1	with integrated display
H2	without display

Option pressure measurement (only with: E1, E2, E3, M1, N1, O1)	
I1	without pressure sensor
I2	with integrated pressure sensor 0...232 psi(g) (Output only via digital interfaces)
I3	with integrated pressure sensor 0.15...29 psi (Output only via digital interfaces)

Signal / bus connection option	
J1	1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
J2	Ethernet interface (Modbus / TCP), 1 x 4…20 mA analog output (not electrically isolated, RS), 485 (Modbus-RTU)
J3	Ethernet interface PoE (Modbus / TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
J4	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)

Flow straightener	
K1	with integrated flow straightener, no additional inlet section necessary (with measuring section 1/2" to 2")

Accuracy class	
L1	± 1.5% of m.v. ± 0.3% of f.s.
L2	± 1% of m.v. ± 0.3% of f.s.

Maximum pressure	
M1	16 Bar (232 psi)
M2	40 bar (580 psi) (not available with NPT thread >1”)

Surface conditon	
N1	standard version
N2	Special cleaning oil and grease free (e. g. for oxygen applications and so on)
N3	Silicone-free version including special cleaning oil and grease-free

Special measuring range	
O1	no approval
O2	DVGW approval for natural gas (max. 16 bar)

Special measuring range	
R1	Special measuring range (please specify when placing order)

Order no. VA 521

DESCRIPTION	ORDER NO.
Compact inline flow meter	0696 0521 + Order code A_…R_

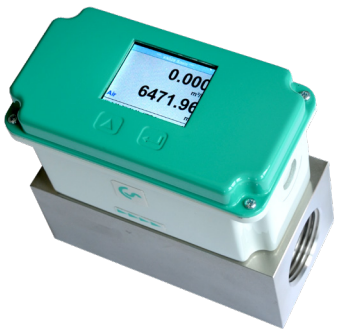
For further accessories refer to pages 126 to 130

TECHNICAL DATA VA 521	
Parameters:	m³/h, CFM (1000 mbar, 20 °C) in case of compressed air or Nm³/h, Nl/min (1013 mbar, 0 °C) in case of gases
Units adjustable via keys at display:	m³/h, m³/min, CFM, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
Sensor:	Thermal mass flow sensor
Measured medium:	Air, gases
Gas types are adjustable over CS service software or CS data logger:	Air, nitrogen, argon, CO2, oxygen
Measuring range:	See table
Accuracy: (o. M. V. = of measured value) (o. F. S. = of full scale)	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1% of m.v. ± 0.3% of f.s.
Operating temperature:	-22...176 °F; -25...349 °F with pressure sensor
Operating pressure:	Up to 232 psi, optionally 580 psi
Digital output:	RS 485 interface, (Modbus-RTU), optional M-Bus, Ethernet interface or PoE
Analog output:	4…20 mA for CFM
Pulse output:	1 pulse per m³ or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm relay.
Supply:	18…36 VDC, 5 W
Burden:	< 500 Ω
Housing:	Polycarbonate (IP 65)
Measuring section:	Aluminum, 316L
Connection thread of measuring sections:	G 1/2” to G 2” or NPT 1/2” to NPT 2”
Mounting position:	any

VA 525 - Compact inline flow sensor for air and nitrogen

No inlet section necessary – integrated flow straightener – optional pressure sensor

The VA 525 combines modern digital interfaces for connection to an energy monitoring system with a small, compact design. The VA 525 is always used when many machines (compressed air consumers) are to be integrated into an energy monitoring network.



Readout values in the display can be rotated by 180°, e.g. for overhead installation

Display shows 2 values at the same time:

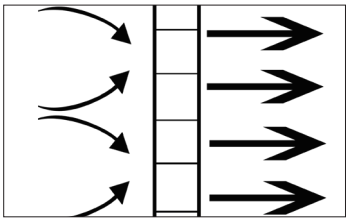
- Present flow in m³/h, CFM, SCFM, CFH
- Total consumption (counter reading) in CF, l, lbs
- Temperature measurement
- **Optional**: Pressure measurement

Screw-in thread:

Easy installation into the existing pipe via the integrated measuring section (suitable for 1/4", 1/2", 3/4", 1", 1 1/4", 1 1/2" or 2" lines)

Advantages at a glance:

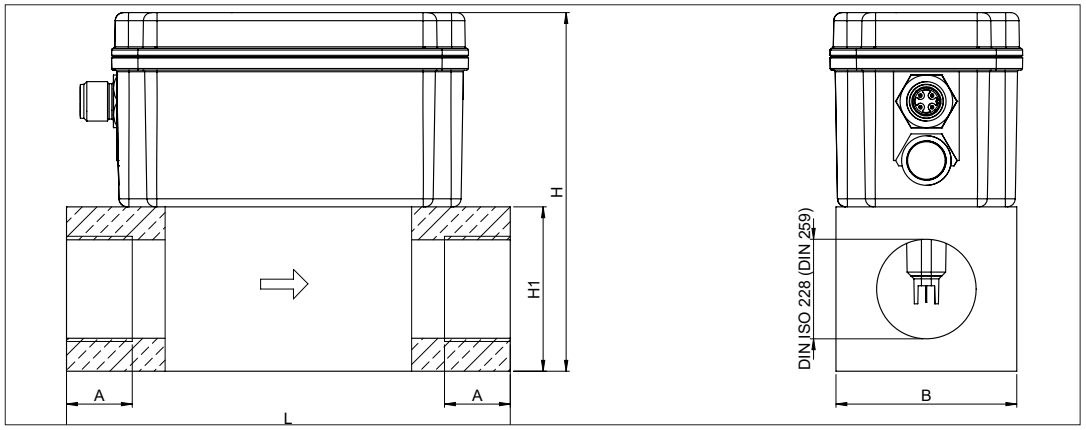
- Compact, small design - for use in machines, behind maintenance unit on the end consumer
- Optionally with conventional analog signals (4…20 mA and pulse) or digital interfaces such as Modbus-RTU, Ethernet (also PoE), M-Bus
- All interfaces are freely programmable via the display



Integrated flow straightener - no inlet section necessary

With a key stroke:

- Reset counter reading
- Select units
- Implement Parameters



Flow measuring ranges VA 525 (max version 185 m/s) for compressed air (ISO 1217:1000 mbar, 20 °C)
Measuring ranges for other types of gas see pages 104 to 107

Measuring section	Thread	Measuring range full scales		L	B	H1	H	A
		m³/h	cfm	mm	mm	mm	mm	mm
DN 8	NPT 1/4″	105 l/min	3.6	135	55	50	109.1	15
DN 15	NPT 1/2″	90 m³/h	50	135	55	50	109.1	20
DN 20	NPT 3/4″	170 m³/h	100	135	55	50	109.1	20
DN 25	NPT 1″	290 m³/h	170	135	55	50	109.1	25
DN 32	NPT 1 1/4″	530 m³/h	310	135	80	80	139.1	25
DN 40	NPT 1 1/2″	730 m³/h	430	135	80	80	139.1	25
DN 50	NPT 2″	1195 m³/h	700	135	80	80	139.1	30

Example order code VA 525:

0695 5250_A1_B1_C1_D1_E1_F1_G1_H1_I1_J1_K1_L1_M1_N1_R1

Measuring section	
A1	1/4″
A2	1/2″
A3	3/4″
A4	1″
A5	1 1/4″
A6	1 1/2″
A7	2″

Threaded version	
B1	G female thread
B2	NPT Female Thread (With adapter)

Material type	
C1	Aluminum

Adjustment/calibration	
D1	No real gas adjustment - gas type configuration per gas constant
D2	Real gas adjustment in the gas type selected below

Gas type	
E1	Compressed air
E2	Nitrogen (N2)

Measuring range (see table)	
F1	Low-speed version (164 ft/s)
F2	Standard version (304 ft/s)
F3	Max version (607 ft/s)
F4	High-speed version (735 ft/s)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013,25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013,25 mbar

Display option	
H1	with integrated display
H2	without display

Pressure measurement option	
I1	without pressure sensor
I2	With integrated pressure sensor 0…232 psi (output only via digital interfaces)
I3	with integrated pressure sensor 0.15...29 psi (abs), for vacuum applications (output only via digital interfaces)

Signal output / bus connection option	
J1	1x 4...20 mA analog output for present flow and pulse output
J2	Modbus-RTU (RS485)
J3	Ethernet interface (Modbus/TCP)
J4	Ethernet interface Power over Ethernet (Modbus/TCP)
J5	M-Bus

Flow Straightener	
K1	with integrated flow straightener, no additional inlet section necessary (with measuring section 1/2" to 2")
K2	without flow straightener (for measuring section 1/4")

Accuracy class	
L1	± 1.5% of m.v. ± 0.3% of f.s.
L2	± 6% of m.v. ± 0.5% of f.s.
L3	± 1% of m.v. ± 0.3% of f.s.

Maximum pressure	
M1	16 bar (232 psi)

Surface conditon	
N1	standard version

Special measuring range	
R1	Special measuring range (please specify when placing order)

Order no. VA 525

DESCRIPTION	ORDER NO.
Compact inline flow meter	0695 5250 + Order code A_…R_

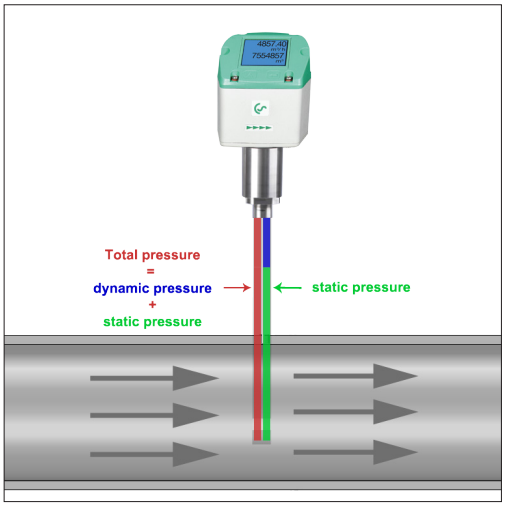
TECHNICAL DATA VA 525	
Parameters:	m³/h, CFM (1000 mbar, 20 °C) in case of compressed air or Nm³/h, Nl/min (1013 mbar, 0 °C) in case of gases
Units adjustable via keys at display:	m³/h, m³/min, CFM, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
Sensor:	Thermal mass flow sensor
Measured medium:	Air, Argon, Nitrogen
Measuring range:	See table above
Accuracy: **(o. M. V. = of measured value)** **(o. F. S. = of full scale)**	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1% of m.v. ± 0.3% of f.s. or ± 6% of m.v. ± 0.5% of f.s.
Pressure measurement:	0…232 psi, accuracy: 1%, or 0.15...29 psi (abs)
Operating temperature:	-4…140 °F
Operating pressure:	Up to 232 psi
Digital output:	RS 485 interface, (Modbus-RTU), M-Bus (optional) Ethernet interface or PoE
Analog output:	4…20 mA
Pulse output:	1 pulse per CF or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm relay.
Supply:	18…36 VDC, 5 W
Burden:	< 500 Ω
Housing:	Polycarbonate (IP 65)
Measuring section:	Aluminum
Connection thread of measuring sections:	G 1/2” to G 2” or NPT 1/2” to NPT 2”
Mounting position:	any

VD 500 - Flow sensor for wet compressed air

For measuring immediately downstream of the compressor in moist air up to 356 °F

FIELD OF APPLICATION:

- Measurement immediately downstream of the compressor
- Measurement at high temperatures



The integrated, precise differential pressure sensor measures the differential pressure/dynamic pressure at the sensor tip. The pressure depends on the respective gas velocity. The flow is therefore easy to determine by means of the pipe diameter.

The additional measurement of temperature and absolute pressure and calculation of the relevant density means that measuring can be carried out for various gases, a wide variety of temperatures and pressures.

Benefits at a glance:

- New: Unique sensitivity in the lower measuring range: Measures from as little as 2 m/s and thus covers the complete operating range of variable speed drive (VSD) compressors
- Particularly suitable for extremely high flow rates
- Flow, total consumption, temperature and pressure
- Measurement at high temperatures, max. temperature 356 °F
- Can be used in pipes from 3/4” to 24”
- Installation via 1/2″ ball valve under pressure

Typical applications:

- Measurement of the capacity of compressors
- Compressed air audits
- Efficiency measurement of compressed air systems

Installation requirements:

- After functioning water separator
- In horizontal lines (recommended) or in risers

TECHNICAL DATA VD 500	
Measuring range:	6.56 ft/s up to 735 ft/s / 196 ft/s (Compressed air) 0.04 to 500 mbar Differential pressure for gases
Measured medium:	Air, non-aggressive gases
Accuracy: **(m.v.: of meas. value)**	± 1.5% of m.v.
Measuring principle:	Differential pressure
Measuring span:	1:100
Response time:	t 99: < 1 sec.
Temperature of the medium:	-22 °…356 °F
Operating pressure:	-14.5...+435 psi (g)
Ambient temperature:	-4…158 °F
Power supply:	18…36 VDC, 5 W
Signal outputs:	As standard: RS 485 (Modbus-RTU), 4…20 mA, pulse **Optional**: Ethernet Interface (PoE), M-Bus, IO-Link

Example order code VD 500:

0690 5001_A1_B1_C1_D1_E1_G1_J1_K1_M1

Measuring range	
A1	735 ft/s
A2	1967 ft/s
A3	0.04 - 500 mbar Differential pressure (gases)

Screw-in thread	
B1	G 1/2″
B2	NPT 1/2″
B3	PT 1/2″

Installation length / shaft length	
C1	220 mm
C2	400 mm

Display	
D1	with integrated display

Signal outputs / bus connection option	
E1	1x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E2	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E3	Ethernet interface PoE (Power over Ethernet) (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E4	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E5	IO-Link, 1 x 4…20 mA analog output (not galvanically isolated), RS 485 (Modbus RTU), pulse output not applicable

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013.25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013.25 mbar

Calibration	
J1	No real gas calibration - Adjustment of gas type via gas constant
J2	Real gas calibration in selected gas type

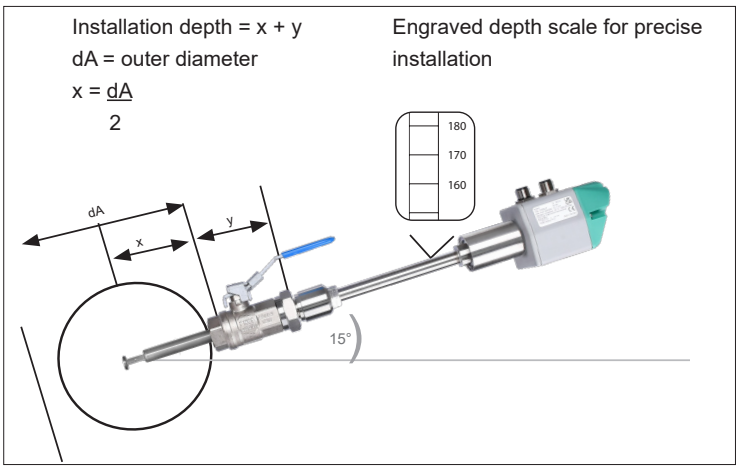
Gas type	
K1	Compressed air
K2	Nitrogen (N2)
K3	Argon (Ar)
K4	Carbon dioxide (CO2)
K5	Oxygen (O2)
K6	Nitrous oxide (N2O)
K7	Natural gas (NG)
K8	Helium (He)
K9	Propane (C3H8)
K10	Methane (CH4)
K11	Biogas (Methane 50%: CO2 50%)
K12	Hydrogen (H2)
K90	Further gas / please indicate gas type (on request)
K91	Gas mixture / please indicate mixture ratio (on request)

Max. pressure	
M1	30 bar (435 psi) (g)
M3	2 bar (29 psi) (g)
M4	10 bar (145 psi) (g)

DESCRIPTION	ORDER NO.
VD 500 flow sensor for wet compressed air	0690 5001 + Order code A_...K_
Accessories:	
ISO calibration certificate	3200 0001
High-pressure protection	0530 2205

Configuration see page 127

Simple installation and removal under pressure



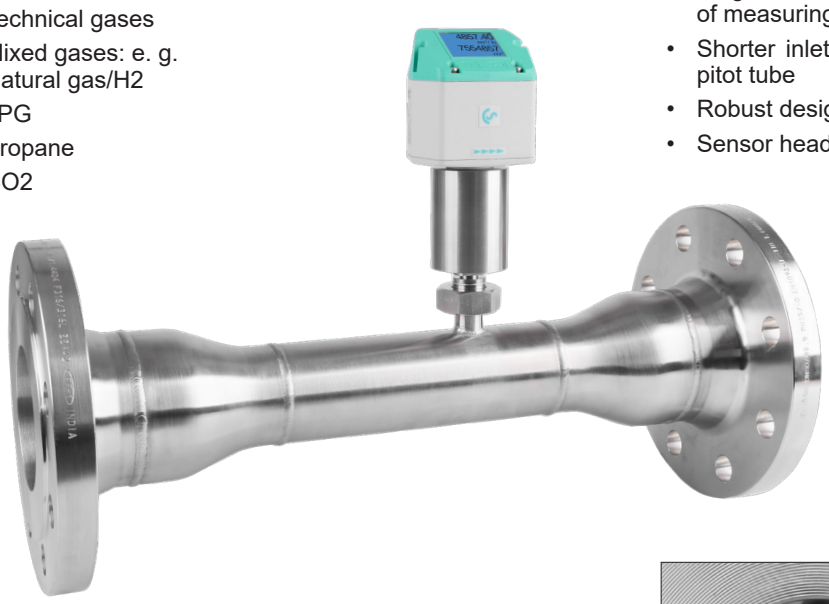
Recommended installation position

Flow measuring ranges VD 500 (ISO 1217:1000 mbar, 20 °C)		
Inside diameter of pipe	**VD 500** 6.56 … 735 ft/s	
	Measuring range initial values and full scale	
Inch	**m³/h**	**cfm**
3/4″	2 … 215	1.2 … 127
1″	3.2 … 357	1.9 … 210
1 1/4″	5.7 … 644	3.4 … 379
1 1/2″	8 … 886	4.7 … 522
2″	13 … 1450	8 … 853
2 1/2″	23 … 2484	13 … 1462
3″	31 … 3440	18 … 2025
4″	57 … 6391	34 … 3762
5″	85 … 9453	50 … 5564
6″	120 … 13436	71 … 7908
8″	190 … 21230	112 … 12495
10″	296 … 33211	175 … 19547
12″	428 … 47881	252 … 28182

VD 520 - Inline differential pressure flow sensor

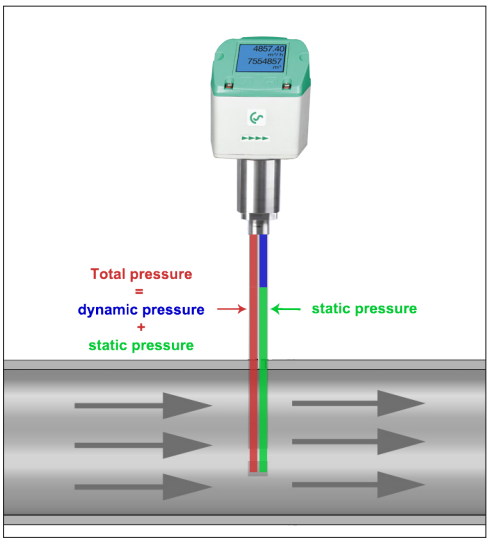
FIELD OF APPLICATION:

- Wet compressed air
- Technical gases
- Mixed gases: e. g. Natural gas/H2
- LPG
- Propane
- CO2



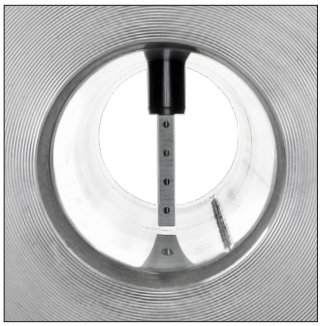
Benefits at a glance:

- Ready-to-use compact flow meter to minimize installation effort.
- Pressure and temperature compensation integrated
- Provides flow rate, total consumption, temperature and pressure
- Differential pressure sensor element with unique sensitivity, measures highly accurate at < 2 m/s
- Large flow range with extended turn down ratio thanks to the use of measuring sections with reduced inner diameter
- Shorter inlet sections required due to the use of an averaging pitot tube
- Robust design, no moving parts
- Sensor head can be removed for calibration purposes



The integrated, precise differential pressure sensor measures the differential pressure/ dynamic pressure at the sensor tip. The pressure depends on the respective gas velocity. The flow is therefore easy to determine with the pipe diameter.

The additional measurement of temperature and absolute pressure and calculation of the relevant density means that measuring can be carried out for various gases, a wide variety of temperatures and pressures.



Averaging pitot tube

TECHNICAL DATA VD 520	
Measuring range:	2 up to 224 m/s / 600 m/s (compressed air) 0.04 up to 500 mbar differential pressure for gases
Measured medium:	Air and gases
Accuracy: **(m.v.: of meas. value)**	± 1.5% of m.v.
Measuring principle:	Differential pressure
Measuring span:	1 : 100 / 1 : 300
Response time:	t 99: < 1 sec.
Temperature of the medium:	-22 °…+176 °F
Operating pressure:	-14.5...435 psi (g)
Ambient temperature:	-4 °…+158 °F
Power supply:	18…36 VDC, 5 W
Signal outputs:	As standard: RS 485 (Modbus-RTU), 4…20 mA, pulse **Optional**: Ethernet Interface (PoE), M-Bus, IO-Link

Example order code VD 520:
0690 0520_A1_B1_C1_D1_E1_F2_G1_H1_K1_L1

Measuring section	
A1	DN 15
A2	DN 20
A3	DN 25
A23	DN 25 reduced DN 15 (only with Flange)
A4	DN 32
A24	DN 32 reduced DN 20 (only with Flange)
A5	DN 40
A25	DN 40 reduced DN 25 (only with Flange)
A6	DN 50
A26	DN 50 reduced DN 32 (only with Flange)
A7	DN 65 (only with Flange)
A27	DN 65 reduced DN 40 (only with Flange)
A8	DN 80 (only with Flange)
A28	DN 80 reduced DN 50 (only with Flange)
A29	DN 100 reduced DN 65 (only with Flange)

Measuring range	
B1	224 m/s (compressed air)
B2	600 m/s (compressed air)
B3	0.04 - 500 mbar differential pressure (gases)

Process connection	
C1	R male thread
C2	NPT male thread
C3	Flange DIN EN 1092-1
C4	Flange ANSI 16.5 Class 150 lbs
C5	Flange ANSI 16.5 Class 300 lbs

Display	
D1	with integrated display

Signal outputs / bus connection option	
E1	1x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E2	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E3	Ethernet interface PoE (Power over Ethernet) (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E4	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
E5	IO-Link, 1 x 4…20 mA analog output (not galvanically isolated), RS 485 (Modbus RTU), pulse output not applicable

Calibration	
F1	No real gas adjustment - gas type configuration per gas constant
F2	Real gas adjustment in the gas type selected below

Gas type	
G1	Compressed air
G2	Nitrogen (N2)
G3	Argon (Ar)
G4	Carbon dioxide (CO2)
G5	Oxygen (O2)
G6	Nitrous oxide (N2O)
G7	Natural gas (NG)
G8	Helium (He)
G9	Propane (C3H8)
G10	Methane (CH4)
G11	Biogas (Methane 50%: CO2 50%)
G12	Hydrogen (H2)
G90	Further gas / please indicate gas type (on request)
G91	Gas mixture / please indicate mixture ratio (on request)

Reference standard	
H1	20 °C, 1000 mbar
H2	0 °C, 1013.25 mbar
H3	15 °C, 981 mbar
H4	15 °C, 1013.25 mbar

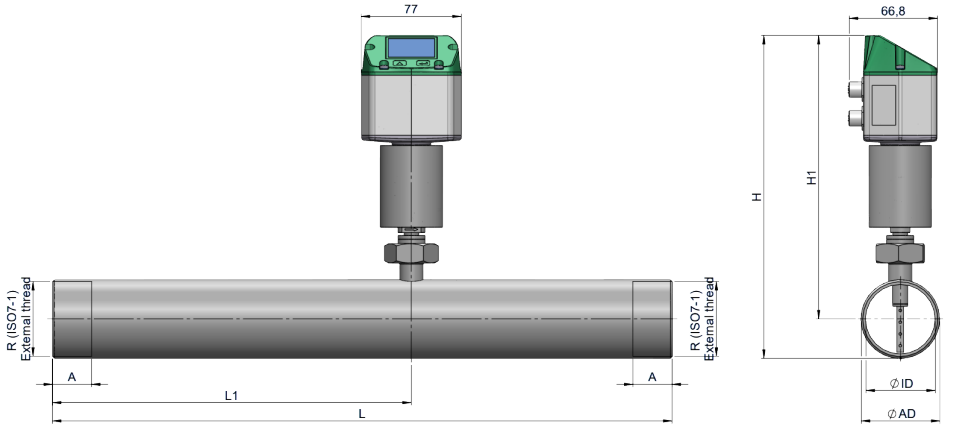
Maximum pressure	
K1	30 bar (435 psi)
K3	2 bar (29 psi)
K4	10 bar (145 psi)

Surface conditon	
L1	standard version
L2	Special cleaning - oil and grease free (e. g. for oxygen applications and so on)
L3	Silicone-free version including special cleaning oil- and grease-free

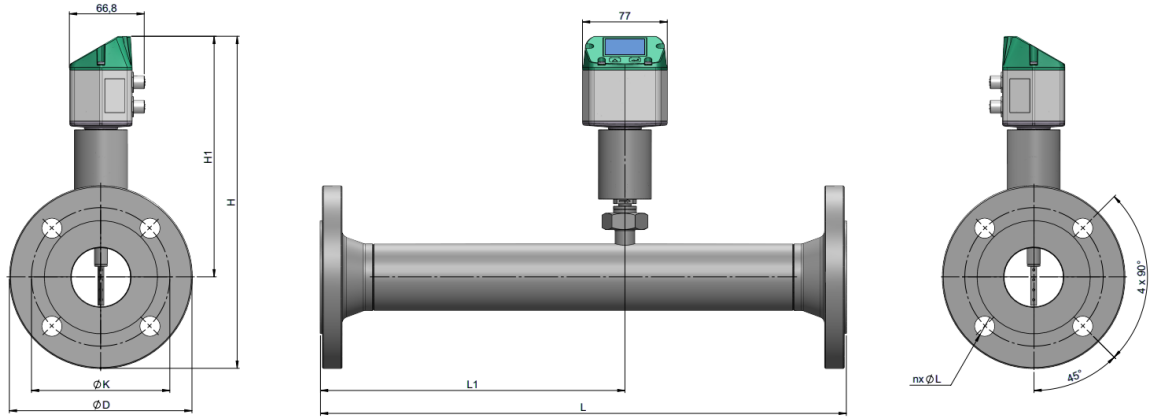
DESCRIPTION	ORDER NO.
VD 520 Inline differential pressure flow sensor	0690 0520 + Order code A_…L_
Accessories:	
ISO calibration certificate (5 calibration points) for VA sensors	3200 0001
Certificate of origin	Z695 5012
Closing cap for measuring section in aluminum	0190 0001
Closing cap for measuring section stainless steel 1.4404	0190 0002
Connection cable for VA/FA series, 16 ft.	0553 0104
Connection cable for VA/FA series, 32 ft.	0553 0105
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504

Flow measuring ranges VD 520 for compressed air (ISO 1217:1000 mbar, 20 °C [68 °F])

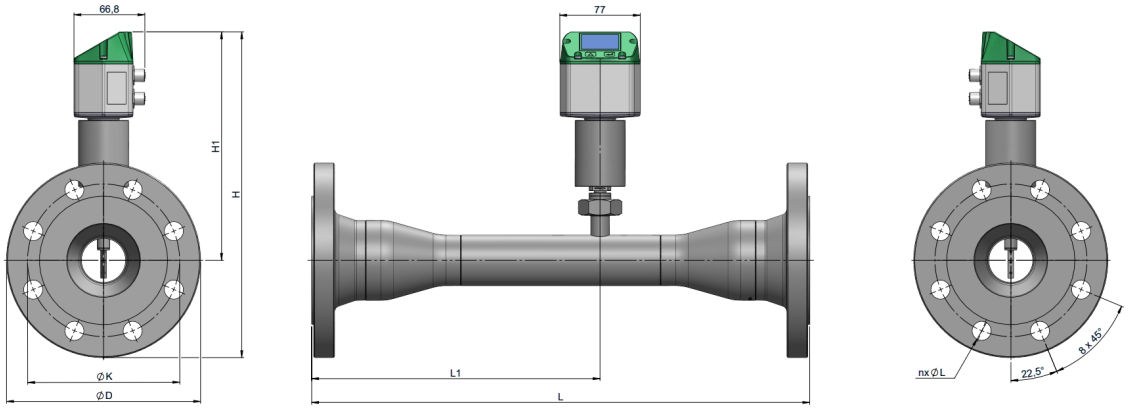
Inside diameter of pipe			VD 520 2 … 224 m/s	
			Measuring range	
Inch	mm	DN	m³/h	cfm
1/2“	16.1	DN 15	1 ... 110	0.6 ... 65
3/4″	21.7	DN 20	2 … 215	1.2 … 127
1″	27.3	DN 25	3.2 … 357	1.9 … 210
1 1/4″	36.0	DN 32	5.7 … 644	3.4 … 379
1 1/2″	41.9	DN 40	8 … 886	4.7… 522
2″	53.1	DN 50	13 … 1450	8 … 853
2 1/2″	68.9	DN 65	23 … 2484	13 … 1462
3″	80.9	DN 80	31 … 3440	18 … 2025



VD 520- with thread								
Measuring section	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 - mm**	**R**	**A - mm**
DN 15	21.3	16.1	300	210	227.9	217.2	R 1/2”	20
DN 20	26.9	21.7	475	275	230.7	217.2	R 3/4”	20
DN 25	33.7	27.3	475	275	234.1	217.2	R 1”	25
DN 32	42.4	36.0	475	275	238.4	217.2	R 1 1/4”	25
DN 40	48.3	41.9	475	275	241.4	217.2	R 1 1/2”	25
DN 50	60.3	53.1	475	275	247.4	217.2	R 2”	30



VD 520 - with flange (Material stainless steel: 1.4404)									
Measuring section	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 ges - mm**	**Ø D - mm**	**Ø K - mm**	**n x Ø L - mm**
DN 15	21.3	16.1	300	210	264.7	217.2	95	65	4x14
DN 20	26.9	21.7	475	275	269.7	217.2	105	75	4x14
DN 25	33.7	27.3	475	275	274.7	217.2	115	85	4x14
DN 32	42.4	36.0	475	275	287.2	217.2	140	100	4x18
DN 40	48.3	41.9	475	275	292.2	217.2	150	110	4x18
DN 50	60.3	53.1	475	275	299.7	217.2	165	125	4x18
DN 65	76.1	68.9	475	275	319.7	217.2	185	145	8x18
DN 80	88.9	80.9	475	275	327.2	217.2	200	160	8x18

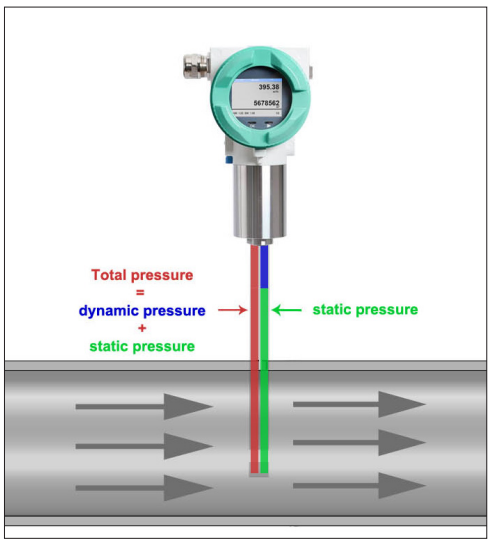


VD 520 - Reduced measuring section with flange (Material stainless steel: 1.4404)								Flange DIN EN 1092-1		
Measuring section	**Reduction**	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 - mm**	**Ø D - mm**	**Ø K - mm**	**n x Ø L - mm**
DN 25	DN 25 - DN 15	21.3	16.1	475	275	274.7	217.2	115	85	4x14
DN 32	DN 32 - DN 20	26.9	21.7	475	275	287.2	217.2	140	100	4x18
DN 40	DN 40 - DN 25	33.7	27.3	475	275	292.2	217.2	150	110	4x18
DN 50	DN 50 - DN 32	42.4	36.0	475	275	299.7	217.2	165	125	4x18
DN 65	DN 65 - DN 40	48.3	41.9	475	275	309.7	217.2	185	145	8x18
DN 80	DN 80 - DN 50	60.3	53.1	475	275	317.2	217.2	200	160	8x18
DN 100	DN 100 - DN 65	76.1	68.9	475	275	344.7	227.2	235	190	8x22

VD 550 - Robust flow sensor for wet compressed air and gases

FIELD OF APPLICATION:

- Wet air
- Technical gas
- Mixed gases: e.g. natural gas/H2
- LPG
- Propane
- CO2



The integrated, precise differential pressure sensor measures the differential pressure/ dynamic pressure at the sensor tip. The pressure depends on the respective gas velocity. The flow is therefore easy to determine via the pipe diameter.

The additional measurement of temperature and absolute pressure and calculation of the relevant density means that measuring can be carried out for various gases, a wide variety of temperatures and pressures.

Benefits at a glance:

- Unique sensitivity in the lower measuring range: Measures from as little as 2 m/s and thus covers the complete operating range of variable speed drive (VSD) compressors
- Particularly suitable for extremely high flow rates
- Flow, total consumption, temperature and pressure
- Measurement at high temperatures, max. temperature 356 °F
- Can be used in pipes from 3/4” to 60”
- Installation via 1/2″ ball valve under pressure
- Robust impact-proof aluminum die cast housing for outdoor area IP 67

Typical applications:

- Measurement of the capacity of compressors
- Compressed air audits
- Efficiency measurement of compressed air systems
-

Typical applications:

- After a functioning water separator
- In horizontal pipes (recommended) or in riser pipes
- Installation without water separator only with 3/4” screw thread in horizontal pipes

TECHNICAL DATA VD 550	
Measuring range:	2 up to 224 m/s / 600 m/s (compressed air) 0.04 up to 500 mbar differential pressure for gas
Measured medium:	Air and gas
Accuracy: **(m.v.: of meas. value)**	± 1,5 % of m.v.
Measuring principle:	Differential pressure
Measuring span:	1:100 / 300
Response time:	t 99: < 1 sec.
Temperature of the medium:	-22…+356 °F
Operating pressure:	-14.5...1450 psi (g)
Ambient temperature:	-4°…+158 °F
Protection class:	IP 67
Power supply:	18…36 VDC, 5 W
Signal outputs:	1x 4…20 mA analogue output (electrically not isolated), pulse output, RS 485 (Modbus-RTU) **Optional**: 2 x 4...20 mA active, Ethernet interface (PoE), M-Bus, HART, IO-Link

Example order code VD 550:

0690 5501_A1_B1_C1_D1_E1_G1_J1_K1_M1

Measuring range	
A1	224 m/s (Compressed air)
A2	600 m/s (Compressed air)
A3	0.04 - 500 mbar Differential pressure (gases)

Screw-in thread	
B1	G 1/2″
B2	NPT 1/2″
B3	PT 1/2″
B4	G 3/4″
B5	NPT 3/4″

Installation length / shaft length	
C1	220 mm
C2	400 mm
C3	600 mm (only with 3/4“ thread)
C4	1000 mm (only with 3/4“ thread)

Display	
D1	with integrated display

Signal outputs / bus connection option	
E1	2x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E4	1x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E5	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485, (Modbus-RTU)
E6	HART protocol, 1 x 4…20 mA output (not galvanically isolated), pulse output, without RS 485 (Modbus RTU)
E8	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E9	Ethernet interface PoE (Power over Ethernet), (Modbus/TCP), 1 x 4…20 mA analog output, (not electrically isolated), pulse output RS 485 (Modbus-RTU)
E10	IO-Link, 1 x 4…20 mA output (not galvanically isolated), pulse output, RS 485 (Modbus RTU)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013.25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013.25 mbar

Calibration	
J1	No real gas calibration - Adjustment of gas type via gas constant
J2	Real gas calibration in selected gas type

Gas type	
K1	Compressed air
K2	Nitrogen (N2)
K3	Argon (Ar)
K4	Carbon dioxide (CO2)
K5	Oxygen (O2)
K6	Nitrous oxide (N2O)
K7	Natural gas (NG)
K8	Helium (He)
K9	Propane (C3H8)
K10	Methane (CH4)
K11	Biogas (Methane 50%: CO2 50%)
K12	Hydrogen (H2)
K90	Further gas / please indicate gas type (on request)
K91	Gas mixture / please indicate mixture ratio (on request)

Max. pressure	
M1	30 bar (435 psi)
M2	100 bar (1450 psi)
M3	2 bar (29 psi)
M4	10 bar (145 psi)

DESCRIPTION	ORDER NO.
VD 550 flow sensor for wet compressed air and gas	0690 5501 + Order code A_…M_
Connection cable for probes 16 ft. with open end	0553 0108
Connection cable for probes 32 ft. with open ends	0553 0109
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
ISO calibration certificate at 5 measuring points	3200 0001
Additional calibration point for volume flow (point freely selectible)	0700 7720
CS Service Software for VA/VD 550 incl. PC connection set, USB connection and interface adapter for configuration /parametrization	0554 2007
High-pressure safety device recommended for the installation of 145 up to 1450 psi (for VD 550)	0530 2205
PNG cable screwing - for standard	0553 0552

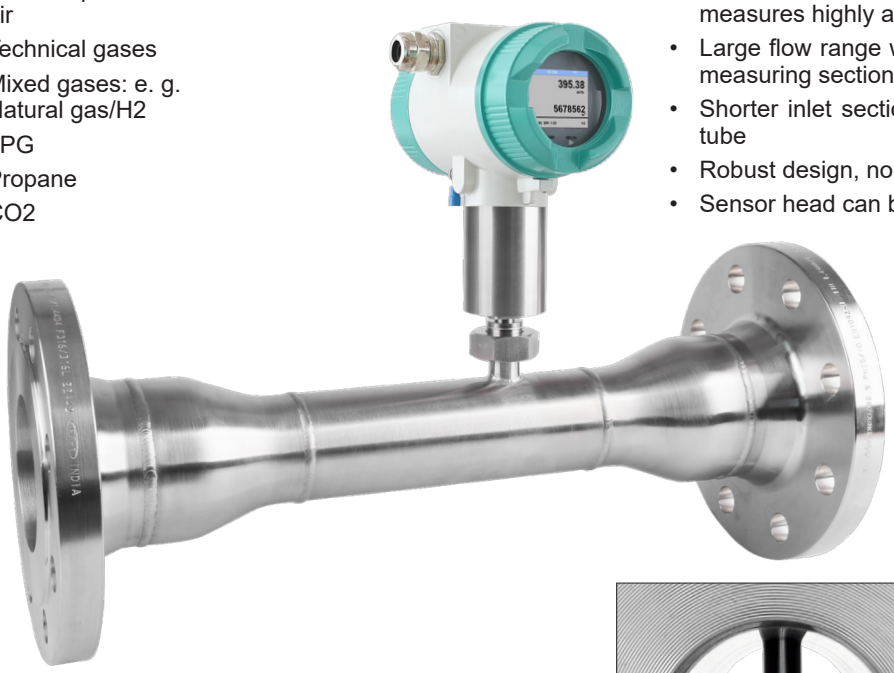
VD 570 - Robust Inline differential pressure flow sensor for wet compressed air and gases

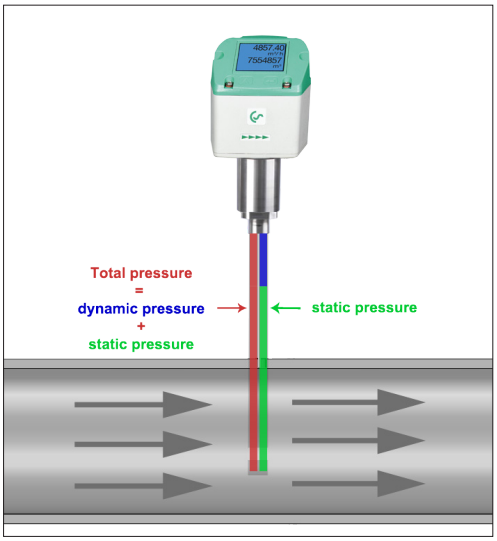
FIELD OF APPLICATION:

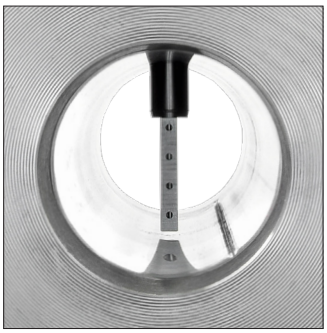
- Wet compressed air
- Technical gases
- Mixed gases: e. g. Natural gas/H2
- LPG
- Propane
- CO2

Benefits at a glance:

- Ready-to-use compact flow meter to minimize installation effort
- Pressure and temperature compensation integrated
- Provides flow rate, total consumption, temperature and pressure
- Differential pressure sensor element with unique sensitivity, measures highly accurate at < 2 m/s
- Large flow range with extended turn down ratio thanks to the use of measuring sections with reduced inner diameter
- Shorter inlet sections required due to the use of an averaging pitot tube
- Robust design, no moving parts
- Sensor head can be removed for calibration purposes







Averaging pitot tube

The integrated, precise differential pressure sensor measures the differential pressure/ dynamic pressure at the sensor tip. The pressure depends on the respective gas velocity. The flow is therefore easy to determine via the pipe diameter.

The additional measurement of temperature and absolute pressure and calculation of the relevant density means that measuring can be carried out for various gases, a wide variety of temperatures and pressures.

TECHNICAL DATA VD 570	
Measuring range:	2 up to 224 m/s / 600 m/s (compressed air) 0,04 up to 500 mbar differential pressure for gases
Measured medium:	Air and gases
Accuracy: **(m.v.: of meas. value)**	± 1.5% of m.v.
Measuring principle:	Differential pressure
Measuring span:	1 : 100/ 1 : 300
Response time:	t 99: < 1 sec.
Temperature of the medium:	-22 °…+176 °F
Operating pressure:	-14.5...435 psi (g)
Ambient temperature:	-4 °…+158 °F
Power supply:	18…36 VDC, 5 W
Protection class:	IP 67
Signal outputs:	As standard: RS 485 (Modbus-RTU), 4…20 mA, pulse **Optional**: Ethernet Interface (PoE), M-Bus

Example order code VD 570: 0690 0570_A1_C1_D1_E1_F2_G1_H1_K1_L1

Measuring section	
A1	DN 15
A2	DN 20
A3	DN 25
A23	DN 25 reduced DN 15 (only with Flange)
A4	DN 32
A24	DN 32 reduced DN 20 (only with Flange)
A5	DN 40
A25	DN 40 reduced DN 25 (only with Flange)
A6	DN 50
A26	DN 50 reduced DN 32 (only with Flange)
A7	DN 65 (only with Flange)
A27	DN 65 reduced DN 40 (only with Flange)
A8	DN 80 (only with Flange)
A28	DN 80 reduced DN 50 (only with Flange)
A29	DN 100 reduced DN 65 (only with Flange)

Measuring range	
B1	224 m/s (compressed air)
B2	600 m/s (compressed air)
B3	0.04 - 500 mbar differential pressure (gases)

Process connection	
C1	R male thread
C2	NPT male thread
C3	Flange DIN EN 1092-1
C4	Flange ANSI 16.5 Class 150 lbs
C5	Flange ANSI 16.5 Class 300 lbs

Display	
D1	with integrated display

Signal outputs / bus connection option	
E1	2x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E4	1x 4…20 mA analog output (electrically not isolated), pulse output, RS 485 (Modbus-RTU)
E5	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485, (Modbus-RTU)
E6	HART protocol, 1 x 4…20 mA output (not galvanically isolated), pulse output, without RS 485 (Modbus RTU)
E8	M-Bus, 1 x 4…20 mA analog output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
E9	Ethernet interface PoE (Power over Ethernet), (Modbus/TCP), 1 x 4…20 mA analog output, (not electrically isolated), pulse output RS 485 (Modbus-RTU)
E10	IO-Link, 1 x 4…20 mA output (not galvanically isolated), pulse output, RS 485 (Modbus RTU)

Calibration	
F1	No real gas adjustment - gas type configuration per gas constant
F2	Real gas adjustment in the gas type selected below

Gas type	
G1	Compressed air
G2	Nitrogen (N2)
G3	Argon (Ar)
G4	Carbon dioxide (CO2)
G5	Oxygen (O2)
G6	Nitrous oxide (N2O)
G7	Natural gas (NG)
G8	Helium (He)
G9	Propane (C3H8)
G10	Methane (CH4)
G11	Biogas (Methane 50%: CO2 50%)
G12	Hydrogen (H2)
G90	Further gas / please indicate gas type (on request)
G91	Gas mixture / please indicate mixture ratio (on request)

Reference standard	
H1	20 °C, 1000 mbar
H2	0 °C, 1013,25 mbar
H3	15 °C, 981 mbar
H4	15 °C, 1013,25 mbar

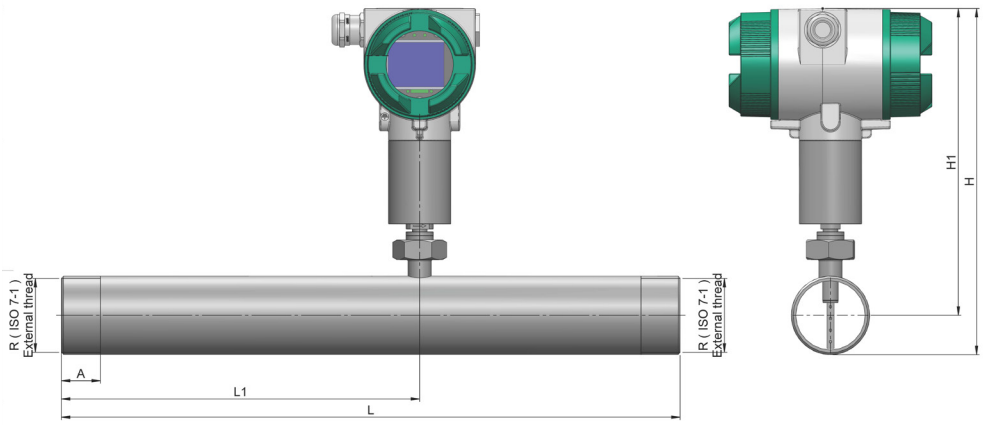
Maximum pressure	
K1	30 bar (435 psi) (g)
K3	2 bar (29 psi) (g)
K4	10 bar (145 psi) (g)

Surface conditon	
L1	standard version
L2	Special cleaning - oil and grease free (e. g. for oxygen applications and so on)
L3	Silicone-free version including special cleaning oil- and grease-free

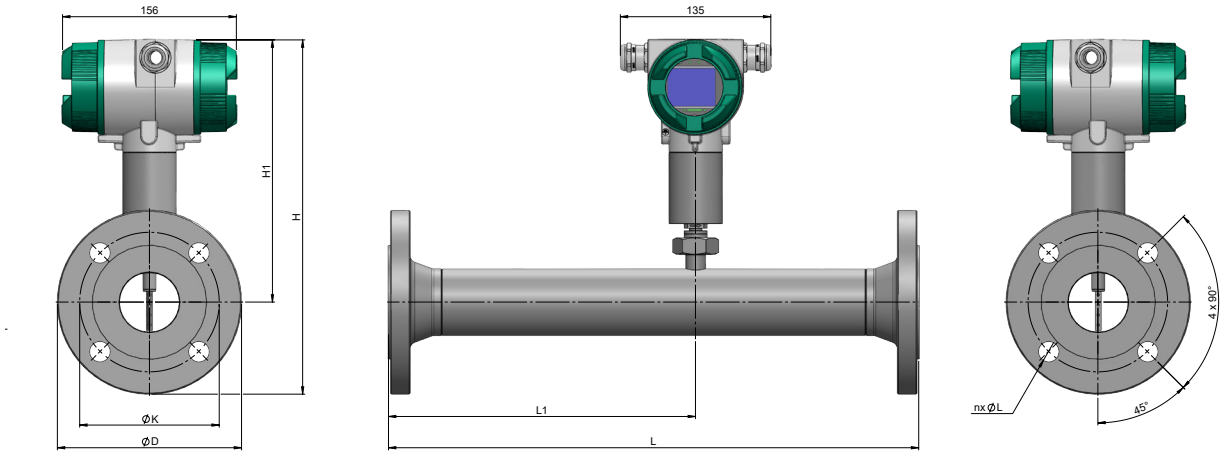
DESCRIPTION	ORDER NO.
VD 570 Inline differential pressure flow sensor	0690 0570 + Order code A_…L_
Accessories:	
ISO calibration certificate (5 calibration points) for VA sensors	3200 0001
Certificate of origin	Z695 5012
Closing cap for measuring section in aluminium	0190 0001
Closing cap for measuring section stainless steel 1.4404	0190 0002
Connection cable for probes 16 ft. with open end	0553 0108
Connection cable for probes 32 ft. with open ends	0553 0109
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504

Flow measuring ranges VD 570 for compressed air (ISO 1217:1000 mbar, 20 °C [68 °F])

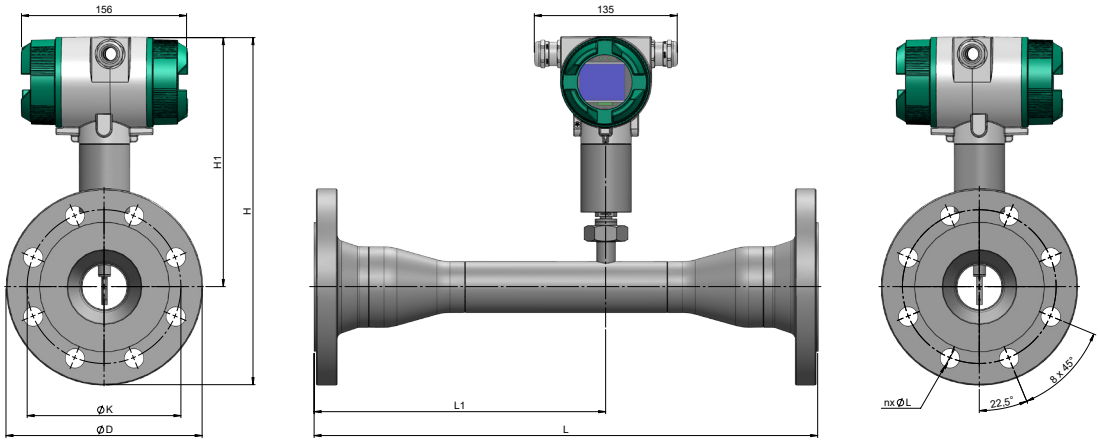
Inside diameter of pipe			VD 570 2 … 224 m/s	
			Measuring range	
Inch	mm	DN	m³/h	cfm
1/2“	16.1	DN 15	1 ... 110	0.6 ... 65
3/4″	21.7	DN 20	2 … 215	1.2 … 127
1″	27.3	DN 25	3.2 … 357	1.9 … 210
1 1/4″	36.0	DN 32	5.7 … 644	3.4 … 379
1 1/2″	41.9	DN 40	8 … 886	4.7… 522
2″	53.1	DN 50	13 … 1450	8 … 853
2 1/2″	68.9	DN 65	23 … 2484	13 … 1462
3″	80.9	DN 80	31 … 3440	18 … 2025



VD 570- with thread								
Measuring section	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 - mm**	**R**	**A - mm**
DN 15	21.3	16.1	300	210	246.2	217.2	R 1/2”	20
DN 20	26.9	21.7	475	275	249	217.2	R 3/4”	20
DN 25	33.7	27.3	475	275	252.4	217.2	R 1”	25
DN 32	42.4	36.0	475	275	256.7	217.2	R 1 1/4”	25
DN 40	48.3	41.9	475	275	259.7	217.2	R 1 1/2”	25
DN 50	60.3	53.1	475	275	265.7	217.2	R 2”	30



VD 570 - with flange (Material stainless steel: 1.4404)									
Measuring section	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 ges - mm**	**Ø D - mm**	**Ø K - mm**	**n x Ø L - mm**
DN 15	21.3	16.1	300	210	283	235.5	95	65	4x14
DN 20	26.9	21.7	475	275	288	235.5	105	75	4x14
DN 25	33.7	27.3	475	275	293	235.5	115	85	4x14
DN 32	42.4	36.0	475	275	305.5	235.5	140	100	4x18
DN 40	48.3	41.9	475	275	310.5	235.5	150	110	4x18
DN 50	60.3	53.1	475	275	318	235.5	165	125	4x18
DN 65	76.1	68.9	475	275	328	235.5	185	145	8x18
DN 80	88.9	80.9	475	275	335.5	235.5	200	160	8x18



VD 570 - Reduced measuring section with flange (Material stainless steel: 1.4404)								Flange DIN EN 1092-1		
Measuring section	**Reduction**	**AD pipe - mm**	**ID pipe - mm**	**L - mm**	**L1 - mm**	**H - mm**	**H1 - mm**	**Ø D - mm**	**Ø K - mm**	**n x Ø L - mm**
DN 25	DN 25 - DN 15	21.3	16.1	475	275	293	235.5	115	85	4x14
DN 32	DN 32 - DN 20	26.9	21.7	475	275	305.5	235.5	140	100	4x18
DN 40	DN 40 - DN 25	33.7	27.3	475	275	310.5	235.5	150	110	4x18
DN 50	DN 50 - DN 32	42.4	36.0	475	275	318	235.5	165	125	4x18
DN 65	DN 65 - DN 40	48.3	41.9	475	275	328	235.5	185	145	8x18
DN 80	DN 80 - DN 50	60.3	53.1	475	275	335.5	235.5	200	160	8x18
DN 100	DN 100 - DN 65	76.1	68.9	475	275	363	245.5	235	190	8x22

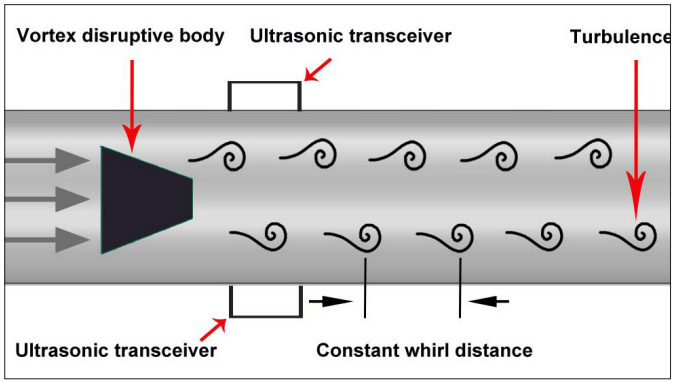
VU 570 - Vortex ultrasonic flow sensor for technical gases and mixed gases

Independent from gas composition – integrated pressure and temperature compensation – larger measuring range than common Vortex sensors

FIELD OF APPLICATION:

- Technical gases
- Mixed gases
- Compressed air in PET bottles production
- LPG
- Propane
- Crypton

Function principle Vortex ultrasonic:



Benefits at a glance:

- Measurement of standard volume flow, operating volume flow, and mass flow
- Suitable for unknown/changing gas compositions and mixed gases
- The innovative measuring principle grants a precise flow measurement in different gases
- Suitable for quick temperature and pressure changes as well as high mass flows

Advantages towards common mechanic gas meters:

- No moving parts – no wear

Advantages towards common Vortex sensors:

- Precise measurement already from 0.3 m/s (59 fpm)

Example order code VU 570: 0697 0570_A1_B1_C1_D1_E1_F1_G1_H1

Measuring section	
A1	1/2“ (DN 15)
A2	3/4“ (DN 20)
A3	1“ (DN 25)
A4	1 1/4“ (DN 32)
A5	1 1/2“ (DN 40)
A6	2“ (DN 50)
A7	2 1/2“ (DN 65). (only in flanged version)
A8	3“ (DN 80). (only in flanged version)

Process connection	
B1	R outer threads
B2	NPT outer threads
B3	Flange DIN 1092-1
B4	Flange ANSI 16.5 Class 150 lbs
B5	Flange ANSI 16.5 Class 300 lbs

Option display	
C1	With integrated display
C2	Without display

Pressure sensor	
D1	16 bar (g) (232 psi)
D2	40 bar (g) (580 psi)
D3	1.5 bar (g) (22 psi)

Signal outputs / bus connection option	
E1	2 x 4…20 mA analog output (galv. isolated). pulse output. RS 485 (Modbus-RTU)
E4	1 x 4…20 mA analog output (galv. not isolated). pulse output RS 485 (Modbus-RTU)
E5	Ethernet-Interface (Modbus/TCP). 1 x 4…20 mA analog output (galv. not isolated). pulse output. RS 485 (Modbus-RTU)
E8	M-Bus. 1 x 4…20 mA analog output (galv. not isolated). pulse output RS 485 (Modbus-RTU)
E9	Ethernet-Interface PoE (Power over Ethernet) Modbus/ TCP). 1 x 4…20 mA analog output (galv. not isolated). pulse output. RS 485 (Modbus-RTU)

Calibration	
F1	No real gas calibration - Adjustment of gas type via gas constant
F2	Real gas calibration in selected gas type

Reference conditions	
G1	20 °C, 1000 mbar, (68 °F, 14.5 psi)
G2	0 °C, 1013.25 mbar, (32 °F, 15 psi)
G3	15 °C, 981 mbar, (59 °F, 14 psi)
G4	15 °C, 1013.25 mbar, (59 °F, 15 psi)
G5	Operation conditions

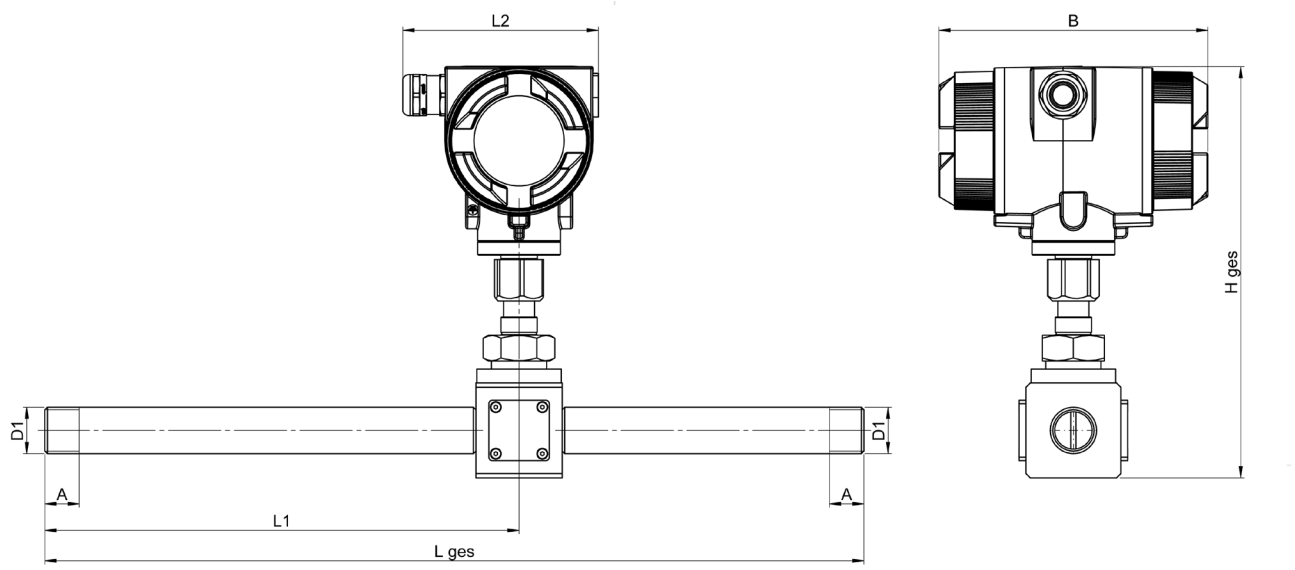
Accuracy class	
H1	± 1.5% of measured value (volume flow)
H2	± 1% of measured value (volume flow)

TECHNICAL DATA VU 570	
Measuring range:	See table
Measuring medium:	Air, non-aggressive gases and mixed gases (non-condensing)
Accuracy: **Volume flow (m³/h)**	± 1.5 % m. v., optional ± 1 % m. v.
Mass flow (kg/h) resp. Standard volume flow (Nm³/h)	± 2 % m. v., optional ± 1.5 % m. v.
Meas. principle:	Vortex ultrasonic – Vortex frequency measurement
Process temp.:	-40°…+100°C, (-40°F...212 °F)
Process pressure:	Up to 40 bar, (580 psi overpressure)
Protection class:	IP67
Material meas. Section and medium-touching parts:	Stainless steel 316, Plastic
Material display unit:	Aluminum - Die casting
Signal outputs:	As a standard: RS 485 (Modbus-RTU), 1x 4...20 mA, pulse Optional: Ethernet Interface
Power supply :	18…36 VDC
Measuring span:	1:50
Repeatability:	± 0.3 % v. M.
Process connection:	Flange DIN EN1092-1 or Flange ANSI 150 lbs - 300 lbs R 1/2“ - R 2“ (BSP Brtitish Standard Piping) 1/2“ - 2“ NPT-thread

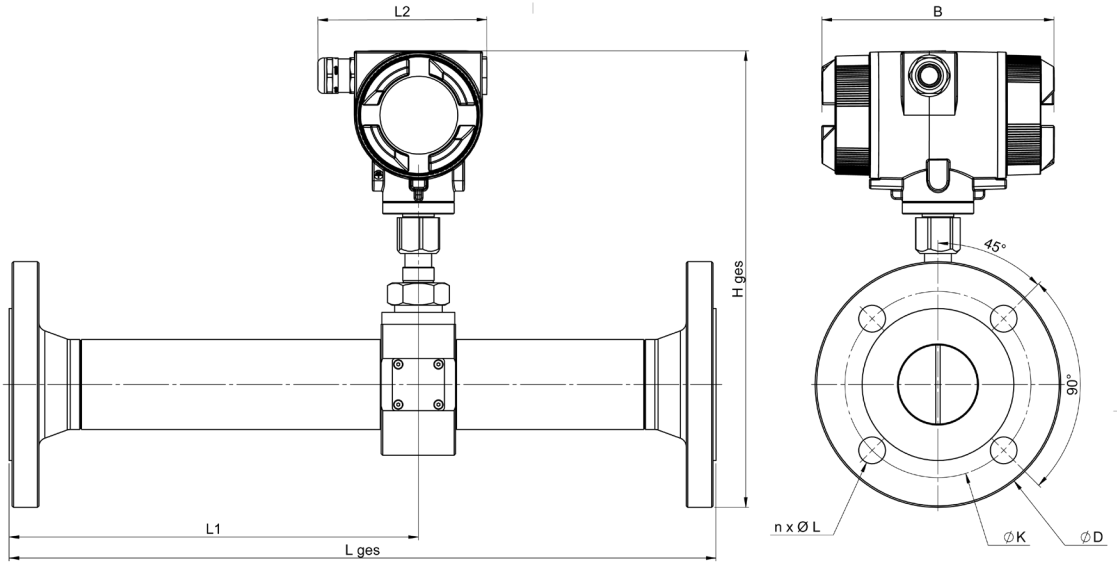
DESCRIPTION	ORDER NO.
VU 570 - Vortex ultrasonic flow sensor for technical gases and mixed gases	0697 0570+ Order code A_…H_
Further accessories:	
ISO - calibration certificate at 5 measuring points	3200 0001

Measuring ranges for gases VU 570 under operation conditions

Inch	mm	DN	from	m/s	to	from	m³/h	to	from	cfm	to
1/2"	16.1	15	0.5		25	0.4		22.0	0.2		12.9
3/4"	21.7	20				0.7		39.9	0.4		23.5
1"	27.3	25	0.3			0.6		63.2	0.4		37.2
1 1/4"	36	32				1.1		109.9	0.6		64.7
1 1/2"	41.9	40				1.5		148.9	0.9		87.6
2"	53.1	50				2.4		239.2	1.4		140.8
2 1/2"	68.9	65				4.0		402.7	2.4		237.0
3"	80.9	80				5.6		555.2	3.3		326.7



VU 570 - with thread								
Connection thread	AD pipe - mm	ID pipe - mm	L ges - mm	L1 - mm	L2 - mm	H ges - mm	B - mm	A - mm
R 1/2“	21.3	16.1	300	210	113.4	238	156	20
R 3/4“	26.9	21.7	475	275	113.4	238	156	20
R1“	33.7	27.3	475	275	113.4	253	156	25
R1 1/4“	42.4	36.0	475	275	113.4	253	156	25
R1 1/2“	48.3	41.9	475	275	113.4	260	156	25
R2“	60.3	53.1	475	275	113.4	271	156	30



VU 570 - with flanges										
Pipe	AD pipe - mm	ID pipe - mm	L ges - mm	L1 - mm	L2 - mm	H ges - mm	B - mm	Ø D	Ø K	n x Ø L
DN 15	21.3	16.1	300	210	113.4	258.5	156	95	65	4x14
DN 20	26.9	21.7	475	275	113.4	263.5	156	105	75	4x14
DN 25	33.7	27.3	475	275	113.4	276	156	115	85	4x14
DN 32	42.4	36.0	475	275	113.4	288.5	156	140	100	4x18
DN 40	48.3	41.9	475	275	113.4	293	156	150	110	4x18
DN 50	60.3	53.1	475	275	113.4	306.5	156	165	125	4x18
DN 65	76.1	68.9	475	275	113.4	325	156	185	145	8x18
DN 80	88.9	80.9	475	275	113.4	339	156	200	160	8x18

Notes

VX 570 - Vortex Flow sensor for steam, gases and liquids

The high-precision all-rounder with integrated pressure and temperature compensation

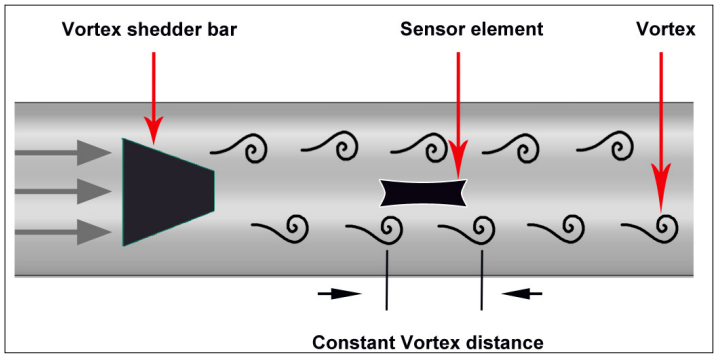
FIELD OF APPLICATION:

- Measurement of saturated steam or superheated steam
- Measurement of liquids
- Measurement of mixed gases
- Measurement of corrosive media

Benefits at a glance:

- Measurement of standard volume flow, operating volume flow, mass flow
- Measurement at high temperatures of up to 662 °F
- Measurement up to 913 psi
- Suitable for unknown/changing gas compositions and mixed gases
- Aggression resistant – all parts in contact with media made of stainless steel
- Not sensitive to vibrations due to reference vibration measurement
- No moving parts

Vortex operating principle, vortex frequency:



Example code for VX 570:

0698 0570_A1_B1_C1_D1_E1_F1_G1_H1_I1

Basic model	
A1	Vortex mass flow meter with integrated temperature and pressure sensor
A2	Vortex flow meter without integrated temperature and pressure sensor

Measured medium:	
B1	Steam
B2	Liquids
B3	Gas

Display option	
C1	With display

Measuring section	
D1	1/2“ (DN 15)
D2	3/4“ (DN 20)
D3	1“ (DN 25)
D4	1 1/4“ (DN 32)
D5	1 1/2“ (DN 40)
D6	2“ (DN 50)
D7	2 1/2“ (DN 65)
D8	3“ (DN 80)
D9	4“ (DN 100)
D10	5“ (DN 125)
D11	6“ (DN 150)
D12	8“ (DN 200)
D13	10“ (DN 250)
D14	12“ (DN 300)

Process connection	
E1	Wafer type up to16 bar(g) / 232 psi(g)
E2	Flange DIN PN 16
E3	Flange DIN PN 25
E4	Flange DIN PN 40
E5	Flange DIN PN 63
E6	Flange ANSI Class 150 lbs
E7	Flange ANSI Class 300 lbs
E8	Flange ANSI Class 400 lbs

Signal outputs / bus connection option	
F1	3 x 4…20 mA analog output (not electrically isolated), RS 485 (Modbus-RTU)
F3	RS 485 (Modbus-RTU)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013,25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013,25 mbar
G5	Operating conditions

Surface condition	
H1	Standard version
H2	Special cleaning – oil and grease free (e.g. for oxygen application)

Max. process temperature	
I1	up to 302 °F (150°C)
I2	up to 482 °F (250°C)
I3	up to 662 °F (350°C)

Measuring ranges of VX 570 (in ft/s under operating conditions)

Nominal width	Gas		Steam		Liquids	
	from	*to*	*from*	*to*	*from*	*to*
DN 15 - DN 20	19.68	196.85	19.68	229.65		
DN 25 - DN 32	13.12	196.85	13.12	229.65	0.98	22.96
DN 40 - DN 300	6.56	196.85	6.56	229.65	ft/s	ft/s

TECHNICAL DATA VX 570

Measuring range:	See table
Measured medium:	Primary single-phase gases, mixed gases, saturated steam, superheated steam and liquids
Accuracy: Volume flow (m³/h)	**Gas / Steam:** ± 1 % of m.v., (Re > 20,000) ± 2 % of m.v., (10,000 < Re < 20,000) **Liquids:** ± 0.75 % of m.v., (Re > 20,000) ± 2 % of m.v., (10,000 < Re < 20,000)
Mass flow (kg/h) or standard volume flow (Nm³/h)	**Gas / Steam:** ± 1.5 % of m.v., (Re > 20,000) ± 2.5 % of m.v., (10,000 < Re < 20,000)
Measuring principle:	Vortex – vortex frequency measurement
Process temperature:	-40…+662 °F
Process pressure:	up to 913 psi
Protection class	IP67
Material measuring section and parts in contact with medium:	Stainless steel SS 304 (SS316 on request)
Material display unit:	Aluminium – die casting
Signal outputs:	As standard: RS 485 (Modbus-RTU), 3x 4...20 mA, **Optional**: Ethernet interface
Power supply:	18…36 VDC
Measuring span:	Gases: 1:30 Vapor: 1:35 Liquids 1:23
Viscosity	DN 15 ≤ 4 mPas DN 25 ≤ 5 mPas DN 40...DN 300 ≤ 7 mPas
Repeatability:	± 0.3 % of m.v.
Process connection:	Flange DIN EN1092-1 Flange ANSI Wafer type

DESCRIPTION	ORDER NO.
VX 570 – Vortex flow sensor for steam, gases and liquids	0698 0570 + Order code A_...I_
Further accessories:	
ISO calibration certificate at 5 measuring points	3200 0001

Measuring ranges for **gases** and **liquids** VX 570 under operating conditions

Inside diameter of pipe			Gases				Liquids			
Inch	mm	DN	Min flow m3/h	Max flow m3/h	Min flow cfm	Max flow cfm	Min flow m3/h	Max flow m3/h	Min flow GPM	Max flow GPM
1/2"	15	DN 15	3.8	44.5	2.2	26.2	0.2	4.4	0.8	19.6
3/4"	20	DN 20	6.8	79.1	4	46.6	0.3	7.9	1.5	34.8
1"	25	DN 25	7.1	123.6	4.2	72.7	0.5	12.4	2.3	54.4
1 1/4"	32	DN 32	11.6	202.5	6.8	119.2	0.9	20.2	3.8	89.2
1 1/2"	40	DN 40	9	316.4	5.3	186.2	1.4	31.6	6.0	139.3
2"	50	DN 50	14.1	494.4	8.3	291	2.1	49.4	9.3	217.7
2 1/2"	65	DN 65	23.9	835.5	14	491.7	3.6	83.5	15.8	367.8
3"	80	DN 80	36.2	1,265.5	21.3	744.9	5.4	126.6	23.9	557.2
4"	100	DN 100	56.5	1,977.4	33.3	1,163.9	8.5	197.7	37.3	870.6
5"	125	DN 125	88.3	3,089.7	52	1,818.5	13.2	309.0	58.3	1,360.4
6"	150	DN 150	127.1	4,449.2	74.8	2,618.7	19.1	444.9	84.0	1,958.9
8"	200	DN 200	226	7,909.6	133	4,655.4	33.9	791.0	149.3	3,482.5
10"	250	DN 250	353.1	12,358.8	207.8	7,274.1	53.0	1,235.9	233.2	5,441.4
12"	300	DN 300	508.5	17,796.6	299.3	10,474.7	76.3	1,779.7	335.8	7,835.6

Measuring ranges for **steam** VX 570 under operating conditions in kg/h

Inside diameter of pipe			T=112 °C P=0.5 bar(g) D=0.8798 kg/m3		T=121 °C P=1 bar(g) D=1.155 kg/m3		T=134 °C P=2 bar(g) D=1.672 kg/m3		T=144 °C P=3 bar(g) D=2.185 kg/m3		T=159 °C P=5 bar(g) D=3.182 kg/m3		T=165 °C P=6 bar(g) D=3.671 kg/m3		T=171 °C P=7 bar(g) D=4.218 kg/m3	
Inch	mm	DN	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
1/2"	15	DN 15	3.4	39.1	4.4	51.4	6.4	74.4	8.3	97.2	12.1	141.6	14.0	163.3	16.1	187.7
3/4"	20	DN 20	6.0	69.6	7.8	91.4	11.3	132.2	14.8	172.8	21.6	251.7	24.9	290.4	28.6	333.6
1"	25	DN 25	6.2	108.7	8.2	142.7	11.8	206.6	15.4	270.0	22.5	393.3	25.9	453.7	29.8	521.3
1 1/4"	32	DN 32	10.2	178.1	13.4	233.9	19.3	338.6	25.3	442.4	36.8	644.3	42.5	743.3	48.8	854.1
1 1/2"	40	DN 40	8.0	278.4	10.4	365.4	15.1	529.0	19.8	691.3	28.8	1,006.7	33.2	1,161.4	38.1	1,334.5
2"	50	DN 50	12.4	434.9	16.3	571.0	23.6	826.6	30.9	1,080.2	44.9	1,573.0	51.9	1,814.8	59.6	2,085.2
2 1/2"	65	DN 65	21.0	735.0	27.6	964.9	39.9	1,396.9	52.2	1,825.5	76.0	2,658.4	87.6	3,066.9	100.7	3,523.9
3"	80	DN 80	31.8	1,113.4	41.8	1,461.7	60.5	2,116.0	79.0	2,765.2	115.1	4,026.9	132.7	4,645.8	152.5	5,338.0
4"	100	DN 100	49.7	1,739.7	65.3	2,283.9	94.5	3,306.2	123.4	4,320.6	179.8	6292.1	207.4	7,259.0	238.3	8,340.7
5"	125	DN 125	77.7	2,718.3	102.0	3,568.6	147.6	5,166.0	192.9	6,751.0	280.9	9831.4	324.1	11,342.2	372.4	13,032.3
6"	150	DN 150	111.8	3,914.4	146.8	5,138.8	212.5	7,439.0	277.8	9721.4	404.5	14,157.2	466.7	16,332.8	536.2	18,766.5
8"	200	DN 200	198.8	6,958.9	261.0	9,135.6	377.9	13,224.9	493.8	17,282.5	719.1	25,168.4	829.6	29,036.2	953.2	33,362.7
10"	250	DN 250	310.7	10,873.2	407.8	14,274.4	590.4	20,663.8	771.5	27,003.9	1,123.6	39,325.6	1,296.3	45,369.0	1,489.4	52,129.2
12"	300	DN 300	447.4	15,657.5	587.3	20,555.1	850.2	29,755.9	1,111.0	38,885.6	1,618.0	56,628.8	1,866.6	65,331.4	2,144.7	75,066.1

Measuring ranges for **steam** VX 570 under operating conditions kg/h

Inside diameter of pipe			T=176 °C P=8 bar(g) D=4.723 kg/m3		T=185 °C P=10 bar(g) D=5.752 kg/m3		T=192 °C P=12 bar(g) D=6.671 kg/m3		T=199 °C P=14 bar(g) D=7.706 kg/m3		T=210 °C P=18 bar(g) D=9.593 kg/m3		T=215 °C P=20 bar(g) D=10.57 kg/m3	
Inch	mm	DN	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
1/2"	15	DN 15	18.0	210.1	21.9	255.9	25.4	296.8	29.4	342.9	36.6	426.8	40.3	470.3
3/4"	20	DN 20	32.0	373.6	39.0	455.0	45.2	527.6	52.2	609.5	65.0	758.8	71.7	836.0
1"	25	DN 25	33.4	583.7	40.6	710.9	47.1	824.5	54.4	952.4	67.7	1.185.6	74.6	1.306.3
1 1/4"	32	DN 32	54.6	956.3	66.6	1.164.7	77.2	1.350.8	89.2	1.560.4	111.0	1.942.4	122.3	2.140.3
1 1/2"	40	DN 40	42.7	1.494.3	52.0	1.819.8	60.3	2.110.6	69.7	2.438.1	86.7	3.035.1	95.5	3.344.2
2"	50	DN 50	66.7	2.334.8	81.2	2.843.5	94.2	3.297.8	108.8	3.809.5	135.5	4.742.3	149.3	5.225.3
2 1/2"	65	DN 65	112.7	3.945.8	137.3	4.805.5	159.2	5.573.3	183.9	6.438.0	229.0	8.014.5	252.3	8.830.7
3"	80	DN 80	170.8	5.977.1	208.0	7.279.4	241.2	8.442.4	278.6	9.752.2	346.9	12.140.3	382.2	13.376.7
4"	100	DN 100	266.8	9.339.3	325.0	11.374.0	376.9	13.191.2	435.4	15.237.9	542.0	18.969.2	597.2	20.901.1
5"	125	DN 125	416.9	14.592.6	507.8	17.771.9	588.9	20.611.3	680.3	23.809.1	846.8	29.639.4	933.1	32.658.0
6"	150	DN 150	600.4	21.013.3	731.2	25.591.5	848.0	29.680.3	979.6	34.285.2	1.219.4	42.680.7	1.343.6	47.027.5
8"	200	DN 200	1.067.3	3.7357.1	1.299.9	45.496.0	1.507.6	52.765.0	1.741.5	60.951.4	2.167.9	75.876.8	2.388.7	83.604.5
10"	250	DN 250	1.667.7	58.370.4	2.031.1	71.087.6	2.355.6	82.445.3	2.721.0	95.236.6	3.387.4	118.557.6	3.732.3	130.632.1
12"	300	DN 300	2.401.5	84.053.4	2.924.7	102.366.1	3.392.0	118.721.2	3.918.3	137.140.7	4.877.8	170.722.9	5.374.6	188.110.2

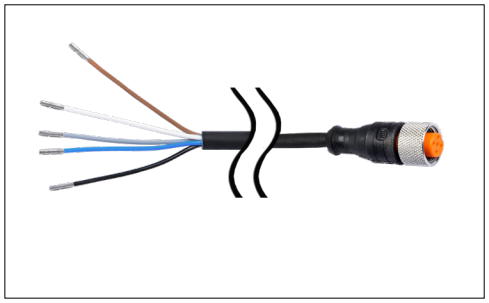
Measuring ranges for **steam** VX 570 under operating conditions in lb/h

Inside diameter of pipe			T=233.6 °F		T=249.8 °F		T=273.2 °F		T=291.2 °F		T=318.2 °F		T=329 °F		T=339.8 °F	
			P=7.3 psi(g)		P=14.5 psi(g)		P=29 psi(g)		P=43.5 psi(g)		P=72.5 psi(g)		P=87 psi(g)		P=101.5 psi(g)	
			D=0.0034 lb/ft3		D=0.0721 lb/ft3		D=0.1044 lb/ft3		D=0.1364 lb/ft3		D=0.1986 lb/ft3		D=0.2292 lb/ft3		D=0.2633 lb/ft3	
Inch	**mm**	**DN**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**
1/2″	15	DN 15	7.4	86.3	9.7	113.3	14.1	164.0	18.4	214.3	26.8	312.1	30.9	360.1	35.5	413.7
3/4″	20	DN 20	13.2	153.4	17.3	201.4	25.0	291.6	32.7	381.0	47.6	554.9	54.9	640.1	63.0	735.5
1″	25	DN 25	13.7	239.7	18.0	314.7	26.0	455.6	34.0	595.3	49.5	867.0	57.2	1,000.2	65.7	1,149.3
1 1/4″	32	DN 32	22.4	392.7	29.5	515.6	42.7	746.4	55.7	975.4	81.2	1,420.5	93.6	1,638.8	107.6	1,882.9
1 1/2″	40	DN 40	17.5	613.7	23.0	805.6	33.3	1,166.2	43.5	1,524.1	63.4	2,219.5	73.2	2,560.6	84.1	2,942.1
2″	50	DN 50	27.4	958.9	36.0	1,258.8	52.1	1,822.2	68.0	2,381.3	99.1	3,467.9	114.3	4,000.9	131.3	4,597.0
2 1/2″	65	DN 65	46.3	1,620.5	60.8	2,127.3	88.0	3,079.6	115.0	4,024.5	167.5	5,860.8	193.2	6,761.5	222.0	7,768.9
3″	80	DN 80	70.1	2,454.7	92.1	3,222.5	133.3	4,664.9	174.2	6,096.2	253.7	8,877.9	292.6	10,242.2	336.2	11,768.4
4″	100	DN 100	109.6	3,835.4	143.9	5,035.1	208.3	7,289.0	272.2	9,525.3	396.3	13,871.7	457.2	16,003.4	525.4	18,388.0
5″	125	DN 125	171.2	5,992.8	224.8	7,867.4	325.4	11,389.0	425.2	14,883.3	619.3	21,674.5	714.4	25,005.4	820.9	28,731.3
6″	150	DN 150	246.6	8,629.7	323.7	11,329.1	468.6	16,400.2	612.3	21,432.0	891.8	31,211.3	1,028.8	36,007.7	1,182.1	41,373.1
8″	200	DN 200	438.3	15,341.7	575.4	20,140.5	833.0	29,155.8	1,088.6	38,101.4	1,585.3	55,486.7	1,829.0	64,013.8	2,101.5	73,552.2
10″	250	DN 250	684.9	23,971.4	899.1	31,469.6	1,301.6	45,556.0	1,701.0	59,533.4	2,477.1	86,698.0	2,857.8	100,021.5	3,283.6	114,925.3
12″	300	DN 300	986.3	34,518.8	1,294.7	45,316.2	18,74.3	65,600.6	2,449.4	85,728.1	3,567.0	124,845.2	4,115.2	144,031.0	4,728.4	165,492.4

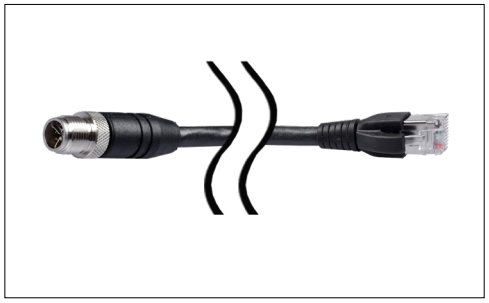
Measuring ranges for **steam** VX 570 under operating conditions in lb/h

Inside diameter of pipe			T=348.8 °F		T=365 °F		T=377.6 °F		T=390.2 °F		T=410 °F		T=419 °F	
			P=116 psi(g)		P=145 psi(g)		P=174 psi(g)		P=203 psi(g)		P=261 psi(g)		P=290 psi(g)	
			D=0.2948 lb/ft3		D=0.3591 lb/ft3		D=0.4165 lb/ft3		D=0.4811 lb/ft3		D=0.5989 lb/ft3		D=0.6599 lb/ft3	
Inch	**mm**	**DN**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**	**Min**	**Max**
1/2″	15	DN 15	39.7	463.3	48.4	564.2	56.1	654.3	64.8	755.9	80.7	940.9	88.9	1,036.8
3/4″	20	DN 20	70.6	823.6	86.0	1,003.0	99.7	1,163.3	115.2	1,343.7	143.4	1,672.8	158.0	1,843.2
1″	25	DN 25	73.5	1,286.8	89.6	1,567.2	103.9	1,817.6	120.0	2,099.6	149.4	2,613.7	164.6	2,879.9
1 1/4″	32	DN 32	120.5	2,108.4	146.7	2,567.7	170.2	2,978.0	196.6	3,440.0	244.7	4,282.4	269.6	4,718.5
1 1/2″	40	DN 40	94.1	3,294.3	114.6	4,012.1	132.9	4,653.1	153.6	5,375.0	191.2	6,691.2	210.6	7,372.7
2″	50	DN 50	147.1	5,147.4	179.1	6,268.9	207.7	7,270.4	240.0	8,398.4	298.7	10,455.0	329.1	11,519.8
2 1/2″	65	DN 65	248.5	8,699.1	302.7	10,594.4	351.1	12,287.0	405.5	14,193.3	504.8	17,668.9	556.2	19,468.4
3″	80	DN 80	376.5	13,177.3	458.5	16,048.3	531.8	18,612.3	614.3	21500.0	764.7	26,764.8	842.6	29,490.6
4″	100	DN 100	588.3	20,589.6	716.4	25,075.4	830.9	29,081.7	959.8	33,593.7	1,194.9	41,819.9	1,316.5	46,079.1
5″	125	DN 125	919.2	32,171.2	1,119.4	39,180.3	1,298.3	45,440.2	1,499.7	52,490.2	1,867.0	65,343.7	2,057.1	71,998.6
6″	150	DN 150	1,323.6	46,326.5	1,612.0	56,419.7	1,869.5	65,433.9	2,159.6	75,585.9	2,688.4	94,094.9	2,962.2	103,678.0
8″	200	DN 200	2,353.1	82,358.2	2,865.8	100,301.6	3,323.6	116,326.8	3,839.3	13,4374.9	4,779.4	167,279.8	5,266.2	184,316.4
10″	250	DN 250	3,676.7	128,684.7	4,477.8	156,721.3	5,193.2	181,760.7	5,998.9	209,960.7	7,467.8	261,374.7	8,228.4	287,994.4
12″	300	DN 300	5,294.5	185,306.0	6,448.0	225,678.6	7,478.2	261,735.4	8,638.4	302,343.4	10,753.7	376,379.5	11,848.9	414,711.9

Accessories VA 500 / VA 520 / VA 525



DESCRIPTION	ORDER NO.
Connection cable for VA/FA series, 16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105
Connection cable for VA/FA series, 65 ft	0553 0120
Cable for alarm/pulse output, with M12 plug, 16 ft	0553 0106
Cable for alarm/pulse output, with M12 plug, 32 ft	0553 0107
Connection cable for VA/FA series, 16 ft shielded	0553 0129
Connection cable for VA/FA series, 32 ft shielded	0553 0130

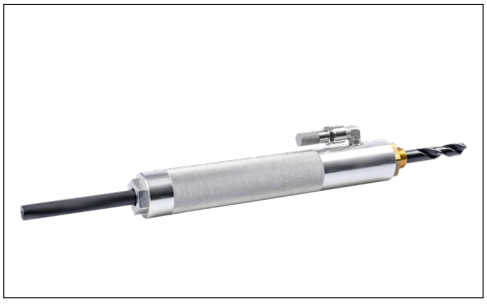


DESCRIPTION	ORDER NO.
Ethernet connection cable, length 16 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable, length 32 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Ethernet connection cable, length 65 ft, M12 plug x-coded (8 pin) to RJ 45 plug	0553 2505

DESCRIPTION	ORDER NO.
M12 T-plug for VA 500/520 for connecting multiple sensors to an M-Bus or Modbus network	0 2000 0823

DESCRIPTION	ORDER NO.
M12 plug for VA 500/520/525	0 2000 0082
M12 plug 90° angled	0219 0060

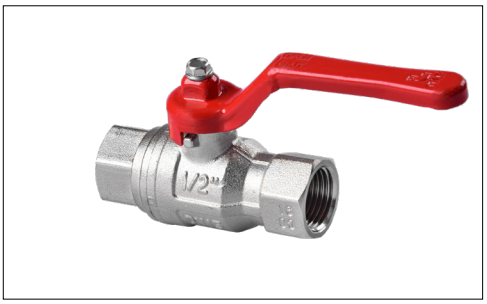
Accessories VA 500 / VA 550



DESCRIPTION	ORDER NO.
Drilling jig excl. drill (Ø 1/2” BSP)	0530 1108
Drilling jig excl. drill (Ø 1/2” NPT)	on request

DESCRIPTION	ORDER NO.
Wall thickness measuring device CS 0495 incl. case and calibration block	0560 0495

DESCRIPTION	ORDER NO.
Welding nipple, L = 1.3 inch, male thread, R 1/2" stainless steel 1.4301	3300 0006
Welding nipple, L = 1.3 inch, male thread, R 1/2" stainless steel 1.4571	3300 0007



DESCRIPTION	ORDER NO.
Ball valve I/I G 1/2" stainless steel	3300 0002

DESCRIPTION	ORDER NO.
High-pressure protection recommended for installation from 145 to 725 psi (for VA 400/500)	0530 2205

Order code: 0530 2205 _A1_B1_C1_D1

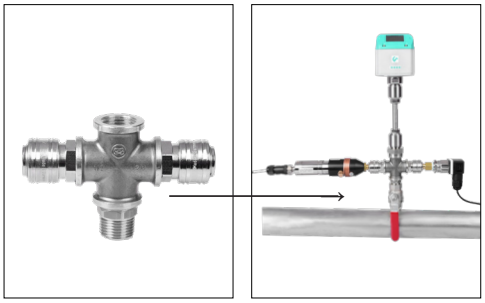
Sensor Type	
A1	VA 500 (up to 725 psi)
A2	VA 550 (up to 1450 psi)
A3	VD 500 (up to 435 psi)
A4	VD 550 (up to 1450 psi)

Sensor length	
B1	160 mm
B2	220 mm
B3	300 mm
B4	400 mm
B5	500 mm
B6	600 mm

Connection thread	
C1	G 1/2“
C2	NPT 1/2“

Approval	
D1	without
D2	DVGW (up to 232 psi)

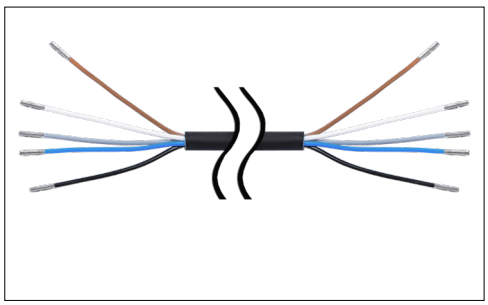
Accessories VA 500 / VA 550



DESCRIPTION	ORDER NO.
X-connection for connection of pressure and dew point sensor at the same measuring point (incl. 2x quick-lock coupling)	0553 0133

DESCRIPTION	ORDER NO.
Thread adapter G 1/2″ female thread to NPT 1/2″ male thread	0553 0134

Accessories VA 550 / VA 570



DESCRIPTION	ORDER NO.
Connection cable 16 ft with open ends	0553 0108
Connection cable 32 ft with open ends	0553 0109


Standard


ATEX

DESCRIPTION	ORDER NO.
PNG cable gland M20 x 1.5 - for standard	0553 0552
PNG cable gland M20 x 1.5 - for ATEX	0553 0551

Accessories VA 520 / VA 570

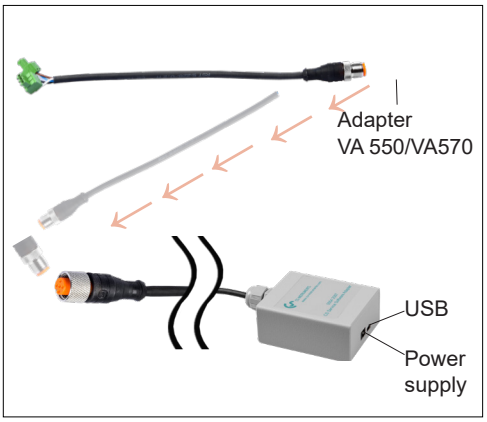

Aluminum

DESCRIPTION	ORDER NO.
Closing cap for measuring section VA 520 / VA 570 (material: aluminum)	0190 0001
Closing cap for measuring section VA 520 / VA 570 (material: stainless steel 1.4404)	0190 0002

Accessories for all VA 5xx

DESCRIPTION	ORDER NO.
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0.35 A	0554 0110
Mains unit in wall housing for max. 4 sensors of the series VA/FA 5xx 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0,35 A	0554 0111

DESCRIPTION	ORDER NO.
AC adapter plug 100-240 VAC / 24 VDC for VA/FA 5xx	0554 0109

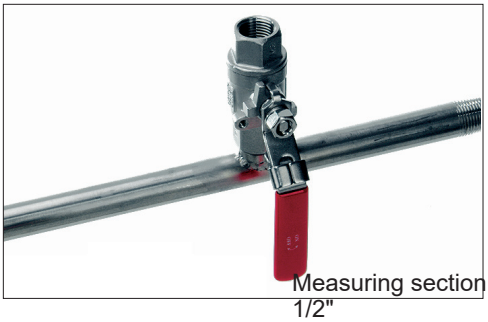


DESCRIPTION	ORDER NO.
CS Service Software incl. PC connection set, USB connection and interface adapter to the sensor	0554 2007

DESCRIPTION	ORDER NO.
External Gateway PROFIBUS for connection to integrated RS 485 interface	Z500 3008
External Gateway PROFINET for connection to integrated RS 485 interface	Z500 3009

DESCRIPTION	ORDER NO.
Case for all sensors (dimensions: 19.6 x 14.1 x 4.7 Inches)	0554 6006

Practical measuring section accessories



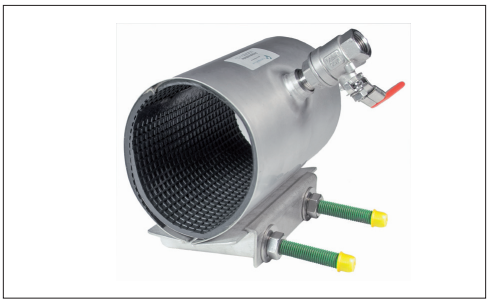
Measuring section 1/2"

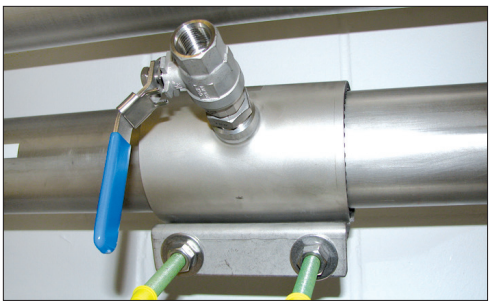
MALE THREAD	PIPE (OUTER Ø X WALL THICKNESS)	TOTAL LENGTH	ORDER NO.
R 1/2″	21.3 x 2.6 mm	19.69 Inches	4000 0015
R 3/4″	26.9 x 2.6 mm	23.62 Inches	4000 0020
R 1″	33.7 x 3.2 mm	29.53 Inches	4000 0025
R 1 1/4″	42.4 x 3.2 mm	35.43 Inches	4000 0032
R 1 1/2″	48.3 x 3.2 mm	39.37 Inches	4000 0040
R 2″	60.3 x 3.6 mm	49.00 Inches	4000 0050
R 2 1/2″	76.1 x 3.6 mm	59.00 Inches	4000 0065
From DN 80 with flange DIN 2633			
DN 80/88.9	88.9 x 2.0 mm	72.38 Inches	4000 0080
DN 100/114.3	114.3 x 2.0 mm	82.83 Inches	4000 0100
DN 125/139.7	139.7 x 3.0 mm	112.60 Inches	4000 0125
DN 150/168.3	168.3 x 3.0 mm	122.44 Inches	4000 0150

Measuring sections for precise measurements:

Measuring section in stainless steel 1.4301 incl. ball valve, up to 2 1/2” with R-male thread, from 3” with weld neck flange in acc. with DIN 2633.

Practical spot drilling collar accessories for compressed air lines





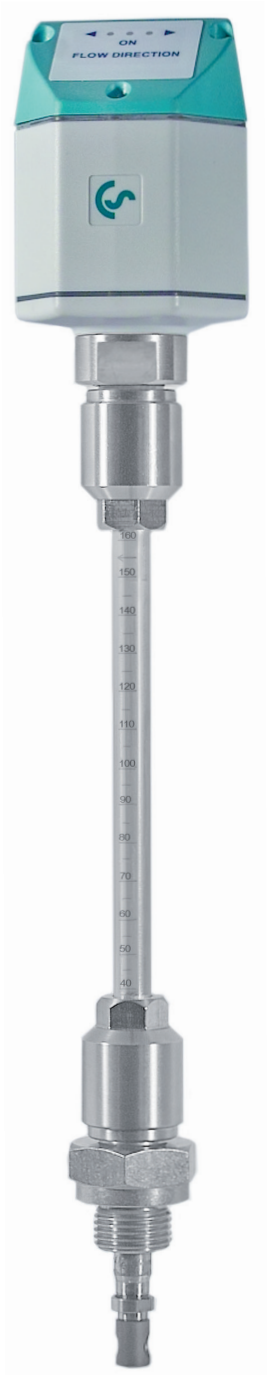
If there is no measuring site with 1/2" ball valve present on existing pipes, it can be set up quickly and cost-effectively by means of spot drilling collars. The spot drilling collar is imposed onto the pipe and tightened via thread rods. The enveloping rubber gasket is pressure-tight up to 11 bar (159 psi). By means of the drilling jig, it is possible to drill the spot drilling collar through the 1/2" ball valve into the existing pipe.

Important: Please indicate the exact outer diameter of the existing pipe when placing the order resp. please select the suitable spot drilling collar from the adjoining list.

DESCRIPTION	Ø	ORDER NO.
Spot drilling collar for pipe Ø 032 - 036 mm, length: 3.9 Inches*		0500 0446
Spot drilling collar for pipe Ø 036 - 040 mm, length: 3.9 Inches*		0500 0448
Spot drilling collar for pipe Ø 040 - 044 mm, length: 6.1 Inches*		0500 0449
Spot drilling collar for pipe Ø 044 - 051 mm, length: 7.8 Inches*		0500 0610
Spot drilling collar for pipe Ø 048 - 055 mm, length: 7.8 Inches*	1 1/2”	0500 0611
Spot drilling collar for pipe Ø 052 - 059 mm, length: 7.8 Inches*		0500 0612
Spot drilling collar for pipe Ø 057 - 064 mm, length: 7.8 Inches*	2”	0500 0613
Spot drilling collar for pipe Ø 063 - 070 mm, length: 7.8 Inches*		0500 0614
Spot drilling collar for pipe Ø 070 - 077 mm, length: 7.8 Inches*	2 1/2”	0500 0615
Spot drilling collar for pipe Ø 075 - 083 mm, length: 7.8 Inches*		0500 0616
Spot drilling collar for pipe Ø 082 - 090 mm, length: 7.8 Inches*		0500 0617
Spot drilling collar for pipe Ø 087 - 097 mm, length: 7.8 Inches*	3”	0500 0618
Spot drilling collar for pipe Ø 095 - 104 mm, length: 7.8 Inches*		0500 0619
Spot drilling collar for pipe Ø 102 - 112 mm, length: 7.8 Inches*		0500 0620
Spot drilling collar for pipe Ø 108 - 118 mm, length: 7.8 Inches*	4”	0500 0621
Spot drilling collar for pipe Ø 118 - 128 mm, length: 7.8 Inches*		0500 0622
Spot drilling collar for pipe Ø 125 - 135 mm, length: 7.8 Inches*		0500 0623
Spot drilling collar for pipe Ø 133 - 144 mm, length: 7.8 Inches*	5”	0500 0624
Spot drilling collar for pipe Ø 145 - 155 mm, length: 9.8 Inches*		0500 0625
Spot drilling collar for pipe Ø 151 - 161 mm, length: 9.8 Inches*	6”	0500 0626
Spot drilling collar for pipe Ø 159 - 170 mm, length: 9.8 Inches*		0500 0627
Spot drilling collar for pipe Ø 168 - 180 mm, length: 9.8 Inches*		0500 0628
Spot drilling collar for pipe Ø 180 - 191 mm, length: 9.8 Inches*	7”	0500 0629
Spot drilling collar for pipe Ø 193 - 203 mm, length: 11.8 Inches*		0500 0630
Spot drilling collar for pipe Ø 200 - 210 mm, length: 11.8 Inches*		0500 0631
Spot drilling collar for pipe Ø 209 - 8.66 inch, length: 11.8 Inches*	8”	0500 0632

* incl. 1/2" ball valve
* not suitable for copper and plastic pipes
* not suitable for aluminum

VA 409 - Flow direction switch for compressed air systems



The thermal flow direction switch VA 409 with direction indication serves for determination of the flow direction of compressed air and gases especially in closed circular pipelines.

By means of VA 409 with flow direction indication the flow direction of the compressed air can be determined quickly and safely. Compared with the former mechanical paddle flow switches VA 409 is able to detect even the smallest changes in the flow direction quickly and without any mechanical movement.

The direction information in form of a potential-free contact (normally closed max. 60 VDC, 0.5 A) is transferred to the flow meters VA 5xx or to a separate building management system (BMS). Two LEDs show the flow direction.

In connection with 2 flow sensors VA 5xx incoming and out flowing compressed air in closed circular pipelines can be measured precisely.

Special features:

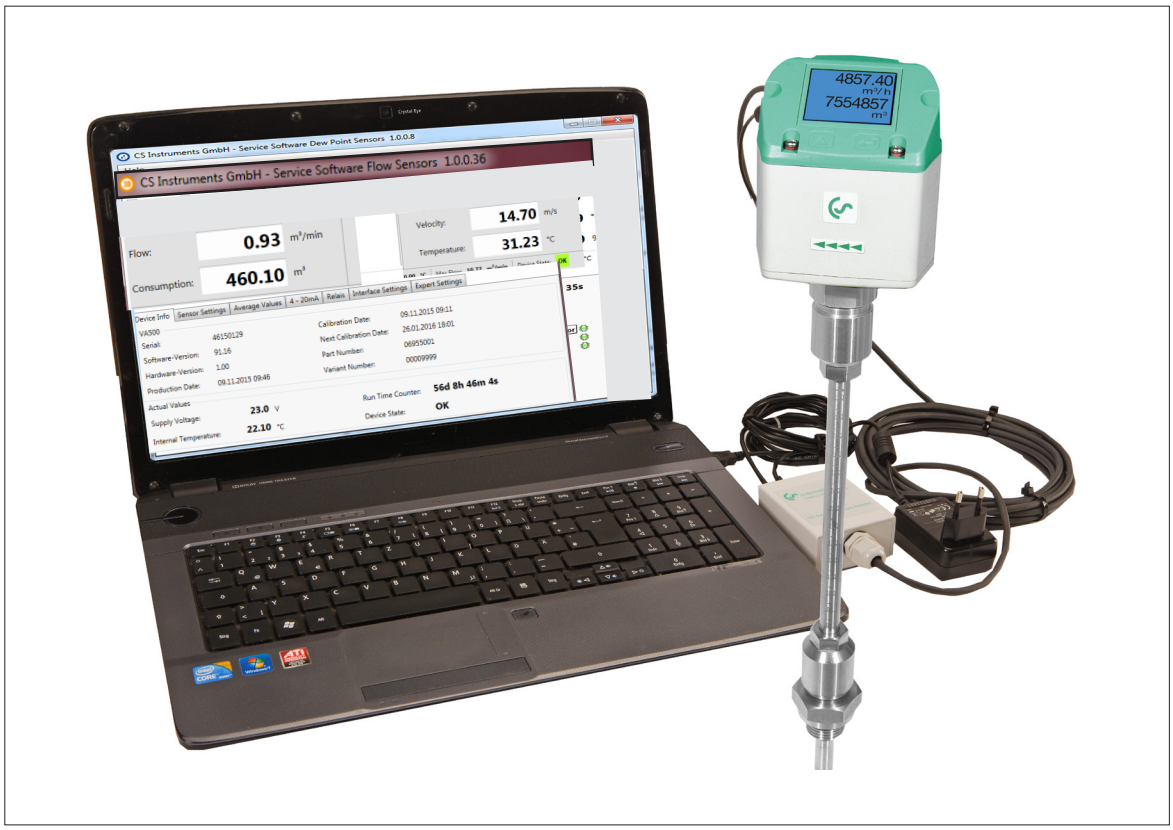
- detects the smallest changes < 0.1 m/s relative to 20 °F and 1,000 mbar
- no mechanical wear parts
- easy installation under pressure

DESCRIPTION	ORDER NO.
Direction switch VA 409	0695 0409
Mains unit in wall housing for maximum 2 sensors of the series VA/FA 5xx, 100-240 V, 23 VA, 50-60 Hz / 24 VDC, 0,35 A	0554 0110
Connection cable for VA/FA series, 16 ft	0553 0104
Connection cable for VA/FA sensors, 32 ft	0553 0105

TECHNICAL DATA VA 409	
Response area detection of direction:	< 0.1 m/s relative to 68 °F and 1000 mbar
Measuring principle:	Calorimetric measurement
Sensor:	Pt 30/ Pt 700/ Pt 330
Measured medium:	Air, gases
Operating temperature:	32..122 °F sensor tube -4…158 °F housing
Operating pressure:	up to 232 psi
Power supply:	24 VDC, 40 mA
Current consumption:	Max. 80 mA to 24 VDC
Protection class:	IP 54
EMC:	in acc. with DIN EN 61326
Connection:	2 x M12, 5-pin, plug A and plug B
2 potential-free contacts:	2 x U max. 60 VDC, I max 0.5 A (normally closed); on request: Normally open
Housing:	Polycarbonate
Sensor tube:	Stainless steel, 1.4301, length 629 inch, Ø 0.39, safety ring Ø 0.45 mm, longer sensors on request
Mounting thread:	G 1/2″
Housing diameter:	2.5 inch
Direction indication:	2 LEDs

CS Service Software - for VA 5xx flow meters

… incl. PC connection set, USB connection and interface adapter to the sensor.



The flow meters VA 5xx can be connected to the PC, and the following settings can be made by means of the CS Service Software:

- Selection of gas type (air, CO2, N2O, N2, O2, NG, Ar, CH4)
- Selection of units for flow, speed, temperature, consumption
- Selection of units: m³/h, Nm³/h, m³/min, Nm³/min, ltr/h, Nltr/h, ltr/min, Nltr/min, ltr/s, Nltr/s, cfm, SCFM, kg/h, kg/min, kg/s
- Setting of the reference temperature, reference pressure
- In-Situ adjustment, leak flow volume suppression adjustable
- Modbus and M-Bus settings
- Scaling of the 4...20 mA analog output
- Reading of: Version number, production date, series no., time of last calibration
- Setting of alarm limits
- Offset settings (flow offset, temperature offset)
- Reset factory settings
- Load updates onto the sensor (firmware update, language update)

DESCRIPTION	ORDER NO.
CS Service Software for FA/VA sensors incl. PC connection set, USB connection and interface adapter to the sensor	0554 2007

Calibration of flow meters

In the CS calibration laboratory for flow meters it is possible to calibrate our CS flow measuring instruments as well as of other manufacturers.

High precision reference measuring devices guarantee an accuracy of up 0.5% of the measured value.

BAM
Bundesanstalt für Materialforschung und -prüfung

Arbeitsgruppe VI.44 „Chemische Sensorik, Sol-Gel-Technik"
Fachgruppe VI.4 Oberflächentechnologien

Zweigelände Fabeckstraße, Unter den Eichen 44-46, 12203 Berlin;
Telefon (030) 81041824 Telefax (030) 81043255

Aktenzeichen	VI.44 - 3516/07
Ausfertigung	1 von 3
Auftragsnummer	02/07-F01
Antragsteller/ Auftraggeber	CS Messtechnik GmbH, Geschäftsstelle Nord Herr Jan Prahm Am Over 28c 24955 Harrislee
Antrag/Auftrag vom	2007-01-17
Zeichen	Bestellung Nr. 63186
Eingegangen am	2007-01-18
Prüfgegenstand des Antrages/Auftrages	Taupunktspiegel MBW 373 L (Kalibrierspiegel MBW Calibration) Serien-Nr. 06-0205
Eingegangen am	2007-01-18
Prüfdatum / -zeitraum	2007-01-18 bis 2007-01-24
Prüfort	Fabeckstr., Haus 80, R 214
Prüfung gemäß	Prüfung nach QMH - VI.44 - 6.215 (Hausverfahren) Raumtemperatur: 23 ± 1°C Frostpunkt (Sollwerte): -60, -40, und -10°C / Normaldruck und Taupunkt: + 5 °C / Normaldruck Messwerterfassung manuell Gasdurchfluss: 0,8 Nl/min (Anzeige MBW 373 L). synthetische Luft

Dieser Prüfbericht besteht aus Blatt 1 bis 2 und Anlage 1, Seite 1.

PRÜFBERICHT

CS INSTRUMENTS GmbH

Präzisions-Zertifikat
Precision Certificate

Zertifikat-Nr. / *Certificate no.*: S-07-049

Bezeichnung / *Description of probe*: Strömungssonde VA 300
Messwertaufnehmer-Nr. / *Probe no.*: 0702-1717
Auftraggeber / *Customer*: Technologies Benelux B. V.
NL 4704 SE Roosendaal

Auftrags-Nr. / *Order no.*: 94152

Hiermit bestätigen wir, dass das oben genannte Messsystem in Anlehnung an ein zertifiziertes Qualitätssicherungssystem nach DIN ISO 9001 kalibriert wurde.
Die für die Kalibrierung verwendeten Messeinrichtungen werden regelmäßig kalibriert und sind rückführbar auf die nationalen Normale der Physikalisch-Technischen Bundesanstalt (PTB) Deutschlands.

We hereby confirm, that the above-mentioned measuring system was calibrated according to DIN ISO 9001 under the observation of a certified quality assurance system.
The measuring installations used for calibration are regularly calibrated and are based on the national standards of the German Federal Physical and Technical Institute (PTB).

Besondere Bemerkungen / *Special remarks*
Der angegebene Volumenstrom bezieht sich auf die Norm: DIN 1945 / ISO 1217.
Bezugstemperatur: 20,0 °C und Bezugsdruck: 1000 mbar (hPa).
Der Innendurchmesser des Messrohres beträgt 84,5 mm. Der Systemdruck beträg 5,0 bar (rel).
Messgas: Stickstoff N2.
The specified volumeflow is calculated for DIN 1945 / ISO 1217
with 20 °C ambient temperature and 1000 mbar (hPa) pressure
The inner diameter of the ring is 84,5 mm. The pressure in the ring-channel-system is 5,0 bar (rel).
Measuring gas: Nitrogen N2.

Messeinrichtungen / *Measuring installations*
Bezeichnung/ Description
Volumenstrom-Ringdüsenkanal mit zertifizierten Turbinenradgaszähler
Volumenflow-Windchannel with certificated Turbine-flow-counter
Typ: TEC 24 - DN 40, Ser.Nr.: 80106, Zert.-Nr.: 80106-270805
Typ: TEC 24 - DN100, Ser.Nr.: 80220, Zert.-Nr.: 80220-060805

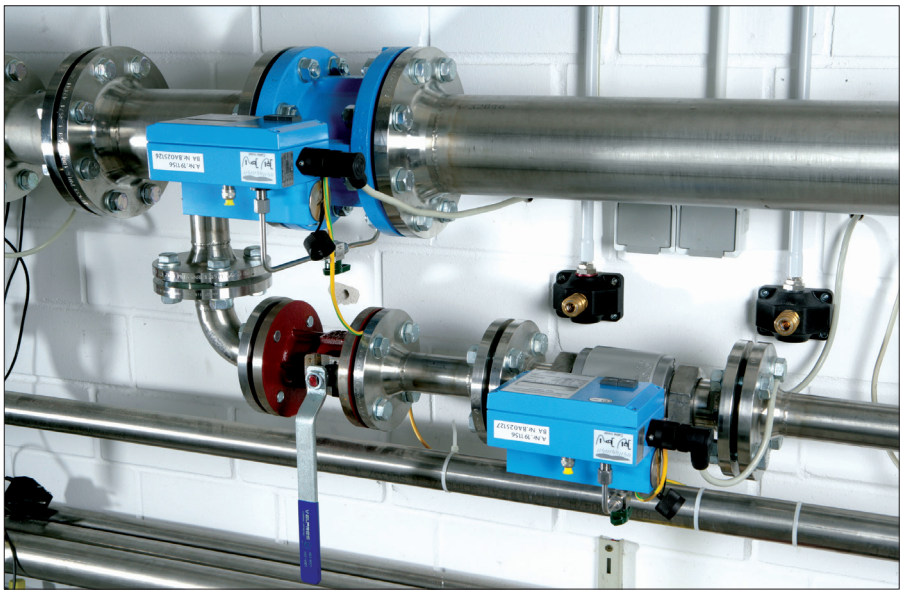
Umgebungsbedingungen / ***Ambient conditions***
Temperatur / *Temperature*: 23 °C ±3 °C / 40 %rF ±20 %rF
Feuchte / *Humidity*

Messverfahren / ***Measuring procedure***
Vergleichsmessung in Volumenstrom-Windkanal
Comparing measurement in windchannel

Messergebnisse / *Measuring results* Messunsicherheit des Sollwertes ± (2,0 % v.M. + 0,5 m³/h)	Sollwert / *Nominal value* [m³/h]	**Istwert Prüfling** / ***Actual value of tested inst.*** [m³/h]	Abweichung zum Sollwert / *difference* [m³/h]
Volumenstrom in m³/h (ISO 1217)	102.9	**103.2**	+0.3 (+0.3 %)
Volumenstrom in m³/h (ISO 1217)	252.2	**250.7**	-1.5 (-0.6 %)
Volumenstrom in m³/h (ISO 1217)	523.9	**520.4**	-3.5 (-0.7 %)
Volumenstrom in m³/h (ISO 1217)	1014.9	**1027.4**	+12.5 (+1.2 %)
Volumenstrom in m³/h (ISO 1217)	1542.5	**1546.3**	+3.8 (+0.2 %)

Kalibrierlaborant/*calibration laboratory*: **CS Messtechnik GmbH**

Ausstellungsdatum / *Date of issue*: 13.02.2007
Bearbeiter (in) / *Person implementing*
Aufsicht / *Supervisor in charge*



Special features:

Due to the digital data transmission, only the flow meter must be calibrated. The display devices remain wired on site.

Calibration range:	from 0 to 2354 CFM under pressure
Accuracy of the reference:	between 0.5 and 1% of the measured value

DESCRIPTION	ORDER NO.
Recalibration and 5 point precision calibration of volume flow sensors VA 500 / VA 550 with ISO certificate	0695 3333
Recalibration and 5 point precision calibration of volume flow sensors VA 520 / VA 570 with ISO certificate	0695 3332
Volume flow, any measuring points	on request
Real gas adjustment	3200 0015
Certificate for “As Found” data - required for NIST traceability	9995 3333

Measuring ranges VA 500 and VA 550

Measuring ranges low-speed version

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Low-speed version (164 ft/s) Measuring range full scales in Nm³/h * / **[cfm]**									
Inch	mm	DN	Air**	Nitrogen (N2)	Argon (Ar)	Oxygen (O2)	Carbon dioxide (CO2)	Methane natural gas (CH4)	Helium (He)	Hydrogen (H2)	Propane (C3H8)	Recommended probe length
1/2"	16.1	DN 15	24 [14]	22 [13]	38 [22]	23 [13]	24 [14]	14 [8]	10 [6]	7 [4]	11 [6]	
3/4"	21.7	DN 20	48 [28]	44 [26]	75 [44]	45 [26]	47 [27]	28 [16]	20 [11]	14 [8]	22 [13]	
1"	27.3	DN 25	79 [46]	73 [43]	124 [73]	75 [44]	78 [46]	47 [27]	33 [19]	23 [13]	36 [21]	160 mm - 6.3 Inches
1 1/4"	36.0	DN 32	143 [84]	132 [77]	224 [132]	136 [80]	142 [83]	85 [50]	60 [35]	42 [24]	66 [38]	
1 1/2"	41.9	DN 40	197 [116]	181 [107]	309 [182]	188 [111]	195 [115]	117 [68]	82 [48]	58 [34]	90 [53]	
2"	53.1	DN 50	323 [190]	297 [175]	506 [297]	308 [181]	320 [188]	191 [112]	135 [79]	95 [55]	148 [87]	
2 1/2"	68.9	DN 65	554 [326]	509 [300]	866 [510]	528 [311]	548 [322]	328 [193]	231 [136]	162 [95]	254 [150]	
3"	80.9	DN 80	768 [452]	706 [415]	1201 [706]	732 [431]	760 [447]	454 [267]	321 [188]	225 [132]	353 [207]	220 mm - 8.6 Inches
4"	110.0	DN 100	1426 [839]	1311 [772]	2230 [1312]	1360 [800]	1411 [830]	844 [496]	596 [350]	418 [246]	655 [386]	
5"	133.7	DN 125	2110 [1241]	1940 [1141]	3299 [1941]	2011 [1183]	2088 [1228]	1248 [734]	881 [519]	619 [364]	970 [570]	
6"	159.3	DN 150	2999 [1765]	2758 [1623]	4689 [2759]	2859 [1682]	2967 [1746]	1774 [1044]	1253 [737]	880 [518]	1379 [811]	
8"	200.0	DN 200	4738 [2788]	4357 [2564]	7409 [4360]	4517 [2658]	4689 [2759]	2804 [1650]	1980 [1165]	1391 [819]	2178 [1282]	300 mm - 11.8 Inches
10"	250.0	DN 250	7413 [4362]	6817 [4011]	11590 [6820]	7067 [4159]	7336 [4317]	4386 [2581]	3098 [1823]	2177 [1281]	3408 [2005]	
12"	300.0	DN 300	10687 [6289]	9828 [5783]	16710 [9833]	10189 [5996]	10576 [6224]	6324 [3721]	4466 [2628]	3138 [1847]	4914 [2891]	

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Low-speed version (164 ft/s) Measuring range full scales in Nm³/h * / **[cfm]**											
Inch	mm	DN	Corgon ®18	Corgon ®10	Corgon ®20	Forming gas 90% N2 + 10% H2	Natural gas L	Biogas 50% CH4 + 50% CO2	Biogas 60% CH4 + 40% CO2	LPG 60% C3H8 + 40% C4H10	LPG 50% C3H8 + 50% C4H10	Nitrous oxide (N2O)	Ethyne/ Acetylene (C2H2)	Recommended probe length
1/2"	16.1	DN 15	35 [21]	36 [21]	35 [20]	20 [12]	15 [9]	17 [10]	17 [10]	13 [7]	12 [7]	24 [14]	13 [8]	
3/4"	21.7	DN 20	70 [41]	71 [42]	69 [40]	40 [23]	30 [17]	34 [20]	34 [20]	25 [15]	25 [14]	47 [27]	26 [15]	
1"	27.3	DN 25	116 [68]	119 [70]	115 [67]	67 [39]	50 [29]	57 [34]	56 [33]	42 [24]	41 [24]	78 [45]	44 [26]	160 mm - 6.3 Inches
1 1/4"	36.0	DN 32	209 [123]	214 [126]	208 [122]	121 [71]	91 [53]	104 [61]	101 [59]	76 [45]	74 [44]	140 [89]	80 [47]	
1 1/2"	41.9	DN 40	288 [170]	296 [174]	286 [168]	167 [98]	125 [73]	143 [84]	140 [82]	105 [62]	103 [60]	194 [114]	110 [65]	
2"	53.1	DN 50	472 [278]	484 [284]	468 [275]	273 [161]	205 [120]	235 [138]	229 [135]	172 [101]	168 [99]	317 [186]	181 [106]	
2 1/2"	68.9	DN 65	809 [476]	829 [488]	803 [472]	469 [276]	351 [207]	403 [237]	393 [231]	295 [173]	288 [169]	543 [320]	311 [183]	
3"	80.9	DN 80	1121 [660]	1149 [676]	1112 [654]	649 [382]	487 [286]	558 [328]	544 [320]	409 [240]	400 [235]	753 [443]	430 [253]	220 mm - 8.6 Inches
4"	110.0	DN 100	2082 [1225]	2134 [1255]	2066 [1216]	1206 [710]	905 [532]	1037 [610]	1011 [595]	759 [447]	742 [437]	1399 [823]	800 [470]	
5"	133.7	DN 125	3080 [1813]	3156 [1857]	3056 [1798]	1785 [1050]	1338 [787]	1534 [903]	1496 [880]	1123 [661]	1098 [646]	2069 [1217]	1183 [696]	
6"	159.3	DN 150	4378 [2576]	4486 [2640]	4344 [2556]	2537 [1493]	1903 [1119]	2181 [1283]	2126 [1251]	1597 [939]	1561 [919]	2941 [1731]	1682 [990]	
8"	200.0	DN 200	6918 [4071]	7089 [4171]	6864 [4039]	4009 [2359]	3006 [1769]	3446 [2028]	3359 [1977]	2523 [1485]	2467 [1452]	4647 [2735]	2658 [1564]	300 mm - 11.8 Inches
10"	250.0	DN 250	10823 [6369]	11090 [6526]	10738 [6319]	6271 [3690]	4703 [2768]	5392 [3173]	5255 [3093]	3947 [2323]	3860 [2271]	7270 [4278]	4158 [2447]	
12"	300.0	DN 300	15604 [9183]	15988 [9409]	15481 [9110]	9042 [5321]	6781 [3990]	7774 [4575]	7577 [4459]	5691 [3349]	5565 [3275]	10482 [6168]	5995 [3528]	

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air

Consumption / flow rate of custom gas mixtures **available on request.**
Real gas calibration under pressure **available on request.**

Measuring ranges Standard version

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Standard version (304 ft/s) Measuring range Nm³/h * / **[cfm]**									Recommended probe length
Inch	mm	DN	Air**	Nitrogen (N2)	Argon (Ar)	Oxygen (O2)	Carbon dioxide (CO2)	Methane Natural gas (CH4)	Helium (He)	Hydrogen (H2)	Propane (C3H8)	
1/2″	16.1	DN 15	45 [26]	41 [24]	71 [41]	43 [25]	45 [26]	26 [15]	19 [11]	13 [7]	20 [12]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	89 [52]	81 [48]	139 [81]	84 [49]	88 [51]	52 [31]	37 [21]	26 [15]	40 [24]	
1″	27.3	DN 25	147 [86]	135 [79]	230 [135]	140 [82]	146 [86]	87 [51]	61 [36]	43 [25]	67 [39]	
1 1/4″	36.0	DN 32	266 [156]	244 [144]	416 [245]	253 [149]	263 [155]	157 [92]	111 [65]	78 [46]	122 [72]	
1 1/2″	41.9	DN 40	366 [215]	337 [198]	573 [337]	349 [205]	363 [213]	217 [127]	153 [90]	107 [63]	168 [99]	
2″	53.1	DN 50	600 [353]	551 [324]	938 [552]	572 [336]	593 [349]	355 [208]	250 [147]	176 [103]	275 [162]	
2 1/2″	68.9	DN 65	1028 [604]	945 [556]	1607 [945]	980 [576]	1017 [598]	608 [358]	429 [252]	301 [177]	472 [278]	220 mm - 8.6 Inches
3″	80.9	DN 80	1424 [838]	1309 [770]	2227 [1310]	1358 [799]	1409 [829]	842 [496]	595 [350]	418 [246]	654 [385]	
4″	110.0	DN 100	2644 [1556]	2432 [1431]	4135 [2433]	2521 [1484]	2617 [1540]	1565 [921]	1105 [650]	776 [457]	1216 [715]	
5″	133.7	DN 125	3912 [2302]	3597 [2117]	6116 [3599]	3729 [2195]	3871 [2278]	2315 [1362]	1635 [962]	1149 [676]	1798 [1058]	
6″	159.3	DN 150	5560 [3272]	5113 [3009]	8693 [5116]	5301 [3119]	5502 [3238]	3290 [1936]	2324 [1367]	1633 [961]	2556 [1504]	300 mm - 11.8 Inches
8″	200.0	DN 200	8785 [5170]	8079 [4754]	13736 [8083]	8376 [4929]	8694 [5116]	5198 [3059]	3672 [2160]	2580 [1518]	4039 [2377]	
10″	250.0	DN 250	13744 [8088]	12638 [7437]	21488 [12646]	13103 [7711]	13601 [8004]	8133 [4786]	5744 [3380]	4036 [2375]	6319 [3718]	
12″	300.0	DN 300	19814 [11661]	18221 [10723]	30980 [18232]	18891 [11117]	19609 [11539]	11725 [6900]	8281 [4873]	5819 [3424]	9110 [5361]	

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Standard version (304 ft/s) Measuring range full scales in Nm³/h * / **[cfm]**											Recommended probe length
Inch	mm	DN	Corgon ®18	Corgon ®10	Corgon ®20	Forming gas 90% N2+10% H2	Natural gas L	Biogas 50% CH4 + 50% CO2	Biogas 60% CH4 + 40% CO2	LPG 60% C3H8 + 40% C4H10	LPG 50% C3H8 + 50% C4H10	Nitrous Oxide (N2O)	Ethyne/ Acetylene (C2H2)	
1/2″	16.1	DN 15	66 [39]	68 [40]	66 [38]	38 [22]	28 [17]	33 [19]	32 [19]	24 [14]	23 [13]	44 [26]	25 [15]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	130 [76]	133 [78]	129 [75]	75 [44]	56 [33]	64 [38]	63 [37]	47 [27]	46 [27]	87 [51]	49 [29]	
1″	27.3	DN 25	215 [126]	220 [130]	213 [125]	124 [73]	93 [55]	107 [63]	104 [61]	78 [46]	76 [45]	144 [85]	82 [48]	
1 1/4″	36.0	DN 32	388 [228]	398 [234]	385 [227]	225 [132]	168 [99]	193 [114]	188 [111]	141 [83]	138 [81]	261 [153]	149 [87]	
1 1/2″	41.9	DN 40	535 [315]	548 [322]	531 [312]	310 [182]	232 [136]	266 [157]	260 [153]	195 [114]	191 [112]	359 [211]	205 [121]	
2″	53.1	DN 50	876 [515]	897 [528]	869 [511]	507 [298]	380 [224]	436 [256]	425 [250]	319 [188]	312 [183]	588 [346]	336 [198]	
2 1/2″	68.9	DN 65	1500 [883]	1537 [905]	1489 [876]	869 [511]	652 [383]	747 [440]	728 [428]	547 [322]	535 [315]	1008 [593]	576 [339]	220 mm - 8.6 Inches
3″	80.9	DN 80	2079 [1223]	2130 [1254]	2063 [1214]	1205 [709]	903 [531]	1036 [609]	1009 [594]	758 [446]	741 [436]	1397 [822]	799 [470]	
4″	110.0	DN 100	3861 [2272]	3956 [2328]	3831 [2254]	2237 [1316]	1678 [987]	1923 [1132]	1875 [1103]	1408 [828]	1377 [810]	2594 [1526]	1483 [873]	
5″	133.7	DN 125	5711 [3361]	5852 [3444]	5666 [3335]	3309 [1947]	2482 [1460]	2845 [1674]	2773 [1632]	2083 [1226]	2037 [1198]	3837 [2258]	2194 [1291]	
6″	159.3	DN 150	8118 [4777]	8318 [4895]	8054 [4740]	4704 [2768]	3528 [2076]	4044 [2380]	3942 [2320]	2961 [1742]	2895 [1704]	5453 [3209]	3119 [1835]	300 mm - 11.8 Inches
8″	200.0	DN 200	12827 [7548]	13143 [7734]	12726 [7489]	7432 [4374]	5574 [3280]	6390 [3760]	6229 [3665]	4678 [2753]	4575 [2692]	8616 [5071]	4928 [2900]	
10″	250.0	DN 250	20066 [11809]	20560 [12100]	19908 [11716]	11627 [6842]	8720 [5132]	9997 [5883]	9744 [5734]	7319 [4307]	7157 [4212]	13480 [7932]	7709 [4537]	
12″	300.0	DN 300	28930 [17025]	29643 [17444]	28702 [16891]	16763 [9865]	12572 [7399]	14413 [8482]	14048 [8267]	10552 [6209]	10318 [6072]	19434 [11437]	11115 [6541]	

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges max version

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Max version (607 ft/s) Measuring range Nm³/h * / **[cfm]**									Recommended probe length
Inch	mm	DN	Air**	Nitrogen (N2)	Argon (Ar)	Oxygen (O2)	Carbon dioxide (CO2)	Methane Natural gas (CH4)	Helium (He)	Hydrogen (H2)	Propane (C3H8)	
1/2″	16.1	DN 15	90 [53]	83 [49]	142 [83]	86 [51]	90 [52]	53 [31]	38 [22]	26 [15]	41 [24]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	177 [104]	163 [96]	278 [163]	169 [99]	175 [103]	105 [61]	74 [43]	52 [30]	81 [48]	
1″	27.3	DN 25	294 [173]	271 [159]	460 [271]	280 [165]	291 [171]	174 [102]	123 [72]	86 [50]	135 [79]	
1 1/4″	36.0	DN 32	531 [312]	488 [287]	830 [489]	506 [298]	525 [309]	314 [185]	222 [130]	156 [91]	244 [143]	
1 1/2″	41.9	DN 40	732 [430]	673 [396]	1144 [673]	697 [410]	724 [426]	433 [254]	305 [180]	215 [126]	336 [198]	
2″	53.1	DN 50	1197 [704]	1101 [648]	1872 [1101]	1141 [671]	1185 [697]	708 [417]	500 [294]	351 [206]	550 [324]	
2 1/2″	68.9	DN 65	2051 [1207]	1886 [1110]	3207 [1887]	1955 [1151]	2030 [1194]	1214 [714]	857 [504]	602 [354]	943 [555]	220 mm - 8.6 Inches
3″	80.9	DN 80	2842 [1672]	2614 [1538]	4444 [2615]	2710 [1594]	2813 [1655]	1682 [989]	1188 [699]	834 [491]	1307 [769]	
4″	110.0	DN 100	5278 [3106]	4854 [2856]	8252 [4856]	5032 [2961]	5223 [3074]	3123 [1838]	2206 [1298]	1550 [912]	2427 [1428]	
5″	133.7	DN 125	7807 [4594]	7179 [4225]	12206 [7183]	7443 [4380]	7726 [4546]	4620 [2718]	3263 [1920]	2293 [1349]	3589 [2112]	
6″	159.3	DN 150	11096 [6530]	10204 [6005]	17349 [10210]	10579 [6226]	10981 [6462]	6566 [3864]	4637 [2729]	3259 [1917]	5102 [3002]	300 mm - 11.8 Inches
8″	200.0	DN 200	17533 [10318]	16123 [9488]	27413 [16132]	16716 [9837]	17351 [10211]	10375 [6105]	7328 [4312]	5149 [3030]	8061 [4744]	
10″	250.0	DN 250	27428 [16141]	25223 [14843]	42884 [25237]	26150 [15389]	27143 [15974]	16231 [9552]	11463 [6746]	8055 [4740]	12611 [7421]	
12″	300.0	DN 300	39544 [23271]	36364 [21400]	61827 [36385]	37701 [22187]	39133 [23030]	23400 [13771]	16527 [9726]	11614 [6834]	18182 [10700]	

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			Max version (607 ft/s) Measuring range Nm³/h * / **[cfm]**											Recommended probe length
Inch	mm	DN	Corgon ®18	Corgon ®10	Corgon ®20	Forming gas 90% N2 + 10% H2	Natural gas L	Biogas 50% CH4 + 50% CO2	Biogas 60% CH4 + 40% CO2	LPG 60% C3H8 + 40% C4H10	LPG 50% C3H8 + 50% C4H10	Nitrous Oxide (N2O)	Ethyne/ Acetylene (C2H2)	
1/2″	16.1	DN 15	132 [78]	136 [80]	131 [77]	76 [45]	57 [33]	66 [38]	64 [37]	48 [28]	47 [27]	89 [52]	51 [30]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	259 [152]	266 [156]	257 [151]	150 [88]	112 [66]	129 [76]	126 [74]	94 [55]	92 [54]	174 [102]	99 [58]	
1″	27.3	DN 25	430 [253]	440 [259]	426 [251]	249 [146]	187 [110]	214 [126]	208 [122]	156 [92]	153 [90]	289 [170]	165 [97]	
1 1/4″	36.0	DN 32	775 [456]	795 [467]	769 [453]	449 [264]	337 [198]	386 [227]	376 [221]	283 [166]	276 [162]	521 [306]	298 [175]	
1 1/2″	41.9	DN 40	1068 [629]	1095 [644]	1060 [624]	619 [364]	464 [273]	532 [313]	519 [305]	389 [229]	381 [224]	718 [422]	410 [241]	
2″	53.1	DN 50	1748 [1029]	1791 [1054]	1734 [1020]	1013 [596]	759 [447]	871 [512]	849 [499]	637 [375]	623 [367]	1174 [691]	671 [395]	
2 1/2″	68.9	DN 65	2995 [1762]	3069 [1806]	2971 [1748]	1735 [1021]	1301 [766]	1492 [878]	1454 [856]	1092 [642]	1068 [628]	2012 [1184]	1150 [677]	220 mm - 8.6 Inches
3″	80.9	DN 80	4150 [2442]	4252 [2502]	4117 [2423]	2404 [1415]	1803 [1061]	2067 [1216]	2015 [1186]	1513 [890]	1480 [871]	2788 [1640]	1594 [938]	
4″	110.0	DN 100	7706 [4535]	7896 [4647]	7646 [4499]	4465 [2628]	3349 [1971]	3839 [2259]	3742 [2202]	2811 [1654]	2748 [1617]	5177 [3046]	2961 [1742]	
5″	133.7	DN 125	11399 [6708]	11679 [6873]	11309 [6655]	6605 [3887]	4954 [2915]	5679 [3342]	5535 [3257]	4157 [2446]	4065 [2392]	7657 [4506]	4379 [2577]	
6″	159.3	DN 150	16201 [9534]	16600 [9769]	16074 [9459]	9388 [5524]	7041 [4143]	8071 [4750]	7867 [4630]	5909 [3477]	5778 [3400]	10883 [6405]	6224 [3663]	300 mm - 11.8 Inches
8″	200.0	DN 200	25599 [15065]	26229 [15436]	25397 [14946]	14833 [8729]	11125 [6547]	12753 [7505]	12431 [7315]	9337 5494]	9130 [5373]	17196 [10120]	9835 [5788]	
10″	250.0	DN 250	40046 [23567]	41033 [24148]	39731 [23382]	23205 [13656]	17404 [10242]	19951 [11741]	19447 [11444]	14606 [8596]	14283 [8406]	26901 [15831]	15386 [9054]	
12″	300.0	DN 300	57736 [33977]	59158 [34814]	57281 [33710]	33455 [19688]	25091 [14766]	28764 [16927]	28037 [16499]	21058 [12393]	20593 [12119]	38784 [22824]	22182 [13054]	

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges high-speed version

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			High-speed version (735 ft/s) Measuring range Nm³/h * / **[cfm]**									Recommended probe length
Inch	mm	DN	Air**	Nitrogen (N2)	Argon (Ar)	Oxygen (O2)	Carbon dioxide (CO2)	Methane Natural gas (CH4)	Helium (He)	Hydrogen (H2)	Propane (C3H8)	
1/2″	16.1	DN 15	110 [64]	101 [59]	172 [101]	105 [61]	109 [64]	65 [38]	46 [27]	32 [19]	50 [29]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	215 [126]	198 [116]	336 [198]	205 [120]	213 [125]	127 [74]	89 [52]	63 [37]	99 [58]	
1″	27.3	DN 25	356 [210]	328 [193]	557 [328]	340 [200]	353 [207]	211 [124]	149 [87]	104 [61]	164 [96]	
1 1/4″	36.0	DN 32	643 [378]	591 [348]	1006 [592]	613 [361]	636 [374]	380 [224]	268 [158]	188 [111]	295 [174]	
1 1/2″	41.9	DN 40	886 [521]	815 [479]	1385 [815]	845 [497]	877 [516]	524 [308]	370 [218]	260 [153]	407 [239]	
2″	53.1	DN 50	1450 [853]	1333 [784]	2267 [1334]	1382 [813]	1434 [844]	858 [504]	606 [356]	425 [250]	666 [392]	
2 1/2″	68.9	DN 65	2484 [1461]	2284 [1344]	3883 [2285]	2368 [1393]	2458 [1446]	1469 [865]	1038 [611]	729 [429]	1142 [672]	220 mm - 8.6 Inches
3″	80.9	DN 80	3441 [2025]	3165 [1862]	5381 [3166]	3281 [1931]	3406 [2004]	2036 [1198]	1438 [846]	1010 [594]	1582 [931]	
4″	110.0	DN 100	6391 [3761]	5877 [3458]	9992 [5880]	6093 [3586]	6324 [3722]	3782 [2225]	2671 [1572]	1877 [1104]	2938 [1729]	
5″	133.7	DN 125	9453 [5563]	8693 [5116]	14780 [8698]	9012 [5304]	9355 [5505]	5594 [3292]	3951 [2325]	2776 [1633]	4346 [2558]	
6″	159.3	DN 150	13436 [7907]	12355 [7271]	21007 [12362]	12810 [7538]	13296 [7825]	7950 [4679]	5615 [3304]	3946 [2322]	6177 [3635]	300 mm - 11.8 Inches
8″	200.0	DN 200	21229 [12493]	19522 [11489]	33192 [19533]	20240 [11911]	21009 [12363]	12562 [7393]	8873 [5221]	6235 [3669]	9761 [5744]	
10″	250.0	DN 250	33211 [19544]	30540 [17973]	51925 [30557]	31663 [18633]	32865 [19341]	19652 [11565]	13880 [8168]	9753 [5740]	15270 [8986]	
12″	300.0	DN 300	47880 [28177]	44030 [25912]	74861 [44055]	45649 [26864]	47383 [27885]	28333 [16674]	20012 [11777]	14062 [8275]	22015 [12956]	

Flow measuring ranges VA 500 / VA 550 - insertion meter

Inside diameter of pipe			High-speed version (735 ft/s) Measuring range Nm³/h * / **[cfm]**											Recommended probe length
Inch	mm	DN	Corgon ®18	Corgon ®10	Corgon ®20	Forming gas 90%N2 + 10%H2	Natural gas L	Biogas 50%CH4 + 50%CO2	Biogas 60%CH4 + 40%CO2	LPG 60%C3H8 + 40%C4H10	LPG 50% C3H8 + 50% C4H10	Nitrous Oxide (N2O)	Ethyne/ Acetylene (C2H2)	
1/2″	16.1	DN 15	160 [94]	164 [96]	159 [93]	93 [54]	69 [41]	80 [47]	78 [45]	58 [34]	57 [33]	108 [63]	61 [36]	160 mm - 6.3 Inches
3/4″	21.7	DN 20	314 [185]	322 [189]	311 [183]	182 [107]	136 [80]	156 [92]	152 [89]	114 [67]	112 [65]	211 [124]	120 [71]	
1″	27.3	DN 25	521 [306]	533 [314]	516 [304]	301 [177]	226 [133]	259 [152]	253 [148]	190 [111]	185 [109]	349 [205]	200 [117]	
1 1/4″	36.0	DN 32	939 [552]	962 [566]	932 [548]	544 [320]	408 [240]	468 [275]	456 [268]	342 [201]	335 [197]	631 [371]	360 [212]	
1 1/2″	41.9	DN 40	1294 [761]	1326 [780]	1284 [755]	749 [441]	562 [331]	644 [379]	628 [369]	472 [277]	461 [271]	869 [511]	497 [292]	
2″	53.1	DN 50	2117 [1245]	2169 [1276]	2100 [1236]	1226 [721]	920 [541]	1054 [620]	1028 [605]	772 [454]	755 [444]	1422 [836]	813 [478]	
2 1/2″	68.9	DN 65	3626 [2134]	3716 [2186]	3598 [2117]	2101 [1236]	1576 [927]	1806 [1063]	1761 [1036]	1322 [778]	1293 [761]	2436 [1433]	1393 [820]	220 mm - 8.6 Inches
3″	80.9	DN 80	5025 [2957]	5149 [3030]	4985 [2934]	2911 [1713]	2183 [1285]	2503 [1473]	2440 [1436]	1832 [1078]	1792 [1054]	3375 [1986]	1930 [1136]	
4″	110.0	DN 100	9331 [5491]	9561 [5626]	9258 [5448]	5407 [3182]	4055 [2386]	4649 [2735]	4531 [2666]	3403 [2003]	3328 [1958]	6268 [3689]	3585 [2109]	
5″	133.7	DN 125	13802 [8122]	14142 [8322]	13693 [8058]	7997 [4706]	5998 [3530]	6876 [4046]	6702 [3944]	5034 [2962]	4923 [2897]	9271 [5456]	5302 [3120]	
6″	159.3	DN 150	19617 [11544]	20100 [11829]	19462 [11453]	11367 [6689]	8525 [5017]	9773 [5751]	9526 [5606]	7155 [4210]	6997 [4117]	13178 [7755]	7537 [4435]	300 mm - 11.8 Inches
8″	200.0	DN 200	30996 [18241]	31759 [18690]	30752 [18097]	17960 [10569]	13470 [7927]	15442 [9087]	15051 [8858]	11305 [6653]	11055 [6506]	20821 [12253]	11908 [7008]	
10″	250.0	DN 250	48489 [28535]	49683 [29238]	48107 [28311]	28097 [16535]	21072 [12401]	24157 [14216]	23546 [13857]	17686 [10408]	17295 [10178]	32573 [19169]	18629 [10963]	
12″	300.0	DN 300	69907 [41140]	71629 [42153]	69357 [40816]	40508 [23839]	30381 [17879]	34828 [20496]	33947 [19978]	25498 [15005]	24934 [14674]	46961 [27636]	26858 [15806]	

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges VA 570/ VA 520/ VA 525/ VA 521

Measuring ranges low-speed version

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521												
Inside diameter of pipe			Low-speed version (164 ft/s)									
			Measuring range full scales in Nm³/h * / **[cfm]**									
Inch	**mm**	**DN**	**Air****	**Nitrogen (N2)**	**Argon (Ar)**	**Oxygen (O2)**	**Carbon dioxide (CO2)**	**Methane Natural gas (CH4)**	**Helium (He)**	**Hydrogen (H2)**	**Propane (C3H8)**
1/4"	8.9	DN 8	25 Nl/min [0.9]	25 Nl/min [0.9]	45 Nl/min [1.5]	25 Nl/min [0.9]	25 Nl/min [0.9]	15 Nl/min [0.6]	735 Nl/h [0.3]	515 Nl/h [0.3]	810 Nl/h [0.3]
3/8" ***	12,5	DN 10	225 NL/min [8]	205 Nl/min [7,2]	20 [11,7]	215 Nl/min [7,5]	225 Nl/min [7,9]	130 Nl/min [4,5]	95Nl/min [3,3]	65 Nl/min [2,3]	100 Nl/min [3,5]
1/2"	16.1	DN 15	20 [14.4]	20 [13.2]	35 [20]	20 [13.5]	20 [14.1]	240 Nl/min [8.4]	170 Nl/min [6]	120 Nl/min [4.2]	185 Nl/min [6.6]
3/4"	21.7	DN 20	45 [25]	40 [25]	75 [40]	45 [25]	45 [25]	25 [15]	20 [11.7]	235 Nl/min [8.1]	20 [12.9]
1"	27.3	DN 25	75 [45]	70 [40]	120 [70]	75 [40]	75 [45]	45 [25]	30 [15]	20 [13.5]	35 [20]
1 1/4"	36.0	DN 32	140 [80]	130 [75]	220 [130]	135 [80]	140 [80]	85 [50]	60 [35]	40 [20]	65 [35]
1 1/2"	41.9	DN 40	195 [115]	180 [105]	305 [180]	185 [110]	195 [115]	115 [65]	80 [45]	55 [30]	90 [50]
2"	53.1	DN 50	320 [190]	295 [175]	505 [295]	305 [180]	320 [185]	190 [110]	135 [75]	95 [55]	145 [85]
2 1/2"	68.9	DN 65	550 [325]	505 [300]	865 [510]	525 [310]	545 [320]	325 [190]	230 [135]	160 [95]	250 [150]
3"	80.9	DN 80	765 [450]	705 [415]	1200 [705]	730 [430]	760 [445]	450 [265]	320 [185]	225 [130]	350 [205]

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521													
Inside diameter of pipe			Low-speed version (164 ft/s)										
			Measuring range Nm³/h * / **[cfm]**										
Inch	**mm**	**DN**	**Corgon ®18**	**Corgon ®10**	**Corgon ®20**	**Forming gas 90% N2 + 10% H2**	**Natural gas L**	**Biogas 50% CH4 + 50% CO2**	**Biogas 60% CH4 + 40% CO2**	**LPG 60% C3H8 + 40% C4H10**	**LPG 50% C3H8 + 50% C4H10**	**Nitrous oxide (N2O)**	**Ethyne/Acety-lene (C2H2)**
1/4"	8.9	DN 8	40 Nl/min [1.5]	40 Nl/min [1.5]	40 Nl/min [1.5]	20 Nl/min [0.6]	15 Nl/min [0.6]	20 Nl/min [0.6]	20 Nl/min [0.6]	15 Nl/min [0.3]	15 Nl/min [0.3]	25 Nl/min [0.9]	15 Nl/min [0.3]
3/8" ***	12,5	DN 10	15 [8,8]	20 [11,7]	15 [8,8]	190 Nl/min [6,7]	140 Nl/min [4,9]	10 [5,8]	160 Nl/min [5,6]	120 Nl/min [4,2]	115 Nl/min [4]	220 Nl/min [7,7]	125 Nl/min [4,4]
1/2"	16.1	DN 15	35 [20]	35 [20]	35 [20]	20 [12]	15 [9]	15 [10.5]	15 [10.2]	215 Nl/min [7.5]	210 Nl/min [7.5]	20 [14.1]	225 Nl/min [8.1]
3/4"	21.7	DN 20	70 [40]	70 [40]	65 [40]	40 [20]	30 [15]	30 [20]	30 [20]	25 [15]	25 [14.7]	45 [25]	25 [15]
1"	27.3	DN 25	115 [65]	115 [70]	115 [65]	65 [35]	50 [25]	55 [30]	55 [30]	40 [20]	40 [20]	75 [45]	40 [25]
1 1/4"	36.0	DN 32	205 [120]	210 [125]	205 [120]	120 [70]	90 [50]	100 [60]	100 [55]	75 [45]	70 [40]	140 [80]	80 [45]
1 1/2"	41.9	DN 40	285 [170]	295 [170]	285 [165]	165 [95]	125 [70]	140 [80]	140 [80]	105 [60]	100 [60]	190 [110]	110 [65]
2"	53.1	DN 50	470 [275]	480 [280]	465 [275]	270 [160]	205 [120]	235 [135]	225 [135]	170 [100]	165 [95]	315 [185]	180 [105]
2 1/2"	68.9	DN 65	805 [475]	825 [485]	800 [470]	465 [275]	350 [205]	400 [235]	390 [230]	295 [170]	285 [165]	540 [320]	310 [180]
3"	80.9	DN 80	1120 [660]	1145 [675]	1110 [650]	645 [380]	485 [285]	555 [325]	540 [320]	405 [240]	400 [235]	750 [440]	430 [250]

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air
*** 3/8 “only available with VA 520

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges Standard version

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521												
Inside diameter of pipe			Standard version (304 ft/s)									
			Measuring range Nm³/h * / **[cfm]**									
Inch	**mm**	**DN**	**Air****	**Nitrogen (N2)**	**Argon (Ar)**	**Oxygen (O2)**	**Carbon dioxide (CO2)**	**Methane Natural gas (CH4)**	**Helium (He)**	**Hydrogen (H2)**	**Propane (C3H8)**
1/4″	8.9	DN 8	50 Nl/min [1.8]	50 Nl/min [1.5]	85 Nl/min [3]	50 Nl/min [1.8]	50 Nl/min [1.8]	30 Nl/min [0.9]	20 Nl/min [0.6]	15 Nl/min [0.3]	25 Nl/min [0.6]
3/8" ***	12,5	DN 10	25 [14,7]	20 [11,7]	35 [20,5]	20 [11,7]	25 [14,7]	245 Nl/min [8,6]	175 Nl/min [6,1]	120 Nl/min [4,2]	190 Nl/min [6,7]
1/2″	16.1	DN 15	45 [25]	40 [20]	70 [40]	40 [25]	45 [25]	25 [15]	15 [11.1]	220 Nl/min [7.8]	20 [12.3]
3/4″	21.7	DN 20	85 [50]	80 [45]	135 [80]	80 [45]	85 [50]	50 [30]	35 [20]	25 [15]	40 [20]
1″	27.3	DN 25	145 [85]	135 [75]	230 [135]	140 [80]	145 [85]	85 [50]	60 [35]	40 [25]	65 [35]
1 1/4″	36.0	DN 32	265 [155]	240 [140]	415 [245]	250 [145]	260 [155]	155 [90]	110 [65]	75 [45]	120 [70]
1 1/2″	41.9	DN 40	365 [215]	335 [195]	570 [335]	345 [205]	360 [210]	215 [125]	150 [90]	105 [60]	165 [95]
2″	53.1	DN 50	600 [350]	550 [320]	935 [550]	570 [335]	590 [345]	355 [205]	250 [145]	175 [100]	275 [160]
2 1/2″	68.9	DN 65	1025 [600]	945 [555]	1605 [945]	980 [575]	1015 [595]	605 [355]	425 [250]	300 [175]	470 [275]
3″	80.9	DN 80	1420 [835]	1305 [770]	2225 [1310]	1355 [795]	1405 [825]	840 [495]	595 [350]	415 [245]	650 [385]

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521													
Inside diameter of pipe			Standard version (304 ft/s)										
			Measuring range Nm³/h * / **[cfm]**										
Inch	**mm**	**DN**	**Corgon ®18**	**Corgon ®10**	**Corgon ®20**	**Forming gas 90% N2 + 10% H2**	**Natural gas L**	**Biogas 50% CH4 + 50% CO2**	**Biogas 60% CH4 + 40% CO2**	**LPG 60% C3H8 + 40% C4H10**	**LPG 50% C3H8 + 50% C4H10**	**Nitrous oxide (N2O)**	**Ethyne/ Acetylene (C2H2)**
1/4″	8.9	DN 8	75 Nl/min [2.7]	80 Nl/min [2.7]	75 Nl/min [2.7]	45 Nl/min [1.5]	30 Nl/min [1.2]	35 Nl/min [1.2]	35 Nl/min [1.2]	25 Nl/min [0.9]	25 Nl/min [0.9]	50 Nl/min [1.8]	30 Nl/min [0.9]
3/8" ***	12,5	DN 10	35 [20,5]	35 [20,5]	35 [20,5]	20 [11,7]	15 [8,8]	15 [8,8]	15 [8,8]	220 Nl/min [7,7]	215 N/min [7,5]	20 [11,7]	235 Nl/min [8,2]
1/2″	16.1	DN 15	65 [35]	65 [40]	65 [35]	35 [20]	25 [15]	30 [15]	30 [15]	20 [14.1]	20 [13.8]	40 [25]	25 [15]
3/4″	21.7	DN 20	130 [75]	130 [75]	125 [75]	75 [40]	55 [30]	60 [35]	60 [35]	45 [25]	45 [25]	85 [50]	45 [25]
1″	27.3	DN 25	215 [125]	220 [130]	210 [125]	120 [70]	90 [55]	105 [60]	100 [60]	75 [45]	75 [45]	140 [85]	80 [45]
1 1/4″	36.0	DN 32	385 [225]	395 [230]	385 [225]	225 [130]	165 [95]	190 [110]	185 [110]	140 [80]	135 [80]	260 [150]	145 [85]
1 1/2″	41.9	DN 40	535 [315]	545 [320]	530 [310]	310 [180]	230 [135]	265 [155]	260 [150]	195 [110]	190 [110]	355 [210]	205 [120]
2″	53.1	DN 50	875 [515]	895 [525]	865 [510]	505 [295]	380 [220]	435 [255]	425 [250]	315 [185]	310 [180]	585 [345]	335 [195]
2 1/2″	68.9	DN 65	1500 [880]	1535 [905]	1485 [875]	865 [510]	650 [380]	745 [440]	725 [425]	545 [320]	535 [315]	1005 [590]	575 [335]
3″	80.9	DN 80	2075 [1220]	2130 [1250]	2060 [1210]	1205 [705]	900 [530]	1035 [605]	1005 [590]	755 [445]	740 [435]	1395 [820]	795 [470]

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air
*** 3/8 “only available with VA 520

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges max version

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521

Inside diameter of pipe			Max version (607 ft/s)								
			Measuring range Nm³/h * / **[cfm]**								
Inch	**mm**	**DN**	**Air****	**Nitrogen (N2)**	**Argon (Ar)**	**Oxygen (O2)**	**Carbon dioxide (CO2)**	**Methane Natural gas (CH4)**	**Helium (He)**	**Hydrogen (H2)**	**Propane (C3H8)**
1/4″	8.9	DN 8	105 Nl/min [3.6]	100 Nl/min [3.3]	170 Nl/min [6]	100 Nl/min [3.6]	105 Nl/min [3.6]	60 Nl/min [2.1]	45 Nl/min [1.5]	30 Nl/min [0.9]	50 Nl/min [1.5]
3/8" ***	12,5	DN 10	50 [29,4]	45 [26,4]	75 [44,1]	45 [26,4]	50 [29,4]	25 [14,7]	20 [11,7]	245 Nl/min [8,6]	20 [11,7]
1/2″	16.1	DN 15	90 [50]	80 [45]	140 [80]	85 [50]	90 [50]	50 [30]	35 [20]	25 [15]	40 [20]
3/4″	21.7	DN 20	175 [100]	160 [95]	275 [160]	165 [95]	175 [100]	105 [60]	70 [40]	50 [30]	80 [45]
1″	27.3	DN 25	290 [170]	270 [155]	460 [270]	280 [165]	290 [170]	170 [100]	120 [70]	85 [50]	135 [75]
1 1/4″	36.0	DN 32	530 [310]	485 [285]	830 [485]	505 [295]	525 [305]	310 [185]	220 [130]	155 [90]	240 [140]
1 1/2″	41.9	DN 40	730 [430]	670 [395]	1140 [670]	695 [410]	720 [425]	430 [250]	305 [180]	215 [125]	335 [195]
2″	53.1	DN 50	1195 [700]	1100 [645]	1870 [1100]	1140 [670]	1185 [695]	705 [415]	500 [290]	350 [205]	550 [320]
2 1/2″	68.9	DN 65	2050 [1205]	1885 [1110]	3205 [1885]	1955 [1150]	2030 [1190]	1210 [710]	855 [500]	600 [350]	940 [555]
3″	80.9	DN 80	2840 [1670]	2610 [1535]	4440 [2615]	2710 [1590]	2810 [1655]	1680 [985]	1185 [695]	830 [490]	1305 [765]

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521

Inside diameter of pipe			Max version (607 ft/s)										
			Measuring range Nm³/h * / **[cfm]**										
Inch	**mm**	**DN**	**Corgon ®18**	**Corgon ®10**	**Corgon ®20**	**Forming gas 90% N2 + 10% H2**	**Natural gas L**	**Biogas 50% CH4 + 50% CO2**	**Biogas 60% CH4 + 40% CO2**	**LPG 60% C3H8 + 40% C4H10**	**LPG 50% C3H8 + 50% C4H10**	**Nitrous Oxide (N2O)**	**Ethyne/ Acetylene (C2H2)**
1/4″	8.9	DN 8	155 Nl/min [5.4]	160 Nl/min [5.7]	155 Nl/min [5.4]	90 Nl/min [3]	65 Nl/min [2.4]	75 Nl/min [2.7]	75 Nl/min [2.7]	55 Nl/min [1.8]	55 Nl/min [1.8]	105 Nl/min [3.6]	60 Nl/min [2.1]
3/8" ***	12,5	DN 10	70 [41,1]	75 [44,1]	70 [41,1]	40 [23,5]	30 [17,6]	35 [20,5]	35 [20,5]	25 [14,7]	25 [14,7]	45 [26,4]	25 [14,7]
1/2″	16.1	DN 15	130 [75]	135 [80]	130 [75]	75 [45]	55 [30]	65 [35]	60 [35]	45 [25]	45 [25]	85 [50]	50 [30]
3/4″	21.7	DN 20	255 [150]	265 [155]	255 [150]	150 [85]	110 [65]	125 [75]	125 [70]	90 [55]	90 [50]	170 [100]	95 [55]
1″	27.3	DN 25	430 [250]	440 [255]	425 [250]	245 [145]	185 [110]	210 [125]	205 [120]	155 [90]	150 [90]	285 [170]	165 [95]
1 1/4″	36.0	DN 32	775 [455]	795 [465]	765 [450]	445 [260]	335 [195]	385 [225]	375 [220]	280 [165]	275 [160]	520 [305]	295 [175]
1 1/2″	41.9	DN 40	1065 [625]	1095 [640]	1060 [620]	615 [360]	460 [270]	530 [310]	515 [305]	385 [225]	380 [220]	715 [420]	410 [240]
2″	53.1	DN 50	1745 [1025]	1790 [1050]	1730 [1020]	1010 [595]	755 [445]	870 [510]	845 [495]	635 [375]	620 [365]	1170 [690]	670 [395]
2 1/2″	68.9	DN 65	2995 [1760]	3065 [1805]	2970 [1745]	1735 [1020]	1300 [765]	1490 [875]	1450 [855]	1090 [640]	1065 [625]	2010 [1180]	1150 [675]
3″	80.9	DN 80	4150 [2440]	4250 [2500]	4115 [2420]	2400 [1415]	1800 [1060]	2065 [1215]	2015 [1185]	1510 [890]	1480 [870]	2785 [1640]	1590 [935]

* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air
*** 3/8 “only available with VA 520

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring ranges high-speed version

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521											
Inside diameter of pipe			High-speed version (224.0 m/s) Measuring range Nm³/h * / **[cfm]**								
Inch	**mm**	**DN**	**Air****	**Nitrogen (N2)**	**Argon (Ar)**	**Oxygen (O2)**	**Carbon dioxide (CO2)**	**Methane Natural gas (CH4)**	**Helium (He)**	**Hydrogen (H2)**	**Propane (C3H8)**
1/4"	8.9	DN 8	130 Nl/min [4.5]	120 Nl/min [4.2]	205 Nl/min [7.2]	125 Nl/min [4.2]	130 Nl/min [4.5]	75 Nl/min [2.7]	55 Nl/min [1.8]	35 Nl/min [1.2]	60 Nl/min [2.1]
3/8" ***	12,5	DN 10	60 [35,3]	55 [32,3]	95 [55,9]	55 [32,3]	60 [35,3]	35 [20,5]	25 [14,7]	15 [8,8]	25 [14,7]
1/2"	16.1	DN 15	110 [60]	100 [55]	170 [100]	105 [60]	105 [60]	65 [35]	45 [25]	30 [15]	50 [25]
3/4"	21.7	DN 20	215 [125]	195 [115]	335 [195]	205 [120]	210 [125]	125 [70]	85 [50]	60 [35]	95 [55]
1"	27.3	DN 25	355 [210]	325 [190]	555 [325]	340 [200]	350 [205]	210 [120]	145 [85]	100 [60]	160 [95]
1 1/4"	36.0	DN 32	640 [375]	590 [345]	1005 [590]	610 [360]	635 [370]	380 [220]	265 [155]	185 [110]	295 [170]
1 1/2"	41.9	DN 40	885 [520]	815 [475]	1385 [815]	845 [495]	875 [515]	520 [305]	370 [215]	260 [150]	405 [235]
2"	53.1	DN 50	1450 [850]	1330 [780]	2265 [1330]	1380 [810]	1430 [840]	855 [500]	605 [355]	425 [250]	665 [390]
2 1/2"	68.9	DN 65	2480 [1460]	2280 [1340]	3880 [2285]	2365 [1390]	2455 [1445]	1465 [865]	1035 [610]	725 [425]	1140 [670]
3"	80.9	DN 80	3440 [2025]	3165 [1860]	5380 [3165]	3280 [1930]	3405 [2000]	2035 [1195]	1435 [845]	1010 [590]	1580 [930]

Flow measuring ranges VA 570/ VA 520/ VA 525/ VA 521												
Inside diameter of pipe			High-speed version (224.0 m/s) Measuring range Nm³/h * / **[cfm]**									
Inch	**mm**	**DN**	**Corgon ®18**	**Corgon ®10**	**Corgon ®20**	**Forming gas 90% N2 + 10% H2**	**Natural gas L**	**Biogas 50% CH4 + 50% CO2**	**Biogas 60% CH4 + 40% CO2**	**LPG 60% C3H8 + 40% C4H10**	**LPG 50% C3H8 + 50% C4H10**	**Nitrous Oxide (N2O)**	**Ethyne/ Acetylene (C2H2)**
1/4"	8.9	DN 8	190 Nl/min [6.6]	195 Nl/min [6.9]	190 Nl/min [6.6]	110 Nl/min [3.9]	80 Nl/min [2.7]	95 Nl/min [3.3]	90 Nl/min [3.3]	70 Nl/min [2.4]	65 Nl/min [2.4]	125 Nl/min [4.5]	70 Nl/min [2.4]
3/8" ***	12,5	DN 10	85 [50]	90 [52,9]	85 [50]	50 [29,4]	35 [20,5]	40 [23,5]	40 [23,5]	30 [17,6]	30 [17,6]	60 [35,3]	30 [17,6]
1/2"	16.1	DN 15	160 [90]	160 [95]	155 [90]	90 [50]	65 [40]	80 [45]	75 [45]	55 [30]	55 [30]	105 [60]	60 [35]
3/4"	21.7	DN 20	310 [185]	320 [185]	310 [180]	180 [105]	135 [80]	155 [90]	150 [85]	110 [65]	110 [65]	210 [120]	120 [70]
1"	27.3	DN 25	520 [305]	530 [310]	515 [300]	300 [175]	225 [130]	255 [150]	250 [145]	190 [110]	185 [105]	345 [205]	200 [115]
1 1/4"	36.0	DN 32	935 [550]	960 [565]	930 [545]	540 [320]	405 [240]	465 [275]	455 [265]	340 [200]	335 [195]	630 [370]	360 [210]
1 1/2"	41.9	DN 40	1290 [760]	1325 [780]	1280 [755]	745 [440]	560 [330]	640 [375]	625 [365]	470 [275]	460 [270]	865 [510]	495 [290]
2"	53.1	DN 50	2115 [1245]	2165 [1275]	2100 [1235]	1225 [720]	920 [540]	1050 [620]	1025 [605]	770 [450]	755 [440]	1420 [835]	810 [475]
2 1/2"	68.9	DN 65	3625 [2130]	3715 [2185]	3595 [2115]	2100 [1235]	1575 [925]	1805 [1060]	1760 [1035]	1320 [775]	1290 [760]	2435 [1430]	1390 [820]
3"	80.9	DN 80	5025 [2955]	5145 [3030]	4985 [2930]	2910 [1710]	2180 [1285]	2500 [1470]	2440 [1435]	1830 [1075]	1790 [1050]	3375 [1985]	1930 [1135]

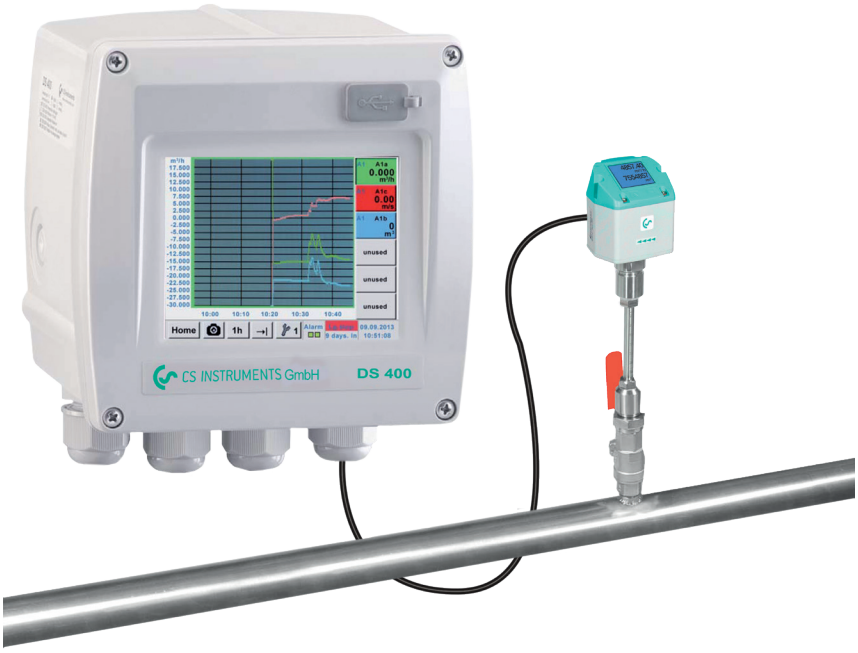
* Nm³/h in acc. with DIN 1343: 0 °C, 1013.25 mBar for gases
** ISO 1217: 20 °C, 1000 mBar for air
*** 3/8 “only available with VA 520

Consumption / flow rate of custom gas mixtures **available on request**
Real gas calibration under pressure **available on request**

Measuring compressed air consumption and saving energy

Compressed air is one of the most expensive forms of energy. Using compressed air smartly offers enormous saving potentials.

Therefore a continuous consumption monitoring should be conducted which can measure and record the actual compressed air consumption. Even smallest leaks in a line can be recognized quickly and reliably.



If we talk about operating costs in compressed air systems, we are actually talking about the energy costs, Because the electricity costs make up about 70-80% of the total cost of a compressed air system.

Depending on the size of the system, this means considerable operating costs. Even in smaller systems, this may quickly add up to $2,000 to $25,000 per year. This is an amount which can be considerably reduced – even in case of well operated and maintained plants.

In case of a three shift operation with 200 kW compressor performance a bad compressed air distribution can create redundant energy costs of more than $60,000 per year.

This mainly relates to the detection of leaks and the correct design of the compressed air lines to minimize the pressure losses.

Energy resources like electricity, water or gas are usually monitored and therefore the costs are transparent.

Contrary to compressed air, a water leak is usually found quickly due to the visi- bility of the leak and therefore is fixed immediately. Leakages in the compressed air network „blow out“ unnoticed, even on weekends and during production stops.

The compressors continue to run during this time just to maintain a constant pressure in the network. For mature compressed air networks, the leak rate can be between 25 and 35 percent.

They are the most industrious consumers working 365 days a year.

Not considered in these considerations are the costs of producing clean and dry compressed air. Refrigeration and adsorption dryers dry the air with significant operating costs, which then „blow out“ useless through leaks.

With constantly rising energy costs, these energy savings have to be implemented in order to stay competitive within the market. Potential savings can only be exploited if the consumption of individual machines or systems is known and made transparent for all.

However, often there is no knowledge about the leak ratio. In the following we show you how leakage rate can be determined easily in your company.

Formerly the simple but inaccurate container method was applied very often. A simplified determination of the leakages is possible by means of the emptying of the tank. To carry out this measurement you just need a clock and a manometer. Furthermore you should know the storage volume of the tank as well as of the compressed air system.

For measurement first the tank and the compressed air system are set to the upper cut-out pressure value. All compressed air consumers have to be switched off. Then the compressor is switched off and there will be no compressed air feeding into the system.

Now the time T which elapses until there is a pressure drop of 1 to 2 bar due to the leakages is measured. The pressure drop between which the measurement is taking place can be selected freely.

However, in practice the described method is very time-consuming, not adequate and inaccurate due to the following reasons:

- Storage volume, distribution pipelines cannot be determined exactly
- The accuracy of the differential pressure measurement and time measurement has to be observed
- During the pressure drop, the compressed air volume cools down and therefore changes the volume flow reference value.
- An online measurement with consumption report is not possible.

This method belongs to the so-called indirect measurements, like also the method of the load and unload measurement during which the current intake is measured by means of clamp-on ammeters and calculated back to the volume flow over the technical data of the compressor.

These indirect methods are antiquated and not suitable to detect leakages in the lower measuring range.

Determination of compressed air leakages with modern flow meters

A modern compressed air consumption measurement resp. leakage measurement should be able to measure the real compressed air flow and also the smallest leakages quickly and reliably and record them.

New: Flow measurement DS 400 for compressed air and gases

Worldwide unique with 3.5 inch, graphic display with touch screen and print function.

With the new ”ready for plug-in” flow measurement DS 400 the current flow in CFM etc. as well as the consumption in CF or l can be measured.

The new flow station works according to the approved calorimetric measuring principle.

The heart is the flow sensor which has been proven and tested for years.

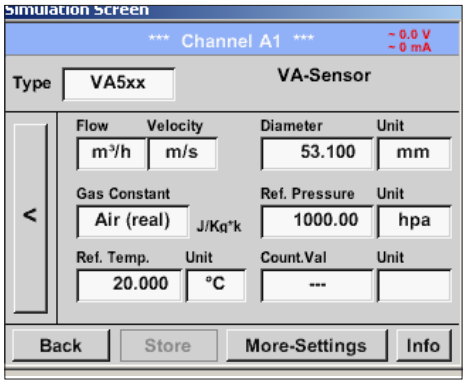
It is characterized by a new thermally more efficient sensor structure which shown a higher chip temperature in case of same electrical connection values. Compared to other calorimetric measuring instruments the sensor has a considerably lower mass and therefore a faster response time.

An additional pressure and temperature compensation is not necessary.
The advantage is that the user can use the flow meters in different pressures and temperatures without any further compensation.

In addition to compressed air, other gases such as

- **nitrogen**
- **oxygen**
- **CO2**
- **argon**
- **natural gas**
- **helium**

can also be measured.



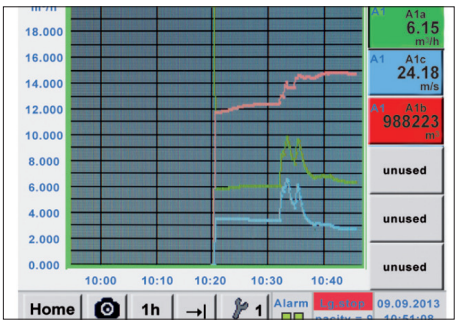
Threshold value exceedance can be reported optically and acoustically. 2 relays for pre- and main alarm are freely adjustable.

An alarm delay can be set for each relay. This grants that only really long-term threshold value exceedances are indicated.

Additionally every alarm can be reset.

The intuitive operation with the 3.5 inch touch screen graphic display with zoom function and print key is one of its kind in the world in this price class.

The graphic display with zoom function shows the actual flow, the peak values and the leakage at a glance, the values are stored in the data logger.



So the user can take a look at the stored measurement curves also without any computer at any time on site. This grants a quick and easy analysis of the compressed air or gas consumption.

With the print key, the current screen can be saved as an image file on the internal SD card or on a USB stick and can be printed out without additional software on a PC.

Ideal for documentation of the measured values/measurement curves on site. Colored measurement curves can be sent by e-mail as image files or integrated into a service report.

The internal data logger enables the storage of the measured data for several years.

The measured data can be evaluated via a USB stick of via Ethernet by means of the comfortable software CS Soft Basic.

Particularly comfortable is the consumption analysis at the touch of a button.

The CS Soft Basic automatically draws up daily, weekly and monthly reports.

Special features:

- **3.5" graphic display – easy to use with touchscreen**
- **Zoom function for accurate analysis of measured values**
- **Consumption analysis with daily/ weekly/monthly reports**
- **Colored measurement curves with names**
- **Mathematical calculation function, e.g. addition of several consumers to a total consumption or energy costs per kWh/m³**
- **Print key: optional indications can be stored as image files directly on a USB stick and sent by e-mail without any software**
- **2 alarm contacts for threshold value exceedance**
- **Freely adjustable alarm delay for both alarm contacts with reset function**
- **Up to 4 sensor inputs for: additional flow meters, dew point, pressure, temperature sensors, electrical effective power meters, optional third-party sensors can be connected: Pt 100/1000, 0/4…20 mA, 0-1/10 V, Modbus, pulse**
- **Integrated data logger 8 GB**
- **USB, Ethernet interface, RS 485**
- **Web server**

Installation VA 500 under pressure

VA 500 flow meter for compressed air and gases

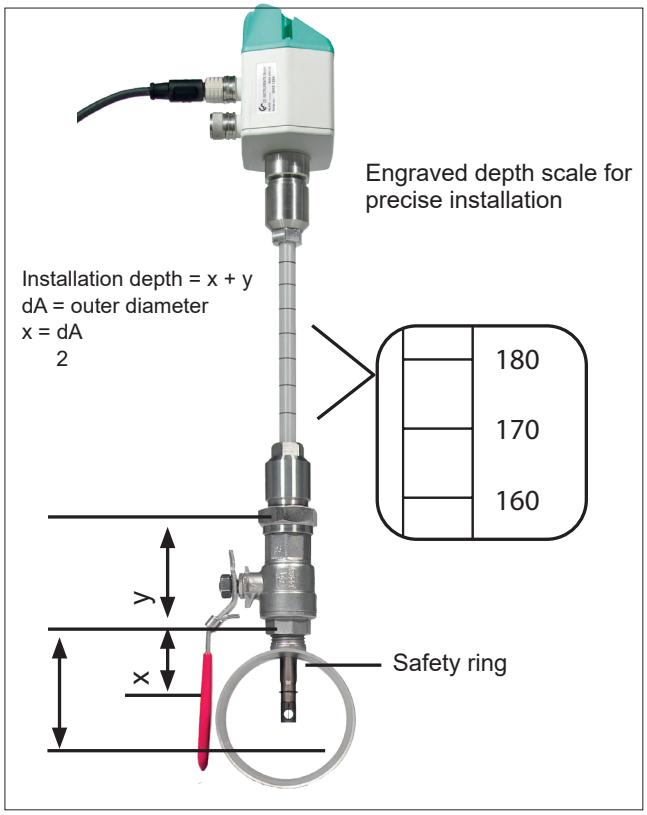
Even under pressure, the flow probe VA 500 is mounted by means of a standard 1/2" ball valve.

During mounting and dismounting the safety ring avoids an uncontrolled ejection of the probe which may be caused by the operating pressure.

The flow probes are suitable for being mounted into existing pipes with diameters of 1/2" to DN 1000 upwards.

The exact positioning of the sensor in the middle of the pipe is possible via the engraved depth scale.

Inch	mm
4.7	120
6.3	160
8.7	220
11.8	300
15.7	400



Configuring the measuring site

If there is no suitable measuring spot with 1/2" ball valve, there are two simple possibilities to set up a measuring location:

A Weld on a 1/2" welded nipple and screw on a 1/2" ball valve

B Mount spot drilling collar incl. ball valve (see accessories)

By means of the drilling jig, it is possible to drill under pressure through the 1/2" ball valve into the existing pipe.

The drilling chips are collected in a filter. Then install the probe as described above.

Due to the large measuring range of the probes, even extreme requirements placed on the consumption measurement (high volume flow in small pipe diameters) can be met.

(The measuring range depends on the pipe diameter).

OIL CHECK 500

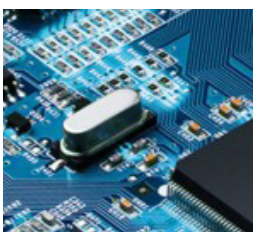
The monitoring system for permanent highly precise measurement of the vaporous residual oil content in compressed air, nitrogen and gases

In many industrial processes, compressed air comes into direct contact with the end product. If the compressed air is contaminated with oil, moisture or particles, this can have serious consequences.

While dew point monitoring is important for all production facilities to prevent corrosion in the compressed air network and machine failures, residual oil and particle measurement is widely used by manufacturers of food, pharmaceuticals, electronics and semiconductors.

The limit values are defined in ISO 8573

ISO 8573-1:2010 Class	Solig particles			Humidity	Oil
	Number of particles per m³			Pressure dew point °C	Total share of oil (liquid aerosol and vapor)
	0,1 - 0,5 µm	0,5 - 1 µm	1 - 5 µm		mg/ m³
0	In according with specification by the devices user, stricter requirements than class 1				
1	≤ 20.000	≤ 400	≤ 10	≤ -70 °C	≤ 0,01
2	≤ 400.000	≤ 6.000	≤ 100	≤ -40 °C	≤ 0,1
3	--	≤ 90.000	≤ 1.000	≤ -20 °C	≤ 1
4	--	--	≤ 10.000	≤ +3 °C	≤ 5
5	--	--	≤ 100.000	≤ +7 °C	--
6	--	--	--	≤ +10 °C	--
7	--	--	--	--	--
8	--	--	--	--	--
9	--	--	--	--	--
x	--	--	--	--	--

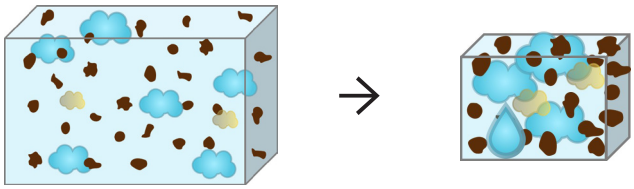


But how can residual oil get into the compressed air?

1. Intake air:

A significant amount of residual oil can enter compressed air systems through the intake air. Only in rural areas does the ambient air contain less oil vapour than defined in Class 1. In industrial areas, the intake air can be contaminated that only Class 2 or worse is achieved. Heavy goods traffic, commercial kitchens and hydrocarbon-rich exhaust air from industrial processes pollute the air accordingly.

	Average (mg/m3)	ISO class
Rural	< 0.001	1
Suburban	0.01	1
Industrial	0.01-0.03	1-2
Large city	0.01-0.10	2
Industrial area with significant hydrocarbon industry	0.1-0.2	2-3



Atmospheric *Compressed to 7 bar*

2. Compressors:

Many critical applications are already covered by oil-free compressors in order to eliminate the risk of oil contamination from the compressor. However, most oil-free compressors still use oil in their gears and bearings. If seals fail, oil vapor can enter the intake air.
In oil-injected compressors, oil is present in the compressor stage and must be separated from the compressed air using a complex oil separator cartridge. If the oil separation fails, extremely large amounts of oil enter the compressed air.

3. Filtration and treatment technology:

The appropriate filtration and treatment technology is selected depending on the specified ISO class. Filtration elements and activated carbon fillings are consumables that must be replaced regularly.

Here too, failure to observe the service intervals can lead to increased oil ingress into the compressed air system. In addition, filter elements must be precisely matched to the compressed air consumption. The filtration effect is reduced if consumption fluctuates greatly or is too low or too high.

4. Other components:

All installed systems and components that are installed after treatment, such as pipes, valves, pressure reducers, measuring technology, point of-use dryers, etc., must be selected and installed with appropriate cleanliness (oil and grease free) and care.

5. Installers and maintenance personnel:

If maintenance technicians and installers do not work carefully when adjusting the system or performing maintenance, e.g. without gloves, shortterm oil peaks can occur due to oil on their hands.

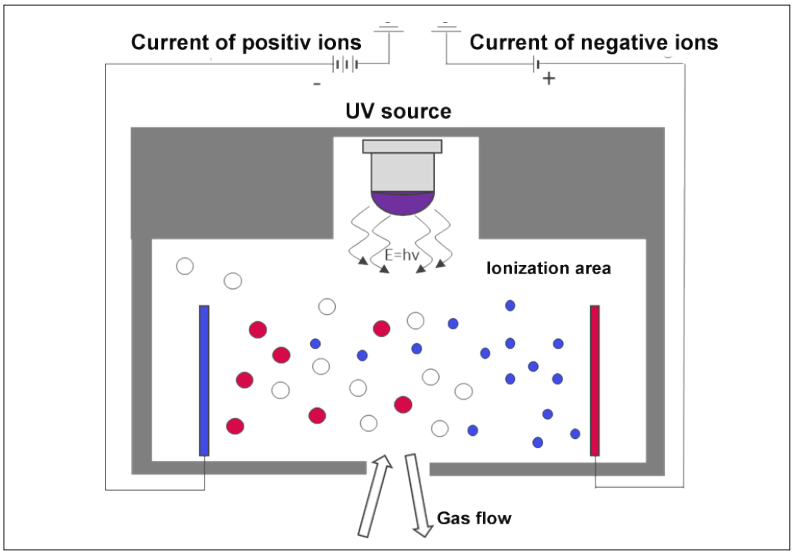
Measuring principle

Permanent Oil vapor measurement OIL CHECK 500

At the heart of the Oil Check 500 is a PID sensor (photo ionization detector).

A partial flow of compressed air is taken from the system and fed to the PID sensor. Hydrocarbons (> C6) are ionization by a special UV lamp.

Normal components of the air (oxygen, nitrogen, carbon dioxide, argon, water vapor, etc.) are not ionized. This creates an ion current that is proportional to the concentration of the ionized molecules.



Gas temperature

ISO 8573 defines a reference temperature of 20°C for residual oil measurement.

Since modern compressed air systems can have heat recovery, it is possible that the compressed air temperature during measurement in the compressor room is below 20°C, but rises again above 20°C further back in the production process.

This can result in less oil vapor occurring in the compressor room at low temperatures than at the consumer.

The optional integrated heating element ensures a measurement temperature > 20°C. The measured value can thus be reliably calculated back to the reference temperature of 20°C.

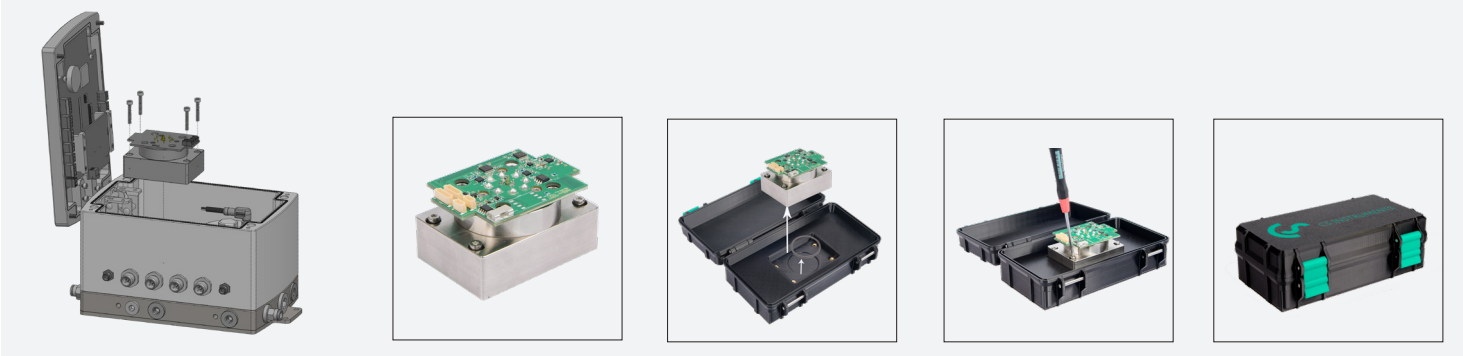
Long-term stability – service-friendly – reliable

„Forced Pressure Variation“ for long-term stable measurement results - auto-calibration

Thanks to the innovative „forced pressure variation“ measurement method, the OIL CHECK 500 generates reference gas in different mass concentrations inside the device. This method, which is protected by CS INSTRUMENTS, compensates for ageing or contamination-related components in the measurement signal, in particular long-term drift. No wear parts such as activated carbon filters are required to generate zero air. The result is low-maintenance and long-term stable measurement.

Service-friendly, no downtime

The sensor unit can be replaced by the customer on site. This eliminates the need to return the entire device for recalibration.



Process reliability

All important functions/components are monitored internally

- Supply voltage
- Sensor voltage
- Gas temperature
- Internal relative humidity
- Intensity of the light source relative to calibration (lamp intensity)
- Increased sensor sensitivity (oil vapor resolution)

Calibration

The most important factor for accurate measurement is the calibration of the measuring system.
The limit value specified in ISO 8573 for Class 1 is 0.01 mg/m³. This corresponds to a volume concentration of 2.5 ppb, which means 2.5 particles per billion.

Table 1 - Calibration points / Calibration Support Points
The high-precision, certified calibration process in the CS INSTRUMENTS laboratory enables reproducible calibration below Class 1.
Calibration at 7 additional points ensures that even high residual oil measurements can be measured reliably.

CS INSTRUMENTS GmbH & Co. KG
Gewerbehof 14
D-24955 Harrislee
Tel.: +49 (0) 461 807 150 0
Fax: +49 (0) 461 807 150 15
Web: http://www.cs-instruments.com

CS INSTRUMENTS GmbH & Co. KG

Kalibrierzertifikat / Calibration Certificate

Messergebnisse / Measuring Results

Unter den genannten Bedingungen wurden bei der Kalibrierung folgende Ergebnisse erzielt:
The following results were achieved during calibration under these conditions:

Tabelle 1 - Kalibrierpunkte / Calibration Support Points

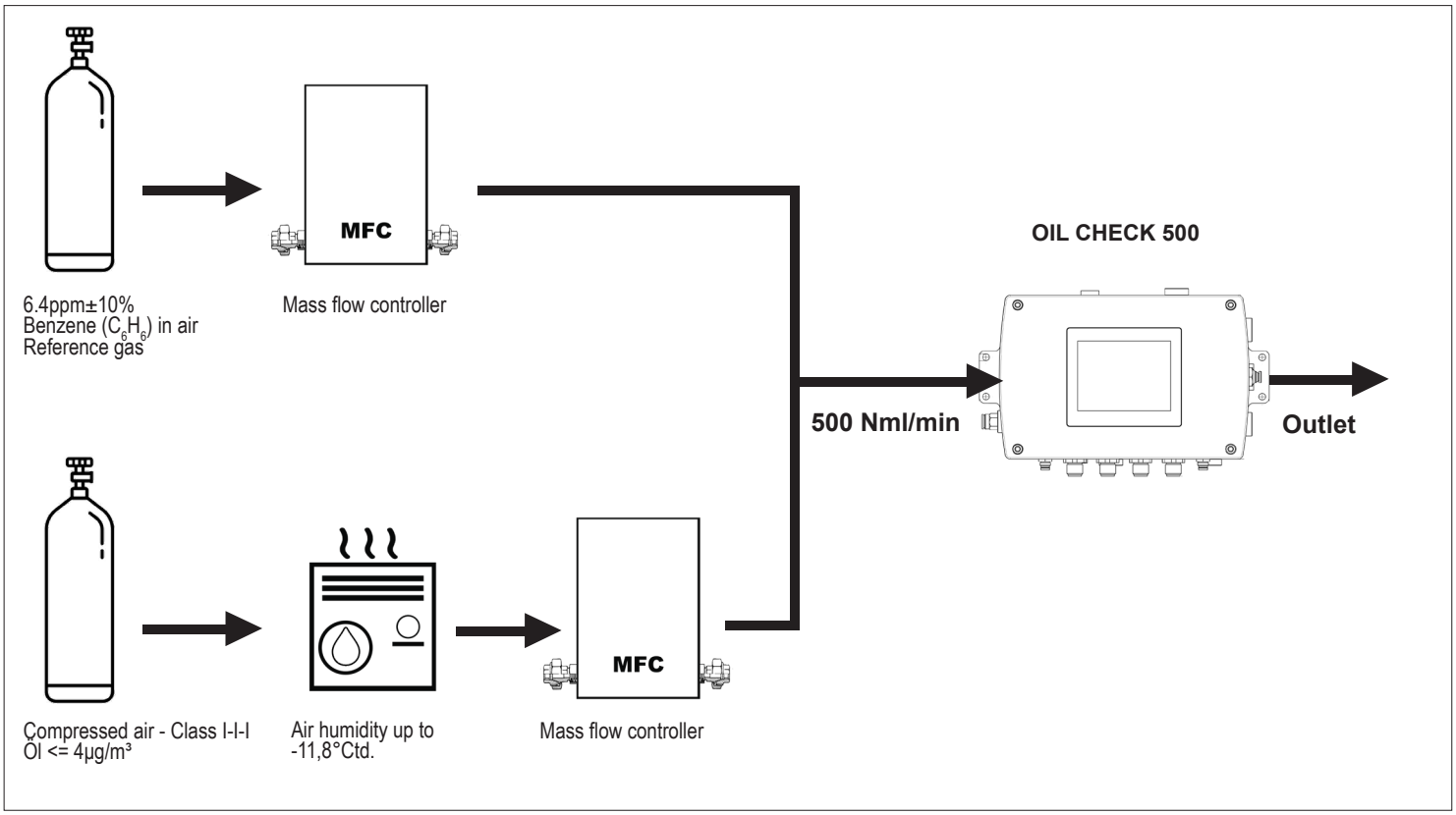
Messwerte Measurement Values					Abweichung Deviation		Im Bereich In Range	
Nr	Sollwert Required Value [ppb]	Sollwert Required Value [mg/m3]	Istwert Actual Value [ppb]	Istwert Actual Value [mg/m3]	Absolut absolute [mg/m3]	Zulässig Permissible +/- [mg/m3]		ISO Class
1	0,0	0,0000	0,9030	0,0029	0,0029	0,0030	☑	I
2	1,0	0,0032	1,2335	0,0040	0,0007	0,0050	☑	I
3	2,0	0,0065	1,9090	0,0061	-0,0004	0,0050	☑	I
4	4,0	0,0129	3,8614	0,0124	-0,0006	0,0050	☑	II
5	8,1	0,0259	7,7327	0,0248	-0,0011	0,0050	☑	II
6	16,2	0,0518	16,2121	0,0520	0,0002	0,0052	☑	II
7	32,3	0,1036	32,1878	0,1032	-0,0004	0,0103	☑	III
8	64,6	0,2071	64,7838	0,2076	0,0005	0,0208	☑	III
9	129,3	0,4143	129,4752	0,4149	0,0006	0,0415	☑	III
10	258,6	0,8286	258,7286	0,8291	0,0005	0,0829	☑	III
11	517,1	1,6572	518,3607	1,6612	0,0040	0,1661	☑	IV

Ergebnis: Die Gegenprobe aller Kalibrierpunkte war innerhalb der angegebenen Spezifikation.
Result: The cross-check of all calibration points was within the stated specification.

OIL CHECK 500 - PERFORMANCE MEASUREMENT

(December 2024, Johannes Herbst, Fraunhofer IPM)

Schematic diagram of laboratory measurement

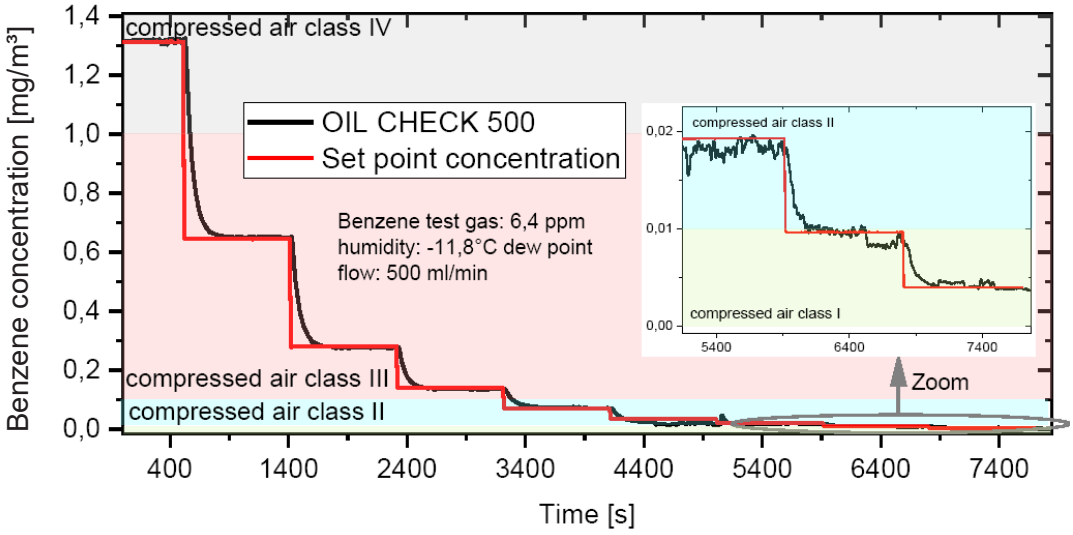


SETUP

Laboratory and conditions

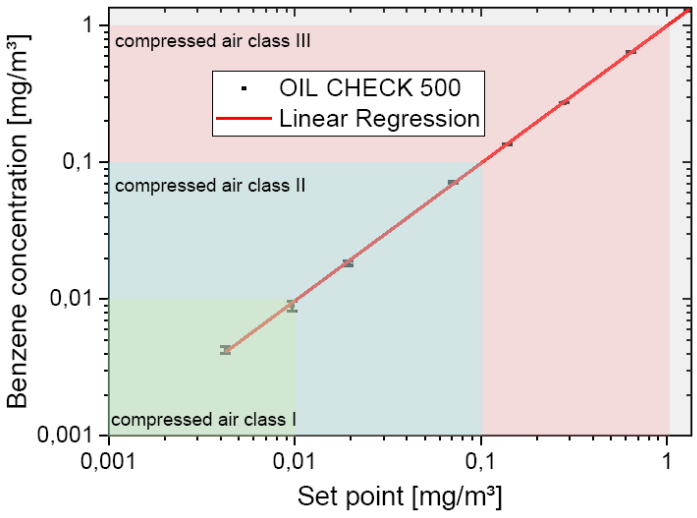
- Performance test of the OIL CHECK 500 with benzene in air in the gas laboratory of Fraunhofer IPM
- IPM Test gas cylinder: 6.4 ppm benzene in air
- Dilution of the test gas with compressed air of quality 0.004 mg/m³
- 4 l/min dry compressed air: <-80°C dew point
- Moisture supply: -11.8 °C dew point H2O
- Flow through OIL CHECK: 0.5 l/min
- Measurement at ambient pressure
- Data logging per second

Benzene measurement



- Detection limit (6σ): 0.0015 mg/m³
- With an SNR of 1.5 µg/m³, the signal sensitivity is high enough to reliably detect the transition from class I to class II at 10 µg/m³.

Linearity



Data point	Setpoint (mg/m3)	Concentration measurement (mg/m3)
1	0.0043	0.0043
2	0.0097	0.0090
3	0.0193	0.0183
4	0.0708	0.0716
5	0.1380	0.1351
6	0.2801	0.2745
7	0.6442	0.6461
8	1.3127	1.3048

- The measurement dynamics in the tested range exceeds three orders of magnitude from class I to class IV.

LABORATORY MEASUREMENT

Differences from laboratory measurement

In order to guarantee the residual oil class, many users still just take samples at regular intervals using activated carbon tubes and have them analysed in a laboratory. This procedure does not provide 100% security, as it is not a 24/7 online measurement. Any oil breakthrough cannot be detected, or is detected far too late. The user is flying blind for 12 months without any monitoring.

The user and the laboratory can also make mistakes during manual sampling and analysis:
- Sample quantity too low (flow and time), see sample calculation*
- Solvent used to remove oil components from the activated carbon is not suitable
- Temperature of the laboratory analysis too low

Advantages of OIL CHECK 500:
- Ensures 24/7 monitoring
- Fast response to oil breakthrough
- Higher sensitivity than activated carbon tubes and gas chromatographs

*Calculations for the minimum sampling period for class I/II differentiation.

Laboratories require a minimum amount of sorbed sample, typically 3µg/m³ to 5µg/m³, for the extraction of organic components from activated carbon or Tenax.

The substances absorbed in the tube are almost exclusively mixtures of various alkanes and aromatics with different molar masses and different interactions with the surface of the separation column in the gas chromatograph.

This is even a basic requirement, in order to be able to identify a kind of fingerprint consisting of several peaks over time in the chromatogram.

This means that the total amount of absorbed substances in the tube is distributed across several peaks in the chromatogram. Assuming a detection limit of approx. 5 µg/m³ per peak, at least 3 to 10 times the amount must be collected in order in order to obtain a chromatogram that exceeds the detection limit of the measuring device.

Let us assume that approx. 50 µg of oil vapours need to be collected:

Typical volume flow during sampling using activated carbon or Tenax tubes: 0.5 l/min Typical concentration of organic substances for a low Class II reading: 20 µg/m³ (0.02 mg/m³).

To collect 50 µg for clear detection, 50/20= 2.5 m³ of homogeneously contaminated compressed air is therefore required. At 0.5 l/min, this results in a minimum sampling time of 5000 min or 83.33 hours or 3 days and 11 hours.

In order to detect average oil vapour concentrations below 0.020 mg/m³, the sampling period must be correspondingly longer, so to determine whether ISO Class I (<0.01 mg/m³) is complied with, the sample should be flowed through for at least 7 to 9 days.

If this sampling duration is not observed, the laboratories will always conclude that the compressed air in the sample is ISO Class I due to their detection limit.

Notice

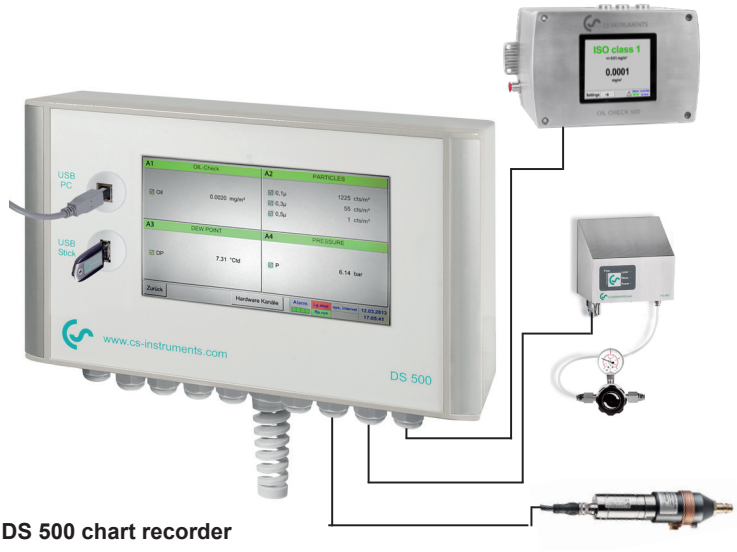
OIL CHECK 500 - Stationary solution

DESCRIPTION	ORDER NO.
OIL CHECK 500 – residual oil measurement of the oil vapor content from 0.001…5 mg/m³, 43.5 ... 130.5 psi. High-precision PID-Sensor, innovative “Forced Pressure Variation“ measuring method, with integrated display, with 4...20 mA analog output and digital Modbus RTU interface, incl. calibration certificate.	0699 0080
Options: Integrated heating element for the stationary OIL CHECK 500. Keeps the gas temperature constantly above +68 °F. Recommended for installations where the room temperature may fall below +68 °F	Z699 0078
Additional calibration curve for measurement in 100% N2	Z699 0181
Additional calibration curve for measurement in 100% CO2	Z699 0179
Additional calibration curve for measurement in other gases (please specify gas)	Z699 0180
2x 4...20 mA analog output (electrically isolated)	Z699 0178
External alarm unit, wired ready to plug in, for direct connection to the OIL CHECK 500 with 16 ft cable (buzzer and continuous red light)	Z699 0077
Sampling system OIL-Check 500: Sampling system consisting of ½“ ball valve (oil- and grease-free), 1 m (3.25 ft) stainless steel tube 6x1 mm (oil- and grease-free), clamp screwing (oil- and grease-free)	Z699 0175
Alternatively: Portable sampling system consisting of 2 m (6.5 ft) PTFE hose, quick coupling (oil- and grease-free)	Z699 0174
Options for systems > 130.5 psi: Pressure reducer (oil- and grease-free), input pressure max. 4350 psi, output pressure up to 130.5 psi	Z699 0076
For systems with pressure of 14.5...43.5 psi (g)	Z699 0182
DS 500 – intelligent chart recorder in basic version (4 sensor inputs)	0500 5000
Connection cable for probes, 16 ft with open ends	0553 0104
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040

SERVICE / RECALIBRATION	ORDER NO.
Pre-calibrated sensor unit for the OIL CHECK 500, incl. certificate	0699 8080
Recalibration of OIL CHECK 500 or sensor unit, including certificate	0699 3405
As-found Certificate (NIST tracibility Equivalent) OIL CHECK 500 with certificate	0999 3501
Loaner OIL CHECK 500 for the period of recalibration	0699 3930

Measure compressed air quality accordance with ISO 8573

Residual oil - particles - residual moisture



DS 500 chart recorder

Residual oil content measurement – OIL CHECK 500

For permanent and highly precise measurement of the vaporous oil content from 0.001 mg/m³ to 5 mg/m³. Due to the low detection limit of 0.001 mg/m³, the compressed air quality Class 1 (ISO 8573) can be monitored.

Particle counter PC 400

The highly precise, optical particle counter PC 400 measures particles from a size of 0.1 µm and is therefore suitable for monitoring the compressed air quality Class 1 (ISO 8573).

Moisture – dew point sensor FA 510

FA 510 measures the pressure dew point down to -112 °Ftd. Dryer breakdowns can be detected with continuous monitoring. Alarms can be triggered when connected with the DS 500 or other automation systems.

DESCRIPTION	ORDER NO.
DS 500 – intelligent chart recorder in basic version (4 sensor inputs)	0500 5000
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040
Residual oil measurement: **OIL CHECK 500** – residual oil measurement of the vaporous oil content from 0.001…5 mg/m³, 43.5 ... 130.5 psi. High-precision PID-Sensor, innovative “Forced Pressure Variation“ measuring method, with integrated display, with 4...20 mA analog output and digital Modbus RTU interface, incl. calibration certificate	0699 0080
Options: Integrated heating element for the stationary Oil Check 500. Keeps the gas temperature constantly above 68 °F. Recommended for installations where the room temperature may fall below 68 °F.	Z699 0078
Additional calibration curve for measurement in 100% N2.	Z699 0181
Additional calibration curve for measurement in 100% CO2.	Z699 0179
Additional calibration curve for measurement in other gases (please specify gas)	Z699 0180
2x 4...20 mA analog output (electrically isolated)	Z699 0178
Sampling system OIL CHECK 500: Sampling system consisting of ½“ ball valve (oil- and grease-free),1 m (3.25 ft) stainless steel tube 6x1 mm (oil- and grease-free), clamp screwing (oil- and grease-free)	Z699 0175
Alternative: Portable sampling system consisting of 2 m (6.5 ft) PTFE hose, quick coupling (oil- and grease-free)	Z699 0174
Options for systems > 130.5 psi: Pressure reducer (oil- and grease-free), input pressure max. 4350 psi, output pressure up to 130.5 psi	Z699 0076
For systems with pressure of 14.5...43.5 psi (g)	Z699 0182
Connection cable for probes 16 ft with open ends	0553 0104
PC 400 particle counter up to 0.1 µm for compressed air and gases, incl. pressure reducer/sampling hose, calibration certificate, Modbus-RTU interface	0699 0040
Connection cable for probes, 16 ft with open ends	0553 0104
FA 510 dew point sensor for adsorption dryers -112 ... 68 °Ftd incl. factory certificate, 4…20 mA analog output (3-wire connection) and Modbus-RTU interface	0699 0510
Standard measuring chamber up to 232 psi (1/2“ NPT)	0699 3390
Connection cable for VA/FA series, 16 ft with open ends	0553 0104

Mobile transport trolley for measurement at the points of use

Residual oil - particles - residual moisture

DESCRIPTION	ORDER NO.
DS 500 – intelligent chart recorder in basic version (4 sensor inputs)	0500 5000
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040
Residual oil measurement: **OIL CHECK 500** – residual oil measurement of the vaporous oil content from 00001…5 mg/m³, 43.5 .... 130.5 psi. High-precision PID-Sensor, innovative “Forced Pressure Variation“ measuring method, with integrated display, with 4...20 mA analog output and digital Modbus RTU interface, incl. calibration certificate	0699 0080
Mobile transport trolley on wheels (outer dimensions: 26.77x 41.73x 16.14 Inches) (W x H x D) with firmly mounted components of OIL-Check 400, PC 400, FA 510	0554 6017
Options: Additional calibration curve for measurement in 100% N2	Z699 0181
Additional calibration curve for measurement in 100% CO2	Z699 0179
Additional calibration curve for measurement in other gases (please specify gas)	Z699 0180
Options: Integrated heating element for the stationary OIL CHECK 500. Keeps the gas temperature constantly above 68 °F. Recommended for installations in which the room temperature may fall below 68 °F.	Z699 0078
Options for systems > 130.5 psi: Pressure reducer (oil- and grease-free), input pressure max. 4350 psi, output pressure up to 130.5 psi	Z699 0076
Alternative: Mobile sampling system consisting of 2 m (6.5 ft) PTFE hose, quick coupling (oil- and grease-free)	Z699 7774
For systems with pressure of 14.5...43.5 psi (g)	Z699 0182
Connection cable for probes, 16 ft with open ends	0553 0104
PC 400 particle counter up to 0.1 µm for compressed air and gases, incl. pressure reducer/sampling hose, calibration certificate, Modbus-RTU interface	0699 0040
Connection cable for probes, 16 ft with open ends	0553 0104
FA 510 Dew point sensor, -112 ... +68 °Ftd	0699 0510
Standard measuring chamber (1/2“ NPT)	0699 3390
Connection cable for VA/FA series, 16 ft with open ends	0553 0104

Service case “All in one solution”

Residual oil - particles - residual moisture

DESCRIPTION	ORDER NO.
Service case “All-in-one solution” - Compact trolley with wheels (External dimensions 607 x 275 x 475 mm) (WxHxD) and permanently mounted sensors: OIL CHECK 500, PC 400, FA510, including mobile sampling system consisting of 2 m PTFE hose, quick coupling (oil and grease free)	0699 0090
DS 500 – intelligent chart recorder in basic version (4 sensor inputs)	0500 5000
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040
Residual oil measurement: **OIL CHECK 500** – residual oil measurement of the vaporous oil content from 0.001…5 mg/m³, 43.5 ... 130.5 psi. High-precision PID-Sensor, innovative “Forced Pressure Variation“ measuring method, with integrated display, with 4...20 mA analog output and digital Modbus RTU interface, incl. calibration certificate	0699 0080
Options: Integrated heating element for the stationary Oil Check 500. Keeps the gas temperature constantly above 68 °F. Recommended for installations where the room temperature may fall below 68 °F.	Z699 0078
PC 400 particle counter up to 0.1 µm for compressed air and gases, incl. pressure reducer/sampling hose, calibration certificate, Modbus-RTU interface	0699 0040
FA 510 Dew point sensor, -80°…+20 °Ctd with integrated pressure sensor	0699 0510
Standard measuring chamber	0699 3390

OIL CHECK 500 - Mobile solution

DESCRIPTION	ORDER NO.
OIL CHECK 500 portable- Residual oil measurement of the vaporous oil content from 0.001...5 mg/m³, 43.5 ... 130.5 psi. High-precision PID sensor, innovative “Forced Pressure Variation“ measuring method, with integrated display, with 4...20 mA analog output and digital Modbus RTU interface, Integrated heating element for fast start-up at cold ambient temperatures ,incl. calibration certificate, in a protective case. Connection cable ODU/ODU 16 ft	0699 0081
Options: Additional calibration curve for measurement in 100% N2	Z699 0181
Additional calibration curve for measurement in 100% CO2	Z699 0179
Additional calibration curve for measurement in other gases (please specify gas)	Z699 0180
Alternative: Portable sampling system consisting of 2 m (6.5 ft) PTFE hose, quick coupling (oil- and grease-free)	Z699 0174
DS 500 mobile - intelligent chart recorder with 4 sensor inputs	0500 5012
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040

MEASUREMENT IN GASES

In addition to measurement in compressed air, there are solutions for residual oil measurement in gases such as CO2, N2, H2, He, etc. In our in-house laboratory, we offer real gas calibrations in the desired gases. We also offer gas mixers (mixture with pure N2) to make various gases measurable.

Gas mixing system

For evaluation of gases such as:

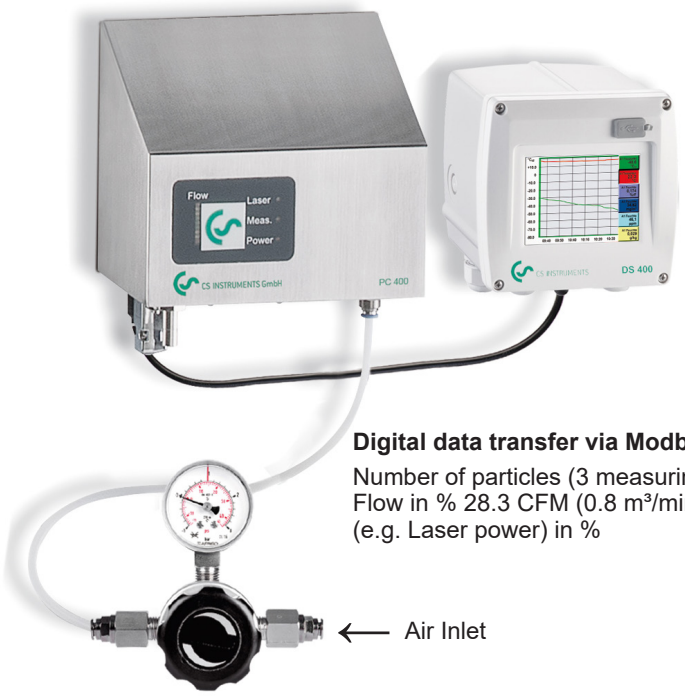
- H2
- He
- Ar

DESCRIPTION	ORDER NO.
Gas mixing system for the OIL CHECK 500 for determining residual oil in special gases, consisting of: - 2 mass flow controllers with stored setpoint - Pressure reducer to ensure the same pressure level at the inlet of the OIL CHECK 500 - Mounted on an aluminium plate for wall mounting - Fully electrically wired and gas-hose connected	Z699 0200

Application: Measurement in the compressor room - OIL CHECK 500- DS 500 - PC 400

TECHNICAL DATA OIL CHECK 500	
Measured medium:	Compressed air, nitrogen, (free from aggressive, corrosive, acid, toxic, flammable and oxidising components). Further gases on request
Measuring unit:	Residual oil content in mg oil/norm m³ referred to 1.0 bar [abs], +20 °C, 0% relative humidity, in accordance with ISO 8573-1
Identifiable substances:	Hydrocarbons, functional hydrocarbons, aromatic hydrocarbons
Field of application:	After activated carbon filter, after activated carbon adsorber, after oil-free compressor, always with con-nected upstream filtration and dryer
Ambient temperature:	+68 °F… +113 °F, rel. humidity <= 80% without condensation
Media temperature:	+68 °F… +113 °F (Short-term +70 °C)
Operational overpressure:	43.5…130.5 psi, optional pressure reducer connected upstream for up to 4351 bar
Humidity of measured gas:	<= 40% rel. humidity, pressure dew point max. +145 °Ftd, non-condensable humidity
Compressed air connection:	G 1/4″ female thread according to ISO 228-1
Measured values:	mg/norm m³, pressure and temperature compensated residual oil vapour content
Measuring range:	0.001…5 mg/m³ (higher measuring ranges on request)
Detection limit (residual oil):	0.001 mg/m³
Flow of measuring gas:	approx. 0.5 norm litres/minute, referred to to 1.0 bar [abs] and + 20 °C, (atmospheric conditions)
Plug-in power supply	100…240 VAC / 1 Ph. / PE / 50…60 Hz / ± 10%
Outputs	**Digital output:** RS 485 interface (Modbus RTU), Ethernet via DS 400 / 500 **Analogue output:** 4…20 mA (electrically isolated) **Alarm**: 2 alarm relays for external alarm unit, alarm values freely adjustable **Optional:** 2x 4...20 mA analog output (electrically isolated)
Operating hours counter:	integrated
Dimensions (mm):	200 x 130 x 120 (W x H x D)
Weight:	approx. 7 kg

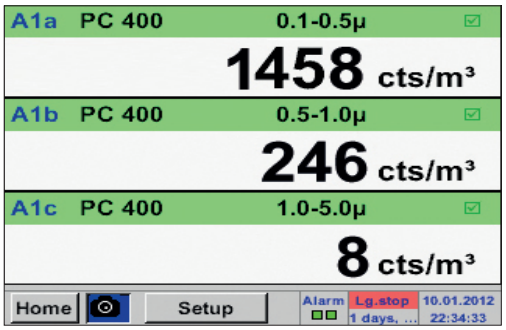
Particle counter PC 400 and DS 400



Digital data transfer via Modbus-RTU:
Number of particles (3 measuring channels)
Flow in % 28.3 CFM (0.8 m³/min)
(e.g. Laser power) in %

The DS 400 shows all 3 measuring channels according to ISO 8573-1

Particle size 0.1…0.5 µm: Number or particles per CF
Particle size 0.5…1.0 µm: Number or particles per CF
Particle size 1.0…5.0 µm: Number or particles per CF



Advantages at a glance:

- Highly precise, optical laser particle counter for use in compressed air and technical gases
- Highly precise optics for detecting the smallest particles up to 0.1 µm and therefore suitable for monitoring the compressed air class 1 according to ISO 8573-1
- The flow rate of 1 CFM is 10 times higher than other particles counters generally available on the market. Advantage: Counts the smallest particles with high counting accuracy at the same time
- Due to the digital data transfer (Modbus-RTU) to the chart recorders DS 400 or DS 500, 3 measuring channels can be transferred at the same time (without any faults due to check sum)
- The class 1 filter which is included in the scope of delivery can be used for on-site calibration at any time. Contaminations on the optics can therefore be quickly detected or eliminated.

Advantages of the DS 400

- Data logger for long-term monitoring
- Display shows trend curves (online and history curves available)
- Zoom function directly on the touch screen
- Integrated Ethernet interface (Modbus/TCP) and RS 485 interface (Modbus-RTU) for data transfer to superordinate controls
- 2 alarm relays (changeover contact 230 VAC, 3A) – threshold values freely adjustable
- Easy operation via 3.5" touchscreen

TECHNICAL DATA PC 400	
Measured medium:	Compressed air (free from aggressive, corrosive, acidic, toxic, flammable and oxidizing components) as well as gas types like N2, O2, CO2. Further gas types on request
Field of application:	In case of compressed air after filtration In case of gases / pure gases also without filtration
Parameter:	Number of particles per CF (relative to expanded air: 68°F, 1000 mBar) Size channels for the PC 400 0.1 µm: Particle size 0.1…0.5 µm: Number or particles per m³ Particle size 0.5…1.0 µm: Number or particles per m³ Particle size 1.0…5.0 µm: Number or particles per m³ Size channels for the PC 400 0.3 µm: Particle size 0.3…0.5 µm: Number or particles per m³ Particle size 0.5…1.0 µm: Number or particles per m³ Particle size 1.0…5.0 µm: Number or particles per m³
Operating pressure:	Max. input pressure on the pressure reducer: 580 psi
Humidity of measured gas:	<= 90% rel. humidity, pressure dew point max. 50 °F, non-condensable humidity
Ambient temperature:	41...104 °F
Temperature of the measured medium:	0...104 °F
Compressed air connection:	6 mm PTFE-hose incl. quick coupling
Flow rate:	1 CFM
Interface:	RS 485 (Modbus-RTU)
Light source:	Laser diode
Power supply:	24 VDC, 300 mA
Dimensions:	5.9 x 7.8 x 11.8 Inches
Weight:	17.64 lbs
Housing:	Stainless steel

Stationary solution with particle counter PC 400 and DS 400

DESCRIPTION	ORDER NO.
PC 400 particle counter up to 0.1 µm for compressed air and gases, incl. pressure reducer and calibration certificate	0699 0040
Connection cable for probes 16 ft, M12 / open ends	0553 0104
DS 400 chart recorder with graphic display and touch screen operation	0500 4000 D
Option:	
Integrated data logger for 100 million measured values	Z500 4002
Integrated Ethernet and RS 485 interface	Z500 4004
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040
As an alternative to PC 400 up to 0.1 µm: PC 400 particle counter up to 0.3 µm for compressed air and gases, incl. pressure reducer and calibration certificate	0699 0041

Mobile solution with particle counter PC 400 in a service case and DS 500 mobile

DESCRIPTION	ORDER NO.
PC 400 particle counter up to 0.1 µm for compressed air and gases incl. pressure reducer and calibration certificate in a service case	0699 0042
Connection cable to portable devices, ODU/ M12, 16 ft	0553 1503
Chart recorder DS 500 mobile, 4 sensor inputs	0500 5012
CS Basic - data evaluation in graphic and table form - readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040
As an alternative to PC 400 up to 0.1 µm:	0699 0043
PC 400 particle counter up to 0.3 µm for compressed air and gases incl. pressure reducer and calibration certificate in a service case	

Re-calibration and accessories particle counter PC 400

CS INSTRUMENTS GmbH
Am Cher 28c
24955 Harrislee
Tel: +49 461 700 20 25
www.cs-instruments.com

CS INSTRUMENTS GmbH

Werkskalibrierprotokoll Nr. CS_5860_05-2017

Gegenstand	OIL - CHECK Öldampf-Messgerät
Hersteller	[redacted]
Serien-Nr.	13662698
Auftraggeber	CS Instruments GmbH Zindelsteiner Straße 15 78052 VS-Tannheim
Auftragsnummer	711261
Ort der Kalibrierung	Neuss
Datum der Kalibrierung	12.05.2017
Anzahl der Seiten	5

Wir erklären hiermit, dass das oben genannte Produkt unter Beachtung und Einhaltung eines zertifizierten Qualitätssicherungssystems nach dem internationalen Qualitätsstandard DIN EN ISO 9001 : 2008 geprüft und kalibriert wurde.

Die für die Kalibrierung verwendeten Messeinrichtungen werden regelmäßig geprüft und kalibriert. Alle erforderlichen Messdaten sind auf den nachfolgenden Seiten dieses Kalibrier-Protokolls aufgeführt.

Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der Anwender verantwortlich.

Dieses Kalibrierprotokoll darf nur vollständig und unverändert weiterverbreitet werden. Auszüge oder Änderungen bedürfen der Genehmigung des Ausstellers. Kalibrierprotokolle ohne Unterschrift haben keine Gültigkeit.

Datum	Leiter Produktion	Bearbeiter
24.05.2017	[redacted]	[redacted]

DESCRIPTION	O RDER NO.
Re-calibration particle counter PC 400 incl. certificate	0699 3304
CS Service Software incl. PC connection set for PC 400	0554 2009
Certificate for “As found data” for Nist equivalent tracibility	9999 3304
Swap Program to eliminate downtime	on request
Loaner Program for time of calibration to eliminate downtime and allow serial number traceability	on request

LC 600 LeakCam - The new generation of the leak detectors

CS INSTRUMENTS has been a leading global manufacturer of measurement technology for compressed air and gases for more than 20 years. Many years of feedback and experience from several thousand satisfied customers of the previous 300/400/450/500 series leak detectors have been incorporated into the development and research of the LeakCam 600.

Unlike many other manufacturers, CS INSTRUMENTS also has calibration stands and flow meters for precise consumption measurement and leakage measurement of compressed air and gases. This know-how, coupled with over 20 years of experience in the development of leak detectors, has gone into the development of the LeakCam 600.

During development, particular attention was paid to practicality and user-friendliness. What does it really mean for the service technician or maintenance engineer to search for and document gas leaks and compressed air leaks in the production process with a leakage camera in their hand for 8 hours, for example?

Unlike many other leakage cameras, the LC 600 was developed with these points in mind, such as:

- The unique integrated laser distance measurement automatically calculates the distance to the leak. There is no need for time-consuming and incorrect distance measurement as with other devices. Precise measurement of the distance to the leak is the most important parameter for accurate leakage calculation.
- Special camera module for wide-angle view, allowing the user to quickly gain an overview of larger rooms
- LED for illuminating dark rooms
- Carrying strap, included
- Battery replacement concept

Features

5" Touchscreen Display
1280 x 720 Pixel for precise leak localization

Cost Quantification
Identifies critical leaks for efficient resource allocation and savings
Shows the leakage rate in l/min and costs in $

Neck Strap Loops
Comfortable and easy handling

Grip for One-Handes Operation
Leaving the other hand for the touchscreen

18 V Einhell Power X-Change
Two batteries with an external charger for up to 8 hours of use

64 MEMS Microphones (2 kHz - 80)
Detects minor leaks from up to 30 feet

13 Megapixel Camera
High-resolution images for clear leak documentation

Laser Distance Module
Precise ultrasound focusing and leak rate estimation

5 LEDs & Ambient Light Sensor
Enhance image quality in dark environments

POWER BEAM FORMING

“Power Beam Forming” sets new standards in leak detection

Cost and CO2 savings - but also safety aspects - are the driving forces behind leak detection in gas, compressed air or vacuum applications. With the LC 600 in combination with an ultrasonic transmitter, leak tests can also be carried out reliably.

The LeakCam 600 only requires 64 microphones for these tasks and achieves unique dynamics and sensitivity. This means that even very small leaks can be made visible in the presence of large, dominant ultrasonic sources. Dominant sources can be larger leaks, but also disturbing noises - caused by production machines.

Advantages of Power Beam Forming at a glance:

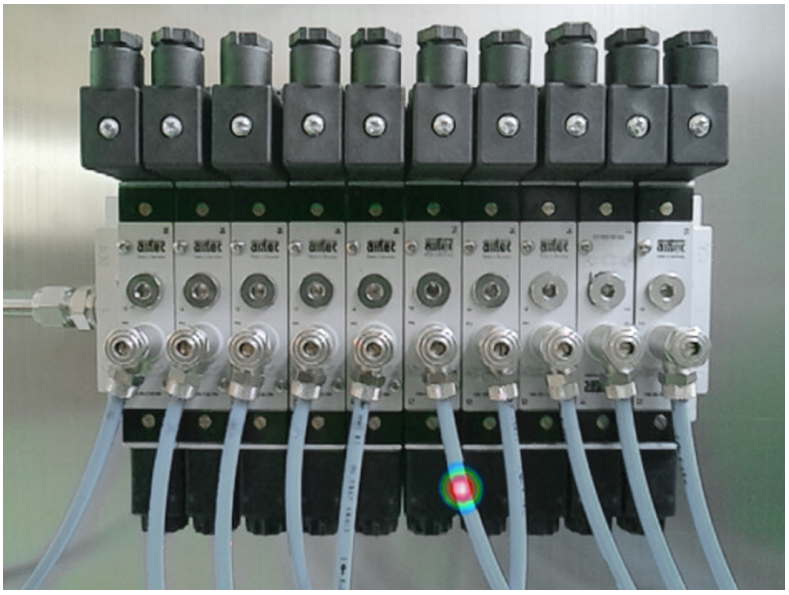
Reliability due to unique dynamics - small leaks are no longer overlooked in the presence of large leaks.
Even faster work: One look with the LeakCam 600 covers an approx. 50% larger area more reliably than competitor products.

How does an acoustic/ultrasonic camera for leak detection work?

Acoustic and ultrasonic cameras have several microphones whose signals are bundled by beamforming algorithms to make sound sources visible in the camera’s field of view. The selectable frequency range of the devices depends on the microphones used and their arrangement.

For leak detection of pressurized gases, the ultrasonic range around 40 kHz is typically used, as this is where the characteristic noises of gas leaks are best detected. Acoustic noises are completely filtered out so that leaks can be detected efficiently even in noisy production environments.

Threefold better leak detection through Power Beam Forming

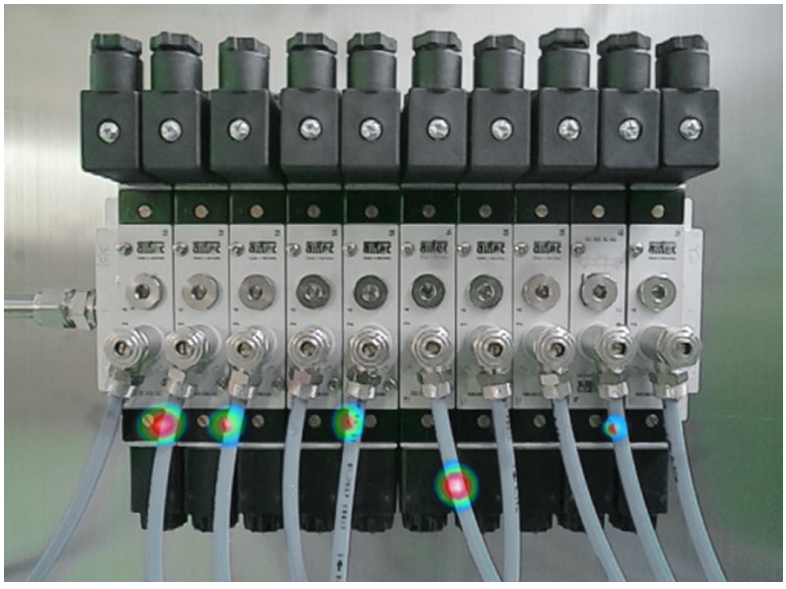


(Standard Beam Forming)

There are various beamforming methods, with standard beamforming being used in the ultrasonic cameras currently available, as it is relatively simple and does not require much computing power.

However, the dynamic range is limited to around 3 dB, which means that only the loudest leakage is detected, while quieter noises are overlooked.

The dynamic range therefore describes how much the volume of the sound sources may differ so that they can be reliably detected



LeakCam 600 with 64 microphones (Power Beam Forming)

The LeakCam uses the **Power Beam Forming**, which achieves a unique **dynamic range of 12 dB**. With Power Beam Forming, multiple sound sources can be detected simultaneously, even if they are at different sound levels

Thanks to the higher dynamic range, quieter ultrasonic noises can be detected in environments with ultrasonic interference signals, making it much easier to find leaks in automated systems or the compressor room.

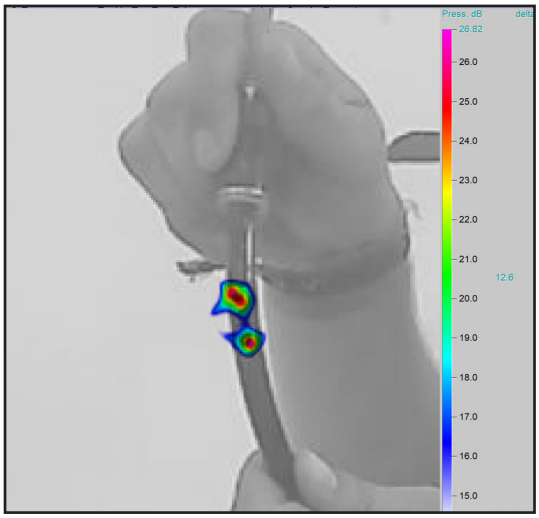
Power Beam Forming can therefore be used to search areas from a greater distance without overlooking “weaker” leaks!

Precision

Wide Microphone Spacing for Precise Leak Detection from Near to Far

The 20 cm microphone spacing of the LeakCam – measured as the diameter between the outermost microphones – ensures maximum precision in leak detection. In close range, it allows for pinpoint localization of even the smallest leaks, while in long-range applications, it provides reliable detection over greater distances. For enhanced focusing, the integrated laser distance module can be used. This ensures the LeakCam delivers clear and precise results – regardless of the distance to the leak.

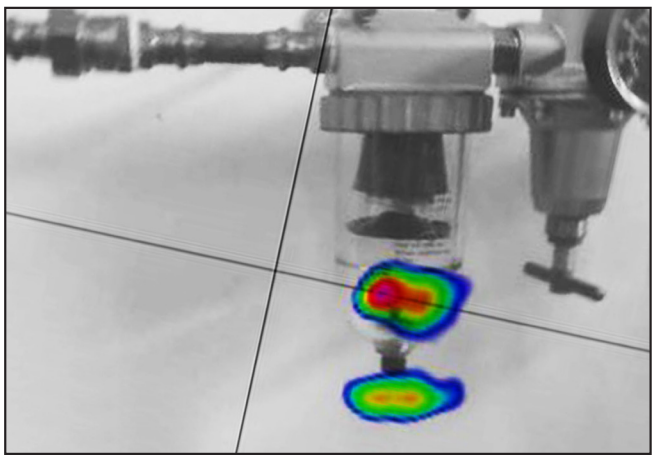
Precise leak detection from far distances with acoustic zoom



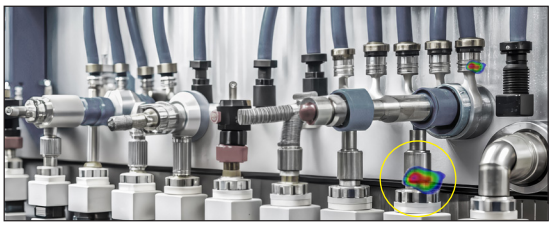
With the “acoustic zoom” of the LeakCam 600, leaks can be precisely localized from far distances by focusing ultrasonic noises even more strongly. In combination with the optical zoom (x2, x4, x8), this gives you a clear visual magnification of the inspected components. This allows you to detect leaks quickly and accurately - even in areas that are difficult to access

Highest precision even at close range - LeakCam 600 for distances from 10 cm

The LeakCam enables extremely precise leak detection at close ranges from 10 cm and above due to the maximum transit time differences between the microphones and the ultrasonic source. Since the ultrasonic intensity increases with decreasing distance to the leak, smaller leaks can be found. This ensures a particularly precise coloration of the ultrasonic image, so that you can clearly distinguish between a leaking thread and a damaged coupling in the case of a quick coupling. This allows the cause of the leak to be determined quickly and precisely, even with the smallest defects.

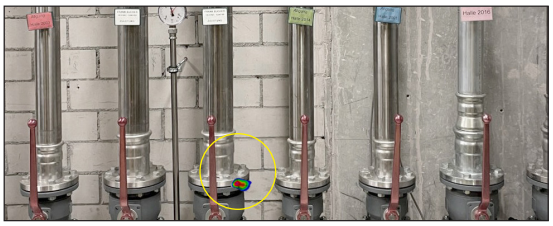


Applications



Pneumatics

Particularly in the field of pneumatics, several leaks can often be found in the smallest of spaces. Thanks to Power Beam Forming, you can see all leaks at a glance. Small leaks are no longer overlooked in the presence of large leaks. The device therefore offers unique reliability and time savings.

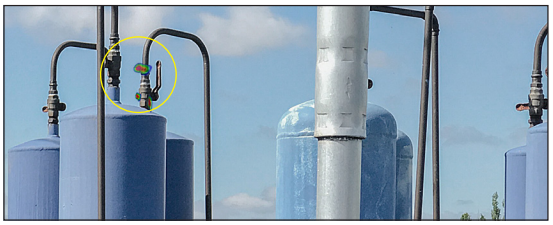


Technical Gases

In addition to compressed air, the LC 600 is used for a wide range of technical gases such as nitrogen, argon, carbon dioxide, helium or hydrogen. Leaks can be detected with pinpoint accuracy even from great distances. This is ensured by a very high sensitivity and the optical zoom, among other things.

Flammable Gases

The device works from the lowest system pressures of around 250 mbar and detects leaks even from a greater distance than conventional gas sniffers. Gases such as natural gas, methane, propane or biogas can be covered.

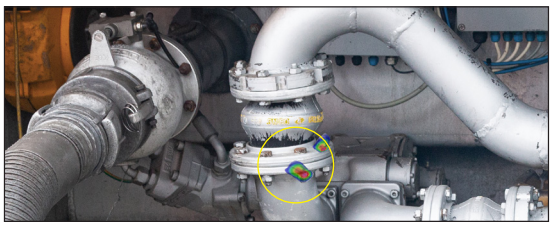


Refrigerant Systems

Ammonia and CO2 refrigerant systems where only the smallest leaks are tolerated can be tested with the LC600. Thanks to its unique sensitivity and range, even large systems can be checked effortlessly.

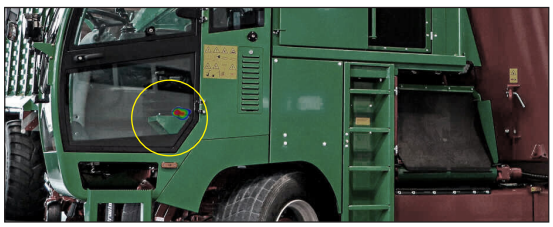
Discharge / Corona Effect

The LC 600 can detect partial discharges even in noisy environments and from a distance of up to 120 meters. Large area scanning and non-contact measurement save time compared to other methods.



Vacuum

Unlike compressed air leaks, where the sound generated by the leak is emitted into the environment, the sound generated by vacuum leaks enters the vacuum system. The LC 600 finds leaks here too thanks to its unparalleled sensitivity.

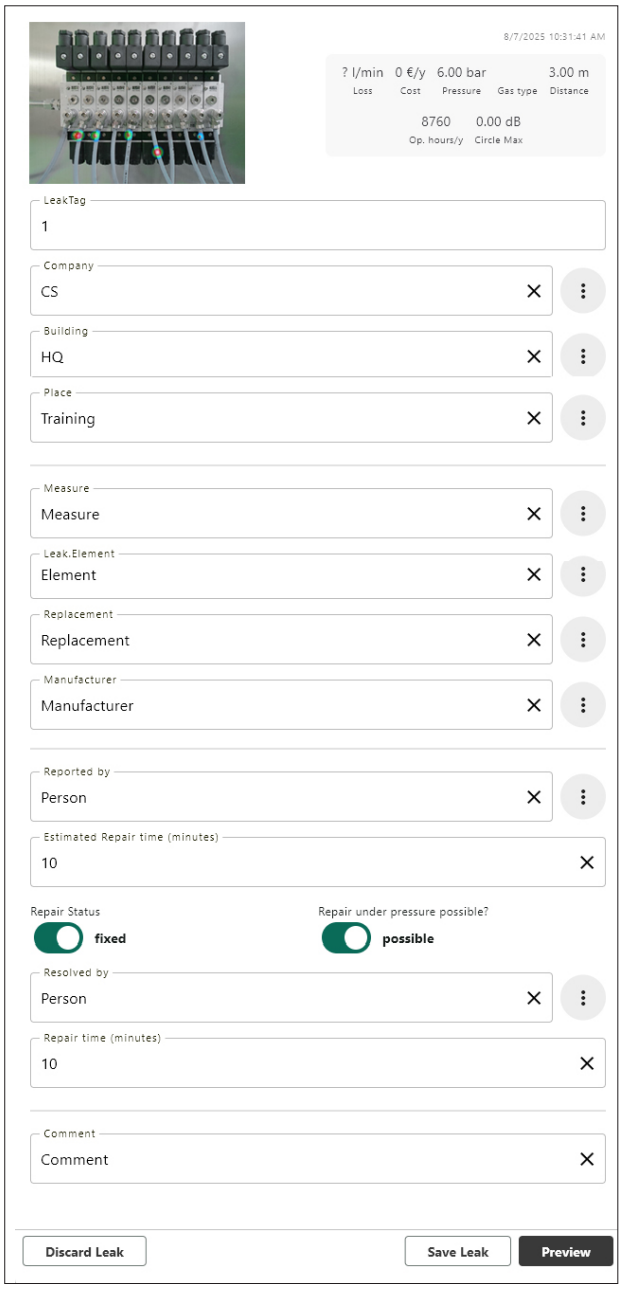


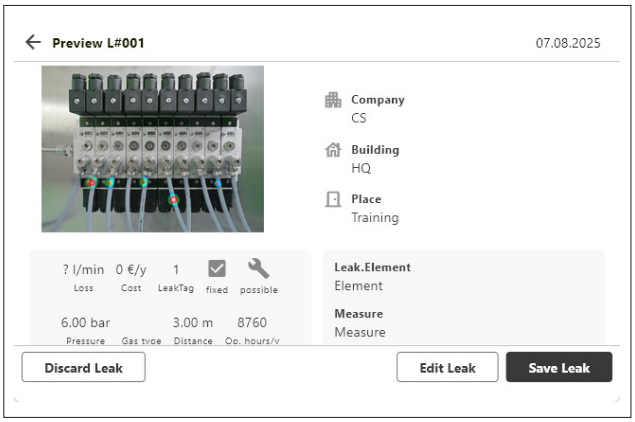
Leak Test

In combination with an ultrasonic transmitter, the LC 600 can be used to carry out leak tests. Acceptance of pressure vessels, commissioning of extinguishing systems, leak tests of driver's cabs or blow door tests can be made much easier and faster.

Documentation

Simple documentation in the LeakCam 600 directly on site





Define the location

The location of each leak can be stored: Company / building / location

Remedy the leak

Efficiency and clarity also for elimination of leaks. Definition of the necessary spare parts and maintenance work already on site.

Spare parts list in the device

The software can be used to transfer a custom spare parts list to the device. The device offers an intelligent search function with auto-complete feature.
The list with the required spare parts can be exported from the CS Leak Reporter software.

Reporting Software

Use the reporting software to quickly and efficiently produce an ISO 50001 report

CS Leak Reporter - Cloud solution

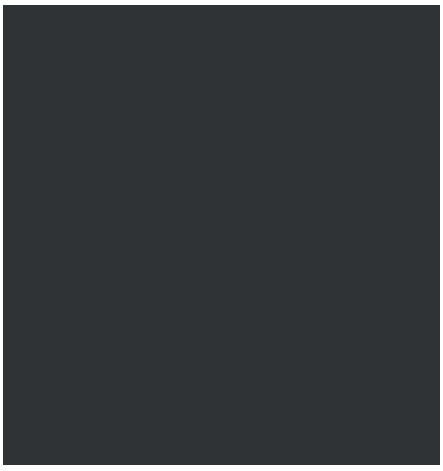
Ideal for leak detection service providers and for companies/large corporations with multiple locations. Web browser based with no software installation required. Create detailed ISO 50001 reports.

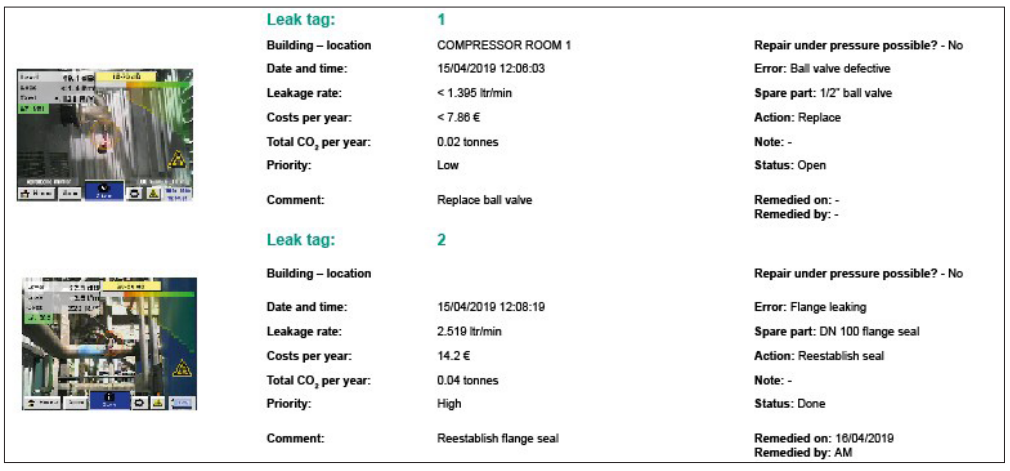
- Each user in the leak search team can be assigned a role (e.g. Leak search, maintenance, etc.). Access rights to individual or all projects can be assigned individually to each user
- The browser-based software ensures a common database in real time and paperless documentation. No IT services required for approvals/installation

CS Leak Reporter - PC solution

Creates detailed ISO 50001 reports. Provides an illustrated overview of the leaks found and their savings potential. Measures for elimination, including status display, can be defined for every leak. Includes 2 user licenses.

Leakage Report	Start: 15/04/2019	End: 25/04/2019	Duration: 10 day(s)
Contact details:	**Customer:**	**Auditor:**	
Company:	Acme	John Sample	
Address:	...	1 Sample St., 12345 Sampletown	
E-mail:	johnacme@sample.com	j.sample@acme.com	
Phone:	...	+49 1234 567890	
Logo:			
Project master data:			
Import date:		CO_2 emissions:	0.527 kg/kWh
Cost calculation basis:	Energy costs (70%)	Specific output:	0.12 kWh/m³
Compressed air costs:	21.6 €/1000 m³	Electricity price:	0.18 €/kWh
Operating hours per year:	4350 h		
Results:		**Improvements:**	
Number of leaks:	141	Number remedied:	1
Total leakage amount:	718.126 ltr/min	Leakage amount saved:	3.468 ltr/min
Total costs per year:	4,048.49 €	Costs saved per year:	19.55 €
Total CO_2 per year:	11.91 tonnes	CO_2 saved per year:	0.06 tonnes





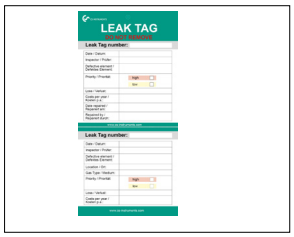
Accessories included in the set:

Carrying-/ neck strap

For ergonomic and safe working with the LeakCam 600

Transport case

LeakCam 600 and accessories always safely stowed away



Leak Tags

for marking the leaks on site

Rechargeable battery

18 V 2 Ah
Einhell Power X-Change
• 400 g / 14.10 oz
• Min 2.5 hr operating time
• LED battery status

Rechargeable battery

18 V 4 Ah Plus
Einhell Power X-Change
• 595 g / 20.9 oz
• Min 5 hr operating time
• LED battery status

Battery charger

Einhell Power X-Charger 3A

40 min charging time for 2Ah batteries
75 min charging time for 4Ah batteries

Order no.

DESCRIPTION	ORDER NO.
LeakCam 600 set consisting of:	0601 0305
LeakCam 600 leak detector, with integrated camera, 64 ultrasonic microphones for visualizing the leak on the screen, incl. 100 Leak Tags and Carrying-/neck strap	0560 0305
Rechargeable battery (18 V 2 Ah) Einhell Power X-Change	0691 0130
Rechargeable battery (18 V 4 Ah Plus) Einhell Power X-Change	0691 0131
Battery charger, Einhell X-Charger 3A	0691 0132
Transport case	0554 0206

Accessories

DESCRIPTION	ORDER NO.
Multi-Direction Ultrasonic tone generator for leak testing. A handy ultrasonic tone generator is available for detecting leaks in systems that are not under pressure. The transmitter is positioned so that the sound can enter the pipe system. The ultrasonic signal penetrates the smallest openings, which can then be detected with the LeakCam 600	0554 0203

DESCRIPTION	ORDER NO.
500 leak tags for marking the leaks on site	0530 0107

Software

DESCRIPTION	ORDER NO.
CS Leak Reporter V2 Creates detailed ISO 50001 reports. Provides an illustrated overview of the leaks found and their savings potential. Measures for elimination, including status display, can be defined for every leak – license for two computers **New functions:** - Simple spare parts management - Histogram functions for documenting continuous improvement in accordance with ISO 50001 on the company or building level	0554 0205

DESCRIPTION	ORDER NO.
CS Leak Reporter V2 – additional licence for one computer	Z554 0205CS

DESCRIPTION	ORDER NO.
CS Leak Reporter – Cloud solution **Basic package:** Browser-based access to the CS Cloud. **Advantages**: - Common database of all users in real time. - Cross-location work in a team - Paperless documentation. - Unlimited number of guest logins (read-only rights) can be set up. Only available in combination with at least one CS Cloud (0554 0306) user licence.	0554 0305

DESCRIPTION	ORDER NO.
User licence – CS Cloud 1 user / 12 months for CS Leak Reporter Cloud solution use.	0554 0306
Term extension - 1 user / 12 months for CS Leak Reporter Cloud solution use.	0554 0307

Calibration LeakCam 600

DESCRIPTION	ORDER NO.
Re-calibration / LeakCam 600	0560 4444

Calculation:

Costs per year						
Pressure	Size of leak – diameter (mm)					
	0.5 mm	1.0 mm	1.5 mm	2.0 mm	2.5 mm	3.0 mm
3 bar	€ 90	€ 361	€ 812	€ 1,444	€ 2,256	€ 3,248
4 bar	€ 113	€ 451	€ 1,015	€ 1,805	€ 2,820	€ 4,061
5 bar	€ 135	€ 541	€ 1,218	€ 2,166	€ 3,384	€ 4,873
6 bar	€ 158	€ 632	€ 1,421	€ 2,527	€ 3,948	€ 5,685
7 bar	€ 180	€ 722	€ 1,624	€ 2,888	€ 4,512	€ 6,497
8 bar	€ 203	€ 812	€ 1,827	€ 3,248	€ 5,076	€ 7,309

Table: Leakage costs in one year with 24-hour operation 365 days per year calculated with compressed air costs of 1.9 ct/Nm³.

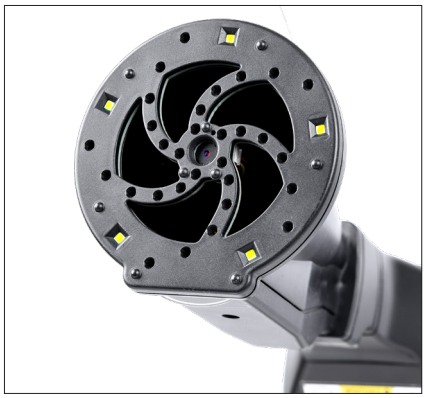
Comfort

With the comfortable neck and carrying strap from Zeiss, you always have one free hand.

Technical data

TECHNICAL DATA LEAKCAM 600	
Microphones:	**Quantity**: 64 MEMS microphones **Frequency range:** (2-80 kHz)
Measuring range:	**System pressure**: > 250 mbar **Distance**: 1...390 feet **Sensitivity**: 2 l/h from 10 feet
Camera:	**Resolution:** 13 MP **Field of View (FOV):** 77.3° diagonal 8x digital zoom Autofocus High Dynamic Range (HDR) **Illumination**: 5 LEDs
Laser:	**Wave length**: 630…660 nm **Output power**: < 1 mW (laser class 2)
Display:	**Size**: 5″ **Resolution**: 1280 X 720 Pixel **Touch screen:** capacitive **Brightness**: adjustable
Interface:	USB interface A+C
Data logger:	128 GB SD memory card (100 million values)
Power supply:	Internal rechargeable Li-Ion batteries approx. 2,5 hr. continuous operation (2 Ah) approx. 5 hr. continuous operation (4 Ah)
Operating temperature:	-5…+50 °C
EMC:	DIN EN 61326
Weight:	**LeakCam 600 main body (without battery):** 1130 g / 39.85 oz **18 V 2 Ah, Einhell Power X-Change battery:** 400 g / 14.10 oz **18 V 4 Ah PLUS, Einhell Power X-Change battery:** 595 g / 20.9 oz
Handling:	One-handed or freehand

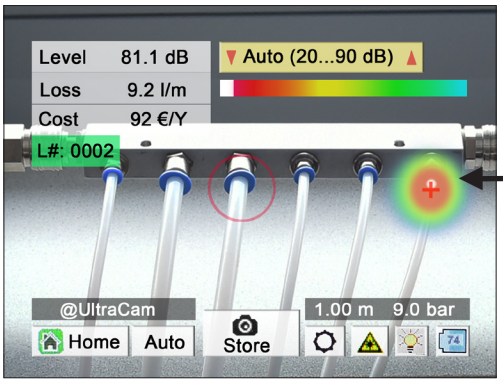
UltraCam LD 500 / LD 510 –
visualises the leaks directly in the image



- Significant time savings compared to traditional leak detectors
- 30 MEMS microphones generate an image of the leaks
- Brightness sensor activates LEDs in dark surroundings
- Upgradable from LD 500 / LD 510
- **NEW:** Multi-user capability with the cloud solution
- **NEW:** Unique laser distance measurement for automatic cost determination
- Find out your leakage rate (l/min or cfm) and potential savings ($ /year). Currency can be set as required
- Take pictures of the leaking parts
- Paperless documentation. Enter everything into the device on site: Define the leak's location as well as the remedial measures and spare parts required
- Create a report in accordance with ISO 50001
- Fatigue-free work – ergonomic, one-hand operation – low weight

The LD 500 meets the requirements of Class I instruments for the "Standard Test Method for Leaks Using Ultrasonic" (ASTM Int. - E1002-05)

Display and functionality



The UltraCam LD 500 / LD 510 uses 30 MEMS microphones to calculate and visualise the ultrasound image. In addition, the device makes inaudible ultrasound audible

Advantage over **traditional leak detectors**:

Visual representation of the leakage in the live image, even in noisy environments during production.

To **determine the leak rate**, the user aims the laser directly at the leakage. Leakage, laser and red circle must be on top of each other in the image. Then, the **leakage rate in l/min** or **CFM** and the **costs in € or $/year** are determined exactly. The distance is measured automatically.

DESCRIPTION	ORDER NO.
Set UltraCam with leak detector LD 500:	0601 0205
LD 500 leak detector with UltraCam, integrated camera, 30 ultrasonic microphones for visualisation of the leakage on the screen, incl. 100 leak tags	0560 0205
Transport case	0554 0106
Sound-proof headset	0554 0104
Focus tube with focus tip	0530 0104
AC adapter plug	0554 0009
Spiral cable for connecting the ultrasonic sensor, length 2m (extended)	020001402
Holster with shoulder strap for LD 500/510	020001795

DESCRIPTION	ORDER NO.
Set UltraCam with leak detector LD 510:	0601 0206
LD 510 leak detector with Ultracam, 30 ultrasonic microphones for on screen leak visualisation, **additional logger input** for external sensors, incl. 100 leak tags	0560 0206
Transport case	0554 0106
Sound-proof headset	0554 0104
Focus tube with focus tip	0530 0104
AC adapter plug	0554 0009
Spiral cable for connecting the ultrasonic sensor, length 2m (extended)	020001402
Holster with shoulder strap for LD 500/510	020001795

Reporting software see page 137
For further accessories, refer to pages 138-139

LD 500 / LD 510 – Leak detector with camera – shows leakage rate in cfm and cost in $

The LD 500 meets the requirements of Class I instruments for the "Standard Test Method for Leaks Using Ultrasonic" (ASTM Int. – E1002-05)

NEW:
Multi-user capability with the cloud solution

NEW:
Unique laser distance measurement for automatic cost determination

Find out your leakage rate (l/min or cfm) and potential savings ($ /year). Currency can be set as required

Find the smallest leaks at long distances

NEW:
Automatic sensor detection

Auto level: Automatically adapts the sensitivity to the environment and reliably eliminates ambient noise

Take pictures of the leaking parts

Paperless documentation.
Enter everything into the device on site: Define the leakage location as well as the remedial measures and spare parts required

Transmit the leakage data via USB to your desktop software

Create a report in accordance with ISO 50001

9 hours of continuous operation possible

Fatigue-free work – ergonomic, one-hand operation – low weight

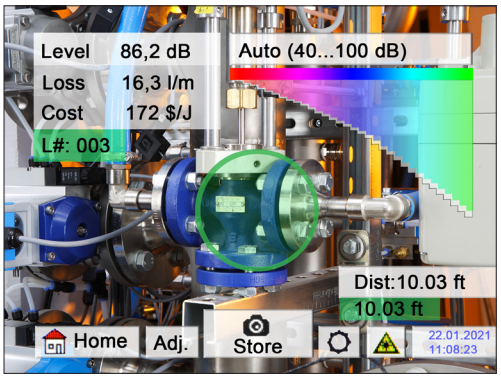
FINDING LEAKS PAYS OFF:

Sample calculation for a medium-sized company:

Approx. 25% of compressed air is lost due to leaks
Installed compressor capacity 150 kW x 6000 OpHrs x $0.08 / kWh
Annual electricity costs: **$72,000**

25% leakage cost: $18,000 per year!

Display and functionality



Search for leaks

The ultrasound, which is inaudible to the human ear, is made audible via headphones. Loud ambient noises are faded out.

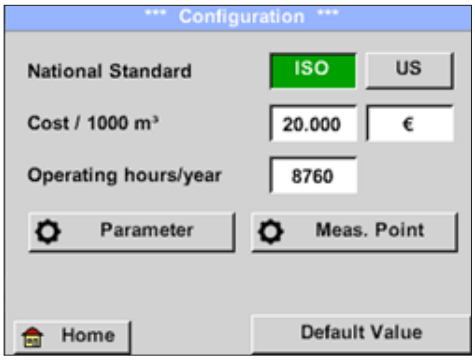
The device indicates the leakage rate in (l/min or cfm) and the savings potential in (€ or $/year) on the display. Currency can be set as required.
This data is saved together with the photo.

With the LD 500/510, the smallest leaks, even over long distances (0.1l/min corresponds to approx. $1 annually) can also be tracked and documented.

DESCRIPTION	ORDER NO.
LD 500 set consisting of:	0601 0105
LD 500 leak detector with acoustic trumpet and integrated camera, 100 leak tags for marking the leaks on site	0560 0105
NEW: Integrated laser distance measurement	Z554 5000
Transport case	0554 0106
Sound-proof headset	0554 0104
Focus tube with focus tip	0530 0104
AC adapter plug	0554 0009
Spiral cable for connecting the ultrasonic sensor, length 2m (extended)	020001402
Holster with shoulder strap for LD 500 / LD 510	020001795

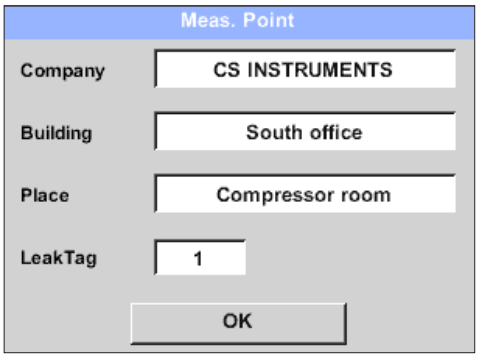
DESCRIPTION	ORDER NO.
LD 510 set consisting of:	0601 0106
LD 510 leak detector incl. acoustic trumpet, with integrated camera and **additional logger input** for external sensors, 100 leak tags for marking the leaks on site	0560 0106
NEW: Integrated laser distance measurement	Z554 5000
Transport case	0554 0106
Sound-proof headset	0554 0104
Focus tube with focus tip	0530 0104
AC adapter plug	0554 0009
Spiral cable for connecting the ultrasonic sensor, length 2m (extended)	020001402
Holster with shoulder strap for LD 500 / LD 510	020001795

Easy documentation in the LD 500 / UltraCam LD 500 directly on site



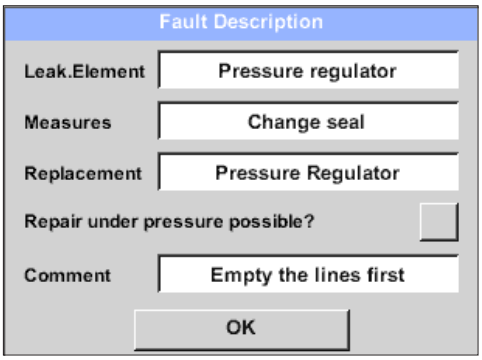
Entering the compressed air costs

Depending on the electricity costs, the costs per 1000 m³ (or per 1000 CF) can be freely entered in any currency



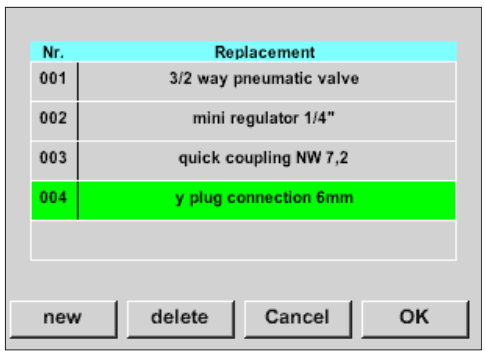
Define the location

The location of each leak can be stored:
Company / building / location



Define leak repair

Efficiency and clarity also for elimination of leaks. Definition of the necessary spare parts and maintenance work already on site.



Custom spare parts list

The software can be used to transfer a custom spare parts list to the device. The device offers an intelligent search function with auto-complete feature. The list with the required spare parts can be exported from the CS Leak Reporter software.

Use the CS Leak Reporter to quickly and efficiently produce an ISO 50001 report

CS Leak Reporter – cloud solution

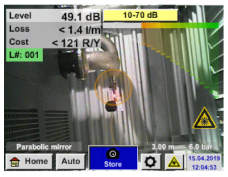
Ideal for leak detection service providers and for companies/large corporations with multiple locations. Web browser based with no software installation required. Create detailed ISO 50001 reports.

- Each user in the leak search team can be assigned a role (e.g. Leak search, maintenance, etc.). Access rights to individual or all projects can be assigned individually to each user
- The browser-based software ensures a common database in real time and paperless documentation. No IT services required for approvals/installation

CS Leak Reporter – PC solution

Creates detailed ISO 50001 reports. Provides an illustrated overview of the leaks found and their savings potential. Measures for elimination, including status display, can be defined for every leak. Includes 2 user licenses.

Leakage Report	Start: 15/04/2019	End: 25/04/2019	Duration: 10 day(s)
Contact details:	**Customer:**	**Auditor:**	
Company:	Acme	John Sample	
Address:	...	1 Sample St., 12345 Sampletown	
E-mail:	johnacme@sample.com	j.sample@acme.com	
Phone:	...	+49 1234 567890	
Logo:			
Project master data:			
Import date:		CO_2 emissions:	0.527 kg/kWh
Cost calculation basis:	Energy costs (70%)	Specific output:	0.12 kWh/m³
Compressed air costs:	21.6 €/1000 m³	Electricity price:	0.18 €/kWh
Operating hours per year:	4350 h		
Results:		**Improvements:**	
Number of leaks:	141	Number remedied:	1
Total leakage amount:	718.126 ltr/min	Leakage amount saved:	3.468 ltr/min
Total costs per year:	4,048.49 €	Costs saved per year:	19.55 €
Total CO_2 per year:	11.91 tonnes	CO_2 saved per year:	0.06 tonnes



Leak tag: 1

Building – location	COMPRESSOR ROOM 1	**Repair under pressure possible? -** No
Date and time:	15/04/2019 12:06:03	**Error:** Ball valve defective
Leakage rate:	< 1.395 ltr/min	**Spare part:** 1/2" ball valve
Costs per year:	< 7.86 €	**Action:** Replace
Total CO_2 per year:	0.02 tonnes	**Note:** -
Priority:	Low	**Status:** Open
Comment:	Replace ball valve	**Remedied on:** - **Remedied by:** -

Leak tag: 2

Building – location		**Repair under pressure possible? -** No
Date and time:	15/04/2019 12:08:19	**Error:** Flange leaking
Leakage rate:	2.519 ltr/min	**Spare part:** DN 100 flange seal
Costs per year:	14.2 €	**Action:** Reestablish seal
Total CO_2 per year:	0.04 tonnes	**Note:** -
Priority:	High	**Status:** Done
Comment:	Reestablish flange seal	**Remedied on:** 16/04/2019 **Remedied by:** AM

Accessories included in the set:

Headset

The noise-proof headset enables leak detection even in an extremely loud environment. The ambient noise is faded out, and the leakage (inaudible ultrasonic sound) is transformed into an audible signal

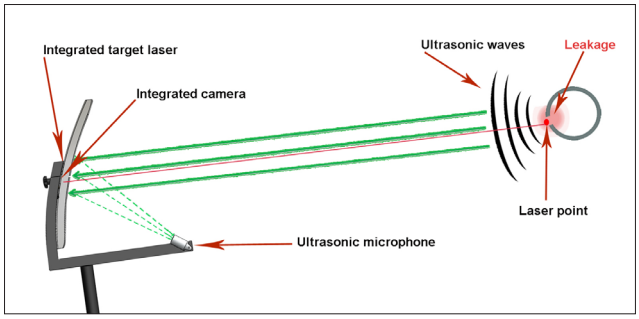
Holster with shoulder strap

For the LD 500 / LD 510, enables ergonomic and safe work

Focus tube with focus tip

For pinpoint detection of the smallest leaks in confined spaces

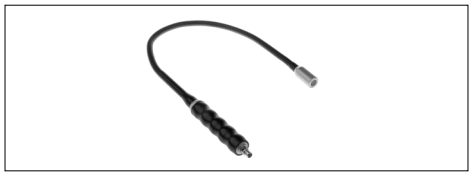
Parabolic Mirror with Camera and Laser



By focusing the ultrasonic waves in the parabolic mirror, even the smallest leaks of 0.8 l/min (approx. $8 annually) can be located with pinpoint precision (± 6 in.) at a distance of 32 to 50 ft.

The shape of the parabolic mirror ensures that only ultrasonic waves of the targeted leak are evaluated. Background noise is reduced to a minimum.

Accessories

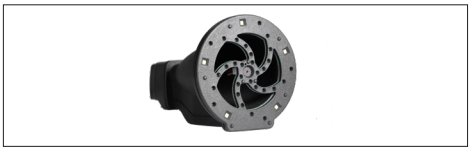


DESCRIPTION	ORDER NO.
Gooseneck for detecting leaks at hard-to-reach locations. (length 600 mm)	0530 0105
Gooseneck for detecting leaks at hard-to-reach locations. (length 1500 mm)	0530 0108
High sensitivity Gooseneck for leak detection on vacuum systems (length: 600 mm)	0530 0110

DESCRIPTION	ORDER NO.
Parabolic mirror **for leak detection with laser pointer and camera** for leak detection in long distances, incl. transport case	0530 0206
Parabolic mirror for leak detection at long distances, incl. transport case	0530 0106

DESCRIPTION	ORDER NO.
Ultrasonic tone generator for leak testing. A handy ultrasonic tone generator is available for detecting leaks in systems that are not under pressure. The transmitter is positioned so that the sound can enter the pipe system. The ultrasonic signal penetrates the smallest openings, which can then be detected with the LD 500	0554 0103

DESCRIPTION	ORDER NO.
500 leak tags for marking the leaks on site	0530 0107



DESCRIPTION	ORDER NO.
UltraCam – funnel with integrated camera, 30 ultrasonic microphones for visualisation of leakages – for retrofitting to existing LD 500 / LD 510	Z554 5500

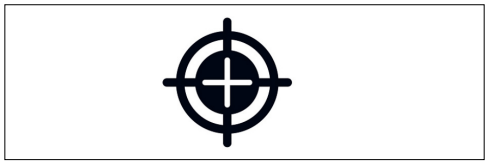
DESCRIPTION	ORDER NO.
CS Leak Reporter V2 Creates detailed ISO 50001 reports. Provides an illustrated overview of the leaks found and their savings potential. Measures for elimination, including status display, can be defined for every leak – license for two computers New functions: - Simple spare parts management - Histogram functions for documenting continuous improvement in accordance with ISO 50001 on the company or building level	0554 0205

DESCRIPTION	ORDER NO.
CS Leak Reporter V2 – 1 additional user license	Z554 0205CS

DESCRIPTION	ORDER NO.
CS Leak Reporter – cloud solution Basic package: Browser-based access to the CS Cloud. Advantages: - Common database of all users in real time. - Cross-location work in a team - Paperless documentation. - Guest logins (read-only rights) can be set up. Only available in combination with at least one CS Cloud (0554 0306) user licence.	0554 0305

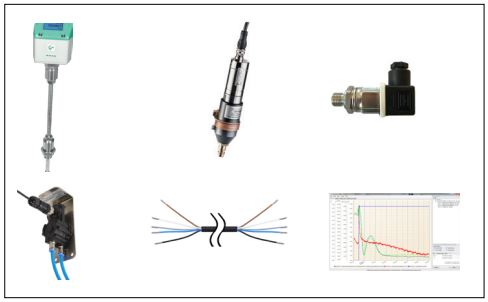
DESCRIPTION	ORDER NO.
User licence – CS Cloud 1 user / 12 months for CS Leak Reporter Cloud solution use.	0554 0306
Term extension - 1 user / 12 months for CS Leak Reporter Cloud solution use.	0554 0307

LD 500/510 calibration



DESCRIPTION	ORDER NO.
LD 500 / LD 510 recalibration	0560 3333

Additional sensors / accessories for connection to LD 510



DESCRIPTION	ORDER NO.
FA 510 dew point sensor for mobile devices, -112 to 68 °Ftd incl. mobile measuring chamber, 5 m connection cable and perforated protection cap	0699 1510
VA 500 flow probe, max. version (607 ft/s), probe length 220 mm (8.6 inches), incl. 16 ft connection cable	0695 1124
Standard pressure probe CS 16, 0…232 psi, ± 1% accuracy of f.s.	0694 1886
Differential pressure probe 23.2 psi diff.	0694 3561
Connection cable for pressure, temperature or external sensors on mobile instruments, 16 ft	0553 0501
CS Basic – data evaluation in graphic and table form – readout of the measured data via USB or Ethernet. Includes 2 user licenses.	0554 8040

Calculation

Supply Pressure psig	Cost of Air Leaks and Open Lines										
	Orifice Diameter in Inches										
	1/64	1/32	1/16	1/8	1/4	3/8	1/2	5/8	3/4	7/8	1
	Leakage Rate in CFM at Supply Pressure										
70	0.30	1.20	4.80	19.19	76.76	172.71	307.04	479.75	690.83	940.30	1228.15
SCF/Year	157,165	628,659	2,514,637	10,058,546	40,234,194	90,526,937	160,936,776	251,463,713	362,107,746	492,868,877	643,747,104
kWh/Year	488	1,953	7,813	31,253	125,011	281,275	500,044	781,319	1,125,099	1,531,385	2,000,176
Cost	$59	$234	$938	$3,750	$15,001	$33,753	$60,005	$93,758	$135,012	$183,766	$240,021
80	0.34	1.34	5.36	21.46	85.82	193.10	343.29	536.39	772.40	1051.32	1373.15
SCF/Year	175,720	702,881	2,811,525	11,246,099	44,984,394	101,214,887	179,937,576	281,152,463	404,859,546	551,058,827	719,750,304
kWh/Year	546	2,184	8,736	34,943	139,770	314,483	559,081	873,564	1,257,932	1,712,186	2,236,324
Cost	$66	$262	$1,048	$4,193	$16,772	$37,738	$67,090	$104,828	$150,952	$205,462	$268,359
90	0.37	1.48	5.93	23.72	94.88	213.49	379.54	593.03	853.96	1162.33	1518.15
SCF/Year	194,276	77,103	3,108,412	12,433,649	49,734,594	111,902,837	198,983,376	310,841,213	447,611,346	609,248,777	795,753,504
kWh/Year	604	2,415	9,658	38,632	154,530	347,691	618,118	965,810	1,390,766	1,892,987	2,472,472
Cost	$72	$290	$1,159	$4,636	$18,544	$41,723	$74,174	$115,897	$166,892	$227,158	$296,697
100	0.41	1.62	6.50	25.99	103.95	233.88	415.79	649.67	935.52	1273.35	1663.15
SCF/Year	212,831	85,325	3,405,300	13,621,199	54,484,794	122,590,787	217,939,176	340,529,963	490,363,146	667,438,727	871,756,704
kWh/Year	661	2,645	10,581	42,322	169,289	380,900	677,155	1,058,055	1,523,599	2,073,788	2,708,621
Cost	$79	$317	$1,270	$5,079	$20,315	$45,708	$81,259	$126,967	$182,832	$248,855	$325,034
125	0.49	1.98	7.91	31.65	126.60	284.86	506.41	791.27	1139.43	1550.89	2025.65
SCF/Year	259,220	1,036,880	4,147,518	16,590,074	66,360,294	149,310,662	265,441,176	414,751,838	597,242,646	812,913,601	1,061,764,704
kWh/Year	805	3,222	12,887	51,547	206,187	463,921	824,748	1,288,669	1,855,683	2,525,790	3,298,991
Cost	$97	$387	$1,546	$6,186	$24,742	$55,670	$98,970	$154,640	$222,682	$303,095	$395,879
	Atmsphere 14.7	Cost/kWh $0.120	Hours/Day 24.0	Days/Week 7	Weeks/Year 52.0	hp / scfm 0.25					

TECHNICAL DATA OF THE LD 500 / LD 510

Operating frequency:	40 kHz ± 2 kHz
Connections:	3.5 mm stereo jack for headset, power supply socket for connecting an external charger
Laser:	Wavelength: 630…660 nm Output power: < 1 mW (laser class 2)
Display:	3.5" touch screen
Interface:	USB interface
Data logger:	16 GB SD memory card (100 million values)
Power supply:	Internal rechargeable Li-Ion batteries, approx. 9 h continuous operation (without UltraCam), 6h (with UltraCam), 4 h charging time
Operating temperature:	-41…+122°F
EMC:	DIN EN 61326
Auto level:	Automatically adapts the sensitivity to the environment and reliably eliminates ambient noise
Sensitivity:	min: 0.1 l/min at 6 bar, 5 m distance, approx. $1/year of compressed air costs
Weight without headset:	1.19 lbs (without UltraCam), 1.54 lbs (with UltraCam)

TECHNICAL DATA OF EXTERNAL SENSOR INPUT (LD 510 ONLY)

Measuring range:	See external CS sensors
Accuracy:	See external CS sensors
Power supply:	Output voltage: 24 VDC ± 10% Output current: 120 mA in continuous operation

Notes

Leak detector LD 450

If pressurized gases escape through leaks in pipe systems (e.g. leaky screw connections, pipe corrosion etc.), noises are generated in the ultrasonic range. With the LD 450, even the smallest leakages, which cannot be heard by the human ear and which are not visible due to their size, can be detected even from distances of several feet. The LD 450 transforms the ultrasound, which is inaudible to humans, into audible frequencies. With the comfortable, sound-proof headset, these noises can be heard even in extremely noisy environments. The LD 450 leak detector is a further improvement on the proven predecessor models (LD 300 and LD 400) and impresses with its significantly refined sensor technology and its improved support in the tracing of leaks. With the help of the integrated laser pointer, which serves for target heading, the leak can be localized more accurately.

The LD 450 meets the requirements of class I instruments for the norm "Standard Test Method for Leaks Using Ultrasonic" (ASTM Int. – E1002-05)

Sound-proof headset:
Enables leak detection in an extremely loud environment

Applications

Leak detection on:

- compressed air, gas, and vacuum systems
- Door seals

LD 450 with focus tube and focus tip for exact detection.

Supply Pressure psig	Cost of Air Leaks and Open Lines										
	Orifice Diameter in Inches										
	1/64	1/32	1/16	1/8	1/4	3/8	1/2	5/8	3/4	7/8	1
	Leakage Rate in CFM at Supply Pressure										
70	0.30	1.20	4.80	19.19	76.76	172.71	**307.04**	479.75	690.83	940.30	1228.15
SCF/Year	157,165	628,659	2,514,637	10,058,546	40,234,194	90,526,937	**160,936,776**	251,463,713	362,107,746	492,868,877	643,747,104
kWh/Year	488	1,953	7,813	31,253	125,011	281,275	**500,044**	781,319	1,125,099	1,531,385	2,000,176
Cost	$59	$234	$938	$3,750	$15,001	$33,753	**$60,005**	$93,758	$135,012	$183,766	$240,021
80	0.34	1.34	5.36	21.46	85.82	193.10	**343.29**	536.39	772.40	1051.32	1373.15
SCF/Year	175,720	702,881	2,811,525	11,246,099	44,984,394	101,214,887	**179,937,576**	281,152,463	404,859,546	551,058,827	719,750,304
kWh/Year	546	2,184	8,736	34,943	139,770	314,483	**559,081**	873,564	1,257,932	1,712,186	2,236,324
Cost	$66	$262	$1,048	$4,193	$16,772	$37,738	**$67,090**	$104,828	$150,952	$205,462	$268,359
90	0.37	1.48	5.93	23.72	94.88	213.49	**379.54**	593.03	853.96	1162.33	1518.15
SCF/Year	**194,276**	**77,103**	**3,108,412**	**12,433,649**	**49,734,594**	**111,902,837**	**198,983,376**	**310,841,213**	**447,611,346**	**609,248,777**	**795,753,504**
kWh/Year	**604**	**2,415**	**9,658**	**38,632**	**154,530**	**347,691**	**618,118**	**965,810**	**1,390,766**	**1,892,987**	**2,472,472**
Cost	**$72**	**$290**	**$1,159**	**$4,636**	**$18,544**	**$41,723**	**$74,174**	**$115,897**	**$166,892**	**$227,158**	**$296,697**
100	0.41	1.62	6.50	25.99	103.95	233.88	**415.79**	649.67	935.52	1273.35	1663.15
SCF/Year	212,831	85,325	3,405,300	13,621,199	54,484,794	122,590,787	**217,939,176**	340,529,963	490,363,146	667,438,727	871,756,704
kWh/Year	661	2,645	10,581	42,322	169,289	380,900	**677,155**	1,058,055	1,523,599	2,073,788	2,708,621
Cost	$79	$317	$1,270	$5,079	$20,315	$45,708	**$81,259**	$126,967	$182,832	$248,855	$325,034
125	0.49	1.98	7.91	31.65	126.60	284.86	**506.41**	791.27	1139.43	1550.89	2025.65
SCF/Year	259,220	1,036,880	4,147,518	16,590,074	66,360,294	149,310,662	**265,441,176**	414,751,838	597,242,646	812,913,601	1,061,764,704
kWh/Year	805	3,222	12,887	51,547	206,187	463,921	**824,748**	1,288,669	1,855,683	2,525,790	3,298,991
Cost	$97	$387	$1,546	$6,186	$24,742	$55,670	**$98,970**	$154,640	$222,682	$303,095	$395,879

	Atmsphere 14.7	Cost/kWh $0.120	Hours/Day 24.0	Days/Week 7	Weeks/Year 52.0	hp / scfm 0.25	

Through the use of a specially designed acoustic trumpet, a better focusing of the sound waves is achieved. This acoustic trumpet acts like a directional microphone, focusing ultrasonic waves to improve acoustic performance.

Due to the special design of the acoustic trumpet, the use of the laser pointer is not hindered. Leak test: An easy to handle ultrasonic transmitter is available for detecting leaks in systems that are not under pressure.

The transmitter is positioned so that the sound can enter the pipe system.
The ultrasonic signal penetrates the smallest openings, which can then be detected with the LD 450.

Special features

- Robustness and low weight ensure fatigue-free use in industrial environments
- Improved detection of leakages with the acoustic trumpet
- Modern Li-Ion battery with high capacity, external charger
- Minimum operating time 10 hours
- Easy operation via membrane keypad
- Adjustable sensitivity

LD 450 is available either as stand-alone device or in a complete set. The set includes a robust impact-resistant transport case which contains all necessary components and accessories.

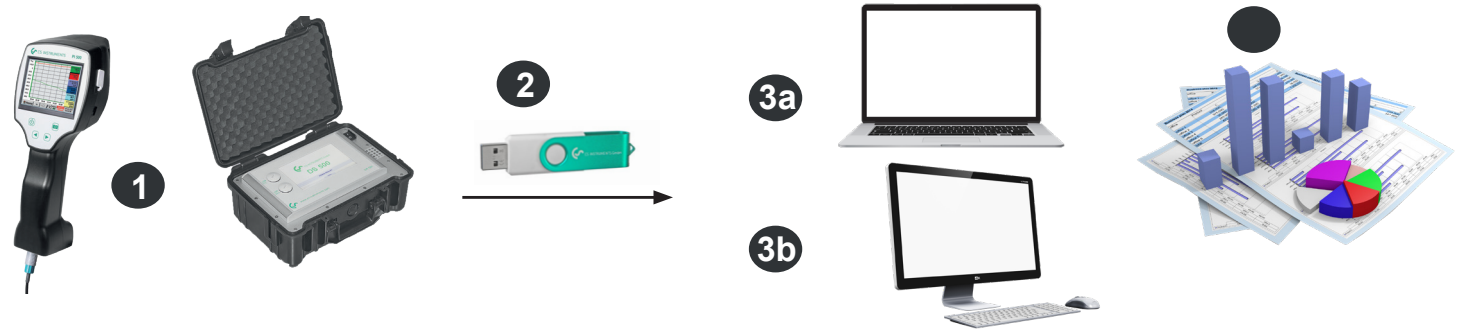
DESCRIPTION	ORDER NO.
LD 450 set comprising:	0601 0204
LD 450 leak detector for compressed air systems	0560 0204
Transport case	0554 0106
Sound-proof headset	0554 0104
Focus tube with focus tip	0530 0104
Plug-in power supply	0554 0009
Acoustic trumpet	0530 0109
Accessories not included in the set: Ultrasonic transmitter	0554 0103

TECHNICAL DATA of LD 450	
Operating frequency:	40 kHz ± 2 kHz
Connections:	3.5 mm stereo jack for headset. Power supply socket for connecting an external charger
Laser:	Wavelength: 630…660 nm Output power: < 1 mW (laser class 2)
Operating time:	>10 h (Continuous operation)
Charging time:	approx. 4 hours
Operating temperature:	-41 to +122 °F
Storage temperature:	-68 °F to +140°F

CS Basic

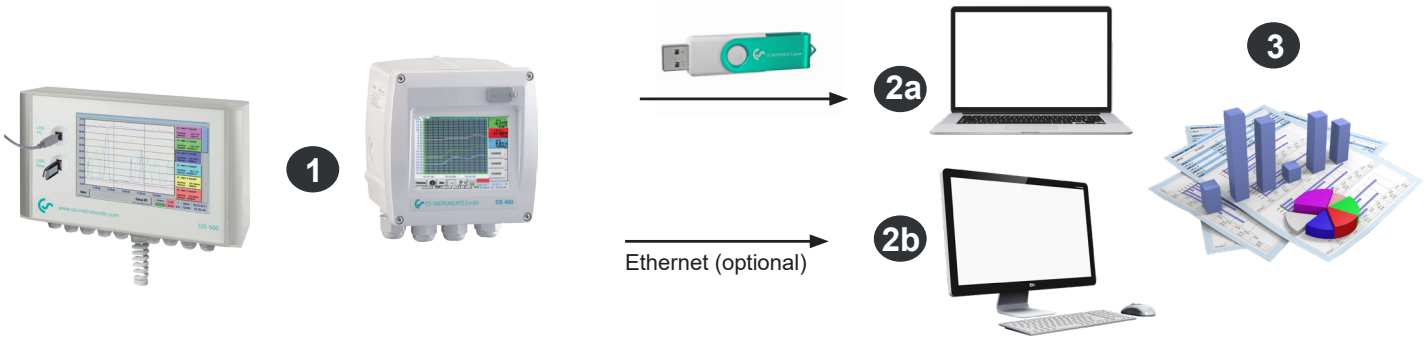
Data evaluation during mobile measurement:

With the CS Basic, the chart recorder DS 500/DS 400 and all mobile devices with data logger can be read out. Depending on the device, data transfer is performed either via USB stick or Ethernet connection.



1. Mobile measurement at the customer. Measured data are saved in the data logger in the selected measuring cycle
2. Export of the data to USB stick
3a. Import of the measured data to the laptop directly on-site
3b. Import of the measured data to the computer in the office
4. Evaluation and print out of the measured data

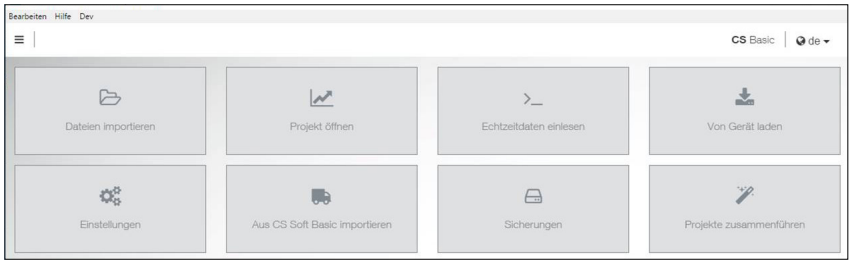
Data evaluation for chart recorders:



1. Chart recorder is installed. Measured data are saved in the data logger in the set measuring cycle.
2a. Transfer of the data via USB stick to the computer
2b. Readout of the logger data via the computer network (LAN) by means of CS Basic
3. Evaluation and print out of the measured data

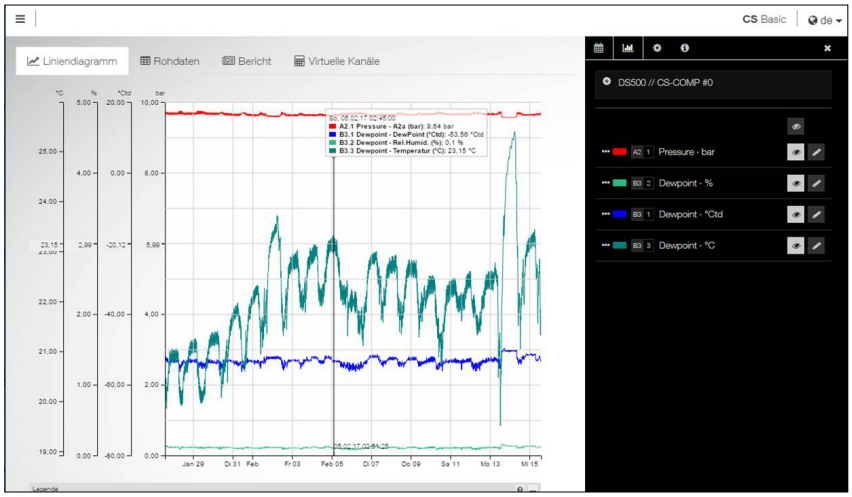
DESCRIPTION	ORDER NO.
CS Basic – data evaluation graphically and in tabular form - reading of the measured data via USB or Ethernet, license for 2 workstations	0554 8040
Additional license for 1 further workplace	Z554 8040
Upgrade CS Soft Basic (0554 7040) to CS Basic (0554 8040). CAA module is no longer available. Please state old licence key when ordering	Z554 8041

CS Basic



Intuitive operation

- All important functions can be retrieved via the dash-board.
- Global settings: Adjust units and change decimal places, store company name and logo
- Import real-time data: Establish Ethernet connection to CS logger or sensor. Trace real-time measured values in graphic and in table form
- Import from CS Soft Basic: Data migration from the previous version of CS Soft Basic
- Data backup: Backup of the projects and the database
- csv. export



Graphic evaluation

All measurement curves are indicated in colour. All necessary functions like free zoom, selection / deselection of single measurement curves, free selection of periods, scaling of the axes, selection of colours and so on are integrated:
This view can be saved as a PDF file and sent as an e-mail. Different data can be combined in a shared file.

		A2.1	B3.1	B3.2	B3.3
		Pressure	Dewpoint		
		A2a	DewPoint	Rel.Humid.	Temperatur
Datum	Gerät	bar	°Ctd	%	°C
27.01.17 13:52:18	0	9,6749	-50,6462	0,1534	20,2556
27.01.17 13:52:28	0	9,676	-51,4187	0,1394	20,2517
27.01.17 13:52:38	0	9,6769	-52,0952	0,128	20,2499
27.01.17	0	9,678	-52,791	0,1173	20,2479

Table view

All measuring points are listed with exact time interval. The desired measuring channels with the name of the measuring place can be selected via the diagram explorer.

Kanal	Durchschnitt	Minimum	Datum von Miniumum	Maximum	Datum von Maximum
B3.2 Dewpoint - Rel.Humid. (%)	0.1094 %	0.0549 %	15.02.17 13:50:38	0.4118 %	13.02.17 14:30:08
B3.1 Dewpoint - DewPoint (°Ctd)	-53.2789 °Ctd	-57.9552 °Ctd	27.01.17 13:54:38	-41.6251 °Ctd	13.02.17 14:38:08
B3.3 Dewpoint - Temperatur (°C)	22.072 °C	20.1182 °C	27.01.17 13:59:58	26.0402 °C	14.02.17 06:25:38

Statistics

All required statistic data are visible at a glance. So the user can see very quickly which minimal or maximal measured values occurred when and for how long.

		Januar	Februar	März	April	Mai	Juni	Juli	August	September	Oktober	November	Dezember	Summe
A1.2 Verbrauch Halle 1 - A1b (m³)	Von (m³)	1.958.827	2.076.325	2.215.062	2.368.464	2.514.612	2.666.480	2.826.483	3.002.938	3.169.484	3.318.642	3.491.661	3.659.617	
	Bis (m³)	2.076.325	2.215.062	2.368.464	2.514.612	2.666.480	2.826.483	3.002.938	3.169.484	3.318.642	3.491.661	3.659.617	3.775.973	
	Verbrauch (m³)	117.498	138.737	153.402	146.148	151.868	160.003	176.455	166.546	149.158	173.019	167.956	116.356	1.817.146
	Kosten (€)	2.232,46	2.636,00	2.914,64	2.776,81	2.885,49	3.040,06	3.352,65	3.164,37	2.834,00	3.287,36	3.191,16	2.210,76	34.525,774
A1.1 Verbrauch Halle 1 - A1a (m³/h)	Minimum (m³/h)	0	6,3	0	0	0	1,36	0	0	0	0	0	0	
	Durchschnitt (m³/h)	157,6	205,98	205,8	202,54	203,52	221,66	236,5	223,25	206,67	232,19	232,67	155,99	
	Maximum (m³/h)	1.060,36	527,02	736,39	1.154	662,43	618,27	617,9	636,36	931,66	642,96	689,77	2.410,71	

Flow evaluation

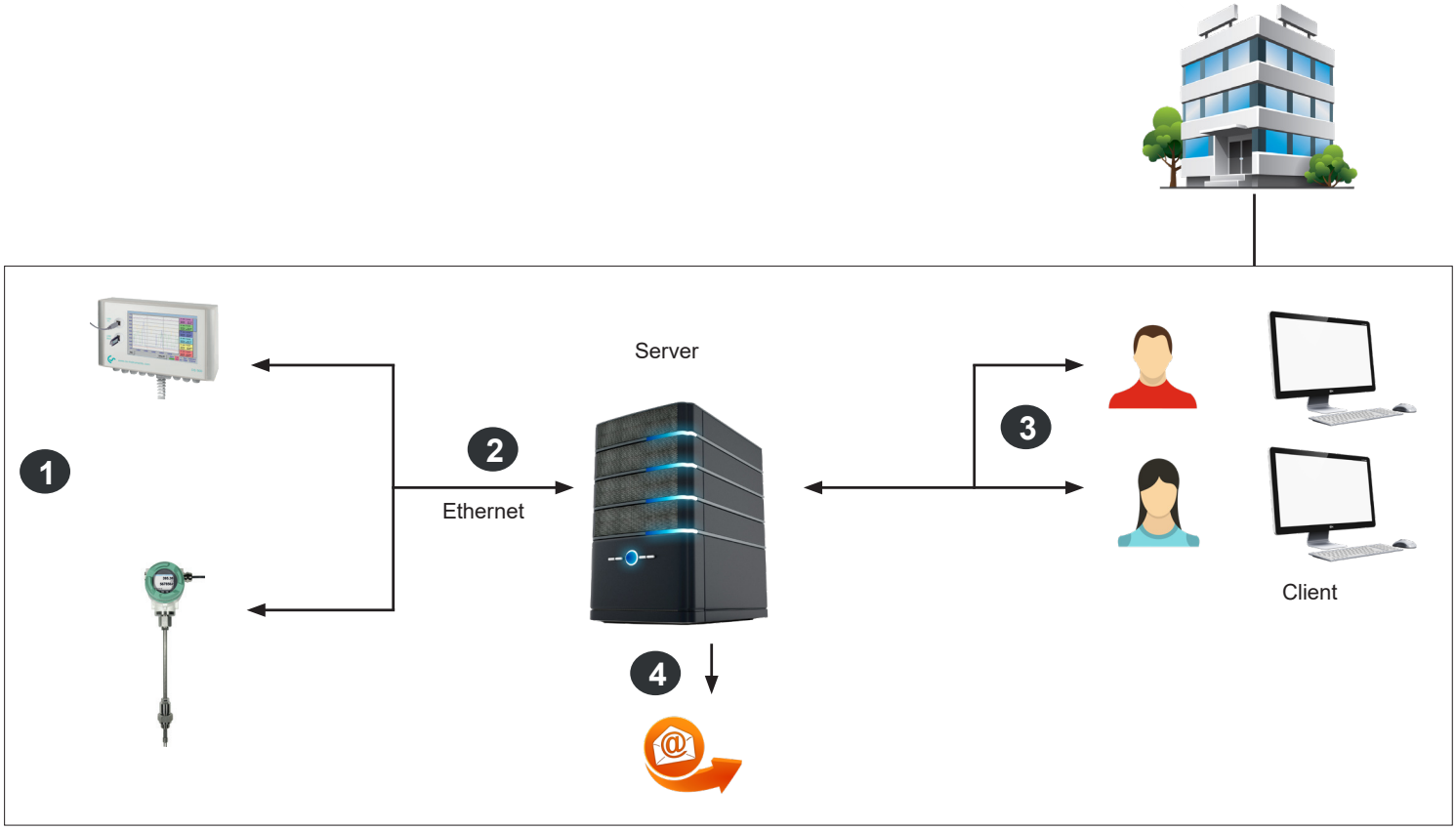
The software carries out flow analysis for all connected flow meters, optionally as a daily, weekly or monthly analysis.

CS Network

Energy monitoring for compressed air and gases in an enterprise

The CS Network is a client-server solution. The server software automatically collects the measured values of all chart recorders and sensors embedded in the company's computer network and stores them in a database. The evaluation/ analysis of the measured data is carried out via the evaluation software (client) at any number of workstations.

- Display real-time data in individual dashboards
- Automatic reporting for consumption: Weekly, monthly, annually
- Automatic alarm by email if limit value is exceeded or not reached
- Alarm history



1 Single sensors with Ethernet connection or chart recorders with several sensors measure the compressed air and gas consumption of all departments/cost centres in an enterprise.

2 The CS Network (Server Installation) automatically collects the measured values of all CS chart recorders and CS sensors which are connected to the computer network in an enterprise and stores them in a database.

3 The evaluation/analysis of the measured data is carried out via the evaluation software (Client) at an unlimited number of worksttions.

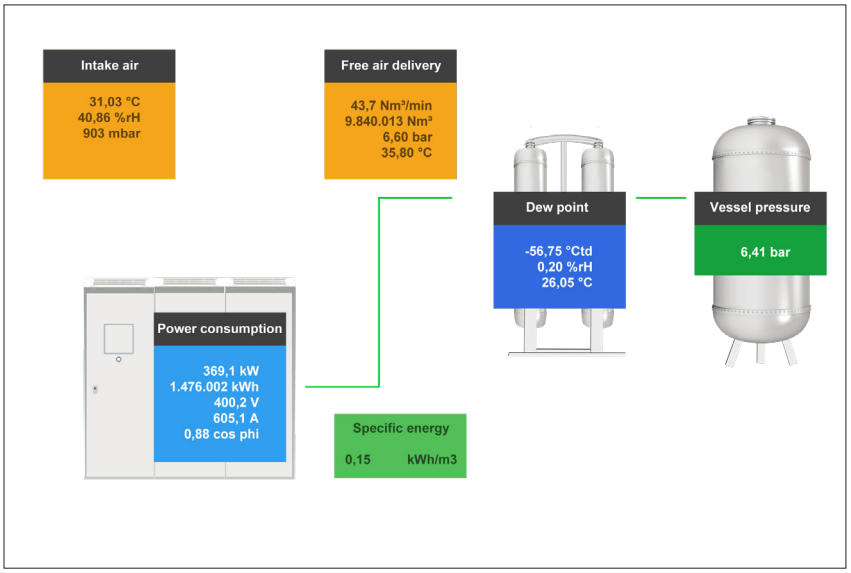
4 In case of an exceeding of the limit values (freely adjustable), there will be an automatic alarm via email

CS Network

Example – Dashboards

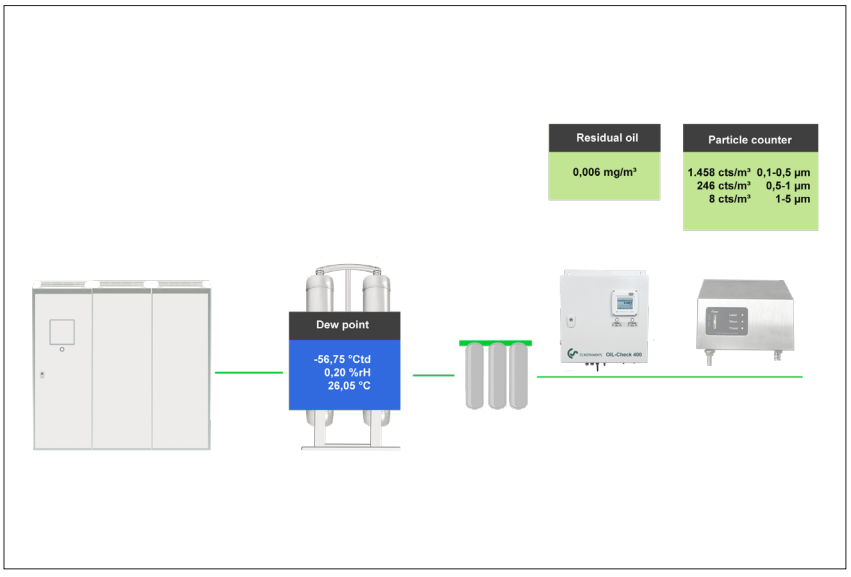
Energy monitoring

Monitoring of consumption and leakage quantities of the entire site, individual departments or systems.



Compressor efficiency

Monitoring of the intake controls, power consumption and free air delivery of the compressors



Quality monitoring

Monitoring of compressed air treatment and required ISO 8573-1 quality classes – particles, residual oil and dew point

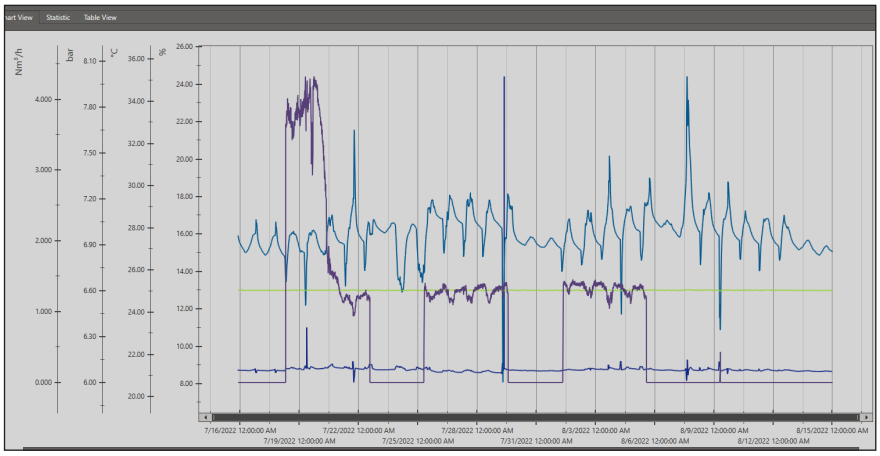
CS Network

Evaluations

Channel	Unit	Description	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday	Sunday	Total
Demobereich Vertrieb										
Frühschicht (06:00:00-14:00:00)										
Consumption compressed air Site 1 production - Tariff "Standardtarif"								00:00:00 - 23:59:59 : 5 € per m³		
	m³	start count	7675.00	7865.00	8074.00	8271.00	8329.00	8329.00		
	m³	end count	7729.00	7935.00	8147.00	8329.00	8329.00	8329.00		
	m³	**total**	**54.00**	**70.00**	**73.00**	**58.00**	**0.00**	**0.00**		**255.00**
	m³/h	average	8.5	8.7	9.1	7.3	0.0	0.0		5.6
	m³/h	min	7.6	0.0	0.5	0.0	0.0	0.0		
	m³/h	max	9.0	9.3	13.4	8.2	0.0	0.0		
	€	**costs**	**270.00**	**350.00**	**365.00**	**290.00**	**0.00**	**0.00**		**1275.00**
Consumption compressor station - Tariff "Standardtarif"								00:00:00 - 23:59:59 : 5 € per Nm³		
	Nm³	start count	26659.00	26667.00	26676.00	26788.00	26841.00	26851.00		
	Nm³	end count	26660.00	26670.00	26683.00	26835.00	26845.00	26854.00		
	Nm³	**total**	**1.00**	**3.00**	**7.00**	**47.00**	**4.00**	**3.00**		**65.00**
	Nm³/h	average	0.4	0.4	1.0	6.0	0.4	0.4		1.4
	Nm³/h	min	0.4	0.4	0.4	0.4	0.4	0.4		
	Nm³/h	max	0.6	0.8	6.9	7.3	0.4	0.4		
	€	**costs**	**5.00**	**15.00**	**35.00**	**235.00**	**20.00**	**15.00**		**325.00**

Weekly report

Have consumption reports created automatically and sent by email. This way you always have an overview of your consumption and costs and have them under control. You can choose between monthly, weekly or annual reports. The comparison function allows you to compare different time periods so that you can recognise irregularities in your consumption, among other things.



Graphic evaluation

All measurement curves are indicated in colour. All necessary functions like free zoom, selection/deselection of single measurement curves, free selection of periods, scaling of the axes, selection of colours and so on are integrated: This view can be saved as a PDF file and sent as an email. Different data can be combined in a shared file.

Chart View | Statistic | Table View

Time	Demobereich Vertrieb_DS 500 CS Network_A3b: Rel.Humid_ [%]	Demobereich Vertrieb_DS 500 CS Network_A3c: Temperatu_ [°C]	Demobereich Vertrieb_DS 500 CS Network_B1a: Druck_[bar]	Demobereich Vertrieb_DS 500 CS Network_B2a: Flow_[Nm³/h]
7/19/2022 3:57:00 PM	8.89	27.87	6.60	3.300
7/19/2022 4:06:00 PM	8.89	27.84	6.60	2.933
7/19/2022 4:15:00 PM	8.88	27.84	6.60	2.925
7/19/2022 4:24:00 PM	8.88	27.84	6.60	3.125
7/19/2022 4:33:00 PM	8.88	27.84	6.60	3.039
7/19/2022 4:42:00 PM	8.88	27.84	6.60	3.232
7/19/2022 4:51:00 PM	8.87	27.84	6.60	4.058
7/19/2022 5:00:00 PM	8.85	27.86	6.60	4.144
7/19/2022 5:09:00 PM	8.85	27.88	6.60	4.055
7/19/2022 5:18:00 PM	8.86	27.86	6.60	4.190
7/19/2022 5:27:00 PM	8.84	27.89	6.60	4.129

Table view

All measuring points are listed with exact time interval. The desired measuring channels with the name of the measuring place can be selected via the diagram explorer.

Area name: Demobereich Vertrieb

Part name: DS 500 CS Network

11	A3b: Rel.Humid	%	8.73	8.06	7/21/2022 7:06:00 PM
12	A3c: Temperatu	°C	27.73	20.66	7/29/2022 7:42:00 AM
13	B1a: Druck	bar	6.6	6.59	7/29/2022 7:51:00 AM
14	B2a: Flow	Nm³/h	0.719	0	7/15/2022 9:39:00 PM

Statistics

All required statistic data are visible at a glance. So the user can see very quickly which minimal or maximal measured values occurred when and for how long.

DESCRIPTION	ORDER NO.
CS Network – energy monitoring with client/server solution (max. 20 measured values of different sensors/devices)	0554 8041
CS Network – energy monitoring with client/server solution (max. 50 measured values of different sensors/devices)	0554 8042
CS Network – energy monitoring with client/server solution (max. 100 measured values of different sensors/devices)	0554 8043
CS Network – energy monitoring with client/server solution (max. 200 measured values of different sensors/devices)	0554 8044

Notes

Differential pressure probe for testing on compressed air systems

Typical application of the differential pressure sensor: connection with two PE hoses before and after filter elements.

Requirements in practice:

- Timely replacement of the filter elements
- At a differential pressure of >350 mbar at the latest, the filter elements should be replaced (active carbon filters are excluded from this)

DESCRIPTION	ORDER NO.
Differential pressure probe 23 psi diff.	0694 3561
Connection cable for probes 16 ft., with open ends	0553 0108
Connection cable for probes 32 ft., with open ends	0553 0109
Connection cable for pressure, temperature or external sensors on mobile instruments, ODU / open ends, 16 ft.	0553 0501
Connection cable for pressure, temperature or external sensors on mobile instruments, 32 ft.	0553 0502

TECHNICAL DATA	
Measuring range:	0...23 psi difference
Max. system pressure:	145 psi
Max. overload capability two-sided:	217.5 psi
Max. one-sided overload capability: + side - side	 217.5 psi 145 psi
Bursting pressure:	870 psi
Total error:	2.0% of the full scale
Output:	4 … 20 mA two-wire
Power supply:	10 … 30 V for output 4…20 mA
Ambient operating temperature:	-4...176 °F
Connections:	2× G 1/8" female thread incl. plug-in coupling for 6 mm hose
Electrical connection:	Round plug M12 × 1

The longer a filter element is in use, the quicker the differential pressure is rising, and consequently the costs – see diagram below.

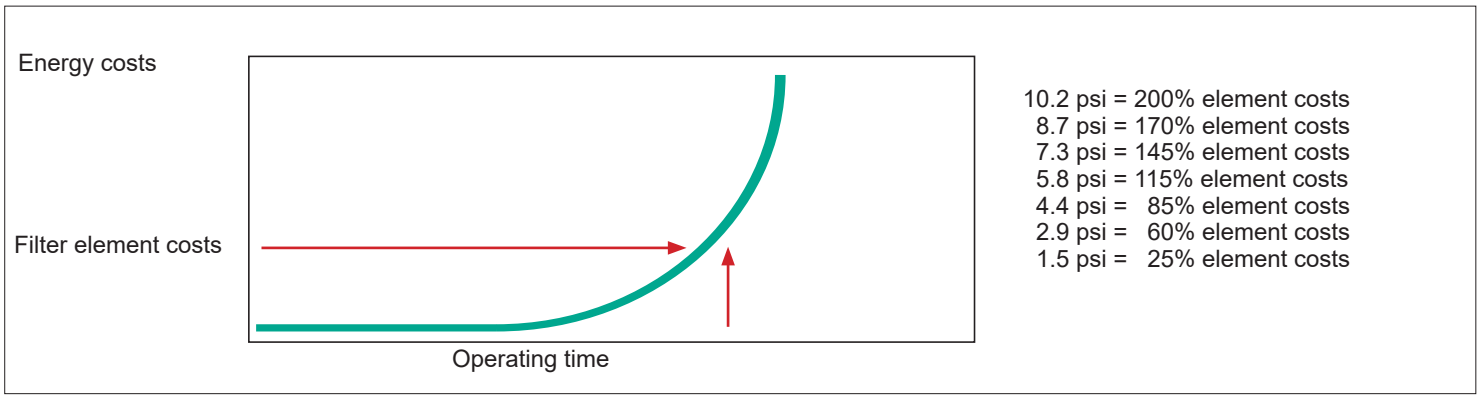


Fig.: Typical differential pressure process, energy costs in relation to filter element costs

PI 500 set for mobile measurement

1. 
2. 
3. 

1. PI 500 portable handheld device with integrated data logger	0560 0511
2. Differential pressure probe 23 psi diff.	0694 3561
3. Connection cable for pressure, temperature or external sensors to mobile devices, ODU / open ends, 16 ft	0553 0501

DS 52 set for stationary measurement

1. 
2. 
3. 

1. DS 52 LED process display in the wall housing	0500 0009
2. Differential pressure probe 23 psi diff.	0694 3561
3. Connection cable for probes 16 ft, with open ends	0553 0108

PTS 500 – measures pressure and temperature processes

Special features:

- 2 in 1 sensor: Pressure and temperature
- Parts in contact with the medium made of stainless steel for universal use in gases and liquids
- Easy integration into control systems, process control technology and energy management systems via digital interfaces
- Modbus-RTU, Ethernet or M-Bus interface
- Alarm relay – limit value adjustable via buttons (max 60 VDC, 0.5 A)
- Optional: 2 x 4...20 mA analog output, 2 x alarm relays for pressure and temperature

Example order code PTS 500:
0694 7000_A1_B1_C1

Signal output option	
A1	1 x 4...20 mA analog output (galvanically not isolated), alarm relays, RS 485 (Modbus-RTU)
A2	2 x 4...20 mA analog output (galvanically not isolated), 2x alarm relays, RS 485 (Modbus-RTU)
A3	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (galvanically not isolated), RS 485 (Modbus-RTU)
A4	Ethernet interface PoE (Power over Ethernet) (Modbus/TCP), 1 x 4...20 mA analog output (galvanically not isolated), RS 485 (Modbus-RTU)
A5	M-Bus, 1 x 4...20 mA analog output (galvanically not isolated), alarm relay, RS 485 (Modbus-RTU)

Pressure measuring ranges	
B1	-1... 0 bar (-14.5...0 psi)
B2	0... 1.6 bar (0...23.2 psi)
B3	0... 10 bar (0...145 psi)
B4	0... 16 bar (0...232 psi)
B5	0... 50 bar (0...725 psi)

Process connections	
C1	G1/2“
C2	1/2” NPT

DESCRIPTION	ORDER NO.
PTS 500 sensor for measuring of pressure and temparature	0694 7000
Further accessories:	
Connection cable for probes 16 ft., with open ends	0553 0104
Connection cable for probes 32 ft., with open ends	0553 0105
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504
Calibration certificate pressure and temperature	3200 0005

TECHNICAL DATA of PTS 500	
Temperature measuring range:	-68...257°F
Accuracy:	± 33.8 °F (-50…+122°F)
Pressure measuring range:	See order code
Accuracy:	± 32.9% of f.s. (at 68°F)
Voltage supply:	18...36 VDC via SELV supply, 5W or Power over Ethernet (IEEE802.3af: Class 2 (3.84W - 6.49W)
Protection class of housing:	IP 65
Screw thread:	Stainless steel 1.4404 G 1/2”, NPT 1/2”
Operating temperature:	-68...+257°F for pressure sensor
Ambient temperature:	-68...+140°F
Storage temperature:	-104...+176°F
Readable via Modbus:	Pressure [hPa, mbar, bar, psi,...] Temperature [°C, °F]
Signal output:	See order code

DPS 16 - Digital Pressure Sensor

Features:

- Digital temperature compensation and non-linearity correction
- RS 485 interface (Modbus-RTU)

DIGITAL PRESSURE SENSORS	± 1% ACCURACY	± 0,5% ACCURACY
Digital pressure probe DPS 16, 0…232 psi RS 485, G1/2"	0694 2886	0694 4555
Digital pressure probe DPS 16, 0…232 psi RS 485, NPT 1/2”	0694 3886	0694 5555

TECHNICAL DATE DPS 16	
Range:	0...232 psi
Accuracy:	± 0.5% resp. ±1%
Long-term Stablility:	±0.2% FS/year
Temperature:	-86°F...176°F
Protecting Rating:	IP65
Power supply:	11...28 VDC
Components in contact with media:	316 L
Process connection:	G1/2“ or 1/2“ NPT

CS 16 - Pressure sensor

Features:

- Welded measuring system with no seals
- 4...20 mA analog output, 2-wire

PRESSURE PROBES WITH 4...20 mA ANALOG OUTPUT	± 1% ACCURACY	± 0,5% ACCURACY
Standard pressure probe CS 16, 0...232 psi 1/4” NPT	0694 6001	0694 6002
Standard pressure probe CS 40, 0…580 psi 1/4” NPT	0694 6003	0694 6004
Standard pressure probe CS 100, 0…1450 psi 1/4” NPT		0694 6005
Standard pressure probe CS 250, 0…3625 psi 1/4” NPT		0694 6006
Standard pressure probe CS 400, 0…5800 psi 1/4” NPT		0694 6007
Precision pressure probe CS -14.5...+217 psi, ± 0.5 % accuracy of. f.s.		0694 3553
Differential pressure probe 123 psi diff.		0694 3561
Calibration certificate pressure, 5 calibration points for the whole measuring range		3200 0004
BSP **available upon request**		

TECHNICAL DATE CS 16	
Range:	-14.5...5801 psi
Accuracy:	± 0.5% resp. ±1%
Long-term Stablility:	±0.2% FS/year
Temperature:	-104°F...257°F
Protecting Rating:	IP65
Power supply:	8...30 VDC
Components in contact with media:	316 L, 304
Process connection:	G 1/4“

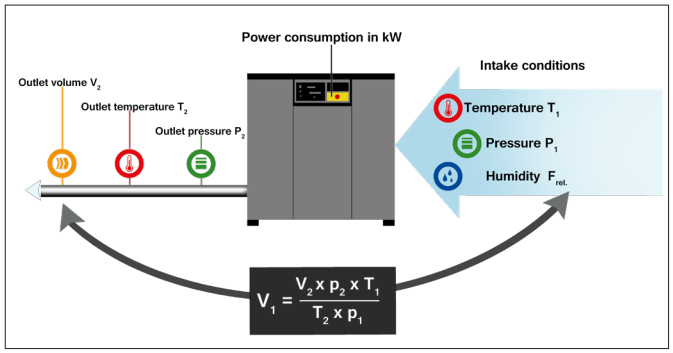
IAC 500– measures ambient conditions in the room – absolute pressure, room temperature, humidity

Special features:

- 3 in 1 sensor: Absolute pressure, temperature and humidity in the room
- Modbus-RTU, Ethernet or M-Bus interface
- Alarm relay – limit value adjustable via buttons (max 60 VDC, 0.5 A)
- Optional: 2x 4...20 mA analog output, 2x alarm relays, e.g., for dew point and temperature

Application:

- Monitoring the intake air of compressed air stations
- Monitoring of room air e.g. cold rooms, storage rooms or clean rooms



The delivery rate of compressors depends on the intake air.

The installation site and the climate conditions must already be taken into account when designing compressed air stations.

Large temperature fluctuations, e.g. between day and night, lead to uneven compressed air flow.

Example order code IAC 500:

0604 1000 _A1

Signal output option	
A1	1 x 4...20 mA analog output (galvanically not isolated), alarm relay, RS 485 (Modbus-RTU)
A2	2 x 4...20 mA analog output (galvanically not isolated), 2x alarm relay, RS 485 (Modbus-RTU)
A3	Ethernet interface (Modbus/TCP), 1 x 4…20 mA analog output (galvanically not isolated), RS 485 (Modbus-RTU)
A4	Ethernet interface PoE (Power over Ethernet) (Modbus/TCP), 1 x 4...20 mA analog output (galvanically not isolated), RS 485 (Modbus-RTU)
A5	M-Bus, 1 x 4...20 mA analog output (galvanically not isolated), alarm relay, RS 485 (Modbus-RTU)

DESCRIPTION	ORDER NO.
IAC 500 sensor for measuring ambient conditions (absolute pressure, temperature, rel. humidity), incl. wall bracket	0604 1000
Further accessories:	
Connection cable for probes 16 ft., with open ends	0553 0104
Connection cable for probes 32 ft., with open ends	0553 0105
Ethernet connection cable length 16 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2503
Ethernet connection cable length 32 ft., M12 plug x-coded (8 pin) to RJ 45 plug	0553 2504

TECHNICAL DATA of IAC 500	
Temperature **Measuring range:** **Accuracy:**	 -68…+140°F, ± 1.0 K (0…140°F) ± 1.25 K (-68…0°F)
Rel. humidity **Measuring range:** **Accuracy:**	 5…95% rF ± 3%
Absolute pressure measuring range: **Accuracy**	300...1100 hPa (abs) ± 4 hPa
Voltage supply:	24 VDC (18...30 VDC via SELV supply) or Power over Ethernet (IEEE802.3af: Class 2 (3.84W - 6.49W)
Protection class of housing:	IP 65
Operating temperature:	-68...+140°F
Ambient temperature:	-68...+140°F
Storage temperature:	-104...+176°F
Readable via Modbus:	Absolute pressure [hPa, mbar, bar, psi,...], dew point [°Ctd, °Ftd], temperature [°C, °F], rel. humidity [%RH], abs. humidity [g/m³].

Notes

FO 510 - Industrial oil moisture sensor

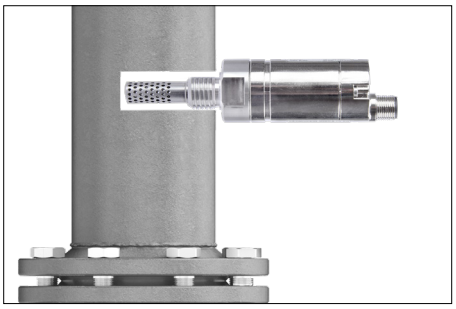
FO 510 for moisture measurement in technical oils

Special advantages:

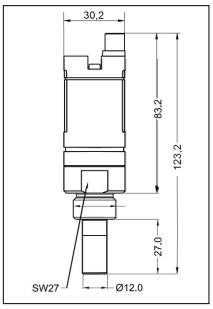
- Fast response time
- Highly accurate measurement of water activity (a_w), as well as process temperature. Measurement is independent of the respective oil type or age
- Calculation of the absolute water content (PPM), possible for transformer oil
- Two configurable analogue outputs, as well as Modbus-RTU (RS 485) interface available

Typical application, measurement of residual moisture in:

- Transformer oil
- Engine oil
- Lubricating oil
- Hydraulic oil
- Diesel fuels



Recommendation:
Installation in a constantly flushed measuring point for best results



Dimensions FO 510

Example order code FO 510:

0699 0100_A1_B1_C1_D1

Process connection	
A1	G 1/2“
A2	1/2“ NPT

Scaling analog output 1	
B1	Water activity [ ] (standard)
B2	Water content x [ppm]
B3	Temperature T (°C)
B4	Temperature T (°F)

Scaling analog output 2	
C1	Temperature T (°C) (standard)
C2	Temperature T (°F)
C3	Water activity [ ]
C4	Water content x [ppm]

Oil type	
D1	Standard transformer oil
D2	Customer specific oil

Order code Cable for FO 510:

0553 0145_A1

8-pin cable	
A1	16 ft.
A2	32 ft.
A3	Variable lengths on request

ACCESSORIES	ORDER NO.
CS Service Software FO 510 incl. interface cable to PC (USB) and power supply - for configuration / parametrisation of FO 510	0554 2010

TECHNICAL DATA FO 510	
Measuring range humidity:	0...1 a_w
Accuracy (0…0.9 a_w):	± 0.02 a_w at +73 °F
Accuracy (0.9…1.0 a_w):	typically ±0.03 a_w at +73 °F
Measuring range temperature:	0...257 °F
Accuracy temperature:	±0.3 °C
Oil temperature:	-20...+257 °F
Ambient temperature:	-20...+158 °F
Pressure range:	up to 4351 psi
Interfaces:	2 x analog output 4...20 mA (3-wire), Modbus RTU (RS 485)
Supply voltage:	24 VDC (10…36 VDC)
Protection class:	IP 66
EMV:	acc. to DIN EN 61326-1
Material thread:	1.4404
Material perforated cap	1.4301
Connection:	M12, 8-pin

FL 510 - Industrial humidity transmitter

The FL 510 is equipped with a capacitive humidity sensor that provides long-term stable, accurate measurement results. Two analog outputs are available for the output of relative humidity and process temperature.

Special Advantages:

- Stable and accurate measurement results over the long term
- High-precision measurement of relative humidity and process temperature, as well as calculation of various humidity variables such as absolute humidity [g/ m3]; moisture content [g/kg], or moisture content [ppmV/V]
- Two freely configurable analog outputs, 4...20 mA
- Modbus-RTU (RS 485)
- Media-independent measurement, in non-corrosive gases

Typical application is the measurement of residual moisture in:

- Measurement of humidity in gas pipes or storage tanks
- Moisture from phase change processes (evaporation)
- Measurement of humidity in inert gas environments (e.g., nitrogen or argon)
- Electronics production in an inert gas atmosphere
- Laboratories with special gas requirements

Example order code FL 510:

0699 0200_A1_B1_C1

Process connection	
A1	G 1/2“
A2	1/2“ NPT

Scaling analog output 1	
B1	Relative humidity [%rF]

Scaling analog output 2	
C1	Temperature T (°C)
C2	Temperature T (°F)

Example order code cable for FL 510:

0553 0145_A1

Cable 8-pin	
A1	5 m (16 ft)
A2	10 m (32 ft)
A3	variable on request

ACCESSORIES	ORDER -NR.
CS service software FL 510 incl. interface cable to the PC (USB) and plug-in power supply - for configuration / parameterization of the FL 510	0554 2010

TECHNICAL DATA FL 510	
Humidity measuring range:	0...100 % rH
Accuracy (0...90 %rH):	±1.8%rF at +74 °F
accuracy (90...100 %rH):	typical ± 2 % rH at +74 °F
Temperature measuring range:	32...257 °F
Temperature accuracy:	±0.4 °F
Process temperature:	-4...+257 °F
Ambient temperature:	-4...+158 °F
Maximum pressure:	Up to 4350 psi
Interfaces:	2 x analog output 4...20 mA (3-wire-technology), Modbus RTU (RS 485)
Power supply:	24 VDC (10…36 VDC)
Protection class:	IP 66
EMV:	To DIN EN 61326-1
Thread material:	1.4404
Material perforated cap:	1.4301
Connection:	M12, 8-pin

DS 52 - LED process display

in wall housing for 0 (4)...20 mA standard signals

The DS 52 has 2 potential-free alarm contacts (changeover contacts) which can be charged with a maximum of 230 VAC, 3 A. The alarm thresholds are freely adjustable with the keys.

The display is supplied with 230 VAC and has an internal mains unit which provides a voltage of 24 VDC/100 mA for the sensor.

Screwing clamps are available for forwarding the (0) 4...20 mA signal to superordinate controls.

Special features:

- Integrated in a well-designed wall housing
- Suitable for all common sensors with 0 (4)...20 mA signal
- Easy operation
- 2 relay outputs (230 VAC, 3 A)

Application example:
Pressure monitoring with optional alarm unit (buzzer + continuous light)

Application example:
Temperature monitoring with alarm

DESCRIPTION	ORDER NO.:
DS 52 LED process display in the wall housing	0500 0009
Options:	
Power supply 24 VDC instead of 230 VAC	Z500 0001
Power supply 110 VAC instead of 230 VAC	Z500 0002
Alarm unit mounted to the wall housing	Z500 0003
Alarm unit for external mounting	Z500 0004
Complete sets:	
DS 52 - all-in-one set for pressure monitoring/alerting, consisting of DS 52 LED display and pressure sensor 0...232 psi	on request
DS 52 - all-in-one set for temperature monitoring/alerting, consisting of: DS 52 LED display and screw-in temperature sensor -58...932 °F	on request

TECHNICAL DATA DS 52	
Dimensions:	4.6 x 5.2 x 3.6 mm (WxHxD)
Display:	LED, 5-digit, height 0.51, 2 LEDs for alarm
Keypad:	4 keys: Enter, Back, Up, Down
Sensor input:	For sensors with 0 (4)…20 mA signal. Can be connected in 2-/3-/4-wire technology
Accuracy:	Max. +/- 20 µA, typically +/- 10 µA
Burden:	100 Ω
Sensor supply:	24 VDC, max. 100 mA
Power supply: (option):	230 VAC, 50/60 Hz (24 VDC or 110 VAC)
Outputs:	2 x relay output, changeover contact, 250 VAC, max. 3 A
Alarm thresholds:	Freely adjustable via keypad
Hysteresis:	Freely adjustable via keypad
Operating temperature:	14…+140 °F (Storage temp.: -4...176 °F)
Control menu:	Can be locked via code for unauthorised access

Notes

Headquarters Germany

Sales / technology

SALES OFFICE SOUTH
CS INSTRUMENTS GmbH & Co. KG
Zindelsteiner Straße 15
78052 VS-Tannheim
Germany
Tel.: +49 (0)7705 978 99-0
Fax: +49 (0)7705 978 99-20
E-mail: info@cs-instruments.com
Web.: www.cs-instruments.com

Order processing and recalibration

SALES OFFICE NORTH
CS INSTRUMENTS GmbH & Co. KG
Gewerbehof 14
24955 Harrislee
Germany
Tel.: +49 (0)461 807 150-0
Fax: +49 (0)461 807 150-15
E-mail: info@cs-instruments.com
Web.: www.cs-instruments.com

USA
CS INSTRUMENTS USA INC.
110 Traders Cross
Bluffton, SC 29909
USA
P.: +1 843 599 6700
E-Mail: info-us@cs-instruments.com
Web.: www.cs-instruments.com/us

Subsidiaries of CS INSTRUMENTS

CHINA
CS INSTRUMENTS (Shanghai) Co.;Ltd
Room 508,JT1166, No. 1080, Moyu South Road
Anting Town, Jiading District
200003, Shanghai, China
P.: +86 13601694498
E-Mail: k.wu@cs-instruments.cn
Web.: www.cs-instruments.com/zh

FRANCE
CS INSTRUMENTS
4, rue du docteur Heulin
75017 Paris
France
Phone: +33 1 86 95 87 60
E-mail: info@cs-instruments.fr
Web.: www.cs-instruments.com/fr

ITALY
CS INSTRUMENTS Italia S.r.l.
Via Matteotti 66
20092 - Cinisello Balsamo (Mi)
Italy
Phone: +39 0225061761
E-mail: info@cs-instruments.it
Web.: www.cs-instruments.com/it

NETHERLANDS / BELGIUM
CS INSTRUMENTS BENELUX B.V.
Bakboordlaan 30
3448 KG Woerden
Netherlands
Phone NL: +31 642 87 79 76
Phone BE: +32 484 57 59 50
E-mail: info@cs-instruments.nl
Web.: www.cs-instruments.com/nl

AUSTRIA
CS INSTRUMENTS GmbH
Grazer Straße 8
8605 Kapfenberg
Austria
Phone: +43 (0)664 181 3284
E-mail: a.sieberer@cs-instruments.at
Web.: www.cs-instruments.com/at

SWEDEN / NORWAY
CS INSTRUMENTS Skandinavia AB
Hovlanda 30
471 93 Kållekärr
Sweden
P.: +46304668450
E-Mail: a.ahs@cs-instruments.com
Web.: www.cs-instruments.com/se

SWITZERLAND
CS INSTRUMENTS (Switzerland) GmbH
Mühlegasse 8
3237 Brüttelen
Switzerland
Phone: +41 32 355 4160
E-mail: info@cs-instruments.ch
Web.: www.cs-instruments.com/ch

SPAIN
CS INSTRUMENTS, S.L.
Avda. Cerro Milano 4, Local 1
28051 Madrid
Spain
Phone: +34 91 33 15 758
E-mail: info@csinstruments.es
Web.: www.cs-instruments.com/es

SOUTH AFRICA
CS INSTRUMENTS (Pty) Ltd.
142 Briza Road, Table View
7441 Cape Town
South Africa
Phone: +27 (0)21 557 56 18
E-Mail: info@cs-instruments.co.za
Web.: www.cs-instruments.com/za

TURKEY
CS INSTRUMENTS Ölçüm Ekipmanları Tic. Ltd. Şti.
Yeşilbağlar Mah. D-100 Bulv.
Pendik Pera Residence A Blok No: 20K
34893 Pendik İstanbulTurkey
Phone: +90 216 755 1020
E-mail: info@cs-instruments.com.tr
Web.: www.cs-instruments.com/tr

USA CS SALES PARTNER
AUTOSYZ International, LLC
110 Traders Cross
Bluffton, SC 29909
USA
P.: +1 239 326 3030
E-Mail: info@autosyz.com
Web: www.autosyz.com

INDONESIA
PT.CSInstruments Indonesia Abadi
Jalan raya bojong nangka,
Ruko Podomoro city block B2 No 26
Jawa Barat 16963
Indonesia
Tel.: +62 812-1888-5324
E-Mail: g.rufiyanto@cs-instruments.com
Web.: www.cs-instruments.com